

IMPORTANT

READ CAREFULLY BEFORE USE

KEEP IN SAFE PLACE READY TO CONSULT AT LATER DATE



HERCULES



BOSCH

Translation of original operating instructions
for HERCULES pedelecs with
BOSCH Purion on-board computer



FUTURA:	I-8, I-9
LYON:	F7, R7
NIZZA:	F7 NL
Prima:	E5
ROB FOLD:	F7, R8

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Contents

1	About these operating instructions	
1.1	Manufacturer	13
1.2	Laws, standards and directives	13
1.3	Language	13
1.4	For your information	13
1.4.1	Warnings	13
1.4.2	Markups	13
1.5	Aim of the operating instructions	14
1.6	Type number and model	15
1.7	Frame number	15
1.8	Identifying the operating instructions	15
2	Safety	
2.1	Residual risk	16
2.1.1	Risk of fire and explosion	16
2.1.2	Electric shock	18
2.1.3	Risk of a crash	18
2.1.4	Risk of amputation	18
2.1.5	Key breaking off	18
2.1.6	Malfunctions due to Bluetooth®	19
2.2	Toxic substances	20
2.2.1	Toxic substances	20
2.2.2	Irritants and corrosive substances	20
2.3	Requirements for the rider	20
2.4	Vulnerable groups	20
2.5	Personal protective equipment	21
2.6	Safety guards	21
2.7	Safety markings and safety instructions	21
2.8	What to do in an emergency	22
2.8.1	Dangerous situation in road traffic	22
2.8.2	Leaked brake fluid	22
2.8.3	Battery vapour emission	23
2.8.4	Battery fire	23
2.9	Data privacy information	24
3	Description	
3.1	Proper use	25
3.1.1	Pedelec type	25
3.1.2	Improper use	25
3.1.3	Maximum permitted total weight (PTW)	26
3.1.4	Environmental requirements	27
3.1.5	Area of use for city and trekking bikes	27
3.1.6	Area of use	28
3.1.6.1	From model year 2024 onwards as per EN 17406	28
3.1.7	Smartphone and operating systems	29
3.1.7.1	eBike Flow app	30
3.2	Model year 24 nameplate	31
3.3	Components	32
3.3.1	Overview	32
3.3.2	Chassis	33
3.3.2.1	Frame	33
3.3.2.2	Steering system	33
3.3.2.3	Steering headset	33
3.3.2.4	Stem	33
3.3.2.5	Handlebars	34

3.3.2.6	Fork	34
3.3.2.7	Steering system	35
3.3.2.8	Steering headset	35
3.3.2.9	Stem	35
3.3.2.10	Handlebars	36
3.3.2.11	Suspension fork	36
3.3.2.12	SR SUNTOUR, NEX E25 DS-HLO-700C	43
3.3.2.13	SR SUNTOUR cartridge HLO	44
3.3.3	Wheel	45
3.3.3.1	Tyres	45
3.3.3.2	Tube-type tyre	45
3.3.3.3	Rim	47
3.3.3.4	Valve	47
3.3.3.5	Spoke	48
3.3.3.6	Spoke nipples	48
3.3.4	Brake	49
3.3.4.1	Mechanical brake	49
3.3.4.2	Hydraulic brake	49
3.3.4.3	Disc brake	50
3.3.4.4	Back-pedal brake	51
3.3.5	Saddle	52
3.3.5.1	Ladies' saddle	53
3.3.5.2	Men's saddle	53
3.3.6	Seat post	54
3.3.6.1	Patent seat post	54
3.3.6.2	Suspension seat post	54
3.3.7	Seat post	55
3.3.7.1	LIMOTEC, A1/A1L	55
3.3.8	Mechanical drive system	57
3.3.8.1	Chain drive layout	57
3.3.8.2	Parts of a belt drive	57
3.3.9	Electric drive system	58
3.3.9.1	Motor	58
3.3.9.2	Charger	58
3.3.9.3	Lighting	58
3.3.9.4	Rechargeable battery	59
3.3.9.5	BOSCH Purion 200 on-board computer	60
3.4	Description of controls and screens	61
3.4.1	Handlebars	61
3.4.1.1	BOSCH Purion 200 on-board computer	62
3.4.1.2	Selected level of assistance indicator	63
3.4.1.3	ABS indicator (optional)	63
3.4.1.4	System message	63
3.4.1.5	Software updates	63
3.4.1.6	Activity tracking	63
3.4.1.7	eBike Lock	64
3.4.2	Handbrake	65
3.4.2.1	SHIMANO NEXUS SL-C7000-5 twist grip shifter	66
3.4.2.2	SHIMANO, DEORE SL-M4100-R	67
3.4.3	Suspension and damping	68
3.4.3.1	SR SUNTOUR air valve (fork) and sag setting wheel (fork)	68
3.4.4	Rechargeable battery	69
3.4.4.1	Battery level indicator screen	69
3.4.5	Fork lock	70
3.4.5.1	SR Suntour	70
3.5	Technical data	71
3.5.1	Pedelec	71
3.5.1.1	Emissions	71
3.5.2	Display mount	71

3.5.3	Tyres	80
3.5.3.1	SCHWALBE puncture protection level	80
3.5.4	Torque	81
4	Transporting and storing	
4.1	Weight and dimensions for transportation	93
4.2	Designated handles, lifting points	93
4.3	Transportation	94
4.3.1	Using the transport securing system	94
4.3.2	Transporting the pedelec	94
4.3.2.1	By car	94
4.3.2.2	By train	94
4.3.2.3	By local transport	95
4.3.2.4	By long-distance bus	95
4.3.2.5	On flights	95
4.3.3	Shipping a pedelec	95
4.3.4	Transporting the battery	95
4.3.5	Shipping the battery	95
4.4	Storing	96
4.4.1	Pedelec	96
4.4.2	On-board computer, display and charger	96
4.4.3	Rechargeable battery	96
4.4.4	Break in operation	97
4.4.4.1	Preparing for a break in operation	97
4.4.4.2	Carrying out a break in operation	97
5	Assembly	
5.1	Unpacking	98
5.2	Required tools	98
5.3	Commissioning	99
5.3.1	Checking the battery	99
5.3.2	Adjusting the suspension system to body weight	100
5.3.2.1	Adjusting SR Suntour suspension elements	100
5.3.3	Preparing the wheel	101
5.3.4	Installing the wheel in the SUNTOUR fork	102
5.3.4.1	Screw-on axle (12AH2 and 15AH2)	102
5.3.4.2	20 mm cross axle	103
5.3.4.3	Q-LOC quick release	105
5.3.5	Adjusting the LIMOTEC seat post	106
5.3.6	Fitting the pedals	107
5.3.7	Checking the stem and handlebars	108
5.3.7.1	Checking the connections	108
5.3.7.2	Checking stem is firmly in position	108
5.3.7.3	Checking the bearing clearance	108
5.4	Selling the pedelec	108
6	Operation	
6.1	Risks and hazards	109
6.2	Tips for a greater range	111
6.3	Error message	112
6.3.1	On-board computer	112
6.3.1.1	Critical errors	112
6.3.1.2	Less critical errors	112
6.3.2	Rechargeable battery	112
6.4	Instruction and customer service	114
6.5	Adjusting the pedelec	114
6.5.1	Preparing	114
6.5.2	Determining the sitting position	115

6.5.3	Seat post	116
6.5.3.1	Adjusting the seat post to body weight	116
6.5.4	Saddle	116
6.5.4.1	Replacing the saddle	116
6.5.4.2	Determining the saddle shape	117
6.5.4.3	Determining the minimum saddle width	118
6.5.4.4	Selecting the saddle hardness	119
6.5.4.5	Adjusting the saddle hardness	119
6.5.4.6	Straightening the saddle	120
6.5.4.7	Adjusting the saddle height	120
6.5.4.8	Setting the saddle height with the remote control	121
6.5.4.9	Adjusting the saddle position	121
6.5.4.10	Adjusting the saddle tilt	122
6.5.4.11	Checking the saddle	122
6.5.5	Handlebars	123
6.5.5.1	Replacing the handlebars	123
6.5.5.2	Adjusting the handlebar width	123
6.5.5.3	Adjusting the hand position	123
6.5.5.4	Adjusting the handlebars	124
6.5.6	Stem	125
6.5.6.1	Replacing the stem	125
6.5.6.2	Adjusting the handlebar height with quick release	125
6.5.6.3	Checking the stem stability	125
6.5.6.4	Adjusting the quick release clamping force	125
6.5.6.5	Setting the quill stem	126
6.5.6.6	Adjusting the Ahead stem	126
6.5.6.7	Adjusting the angle-adjustable stem	126
6.5.6.8	Checking the stem	126
6.5.7	Handles	127
6.5.7.1	Replacing the handles	127
6.5.7.2	Adjusting ergonomic handles	127
6.5.7.3	Checking the handles	127
6.5.8	Tyres	128
6.5.8.1	Replacing tyres	128
6.5.8.2	Adjust tyre pressure	128
6.5.9	Brake	130
6.5.9.1	Replacing brakes	130
6.5.9.2	Retracting the brake linings	130
6.5.9.3	Changing the handbrake position	130
6.5.9.4	Changing the handbrake inclination angle	131
6.5.9.5	Determining the grip distance	131
6.5.9.6	Setting the grip distance for a MAGURA handbrake disc brake	132
6.5.9.7	Grip distance on Magura HS11 handbrake	133
6.5.9.8	Grip distance on MAGURA HS22 handbrake	134
6.5.9.9	Magura HS33 handbrake grip distance	135
6.5.9.10	MAGURA handbrake pressure point	136
6.5.9.11	Adjusting the grip distance on a SHIMANO handbrake	137
6.5.9.12	Setting the grip distance on a TEKTRO handbrake	138
6.5.10	Control panel and gear shift	139
6.5.10.1	SHIMANO shifter	139
6.5.11	Gear shift	140
6.5.11.1	Replacing an ENVILO gear shift	140
6.5.11.2	Connecting the enviolo AUTOMATiQ app	140
6.5.11.3	Adjusting pedalling frequency in ENVILO AUTOMATiQ mode	141
6.5.12	Suspension and damping	142
6.5.13	Adjusting the suspension fork sag	142
6.5.13.1	Adjusting the sag for SR SUNTOUR air suspension fork	143
6.5.13.2	Adjusting the sag for the SR SUNTOUR steel suspension fork	147
6.5.14	Adjusting the suspension fork rebound damper	148

6.5.14.1	Adjusting the SR Suntour rebound damper suspension fork	149
6.5.15	Riding light	150
6.5.15.1	Replacing the headlight	150
6.5.15.2	Replacing the rear light and (spoke) reflector	150
6.5.15.3	Setting the riding light	150
6.5.15.4	Adjusting the headlight	151
6.5.16	On-board computer	152
6.5.16.1	Creating a user account	152
6.5.16.2	Connecting the on-board computer to a smartphone	152
6.5.16.3	Update software	152
6.5.16.4	Activating activity tracking	152
6.5.16.5	Setting up the lock function (optional)	152
6.5.16.6	Inserting the display	153
6.5.16.7	Securing the on-board computer (optional)	153
6.5.16.8	Removing the on-board computer	153
6.5.16.9	Adjusting the on-board computer	154
6.5.16.10	Adjusting the on-board computer	155
6.5.16.11	Selecting the the language	155
6.5.16.12	Adjusting the clock	155
6.5.16.13	Adjusting the time format	155
6.5.16.14	Selecting units	155
6.5.16.15	Setting the brightness	155
6.5.16.16	Reset settings	156
6.5.17	Adjusting the on-board computer	157
6.5.17.1	Creating a user account	157
6.5.17.2	Connecting the on-board computer to a smartphone	157
6.5.17.3	Updating the software	157
6.5.17.4	Activating activity tracking	157
6.5.17.5	Setting up the lock function (optional)	158
6.5.17.6	Inserting the battery	158
6.5.17.7	Inserting the display	159
6.5.17.8	Removing the on-board computer	159
6.5.17.9	Securing the on-board display (optional)	159
6.5.17.10	Adjusting the on-board computer	160
6.5.17.11	Adjust on-board computer	161
6.5.17.12	Selecting the language	161
6.5.17.13	Selecting units	161
6.5.17.14	Adjusting the clock	161
6.5.17.15	Setting the time format	161
6.5.17.16	Setting the shift recommendation	161
6.5.17.17	Adjusting the backlight	162
6.5.17.18	Setting the brightness	162
6.5.17.19	Resetting the settings	162
6.6	Accessories	163
6.6.1	Child seat	163
6.6.2	Trailer	164
6.6.3	Pannier rack	164
6.7	Personal protective equipment and accessories for road safety	165
6.8	Before each ride	165
6.9	Preparing a folding bicycle ready for use	166
6.9.0.1	Folding out the frame	166
6.9.0.2	Folding out the pedal	166
6.10	Using the battery	167
6.10.1	Using the integrated battery	167
6.10.1.1	Removing the integrated battery	167
6.10.1.2	Inserting the integrated battery	167
6.10.2	Frame battery	168
6.10.2.1	Removing the frame battery	168
6.10.2.2	Inserting the frame battery	168

6.10.3	Charging the battery	168
6.11	Straightening the quickly adjustable stem	169
6.12	Using the pannier rack	169
6.13	Raising the kickstand	170
6.14	Using the saddle	170
6.14.1	Using the leather saddle	170
6.15	Using the pedals	170
6.16	Setting the saddle height with the remote control	171
6.16.1	Lowering the saddle	171
6.16.2	Raising the saddle	171
6.17	Using the bell	171
6.18	Using the handlebars	171
6.18.1	Using multi-position handlebars	171
6.18.2	Using bar ends	172
6.18.3	Using leather handles	172
6.19	Using the electric drive system with BOSCH Purion 200	173
6.19.1	Switching on the electric drive system	173
6.19.2	Switching off the electric drive system	173
6.19.3	Using the Purion 200 on-board computer	174
6.19.3.1	Using the diagnosis port	174
6.19.3.2	Charging the control panel battery	174
6.19.3.3	Using the riding light	174
6.19.3.4	Using the main beam	174
6.19.3.5	Using the headlamp flasher	175
6.19.3.6	Setting the brightness of indicators	175
6.19.3.7	Using the push assist system	175
6.19.3.8	Selecting the level of assistance	176
6.20	Using the brake	177
6.20.1	Using the handbrake	177
6.20.2	Using the back-pedal brake	177
6.21	Gear shift	178
6.21.1	Using the derailleur gears	178
6.21.2	Using a SHIMANO hub gear	179
6.21.3	Using eShift	180
6.21.3.1	Using eShift with SHIMANO DI2 automatic hub gears	180
6.21.3.2	Using eShift with manual SHIMANO DI2 hub gears	180
6.21.3.3	Using eShift with SHIMANO DI2 automatic hub gears	180
6.22	Use suspension and damping	181
6.22.1	Locking the suspension	181
6.22.1.1	Locking the SR SUNTOUR suspension fork	181
6.22.2	Adjusting the suspension fork compression damper	182
6.22.2.1	Using SR Suntour high-speed compression damping	183
6.22.2.2	Using the SR Suntour low-speed compression damping	184
6.23	Adjusting the suspension fork	185
6.23.1	Adjusting suspension fork suspension	185
6.23.1.1	Locking the SR SUNTOUR suspension fork	186
6.23.2	Adjusting the SR Suntour compression damper	187
6.24	Folding	188
6.24.1	Folding up your pedelec	188
6.24.1.1	Folding up the pedal	188
6.24.1.2	Folding up the stem, version I	188
6.24.1.3	Folding up the stem, version II	189
6.24.1.4	Pushing in the seat post	189
6.24.1.5	Folding up the frame	189
6.25	Parking	190
6.25.1	Screwing in the quickly adjustable stem	191
6.25.2	Folding up the pedal	191
6.25.3	Activating the lock function	192

7 Cleaning, maintenance and inspection

7.1	Before each ride	197
7.1.1	Checking the guards	197
7.1.2	Checking the frame	197
7.1.3	Checking the fork	197
7.1.4	Checking the rear frame damper	197
7.1.5	Checking the pannier rack	197
7.1.6	Checking the mudguards	197
7.1.7	Check wheel concentricity	197
7.1.8	Checking the quick releases	197
7.1.9	Checking the suspension seat post	198
7.1.10	Checking the bell	198
7.1.11	Checking the handles	198
7.1.12	Checking the USB cover	198
7.1.13	Checking the riding light	198
7.1.14	Checking the brake	198
7.2	After each ride	199
7.2.1	Cleaning the riding light and reflectors	199
7.2.2	Cleaning the suspension fork	199
7.2.3	Maintaining the suspension fork	199
7.2.4	Cleaning the pedals	199
7.2.5	Cleaning the brake	199
7.2.6	Cleaning the suspension seat post	199
7.2.7	Cleaning the rear frame damper	199
7.3	Basic cleaning	200
7.3.1	Cleaning the on-board computer and control panel	200
7.3.2	Cleaning the battery	200
7.3.3	Cleaning the motor	200
7.3.4	Cleaning the frame, fork, pannier rack, guards and kickstand	201
7.3.5	Cleaning the stem	201
7.3.6	Cleaning the handlebars	201
7.3.7	Cleaning the handles	201
7.3.7.1	Cleaning leather handles	201
7.3.8	Cleaning the seat post	201
7.3.9	Cleaning the saddle	202
7.3.9.1	Cleaning the leather saddle	202
7.3.10	Cleaning the tyres	202
7.3.11	Cleaning the spokes and spoke nipples	202
7.3.12	Cleaning the hub	202
7.3.13	Cleaning the switching elements	202
7.3.14	Cleaning the SRAM AXS rear derailleur	202
7.3.14.1	Cleaning the shifter	203
7.3.15	Cleaning the cassette, chain wheels and front derailleur	203
7.3.16	Cleaning the brake	203
7.3.16.1	Cleaning the handbrake	203
7.3.17	Cleaning the brake disc	203
7.3.18	Cleaning the belt	203
7.3.19	Cleaning the chain	204
7.3.19.1	Cleaning the chain, including all-round chain guard	204
7.4	Maintenance	205
7.4.1	Maintain frame	205
7.4.2	Maintain fork	205
7.4.3	Maintain pannier rack	206
7.4.4	Maintain mudguard	206
7.4.5	Servicing the kickstand	206
7.4.6	Maintaining the stem	206
7.4.7	Maintaining the handlebars	206
7.4.8	Maintaining the handles	207
7.4.8.1	Maintaining rubber handles	207

7.4.8.2	Maintaining the leather handles	207
7.4.9	Maintaining the seat post	207
7.4.9.1	Maintaining the suspension seat post	207
7.4.9.2	Maintaining the carbon seat post	207
7.4.10	Maintaining the rims	207
7.4.11	Maintaining the leather saddle	207
7.4.12	Maintaining the hub	208
7.4.13	Maintaining the spoke nipples	208
7.4.14	Maintaining the gear shift	208
7.4.14.1	Maintaining the rear derailleur articulated shafts and jockey wheel	208
7.4.14.2	Maintaining the shifter	208
7.4.15	Maintaining the pedals	208
7.4.16	Maintaining the chain	209
7.4.16.1	Maintaining the chain and all-round chain guard	209
7.4.17	Maintaining the battery	209
7.4.18	Maintaining the brake	210
7.4.18.1	Maintaining the handbrake	210
7.4.19	Lubricating the Eightpins seat post tube	210
7.5	Inspection	211
7.5.1	Checking the wheel	211
7.5.1.1	Checking tyre pressure	211
7.5.1.2	Checking the tyres	213
7.5.1.3	Checking the rims	214
7.5.1.4	Checking the nipple holes	214
7.5.1.5	Checking the nipple well	214
7.5.1.6	Checking the rim hooks	214
7.5.1.7	Checking the spokes	214
7.5.2	Checking the brake system	215
7.5.2.1	Checking the handbrake	215
7.5.2.2	Checking the hydraulic brake system	215
7.5.2.3	Checking the Bowden cables	215
7.5.2.4	Checking the disc brake	216
7.5.2.5	Checking the back-pedal brake	217
7.5.2.6	Checking the rim brake	218
7.5.3	Checking the chain	219
7.5.3.1	Checking the chain tension	219
7.5.3.2	Checking the belt for wear	219
7.5.4	Checking the riding light	221
7.5.5	Checking the stem	222
7.5.6	Checking the handlebars	222
7.5.7	Checking the saddle	222
7.5.8	Checking the seat post	222
7.5.9	Checking the pedal	222
7.5.10	Checking the gear shift	223
7.5.10.1	Checking the electric gear shift	223
7.5.10.2	Checking the mechanical gear shift	223
7.5.10.3	Checking derailleur gears	223
7.5.10.4	Checking the hub gear	223
7.5.10.5	Adjusting the ROHLOFF hub	224
7.5.10.6	Adjusting the cable-operated gear shift, dual-cable	224
7.5.10.7	Adjusting the dual-cable, Bowden-cable-operated twist grip shifter	224
7.5.10.8	Checking kickstand stability	225

8 Inspection and maintenance

8.1	Initial inspection	226
8.2	Major inspection	226
8.3	Component-specific maintenance	226
8.4	Carry out initial inspection	229
8.5	Perform major inspection	230

8.5.1	Inspect frame	237
8.5.1.1	Inspecting the carbon frame	237
8.5.2	Inspecting the pannier rack	237
8.5.3	Inspecting and maintaining the rear frame damper	237
8.5.4	Inspecting the gear hub	238
8.5.4.1	Adjusting the hub with cone bearing	238
8.5.5	Inspecting the stem	238
8.5.6	Inspect and grease steering headset	238
8.5.7	Inspecting the axle with quick release	239
8.5.8	Inspecting the fork	240
8.5.8.1	Inspecting the carbon suspension fork	240
8.5.8.2	Inspecting the suspension fork	240
8.5.9	Inspecting the seat post	241
8.5.9.1	Inspecting the carbon seat post	241
8.5.9.2	Inspecting and greasing BY.SCHULZ suspension seat post	241
8.5.9.3	Inspecting and greasing RS SUNTOUR suspension seat post	242
9	Troubleshooting, fault clearance and repair	
9.1	Preventing pain	243
9.1.1	Sitting discomfort	244
9.1.2	Pain in hips	244
9.1.3	Backache	244
9.1.4	Pain in shoulders and nape of neck	245
9.1.5	Numb or aching hands	245
9.1.6	Pain in upper thigh	245
9.1.7	Knee pain	246
9.1.8	Pain in the foot	246
9.2	BOSCH Smart System drive system	247
9.2.1	Drive system or on-board computer does not start up	247
9.2.2	Errors in assistance function	248
9.2.3	Battery errors	249
9.2.4	Display screen errors	250
9.2.5	Lighting does not work	250
9.2.6	Correcting disc brake faults	251
9.2.7	Problems with back-pedal brake	252
9.2.8	Problems with rim brakes	253
9.2.9	Problems with hub gear	254
9.2.10	Correcting freewheel faults	256
9.2.11	Correcting lighting faults	257
9.2.12	Correcting faults in tyres	257
9.2.13	Correcting control seat post faults	257
9.2.14	Correcting other faults and errors	258
9.2.15	Correcting faults in the SR SUNTOUR suspension fork	259
9.2.15.1	Rebound too fast	259
9.2.15.2	Rebounding too slowly	260
9.2.15.3	Suspension too soft on inclines	261
9.2.15.4	Excessively hard damping on bumps	262
9.3	Repairs at the specialist dealer	263
9.3.1	Original parts and lubricants	263
9.3.2	Repairing the frame	263
9.3.2.1	Removing paint damage on frame	263
9.3.2.2	Removing damage from impact on the carbon frame	263
9.3.3	Repairing the suspension fork	263
9.3.3.1	Removing paint damage on the fork	263
9.3.3.2	Removing damage from impact on the carbon frame	263
9.3.3.3	Repairing the seat post	263
9.3.3.4	Repairing damage from impact on the carbon seat post	263
9.3.4	Replacing the riding light	264
9.3.5	Adjusting the headlight	264

9.3.6	Checking suspension fork-tyre clearance	264
9.3.7	Replacing pedelec components if lock function is installed	265
9.3.7.1	Replacing a smartphone	265
9.3.7.2	Replacing the on-board computer	265
9.3.7.3	Activating the lock function after motor replacement	265
10	Recycling and disposal	
10.1	Guidelines on removal of waste	266
11	Documents	
11.1	Assembly report	268
11.2	Inspection and maintenance log	270
11.3	Parts list	274
11.3.1	FUTURA I-8	274
11.3.2	FUTURA I-9	276
11.3.3	LYON F7	278
11.3.4	LYON R7	280
11.3.5	NIZZA F7 NL	282
11.3.6	Prima E5	284
11.3.7	ROB FOLD F7	286
11.3.8	ROB FOLD R8	288
11.4	Charger operating instructions	290
12	Glossary	
12.1	Abbreviations	300
12.2	Simplified terms	300
13	Appendix	
I.	Translation of the original EC/EU Declaration of Conformity	301
II.	Directive declaration of conformity with RED Directive	303
III.	CE Declaration of Conformity	304
14	Keyword index	

Thank you for your trust!

HERCULES pedelecs are premium quality bicycles. You have made an excellent choice. Your specialist dealer will provide you with guidance and instruction and assemble your product. Your specialist dealer will also be happy to assist you in the future, whether you require maintenance, a retrofit or repair.

You are receiving these operating instructions with your new pedelec. Please take time to become familiar with your new pedelec. Use the tips and suggestions in the operating instructions. They will help you to enjoy your pedelec for a long time to come. We hope you have fun and wish you well on all of your rides!

Download the operating instructions onto your phone at the following link, so that you can use them when you are out riding:



<https://www.hercules-bikes.de/de/de/index/downloads.html>.

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Subject to internal changes

The information contained in these operating instructions are the approved technical specifications at the time of printing. In addition to the functions described here, the software may be modified at any time to rectify errors and extend functions.

Any significant changes are included in a new published version of the operating instructions. All changes and new versions of the operating instructions are published on the following website:

<https://www.hercules-bikes.de/de/de/index/downloads.html>

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1 About these operating instructions

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1.2 Laws, standards and directives

The operating instructions comply with the essential requirements specified in:

- Machinery Directive 2006/42/EC
- Electromagnetic Compatibility Directive 2014/30/EU
- ISO 20607:2018 Safety of machinery– Operating instructions– General drafting principles
- EN 15194:2018 Cycles – Electrically power assisted cycles – pedelec bicycles
- EN 11243:2016, Cycles – Luggage carriers for bicycles – Requirements and test methods
- ISO 17100:2016-05 Translation Services – Requirements for translation services.

1.3 Language

The original operating instructions are written in German. A translation is invalid without the original operating instructions.

1.4 For your information

Different icons are used to make things easier to read.

	Text for specialist dealers
	Notice on replacing components
	Notice on fitness

1.4.1 Warnings

Warnings indicate hazardous situations and actions. You will find three categories of warnings in the operating instructions:



May lead to serious or even fatal injuries if ignored. Medium-risk hazard.



May lead to minor or moderate injuries if ignored. Low-risk hazard.



May lead to material damage if ignored.

1.4.2 Markups

You will find ten text markups in the operating instructions:

Stylised form	Use
<u>Underlined in blue</u>	Link
Underlined in grey	Cross references
✓	Requirements
▶	Instructions for actions without specific order
3	Instructions for actions in specified order
⇒	Result of the action
SPACED	Indicators on the display screen
•	Bulleted lists
Only applies to pedelecs with this equipment	A note beneath the heading indicates components which can be used as an option.

Table 1: Markups

1.5 Aim of the operating instructions

These operating instructions are not a substitute for personal instruction by the specialist dealer supplying the bike. These operating instructions are an integral part of the pedelec. Therefore, if it is re-sold at a later time, they must be handed over to the subsequent owner.

These operating instructions are mainly written for people riding pedelecs.

Paragraphs with a white background are intended to enable non-professionals to make safe settings on the pedelec, use it, clean it and identify and eliminate any faults.



Sections intended for technical staff are highlighted in blue and marked with a spanner symbol.

These sections aim to allow trained technical staff (bicycle mechatronics engineers, bicycle mechanics or others) to carry out initial assembly, adjustment, inspection and repair safely.

Technical staff also need to read all sections for pedelec riders and operators to ensure they can provide better customer service.

Always fill out all reports in Section 11.1 and Section 11.2 when carrying out work.

Section		Rider	Specialist dealer
1	About these operating instructions	<input type="checkbox"/>	<input type="checkbox"/>
2	Safety	<input type="checkbox"/>	<input type="checkbox"/>
3	Description	<input type="checkbox"/>	<input type="checkbox"/>
4	Transporting and storing	<input type="checkbox"/>	<input checked="" type="checkbox"/>
5	Assembly	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
6	Operation	<input type="checkbox"/>	<input checked="" type="checkbox"/>
7	Cleaning, maintenance and inspection	<input type="checkbox"/>	<input type="checkbox"/>
8	Inspection and maintenance	<input type="checkbox"/>	<input type="checkbox"/>
9.1	Preventing pain	<input type="checkbox"/>	<input type="checkbox"/>
9.2	Troubleshooting and fault clearance	<input type="checkbox"/>	<input type="checkbox"/>
9.3	Repair	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
10	Recycling and disposal	<input type="checkbox"/>	<input type="checkbox"/>
11	Documents	<input checked="" type="checkbox"/>	<input type="checkbox"/>
12	Glossary	<input type="checkbox"/>	<input type="checkbox"/>
13	Appendix	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
14	Keyword index	<input type="checkbox"/>	<input type="checkbox"/>

Table 2: Target groups-section matrix

1.6 Type number and model

These operating instructions are an integral part of pedelecs with the type numbers:

Type no.	Model	Pedelec type
24-Q-0004	FUTURA I-9, HE	City and trekking bicycle
24-Q-0005	FUTURA I-9, TR	City and trekking bicycle
24-Q-0006	FUTURA I-9, ZR	City and trekking bicycle
24-Q-0007	FUTURA I-8, HE	City and trekking bicycle
24-Q-0008	FUTURA I-8, TR	City and trekking bicycle
24-Q-0009	FUTURA I-8, ZR	City and trekking bicycle
24-Q-0018	LYON R7	City and trekking bicycle
24-Q-0019	LYON F7	City and trekking bicycle
24-Q-0023	NIZZA F7 NL	City and trekking bicycle
24-Q-0036	Futura Compact 10	City and trekking bicycle
24-Q-7814	Prima E5	City and trekking bicycle
24-Y-0007	ROB FOLD R8	Folding bicycle
24-Y-0008	ROB FOLD F7	Folding bicycle

Table 3: Type number, model and pedelec type

1.7 Frame number

Each frame has an individual frame number stamped on it (see Figure 2). The frame number can be used to link the pedelec with the owner. The frame number is the most important identifier for verifying ownership.

1.8 Identifying the operating instructions

The operating instructions identification number is located in bottom left-hand corner of each page.

The identification number is composed of the document number, the version number and the release date.

Identification number	MY24H07 - 12_1.0_29.01.2024
------------------------------	-----------------------------

2 Safety

2.1 Residual risk

Pedelecs pose the following residual risks:

- Risk of fire and explosion
- Electric shock
- Risk of a crash
- Risk of amputation
- Key breaking off
- Malfunctions due to Bluetooth®



2.1.1 Risk of fire and explosion

Never charge if there is a critical fault

If a charger is connected to the drive system when a critical error is reported, the battery may be damaged permanently and may catch fire.

- ▶ Connect charger to fault-free electric drive system only.

Protect against penetrating water

The battery is only protected from spray water. Penetration by water can cause a short circuit. The battery may self-ignite and explode.

- ▶ Never immerse battery in water.
- ▶ Take battery out of service if you suspect water has penetrated it.

Avoid heat

Temperatures over 60 °C can also cause liquid to leak from the battery and the battery will become damaged. The battery may self-ignite and explode.

- ▶ Protect the battery against heat.
- ▶ Never store next to hot objects.
- ▶ Never expose battery to continuous direct sunlight.
- ▶ Avoid wide temperature fluctuations.

Never use incorrect charger

Chargers with excessive voltage damage batteries. This may cause a fire or an explosion.

- ▶ Only use approved batteries to charge.

Prevent short circuit due to interconnection

Metal objects may interconnect the battery's electrical terminals. The battery may self-ignite and explode.

- ▶ Never insert paper clips, screws, coins, keys and other small parts into the battery.
- ▶ Place the battery on clean surfaces only. Prevent charging socket and contacts against contamination from dirt, sand and similar.

Handling a damaged or faulty battery

Faulty batteries are hazardous goods. These include:

- Cells or batteries which have been identified as faulty for safety reasons;
- Batteries which have leaked or discharged gas;
- Cells or batteries which have sustained external or physical damage;
- Cells or batteries which have not yet undergone a safety test.

The safety electronics may fail if the batteries are damaged or faulty. The residual voltage can cause a short circuit. The battery may self-ignite and explode.

- ▶ Only use and charge battery and accessories if they are in perfect condition.
- ▶ Never open or repair the battery.
- ▶ Batteries with external damage must be removed from service immediately.
- ▶ If a battery is dropped or struck, remove it from service and keep it under observation for at least 24 hours.
- ▶ Contact specialist dealer.

Storing faulty batteries

Your specialist dealer will dispose of faulty batteries.

▶ Take faulty batteries to your specialist dealer.



▶ Store the battery in a safety container in a dry place as per special regulations (ADR SV 376, P908) until you dispose of it.



Figure 1: Example of a safety container

- ▶ Never store near flammable substances.
- ▶ Dispose of faulty batteries in the correct manner.

Avoid overheating in the charger

The charger heats up when charging the battery. If the battery is not allowed to cool down sufficiently, it can cause a fire or burns to the hands.

- ▶ Never use charger on a highly flammable surface.
- ▶ Never cover the charger during charging.
- ▶ Never leave battery unattended during charging.

Cool down overheated brakes and motors

The brakes and the motor may become very hot during operation. There is a risk of burns or fire in case of contact.

- ▶ Never touch the brakes or the motor immediately after a ride.
- ▶ Never place the pedelec on a flammable surface, such as grass or wood, directly after use.



2.1.2 Electric shock

Never use damaged network components

Damaged chargers, cables and plug connectors increase the risk of electric shock.

- ▶ Check the charger, cable and plug connector before each use. Never use a damaged charger.

Avoid water penetrating

If water penetrates into the charger, there is a risk of electric shock.

- ▶ Use the charger indoors only.

Dealing with condensate

Condensation may form in the charger and in the battery when the temperature changes from cold to hot, causing a short circuit.

- ▶ Wait until both charger and battery are at room temperature before connecting them.



2.1.3 Risk of a crash

Set the quick release correctly

Excessively high clamping force will damage the quick release and cause it to lose its function. Insufficient clamping force will result in unfavourable transmission of force. This can cause components to break. This will cause a crash with injuries.

- ▶ Never fasten a quick release using a tool (e.g. hammer or pliers).
- ▶ Only use the clamping lever with the specified set clamping force.

Use correct torque

If a screw is fastened too tightly, it may break. If a screw is not fastened enough, it may loosen. This will cause a crash with injuries.

- ▶ Always observe the indicated tightening torque on the screw or in Section 9.4.7.

Use approved brakes only

The wheels are designed exclusively for use with rim brakes or disc brakes. The wheel may break if an incorrect brake is used. This will cause a crash with injuries.

- ▶ Only use the approved brakes on the wheel.



2.1.4 Risk of amputation

The brake disc in disc brakes is so sharp that it can cause serious injuries to fingers if they are inserted into the brake disc openings.

The chain wheels and belt sprockets can draw in fingers, thus causing serious injuries to fingers.

- ▶ Always keep fingers well away from rotating brake discs and the chain or belt drive.

2.1.5 Key breaking off

If you leave a key inserted when riding or transporting the pedelec, it may break off or the locking system may open accidentally.

- ▶ Pull the key from the battery lock.

2.1.6 Malfunctions due to Bluetooth®

If you use the on-board computer with Bluetooth® and/or Wi-Fi®, it may cause interference with other devices, other equipment, aircraft, and medical devices, such as pacemakers and hearing aids.

Likewise, it cannot be completely ruled out that you will cause harm to people and animals in the immediate vicinity.

- ▶ Never use the pedelec with Bluetooth® when in close proximity to medical devices, filling stations, chemical plants, areas at risk of explosion and in blasting zones.
- ▶ Never use pedelec with Bluetooth® in aircraft.
- ▶ Avoid operating for longer periods in close proximity to the body.

2.2 Toxic substances

If substances are released or used which pose a risk to people and the environment, effective protective measures must be taken.

Possible hazards, contamination and health hazards due to:

- Carcinogenic, germ-cell-mutagenic and reproduction-toxic substances
- Toxic substances
- Irritants (skin, respiratory system) and corrosive substances

What might happen?

- Serious harmful effects to health
- Threat to life
- Hazard to bystanders due to carry-over and contamination, including in personal sphere



2.2.1 Toxic substances

Toxic substances (also known as poison or toxins) refer to substances which can cause damage to living beings if they enter the organism above a specific low dose. The more the ingested amount of a toxic substance increases, the greater the likelihood of damage to health due to poisoning is. This can lead to death.

Brake fluid

Brake fluid may leak out after an accident or due to material fatigue. Brake fluid can be fatal if swallowed or inhaled.

- ▶ Never dismantle the brake system.
- ▶ Avoid contact with skin.
- ▶ Do not inhale vapours.



2.2.2 Irritants and corrosive substances

Corrosive substances (also known as corrosives) destroy living tissue or attack surfaces. Corrosive substances may be in solid, liquid or gaseous form.

Irritants are hazardous substances which irritate the skin and mucous membranes once you come into contact with them. This may cause inflammation of the affected areas.

Defective battery

Liquids and vapours may leak from damaged or faulty batteries. Excessively high temperatures may also cause liquids and vapours to leak from the battery. Such liquids and vapours can irritate the airways and cause burns.

- ▶ Never dismantle the battery.
- ▶ Avoid contact with skin.
- ▶ Never inhale vapours.

2.3 Requirements for the rider

The rider must have adequate physical, motor and mental abilities to ride on public roads. A minimum age of 14 years is recommended.

2.4 Vulnerable groups

- ▶ Keep batteries and the charger away from children and people with reduced physical, sensory or mental capacities or lacking in experience and knowledge.
- ▶ Children and young people must be provided with comprehensive instructions by a legal guardian.

2.5 Personal protective equipment

- ▶ Wear a suitable helmet. The helmet must have a reflective strip or a light in a clearly visible colour.
- ▶ Wear sturdy shoes.
- ▶ Wear clothing which is as bright or retroreflective as possible. Fluorescent materials are also suitable. High-visibility jackets and straps on your upper body ensure even greater safety. Never wear a skirt. Always wear trousers which reach down to your ankles instead.
- ▶ Wear gloves when it is cold.

2.6 Safety guards

Three safety guards on the pedelec protect riders against heat or moving parts:

- Chain or belt guards prevent clothing from being pulled into the drive train.
 - The motor cover on the motor casing protects against heat.
 - Mudguards protect against dirt and water splashing up from the road.
- ▶ Never remove the guards.
 - ▶ Check the guards on a regular basis.
 - ▶ Take pedelec out of service if a guard is damaged or missing. Contact specialist dealer.

2.7 Safety markings and safety instructions

Pedelec and battery nameplates contain the following safety markings and safety instructions:

Symbol	Explanation
	General warning
	Adhere to the instructions for use

Table 4: Safety markings

Symbol	Explanation
	Read the instructions
	Separate collection of electrical and electronic devices
	Separate collection of ordinary and rechargeable batteries
	Must not be thrown into fire (burning prohibited)
	It is forbidden to open any batteries
	Device of protection class II
	Only suitable for use indoors
	Fuse (device fuse)
	EU conformity
	Recyclable material
	Protect from temperatures above 50 °C and direct sunlight

Table 5: Safety instructions

2.8 What to do in an emergency

2.8.1 Dangerous situation in road traffic

- ▶ If you encounter any hazards or dangers in road traffic, apply the brake on the pedelec until it comes to a halt. The brake acts as an emergency stop system in such cases.

2.8.2 Leaked brake fluid

- ▶ Remove those affected from the danger area to fresh air.
- ▶ Never leave those affected unattended.
- ▶ Immediately remove any clothing items contaminated with brake fluid.
- ▶ Never inhale vapours. Ensure sufficient ventilation.
- ▶ Wear gloves and safety gloves as protective equipment.
- ▶ Keep unprotected persons away.
- ▶ Take care with leaked brake fluid as it poses a slip hazard.
- ▶ Keep leaked brake fluid away from naked flames, hot surfaces and sources of ignition.
- ▶ Avoid contact with skin and eyes.

If inhaled

- 1 Take in fresh air.
- 2 Immediately consult a doctor in case of any discomfort.

After skin contact

- 1 Wash affected skin with soap and water and rinse well.
- 2 Remove contaminated clothing.
- 3 Consult doctor in the event of pain or discomfort.

After contact with eyes

- 1 Rinse eyes under flowing water for at least ten minutes with the lids open; also rinse under lids.
- 2 Immediately consult a doctor in case of any pain or discomfort.

If swallowed

- 1 Rinse out mouth with water. Never induce vomiting. Risk of aspiration.
- 2 If a person is lying on their back and vomiting, place them in the recovery position.
- 3 Seek medical advice immediately.

Environmental protection measures

- ▶ Never allow brake fluid to flow into sewage, water courses or groundwater.
- ▶ Notify the relevant authorities if fluid penetrates the ground, water courses or the sewage system.
- ▶ Dispose of leaked brake fluid in an environmentally responsible way in accordance with statutory regulations (see Section 10.1).
- ▶ The brake system must be repaired immediately if brake fluid leaks out. Contact specialist dealer.

2.8.3 Battery vapour emission

Vapours may be emitted if the battery is damaged or used improperly. The vapours may cause respiratory tract irritation.

- 1 Get into fresh air.
- 2 Consult doctor in the event of pain or discomfort.

After contact with eyes

- 1 Carefully rinse eyes with plenty of water for at least 15 minutes. Protect unaffected eye.
- 2 Seek medical advice immediately.

After skin contact

- 1 Remove any solid particles immediately.
- 2 Remove contaminated clothing immediately.
- 3 Rinse the affected area with plenty of water for at least 15 minutes.
- 4 Then dab the affected skin gently. Do not rub dry.
- 5 Immediately consult a doctor if there is any redness, pain or discomfort.

2.8.4 Battery fire

The safety electronics may fail if the battery is damaged or faulty. The residual voltage can cause a short circuit. The battery may self-ignite and explode.

- 1 Keep your distance if the battery becomes deformed or starts to emit smoke.
- 2 If charging, remove the plug connector from the socket.
- 3 Contact the fire service immediately.
 - ▶ Use Class fire extinguishers to put out the fire.
 - ▶ Never extinguish damaged batteries with water or allow them to come into contact with water.

Inhaling vapours can cause intoxication.

- ▶ Stand on the side of the fire where the wind is blowing from.
- ▶ Use breathing apparatus if possible.

2.9 Data privacy information

When the pedelec is connected to the diagnosis tool at the specialist dealer's, data is transferred to BOSCH eBike Systems (Robert Bosch GmbH) on the use of the Bosch drive unit, including its energy consumption and temperature, to help improve the product.

You will find more information on the Bosch eBike website:

www.bosch-ebike.com.

3 Description

3.1 Proper use

All checklists and instructions for actions in these operating instructions met. Approved accessories can be installed by specialist staff.

Use the pedelec when it is in perfect, proper working order only. National requirements may apply to the pedelec which the standard equipment may not meet. Different regulations apply across the country to the riding light,

reflectors and other components when riding on public roads. The general laws and the regulations for the prevention of accidents and environmental protection in the respective country of use must be adhered to.

The rechargeable batteries are designed to supply power to the pedelec motor only. Never use the batteries for other purposes.

3.1.1 Pedelec type

Each pedelec is assigned a pedelec type, which determines its proper use, function and area of use.

City and trekking bicycle	Folding bicycle
	
City and trekking bicycles are designed for comfortable, daily use and are suitable for riding on public roads.	Folding bicycles are suitable for riding on public roads. Folding bikes can be folded together and thus save space when they are transported, e.g. in cars or on local transport. The folding bicycle's folding design requires the use of smaller wheels and longer brake cables and Bowden cables. With increased strain, you should therefore expect a reduction in riding stability, braking power, comfort and durability.

Table 6: Proper use

3.1.2 Improper use

Failure to adhere to the proper use poses a risk of personal injury and material damage. It is prohibited to use the pedelec in the following ways:

- when the electrical drive system been manipulated
- changing, eliminating or effacing frame numbers, nameplates or component serial numbers, or manipulating them in any other way
- riding with a damaged or incomplete pedelec
- riding over steps
- riding through deep water
- charging with an incorrect charger
- lending the pedelec to untrained pedelec rider
- carrying other people
- riding with excessive baggage
- riding with no hands
- riding on ice and snow
- improper servicing
- improper repair

- tough areas of use, such as professional competitions
- acrobatics, riding up ramps, stunt riding or flying stunts.

City and trekking bicycle	Folding bicycle
	
City and trekking bicycles are not sports bicycles. If used for sports, the rider can expect reduced riding stability and diminished comfort.	A folding bicycle is not a touring or sports bicycle. When riding longer distances or using the bike for sports, the rider can expect reduced riding stability and diminished comfort.

Table 7: IMPROPER USE

3.1.3 Maximum permitted total weight (PTW)

The pedelec may only be loaded to its *maximum permitted total weight* (PTW).

The maximum permitted total weight is

- the weight of the fully assembled pedelec
- plus body weight
- plus baggage

Type no.	Model	PTW [kg]
24-Q-0004	FUTURA I-9, HE	150
24-Q-0005	FUTURA I-9, TR	150
24-Q-0006	FUTURA I-9, ZR	150
24-Q-0007	FUTURA I-8, HE	150
24-Q-0008	FUTURA I-8, TR	150
24-Q-0009	FUTURA I-8, ZR	150
24-Q-0018	LYON R7	135
24-Q-0019	LYON F7	135
24-Q-0023	NIZZA F7 NL	135
24-Q-0036	Futura Compact 10	135
24-Q-7814	Prima E5	135
24-Y-0007	ROB FOLD R8	135
24-Y-0008	ROB FOLD F7	135

Table 8: Type number, model and PTW, Bosch Kiox 300

3.1.4 Environmental requirements

You can ride the pedelec within a temperature range between -5 °C and +40 °C. The electric drive system is limited in its performance outside this temperature range.

Operating temperature	-5 °C ... +40 °C
-----------------------	------------------

During winter use, especially at temperatures below 0 °C, we recommend that you don't insert a battery charged and stored at room temperature into the pedelec until just before setting off. We recommend using thermal protection sleeves when riding longer distances at low temperatures.

Temperatures under -10 °C and over +60 °C must be avoided as a general rule. Never put the battery in a car in summer or store it in direct sunlight.

You must also keep within the following temperature ranges:

Transportation temperature	+10 °C ... +40 °C
Storage temperature	+10 °C ... +40 °C
Work environment temperature	+15 °C ... +25 °C
Charging temperature	+10 °C ... +40 °C

The nameplate contains symbols for the pedelec's area of use.

- Check what tracks and roads you may ride on before setting off for the first time.

3.1.5 Area of use for city and trekking bikes

Area of use		Unsuitable terrain
	Suitable for tarmacked roads, cycle paths, firm gravel paths and roads, and longer sections with moderate slopes and jumps up to 15 cm.	Never drive off-road or perform jumps over 15 cm.

Table 9: Area of use and unsuitable terrain

3.1.6 Area of use

3.1.6.1 From model year 2024 onwards as per EN 17406

	Area of use	Average speed [km/h]	Unsuitability
 EN 17406	Use on normal, paved surfaces where the tyres should maintain contact with the ground at average speed with occasional jumps.	15 ... 25	<ul style="list-style-type: none"> • Never ride off road. • Never perform jumps over 15 cm.
 EN 17406	The area of use specified in Condition 1 applies. The vehicle can also be used on unpaved roads and gravel paths with moderate upward and downward slopes. Under these conditions, the bike may come into contact with uneven terrain and tyres may lose contact with the ground repeatedly.	15 ... 25	<ul style="list-style-type: none"> • Never ride off road. • Never perform jumps over 15 cm.
 EN 17406	The area of use specified in Condition 2 applies. The vehicle can also be used on rough paths, bumpy roads, difficult terrain and undeveloped tracks. Practice and technical skill is required for such rides.	Not relevant	<ul style="list-style-type: none"> • Never perform jumps over 60 cm. • Never use vehicle without practice. • Never use vehicle if you have no technical skills.
 EN 17406	The area of use specified in Condition 3 applies. The vehicle can also be used on descents on unpaved tracks at speeds up to 40 km/h.	Not relevant	<ul style="list-style-type: none"> • Never perform jumps over 120 cm. • Never use vehicle without practice. • Never use vehicle if you have no technical skills and are unable to handle a bike.
 EN 17406	The area of use specified in Condition 4 applies. The vehicle can also be used for extreme jumps or descents on unpaved tracks at speeds of more than 40 km/h or for a combination of the two.	Not relevant	<ul style="list-style-type: none"> • Never use vehicle without practice. • Never use vehicle if you have no extreme technical skills and are unable to handle the bike.
 EN 17406	The area of use specified in Condition 1 applies. The vehicle can also be used in competitions or for other purposes at speeds of more than 50 km/h (e.g. descents or sprints).	30 ... 55	<ul style="list-style-type: none"> • Never ride off road. • Never perform jumps over 15 cm. • Never use vehicle without practice. • Never use vehicle if you have no technical skills.

Table 10: Area of use, average speed and unsuitability

3.1.7 Smartphone and operating systems

The rider needs to register on a PC or their smartphone and create a user account to use all the drive system's functions.

All necessary software updates are downloaded via the app. Settings can also be changed, routes and ride data analysed and premium functions activated in the app among other things.

The BOSCH eBike Flow app acts as the control centre for the pedelec. The app connects directly with the LED Remote on-board computer or the system controller.

A smartphone with the following characteristics is required as a minimum:

Smartphone type	Operating system minimum requirement
iPhone	iOS Version 14.0 or higher and BLE 5.0 (BLE = Bluetooth Low Energy)
Android smartphone	Android 7.1 or higher and BLE 5.0 (BLE = Bluetooth Low Energy)



3.1.7.1 eBike Flow app

A compatible smartphone is required with the eBike Flow app installed to configure the control panels to their full extent. The retailer must register with BOSCH on the PC or smartphone and create a user account for this purpose.

eBike Flow can be used to establish a Bluetooth® connection between the smartphone and the electric drive system, between the smartphone

and the system controller, and the system controller and the mini remote.

- ▶ The eBike Flow can be downloaded free of charge from the Apple App Store or the Google Play Store.

Minimum requirements for smartphones

A smartphone with the following characteristics is required as a minimum:

Smartphone type	Operating system minimum requirement	Hardware	Available memory	Available languages
iPhone	iOS 14.0 or higher	BLE 5.0*	153.5 MB	German Bulgarian Danish English Estonian Finnish French Greek Italian Croatian Latvian Lithuanian Nederlands Norwegian (Bokmål) Polish Portuguese Romanian Swedish Slovakian Slovenian Spanish Czech Hungarian
Android smartphone	Android 7.1 or higher	BLE 5.0		

*BLE = Bluetooth® Low Energy

3.2 Model year 24 nameplate

The nameplate is situated on the frame. The precise position of the nameplate is shown in Figure 3.

The nameplate contains up to twelve pieces of information.

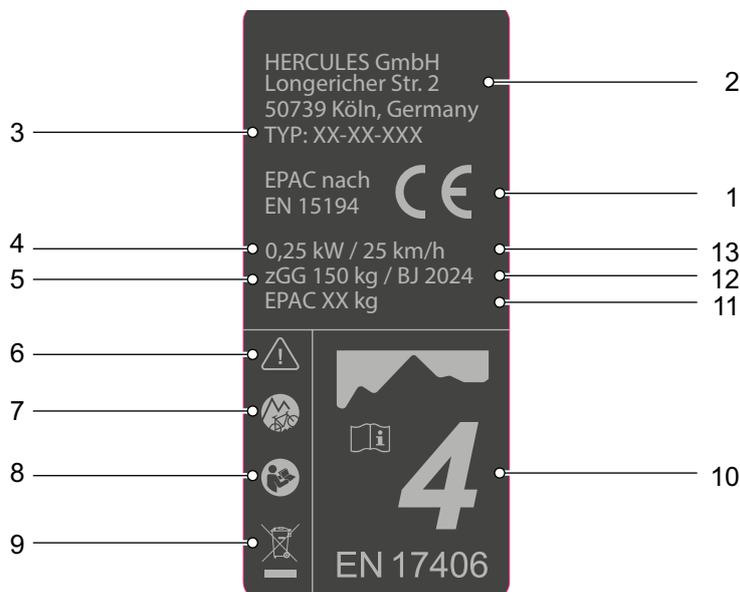


Figure 2: Example HERCULES nameplate

No.	Designation	Description	More information
1	CE marking	The manufacturer uses the CE marking to declare that the pedelec complies with applicable requirements.	Section 13
2	Manufacturer	You can contact the manufacturer at the address indicated.	Section 1.1
3	Type number	All pedelec models have an eight-digit type number, which is used to specify the design model year, the type of pedelec and the version.	Section 1.6
4	Maximum continuous power rating	The maximum continuous power rating is the greatest possible power for the electric motor output shaft over 30 minutes.	...
5	Maximum permitted total weight (PTW)	The maximum permitted total weight is the weight of the fully assembled pedelec with the body weight plus the baggage.	Section 3.1.3
6	Safety markings Caution	The safety markings warn of hazards.	Section 2.7
7	Pedelec type	Each pedelec is assigned a pedelec type, which determines its proper use, function and area of use.	Section 3.1.1
9	Disposal instructions	Follow the guidelines on waste disposal when disposing of the pedelec.	Section 10.1
10	Area of use	Ride pedelec in permitted locations only.	Section 3.1.5
11	Weight of the ready-to-ride pedelec (optional; only for pedelecs 25 kg or more)	The weight of the ready-to-ride pedelec is specified as a weight of 25 kg or above and refers to its weight at the time of purchase. Any extra accessories need to be added to the weight.	Section 4.1
12	Year of manufacture	The year of manufacture is the year in which the pedelec was manufactured.	...
13	Shut-off speed	The speed that the pedelec reaches at the moment when the current has dropped to zero or to the no-load current value.	...

Table 11: Explanation of information on the nameplate

3.3 Components

3.3.1 Overview



Figure 3: Pedelec viewed from right: HERCULES E-Imperial MAX I-F360 used as example

1	<u>Wheel</u>	10	<u>Seat post</u>	19	Chain
2	<u>Hub</u>	11	<u>Saddle</u>	20	Stand
3	Fork	12	Pannier rack	21	Battery and nameplate
4	Guard	13	Rear light	22	Chain guard
5	Front light	14	Reflector	23	Motor (motor cover)
6	Steering headset	15	Guard	24	Pedal
7	Handlebars	16	<u>Wheel</u>	25	Front wheel brake
8	Stem	17	<u>Hub</u>		
9	<u>Frame</u>	18	Rear wheel brake		

3.3.2 Chassis

The chassis comprises two components:

- Frame and
- steering system

3.3.2.1 Frame

The frame absorbs all forces which act on pedelec from body weight, pedalling and the ground. The frame also acts as a carrier for most components.

The frame geometry determines the pedelec's ride performance.

3.3.2.2 Steering system

The steering system components are:

- Steering headset
- Stem,
- Handlebars
- Fork.

3.3.2.3 Steering headset

The steering headset (also known as a bike headset or simply a headset) is the fork bearing system in the frame. A distinction is made between two different types:

- Conventional steering headsets for fork steerers with thread and
- Steering headsets for threadless fork steerers, what are known as headsets.

3.3.2.4 Stem

The stem connects the handlebars to the fork steerer tube. The stem is used to adjust the handlebars to body size. The stem is used to adjust the handlebar height and the gap between the handlebars and saddle (see Section 6.5.6).

Quickly adjustable stems

Quickly adjustable stems are an extension to the fork steerer. You can change the height and angle of quickly adjustable stems without any tools. Up to 3 settings can be adjusted, depending on the model:

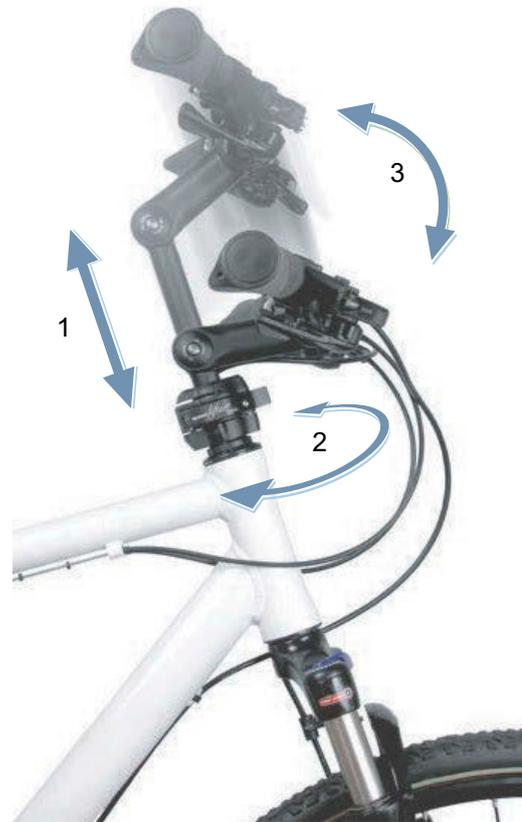


Figure 4: Example – BY,SCHULZ seat Speedlifter Twist Pro SDS

- 1 Height adjustment
- 2 Twist function
- 3 Stem angle adjustment.

Adjusting the height and stem angle increase ride comfort as different riding positions can be adopted on longer rides. The twist function saves space when parking.

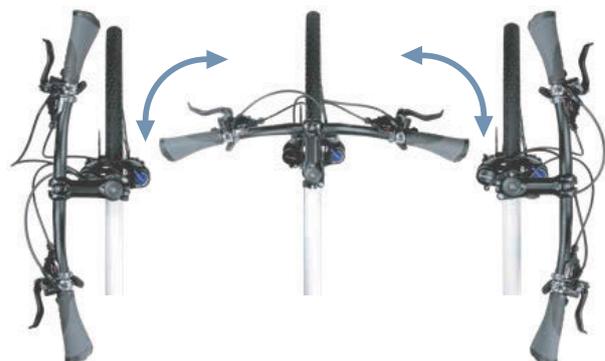


Figure 5: Twist function, using BY,SCHULZ as an example

3.3.2.5 Handlebars

The pedelec is steered using the handlebars. The handlebars are used to support the upper body and is the mount for most controls and displays (see Section 3.4.1).

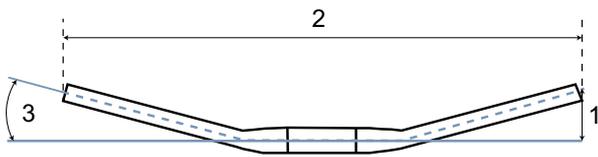


Figure 6: Handlebar dimensions

The main dimensions of handlebars are:

- 1 Rise (height)
- 2 Width
- 3 Backsweep

3.3.2.6 Fork

The stem and handlebars are attached to the top end of the fork steerer. The axle is fastened to the fork ends. The wheel is fastened to the axle.

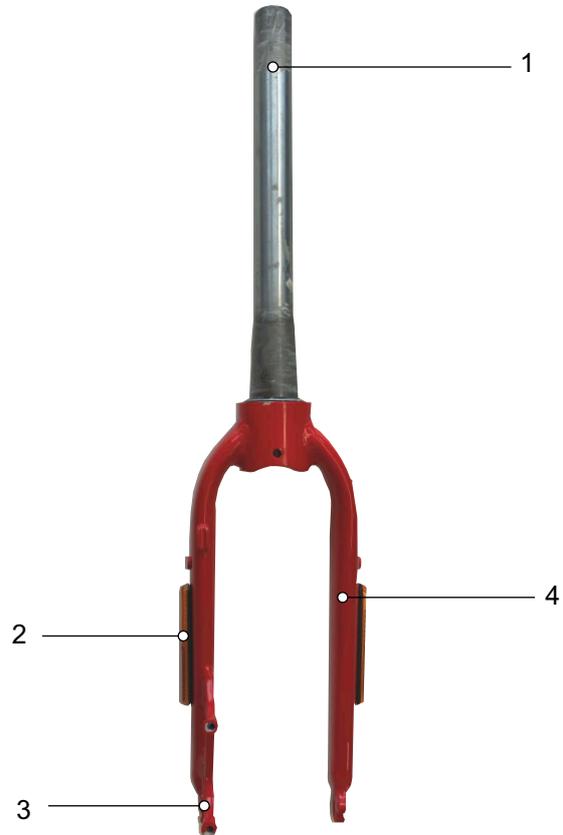


Figure 7: Overview of fork

- 1 Fork steerer
- 2 Side reflectors (optional)
- 3 Fork end
- 4 Fork leg

3.3.2.7 Steering system

The steering system components are:

- Steering headset,
- Stem,
- Handlebars and
- Suspension fork.

3.3.2.8 Steering headset

The steering headset (also known as a bike headset or simply a headset) is the fork bearing system in the frame. A distinction is made between two different types:

- Conventional steering headsets for fork steerers with thread and
- Steering headsets for threadless fork steerers or what are known as headsets.

3.3.2.9 Stem

The stem connects the handlebars to the fork steerer tube. The stem is used to adjust the handlebars to body size. The stem is used to adjust the handlebar height and the gap between the handlebars and saddle (see Section 6.5.6).

Quickly adjustable stems

Quickly adjustable stems are an extension to the fork steerer. You can change the height and angle of quickly adjustable stems without any tools. Up to 3 settings can be adjusted, depending on the model:

- 1 Adjust handlebar height
- 2 Adjust twist function
- 3 Adjust stem angle.

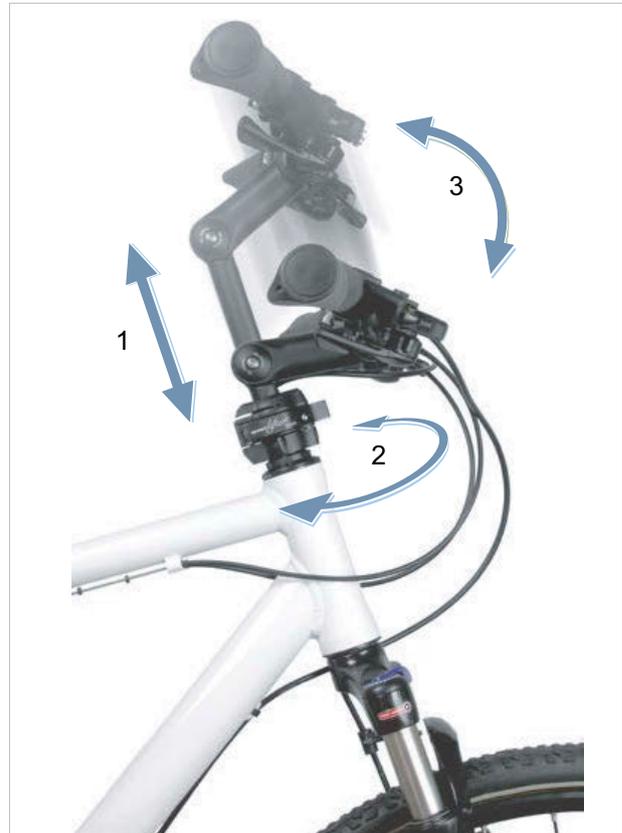


Figure 8: Example – BY.SCHULZ seat Speedlifter Twist Pro SDS

Adjusting the height and stem angle increase riding comfort as different riding positions can be adopted on longer rides. The twist function saves space when parking.



Figure 9: Twist function, using BY.SCHULZ as an example

3.3.2.10 Handlebars

The pedelec is steered using the handlebars. The handlebars are used to support the upper body and are used to mount operating and display components (see Section 3.4.1).

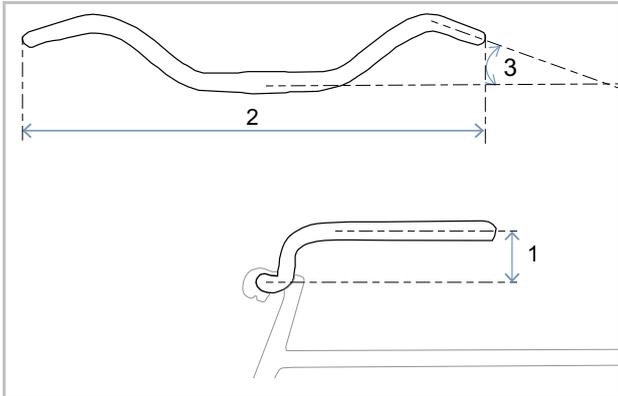


Figure 10: Handlebar dimensions

The main dimensions of handlebars are:

- 1 Rise
- 2 Width
- 3 Backsweep

3.3.2.11 Suspension fork

The stem and handlebars are attached to the top end of the fork steerer. The axle is fastened to the fork ends. The wheel is fastened to the axle.

Unlike rigid forks, suspension forks improve contact with the ground and thus enhance comfort using two functions:

- Suspension and
- Damping (optional function).

Suspension

A suspension fork deflects when a steel suspension, air suspension or both suspension types act on it.

A pedelec's suspension prevents an impact, such as one caused by a stone lying in the pedelec's path, from being channelled directly into the rider's body via the suspension fork. The impact is absorbed by the suspension system instead. This causes the suspension fork to compress.

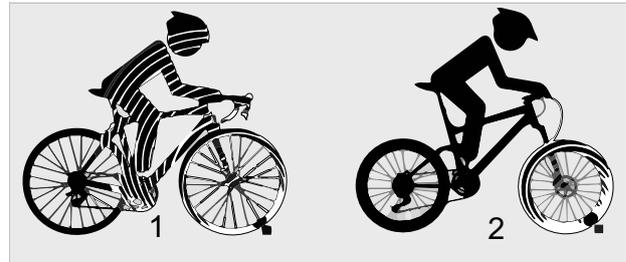


Figure 11: Without suspension (1) and with suspension (2)

Damping

After compressing, the suspension fork returns to its original position. If there is a damper, it will decelerate movement, preventing the suspension system from springing back in an uncontrolled manner and stopping the suspension fork vibrating up and down. A distinction is made between two types of dampers:

- Rebound dampers,
- Compression dampers.

Rebound dampers and compression dampers can be optionally divided into two different sections:

- High-speed damper,
- Low-speed damper.

Parts of a suspension fork

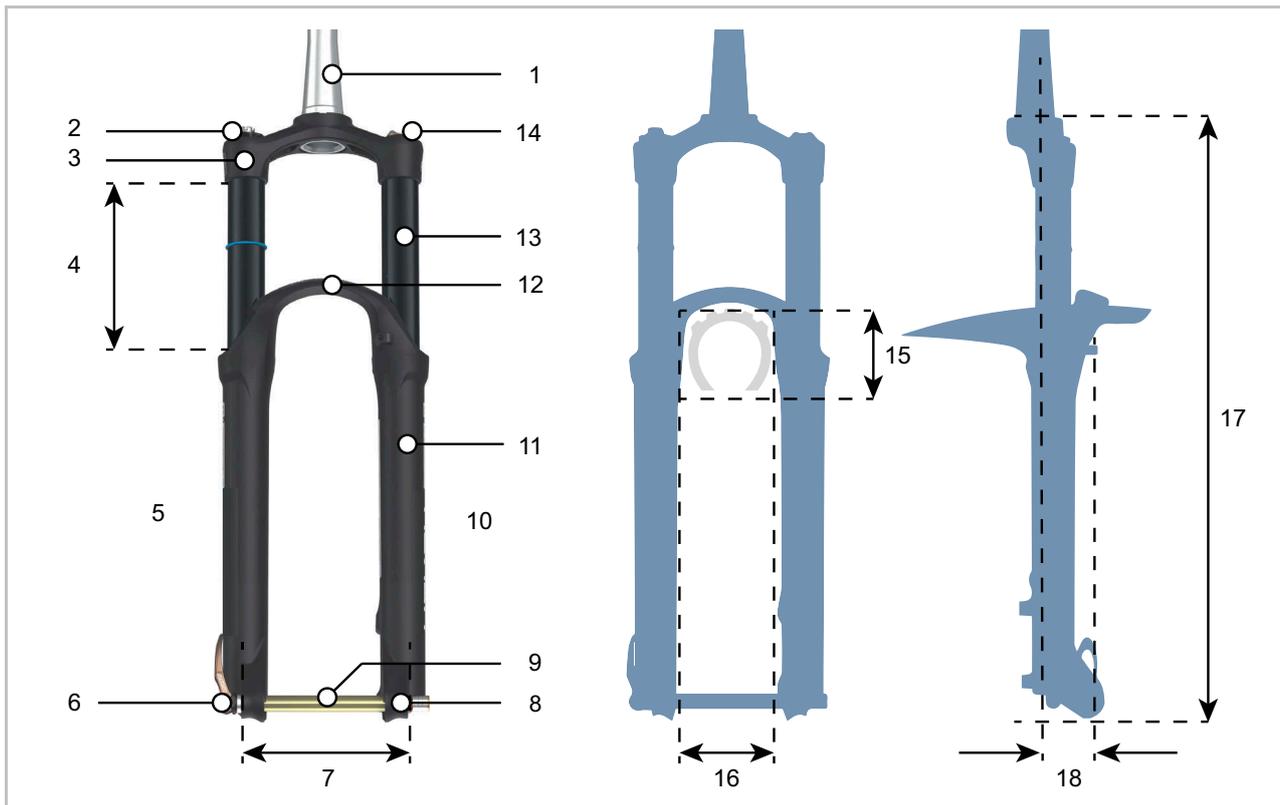


Figure 12: Parts of a suspension fork

- 1 Fork steerer
- 2 Sag adjuster
- 3 Fork crown
- 4 Deflection (suspension fork)
- 5 Damper side
- 6 Quick release
- 7 Pitch
- 8 Fork end (suspension fork)
- 9 Quick release axle
- 10 Air suspension side
- 11 Stanchion
- 12 Fork bridge
- 13 Stanchion
- 14 Lock

Tyre clearance

- 15 Tyre height
- 16 Tyre passage width

Side view

- 17 Installation height
- 18 Offset

Suspension fork assembly groups

A suspension fork can feature up to three different assembly groups:

- Compression damper (blue)
- Rebound damper (red)
- Air suspension or steel spring (orange)

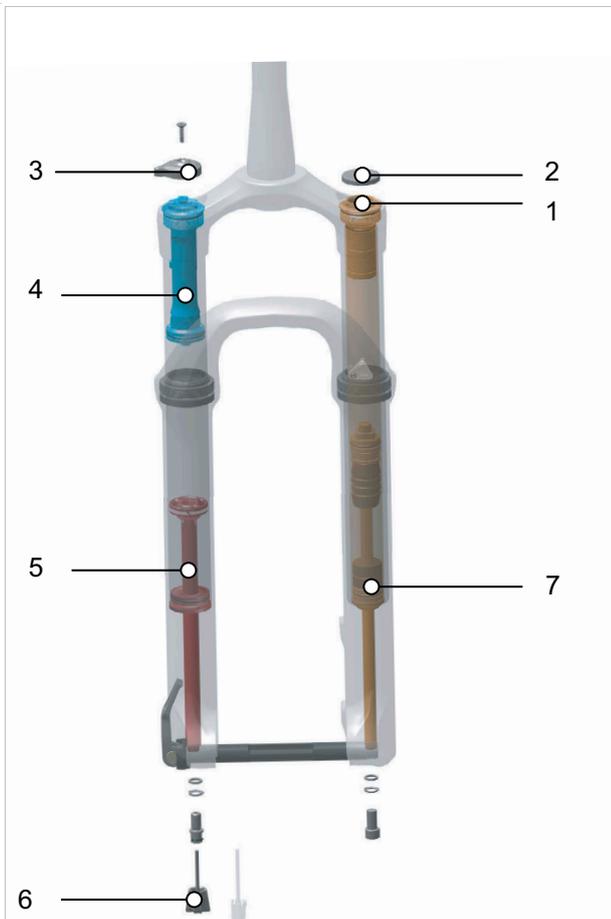


Figure 13: Internal structure of an air suspension fork

- 1 Air valve (fork)
- 2 Air valve cap
- 3 Damping adjuster
- 4 Compression dampers
- 5 Rebound damper
- 6 Rebound adjuster (suspension fork)
- 7 Air suspension

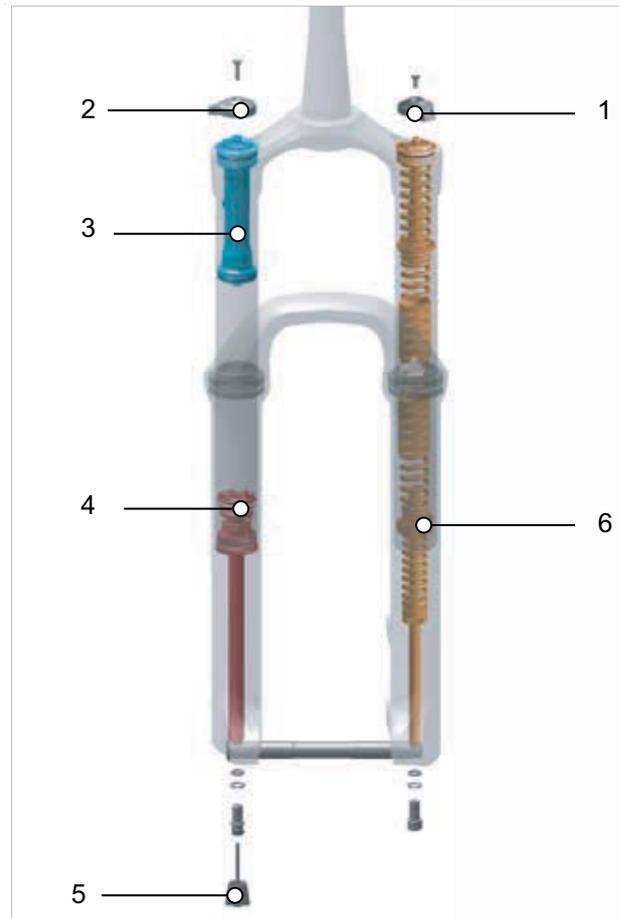


Figure 14: Internal structure of a steel suspension fork

- 1 Sag setting wheel
- 2 Damping adjuster
- 3 Compression dampers
- 4 Rebound damper
- 5 Rebound adjuster (suspension fork)
- 6 Steel spring

Cartridges

Dampers may be housed in closed structural elements, known as cartridges. These cartridges are fitted into the suspension fork. Different cartridges can be fitted into forks. This has no effect on the suspension fork's total bearing capacity.

Lock

The compression can be disabled in any suspension fork. A suspension fork will then behave like a rigid fork.

A suspension system is designed to cushion and compensate for unevenness on a surface whether the user is riding on bumpy cycle paths, dirt roads or off road.

A suspension system absorbs great deal of motor and muscle power during rides uphill or on optimally tarmacked roads. This increases energy consumption and reduces propulsion. It thus makes sense to lock the suspension on tarmacked roads and when riding uphill.

Some suspension forks thus feature a lockout on the fork crown or a remote lockout on the handlebars.

Negative deflection (sag)

The negative deflection (sag) is the percentage of entire deflection that is compressed by the rider's body weight, including equipment (such as a backpack), the seating position and frame geometry. Sag occurs whether you are actually riding or not.

The pedelec rebounds at a controlled speed if it is optimally adjusted. The wheel stays in contact with the ground when passing over bumps (blue line). The fork head, handlebars and body follow terrain (green line) when riding over bumps. The suspension motion is predictable and controlled.

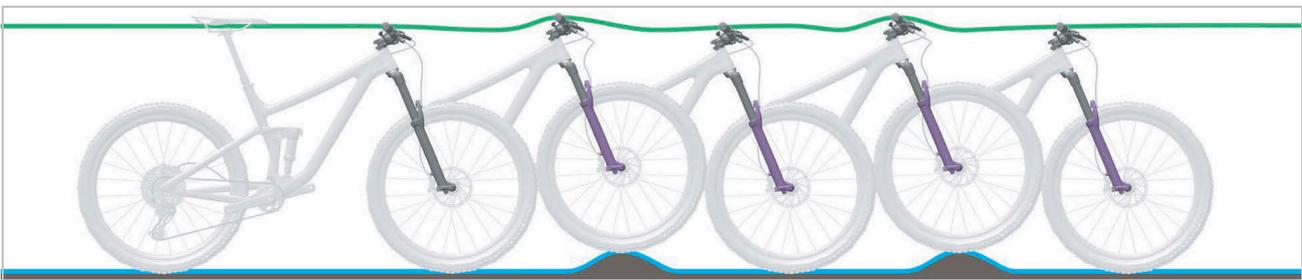


Figure 15: Optimum suspension fork ride performance

When optimally adjusted, the suspension fork counteracts deflection on hilly terrain and remains higher in its deflection range.

This allows the rider to maintain the same speed more easily on hilly terrain.



Figure 16: Optimum suspension fork ride performance on hilly terrain

The suspension fork also deflects quickly and unhindered when hitting bumps and cushions the bump when placed at an optimum setting. Traction is retained (blue line).

The suspension fork responds instantly to the impact. The headset and handlebars rise slightly when absorbing a bump (green line).



Figure 17: Optimum suspension fork ride performance over bumps

Rebound dampers

Rebound dampers damp rebound movements, i.e. rebound stress loads.

Rebound damping determines the speed at which the suspension rebounds after being exposed to load. Rebound damping controls the suspension fork extension and rebound speed, which, in turn, has an impact on traction and control.

The damper rebounds at a controlled speed if the suspension fork is optimally adjusted. The wheel stays in contact with the ground when passing over bumps (blue line). The fork head, handlebars and body follow terrain (green line) when riding over bumps. The suspension motion is predictable and controlled.

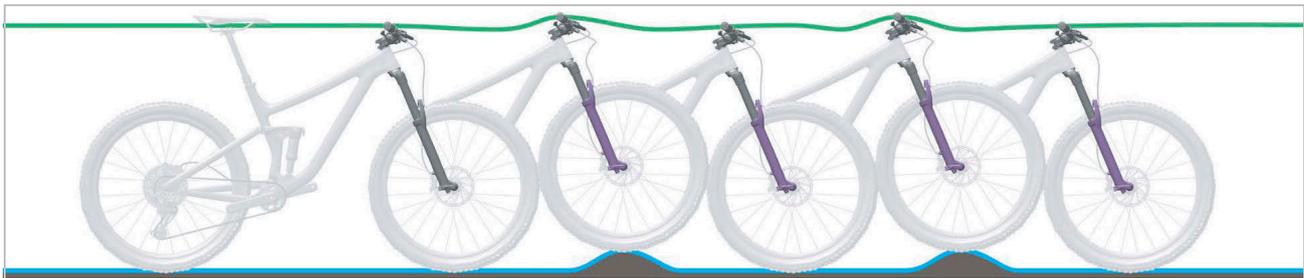


Figure 18: Optimum suspension fork ride performance

Compression dampers

Compression dampers damp deflection movements, i.e. compression loads.

The compression damper controls the compression stroke speed or the extent to which the suspension fork deflects during slow impacts.

When optimally adjusted, the suspension fork counteracts deflection on hilly terrain, stays higher in its deflection range and helps to maintain speed when riding on hilly terrain.

The suspension fork deflects instantly unhindered and absorbs bumps when the bike hits one. Traction is retained (blue line).



Figure 19: Optimum ride performance on hilly terrain

High-speed damper

The high-speed damper (also abbreviated to HSC from *high-speed compression*) is a specialised compression damper.

A high speed is generated in the suspension fork

on a mogul slope or on landing after a jump.

The high-speed damper controls the suspension fork's behaviour positively in such riding situations.

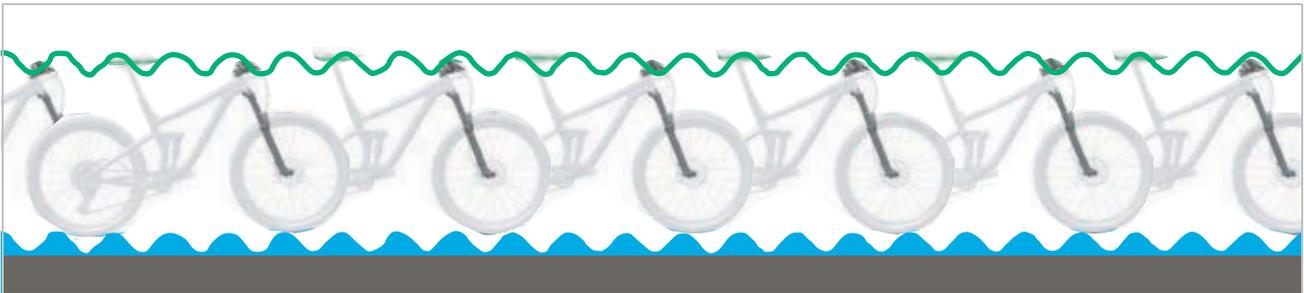


Figure 20: High-speed movements

Low-speed damper

The low-speed damper (also abbreviated to LSC from *low-speed compression*) is a specialised compression damper.

A slow compression speed is generated in the suspension fork when riding over bumps. The low-speed damper controls the suspension fork's behaviour positively in such riding situations.

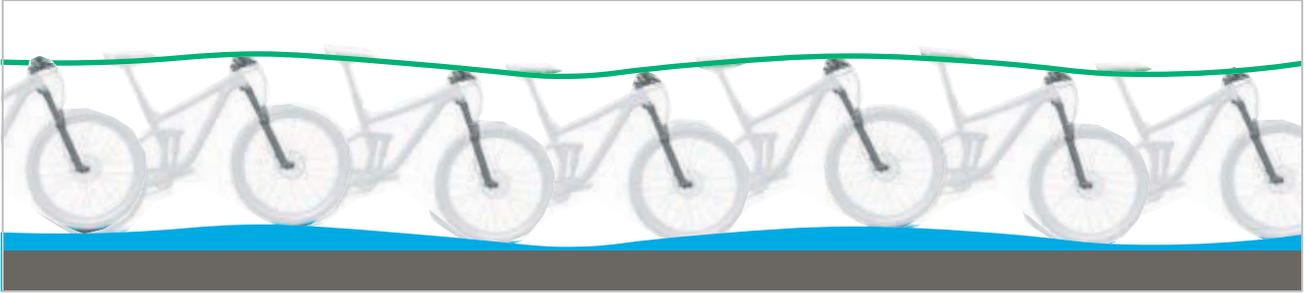


Figure 21: Low-speed movements

3.3.2.12 SR SUNTOUR, NEX E25 DS-HLO-700C



Figure 22: SR SUNTOUR, NEX E25 DS-HLO-700C

Suspension		
1	Suspension	Steel spring
8	Stanchion distance	116 mm
Damping		
3	Cartridges	HLO
General information		
4	Deflection	Parts list (see Section 11.3)
2	Head tube	1.5" ... 1-1/8"
9	Quick release axle	Ø 15-100 15QLC32
7	Offset	44 mm
6	Length	489 mm
5	With mudguard	No

3.3.2.13 SR SUNTOUR cartridge HLO



Figure 23: HLO operating elements

The SR Suntour HLO cartridge features

- a compression damper
- a rebound damper

Before riding, use the **rebound adjuster (fork) (1)** to adjust the system to the surface you will ride on.

You can use the **compression adjuster (2)** remote control to open and close the damping.

If the pressure in the fork is too high, the blow-off feature releases air by opening a valve. This prevents any damage due to overpressure.

		Function available
	Lockout remote control	...
	Fork head lockout	x
Compression damping	High-speed	...
	Low-speed	...
	Fixed	...
Rebound damping	High-speed	...
	Low-speed	...
	Fixed	...
	Blow-off feature	...
	PCS	...

Table 12: An overview of SR SUNTOUR HLO functions

3.3.3 Wheel

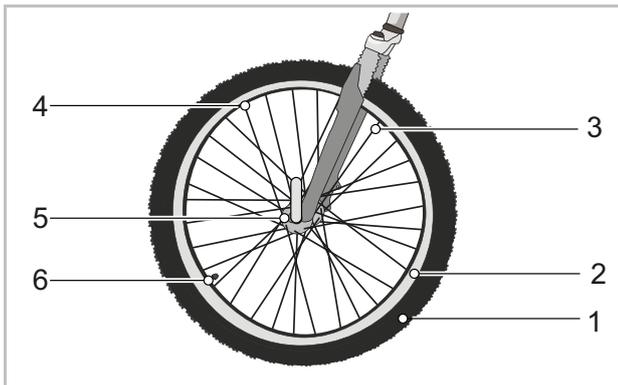


Figure 24: Visible wheel components

1	Tyres
2	Rim
3	Spoke
4	Spoke nipples
5	Hub
6	Valve

The wheel comprises a tyre, an inner tube with a valve and the wheel itself.

3.3.3.1 Tyres

The tyre forms the outer section of the wheel. The tyre is pulled onto the rim. Tyres differ in design, profile and width, depending on their intended use.



Figure 25: Example: Information on tyres

Tyre size

The tyre size pressure range is indicated on the side of the tyre.

Tyre pressure

The permitted pressure range is indicated on the side of the tyre. It is indicated in psi or bars. The tyre is only able to support the pedelec if there is adequate tyre pressure. The tyre pressure must be adjusted to the body weight and then checked on a regular basis.

Tyre design types

There are five different tyre design types:

- Tube-type tyres
- Tubeless tyres (also tubeless ready)
- Tubular or single tube tyres
- Solid tyres
- Mixed types.

3.3.3.2 Tube-type tyre

A distinction is made between different kinds of tube-type tyre:

- Clinchers with steel wire reinforcement in bead core
- Folding tyres with aramid fibre reinforcement in bead core
- Beaded edge tyres without reinforcement in the bead core but with pronounced beads that hook under the rim edge and overlap in the rim well



Figure 26: Structure of tube-type tyre

1	Rim
2	Tread with profile
3	Puncture protection belt (optional)
4	Carcass
5	Bead core

Carcass

The carcass is the tyre's supporting structure. There are usually three carcass plies beneath the tread. The carcass comprises a webbing with threads, usually made of polyamide (nylon). The webbing is coated with rubber on both sides and cut at an angle of 45°. The carcass gives the tyre stability thanks to this cut at an angle to the direction of travel. The carcass plies are woven with different densities, depending on the quality of the tyres. The density of the carcass fabric is indicated by the number of threads per inch, in EPI (*ends per inch*) or TPI (*threads per inch*). There are tyres with between 20 and 127 EPI carcasses.

If the EPI value is higher, the diameter of the threads used is lower. Carcass plies with a higher EPI value have threads with a smaller diameter. The higher the EPI value:

- the less rubber is needed to encase the threads,
- the lighter the tyres are
- the more flexible the tyres are and they consequently have less rolling resistance.
- The webbing is denser so that it is more difficult for foreign bodies to penetrate. This increases puncture resistance.

In carcasses with 127 EPI, each individual thread is just 0.2 mm thick and, consequently, more susceptible to damage. This means that a 127 EPI tyre offers low puncture protection. 67 EPI offers the optimum compromise between weight and robustness.

Besides the webbing, the tyre's rubber compound is also important. The rubber compound comprises numerous parts:

40 ... 60%	Natural and synthetic rubber
15 ... 30%	Fillers, e.g. carbon black, silicic acid or silica gel
20 ... 35%	<ul style="list-style-type: none"> • Anti-ageing agent • Vulcanisation agent, e.g. sulphur • Vulcanisation accelerator, e.g. zinc oxide • Pigments and dyes

Table 13: Rubber compound in carcasses

Tread with profile

A rubber tread is attached to the exterior of the carcass.

The tread has little influence on riding characteristics on a smooth road. The grip between the road and tyre is mainly provided by the rolling friction between the rubber and the road surface.

Slicks and road tyres

Unlike cars, a pedelec will not aquaplane. The tread contact is small and the contact pressure high. Thanks to the small contact surface on narrow and treadless tyres, the tyre interlocks with the road surface finish. Theoretically, the tyre will not aquaplane until speeds of 200 km/h are reached.

On a clean road, whether dry or wet, slick tyres will grip more effectively than treaded tyres because the contact surface is larger. The rolling resistance of slick tyres is also lower.

Off-road tyres

The tread is highly important on terrain. In this case, the tread creates an interlock with the ground, thus enabling the driving, braking and steering forces to be transmitted. The MTB tread can also help improve control on dirty roads or farm tracks.

Tread blocks on MTB tyres deform as they meet the contact surface. The energy used for this is partly converted into heat. Another part is stored and converted into the tread block's sliding movement when it leaves the contact surface, which contributes to the tyre's wear.

If a tyre with a deep tread is used on asphalt, this may make an unpleasant noise. If a pedelec with an MTB tyre is mainly ridden on the road, it is thus best to change the tyre for a pair of tyres with as little tread as possible to reduce wear and save energy. In such a case, the specialist dealer needs to replace the tyre with a new one with a shallow tread.

Bead core

Tyre carcasses are wrapped around bead cores. Wrapping the carcass around both sides creates three carcass plies.

To ensure that tyres do not slip when inflated on the rim and have an effective grip, the bead cores are stabilised in two different ways:



Figure 27: Steel bead core (1) and Kevlar bead core (2)

- with a steel wire. These tyres are called clinchers.
- with aramid fibres (Kevlar®). These tyres are called folding tyres. Folding tyres are about 50-90 g lighter than clinchers. It can also be folded into a smaller pack size.

Puncture protection belt (optional)

There may be a puncture protection belt between the carcass and the tread.



Figure 28: Effect of puncture protection belt

Each tyre manufacturer has its own puncture protection classes which are not on par with one another.

3.3.3.3 Rim

The rim is the metal profile on a wheel which holds the tyre, tube and rim band together. The rim is joined to the hub with spokes.

In rim brakes, the outer surface of the rim is used to brake.

3.3.3.4 Valve

Each tube-type tyre has a valve. Air is pumped into the tyre via the valve. There is a valve cap on each valve.

The screw-on valve cap keeps out dust and dirt.

The pedelec has either a:

- Dunlop valve
- Presta valve
- Schrader valve

Dunlop valve

The Dunlop valve, also known as a conventional valve, is the most widely used valve. The valve insert can be replaced easily and air can be let out very quickly.

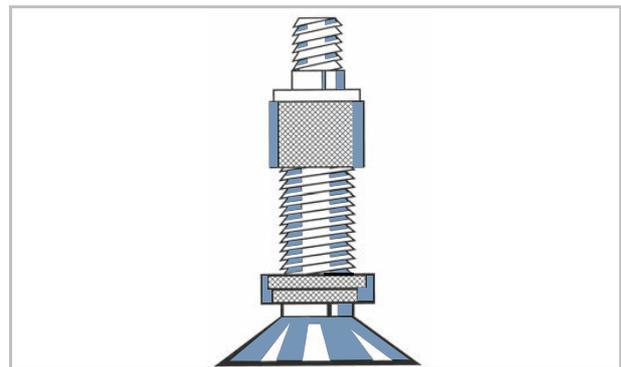


Figure 29: Dunlop valve

Presta valve

The Presta valve, also known as the Sclaverand valve or the French valve, is the narrowest variant of all valves. The Presta valve requires a smaller hole in the rim, which is why it is especially suitable for the narrow rims on racing bikes. It is about 4 to 5 g lighter than a Dunlop or Schrader valve.

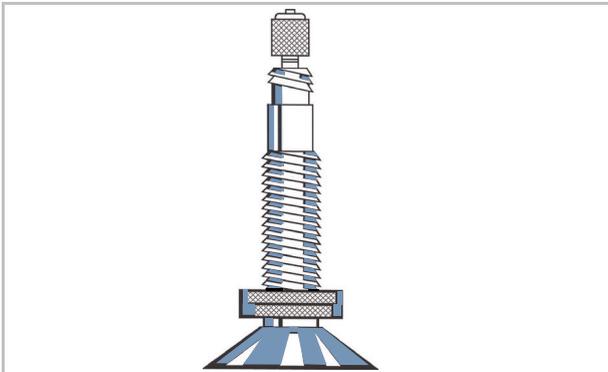


Figure 30: Presta valve

Schrader valve

The Schrader valve can be pumped at filling stations. Older, simple bicycle air pumps are unsuitable for Schrader valves.

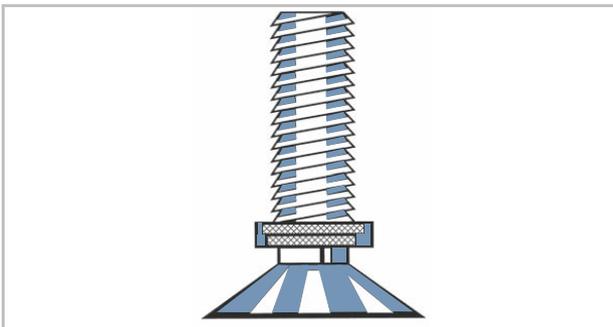


Figure 31: Schrader valve

3.3.3.5 Spoke

A spoke is a rod that connects the hub to the rim. The bent end of the spoke which is hooked into the hub is called the spoke head. A thread between 10 mm and 15 mm is attached to the other end of the spoke.

3.3.3.6 Spoke nipples

Spoke nipples are screw elements with an internal thread which fits onto the spoke thread. Fitted spokes are tensioned by tightening the spoke nipples. This straightens the wheel uniformly.

3.3.4 Brake

A pedelec's brake system is primarily operated using the brake lever on the handlebars.

- If the left brake lever is pulled, the brake on the front wheel is applied.
- If the right brake lever is pulled, the brake on the rear wheel is applied.

The brakes are used to regulate speed and make an emergency stop. Applying the brakes will bring the pedelec to a safe, rapid halt in an emergency.

The brake is applied using the brake lever either

- with the brake lever and brake cable (mechanical brake) or
- with the brake lever and hydraulic brake cable (hydraulic brake).

3.3.4.1 Mechanical brake

The brake lever is connected to the brake via a wire inside the shift cable (also known as a Bowden cable).



Figure 32: Bowden cable structure

3.3.4.2 Hydraulic brake

The brake fluid is in a closed hose system. If the brake lever is pulled, the brake fluid transfers pressure to the brake on the wheel.

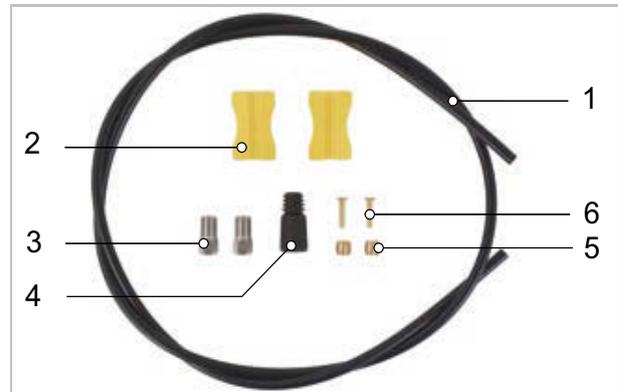


Figure 33: Components in a brake cable

- | | |
|---|-------------|
| 1 | Brake cable |
| 2 | Cable clip |
| 3 | Union nut |
| 4 | Cover cap |
| 5 | Knob |
| 6 | Insert pin |

3.3.4.3 Disc brake

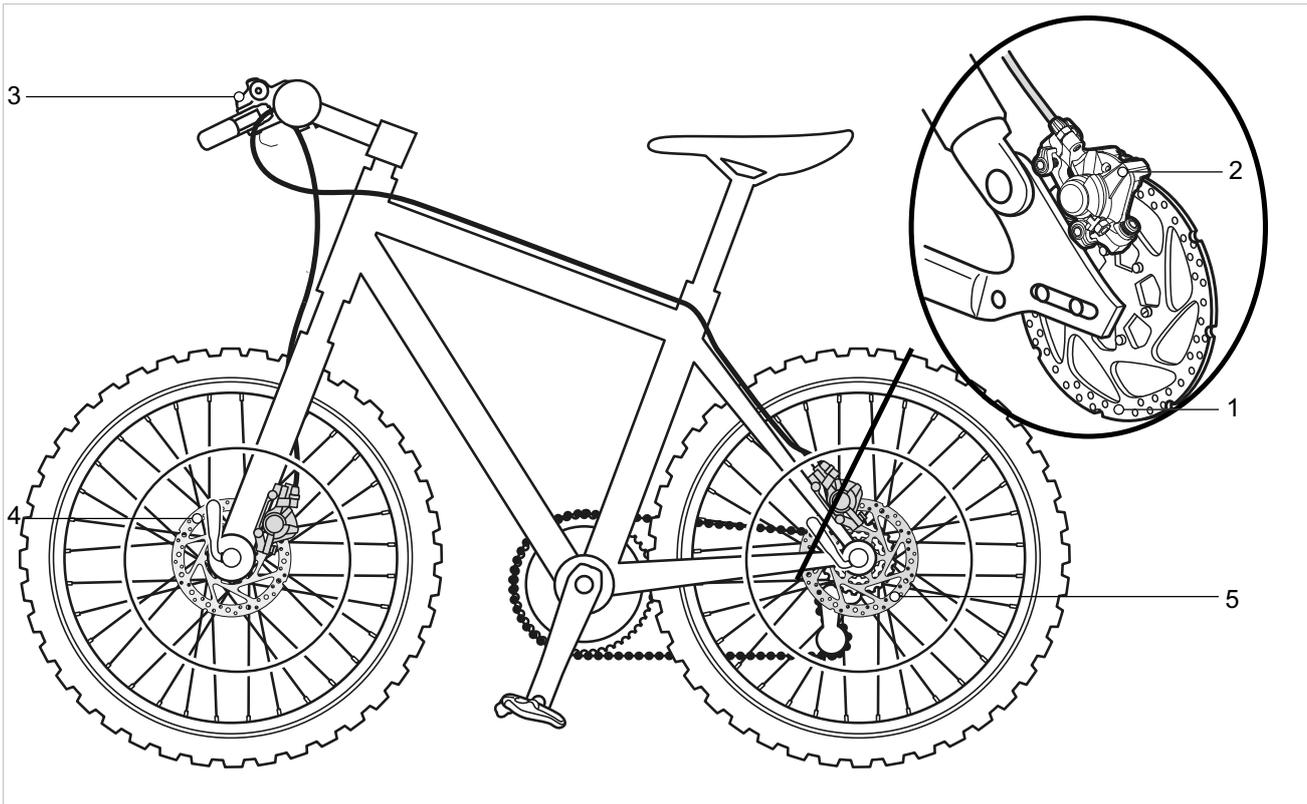


Figure 34: Brake system with disc brake – example

- 1 Brake disc
- 2 Brake calliper with brake linings
- 3 Handlebars with brake lever
- 4 Front wheel Brake disc
- 5 Rear wheel brake disc

On a pedelec with a disc brake, the brake disc is permanently screwed to the hub.

You increase brake pressure by pulling the brake lever. The brake fluid is used to transfer pressure through the brake cables to the cylinders in the brake calliper.

The braking force is boosted by a speed reduction and applied to the brake linings. These apply the brake disc mechanically. If the brake lever is pushed, the brake linings are pressed against the brake disc and the wheel movement is decelerated until it comes to a stop.

3.3.4.4 Back-pedal brake



Figure 35: Brake system with a back-pedal brake – example

- 1 Rear wheel rim brake
- 2 Handlebars with brake lever
- 3 Front wheel rim brake
- 4 Pedal
- 5 Backpedal brake

The back-pedal brake is an extra brake. The back-pedal brake stops the rear wheel from moving by pushing the pedals in the opposite direction to the direction of travel.

3.3.5 Saddle

The purpose of the saddle is to absorb body weight, provide support and enable different riding positions. The shape of the saddle thus depends on the intended use of the pedelec and the rider's physique and posture.

When riding, the rider's body weight is distributed between the pedals, the saddle and the handlebars. When the rider is in an upright position, the relatively small saddle area bears about 75% of their body weight.

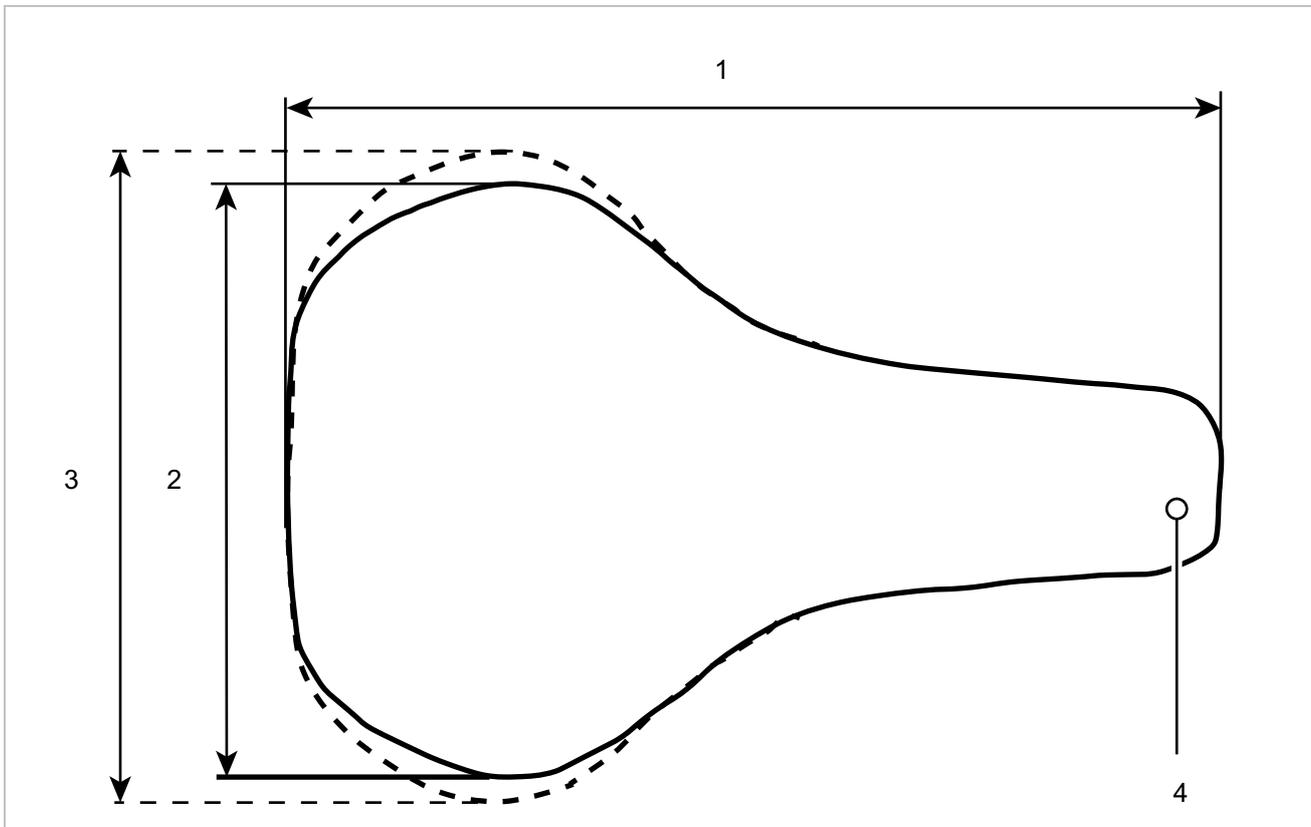


Figure 36: Saddle dimensions

- 1 Saddle length
- 2 Saddle width (narrow version)
- 3 Saddle width (wide version)
- 4 Saddle nose

The seat area is one of the most sensitive regions of the body. The saddle should allow the rider sit free of pain and fatigue. The saddle shape must suit each individual's anatomy. Solutions for sitting discomfort are listed in Section 9.1.

Saddles are provided in different sizes. The width of the pelvis and the gap between the sitting bones is crucial when selecting a saddle. Different saddle variants thus differ in their width.

You will find two methods to calculate the minimum saddle width in Sections 6.5.4.3 and .

3.3.5.1 Ladies' saddle

The distance between the ischial tuberosities and the pubic symphysis is on average a quarter less in women than in men. This is why painful pressure points can occur on men's saddles through the saddle nose since saddles that are too narrow or too soft press on the genitals or coccyx.

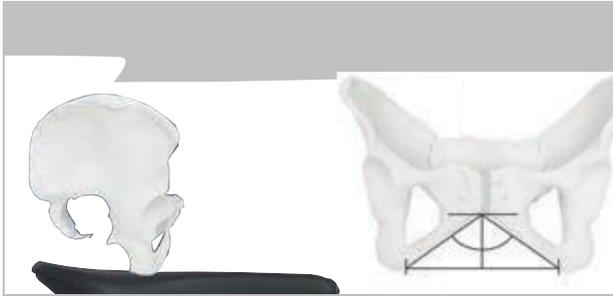


Figure 37: Female pelvis on saddles

For anatomical reasons, the pubic symphysis (front cartilage connection between the two halves of the pelvis) is, on average, a quarter lower than in the male pelvis. The angle between the pubic bones is wider.

The pelvis is more mobile in women than it is in men. Consequently, the pelvis often tilts forward more on the saddle. This causes high pressure in the genital area.

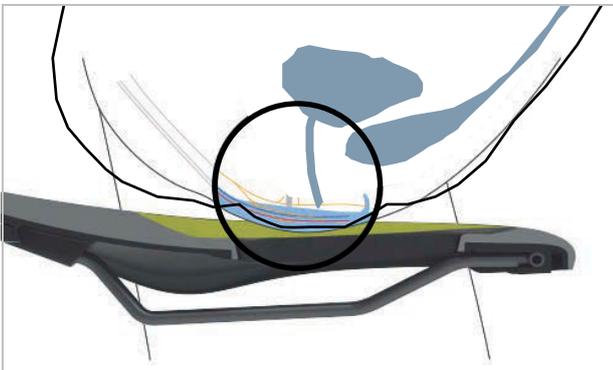


Figure 38: Pressure points on a saddle, female anatomy

3.3.5.2 Men's saddle

In contrast to the female anatomy, men's pubic bones are at a much steeper angle to one another. The pubic symphysis is much higher.

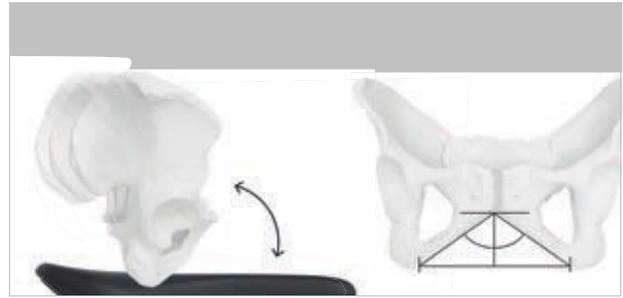


Figure 39: Male pelvis on saddles

The male pelvis is less flexible than women's. Men sit more upright on the saddle and put greater strain on the sitting bones. This means that the transition area between the saddle rear and nose can be kept narrow (Y-shape). This gives more space to pedal.

Numbness when pedalling is often caused by high pressure in the sensitive perineal area. If the saddle is adjusted incorrectly, too narrow or too hard, the nose of the saddle presses directly onto the genitals. Blood circulation deteriorates. The genitals on the outside are seldom the cause of discomfort since they can move out of the way and are not compressed by bone structures.

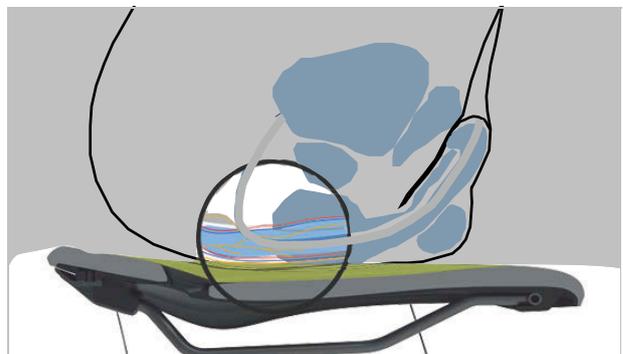


Figure 40: Pressure points on a saddle, male anatomy

3.3.6 Seat post

Seat posts are not designed to fasten the saddle but also to adjust exactly to the optimum sitting position. The seat post can:

- adjust the seat height in the seat tube
- adjust the saddle horizontally with a clamping mechanism and
- adjust the saddle angle by swivelling the entire saddle clamping mechanism.

Retractable seat posts feature a remote control on the handlebars, which can be used to lower the seat post at traffic lights, for example, and then raise it again.

3.3.6.1 Patent seat post



Figure 41: Example of ergotec patent seat post with either one or two seat clamp screws

Patent seat posts have a rigid link between the saddle and the post. Patent seat posts which are angled more markedly towards the rear are offset seat posts. Offset seat posts provide a greater distance between the saddle and the handlebars.

In patent saddle posts, the saddle is attached to the head with one or two seat clamp screws. It is recommended to lubricate the thread in these screws to ensure sufficient tension when tightening the screw.

Patent saddle posts are fastened into the seat tube with either a quick release or a screwable clamp.

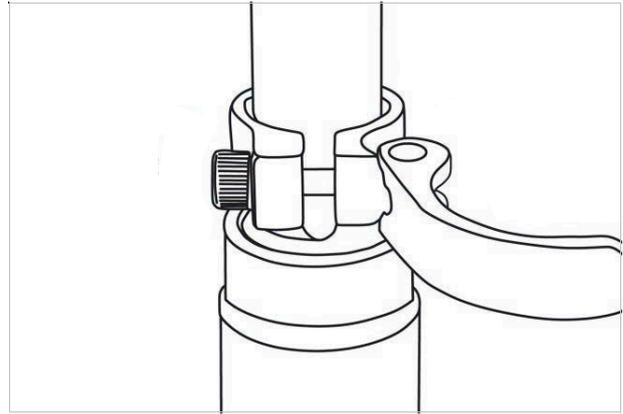


Figure 42: Example of a quick release

3.3.6.2 Suspension seat post

Suspension seat posts can reduce shock after one-time hard impacts, thus improving ride comfort significantly. However, suspension seat posts are not able to compensate for bumps in the road.

If the seat post is the only suspension element, the entire pedelec is a non-suspended mass. This has an unfavourable effect on loaded touring bikes or pedelecs with child trailers.

Suspension seat posts feature small, heavy-duty slide bearings, guides and articulated joints. If they are not lubricated on a regular basis, the sensitive response behaviour diminishes considerably, causing excessive wear.

The preload in non-damped suspension seat posts must be adjusted in such a way that the suspension seat post does not deflect with just body weight. This prevents the suspension seat post from deflecting and bobbing intermittently at higher pedalling frequencies or if the rider pedals irregularly.

The spring stiffness can be set lower with damped suspension seat posts, thus making use of the negative deflection.

3.3.7 Seat post

3.3.7.1 LIMOTEC, A1/A1L

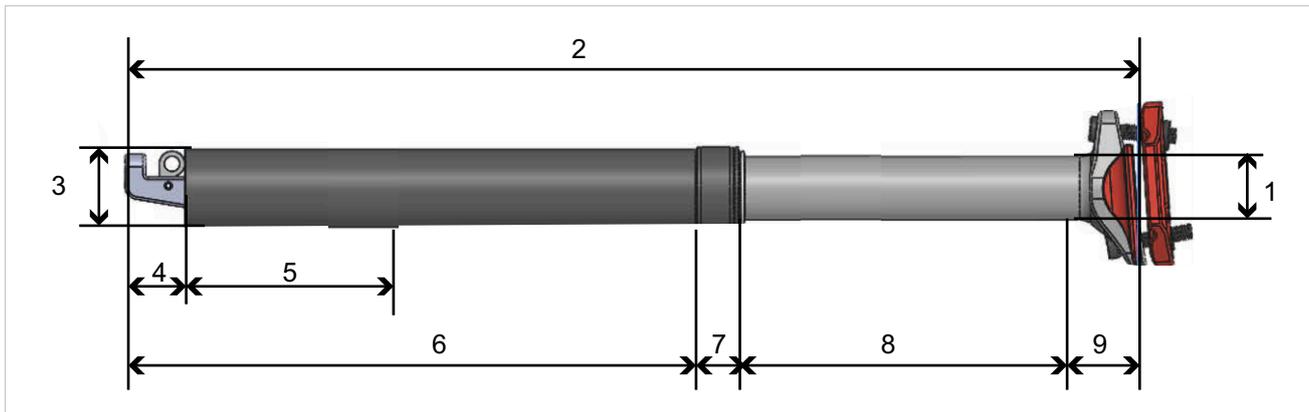


Figure 43: Dimensions of LIMOTEC A1 seat post

Numbering in drawing		1	2	3	4	5	6	7	8	9
Variable type	Maximum body weight [kg]	Ø [mm]	Length [mm]	Ø [mm]	[mm]	Minimum insertion depth [mm]	[mm]	[mm]	Stroke travel [mm]	[mm]
30.9 Ø/75 mm	120	25.6	295	30.9	25	80	153	12	75	30
31.6 Ø/75 mm	120	25.6	295	31.6	25	80	153	12	75	30
30.9 Ø/100 mm	120	25.6	345	30.9	25	80	178	12	100	30
31.6 Ø/100 mm	120	25.6	345	31.6	25	80	178	12	100	30
30.9 Ø/125 mm	120	25.6	402	30.9	25	80	205	12	125	35
31.6 Ø/125 mm	120	25.6	402	31.6	25	80	205	12	125	35
31.6 Ø/150 mm	120	25.6	445	31.6	25	80	235	12	150	23

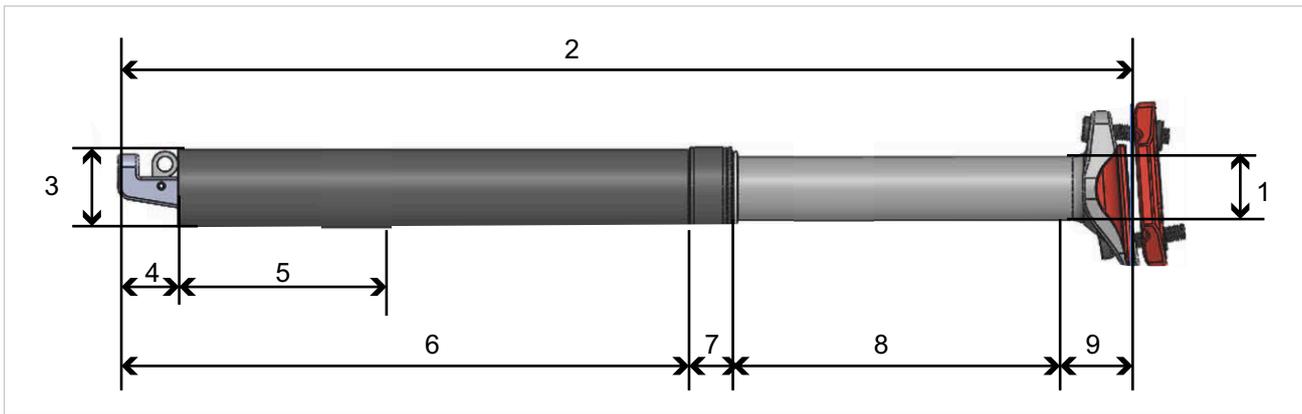


Figure 44: Dimensions of LIMOTEC A1L seat post

Numbering in drawing		1	2	3	4	5	6	7	8	9
Variable type	Maximum body weight [kg]	Ø [mm]	Length [mm]	Ø [mm]	[mm]	Minimum insertion depth [mm]	[mm]	[mm]	Stroke travel [mm]	[mm]
30.9 Ø/75 mm	120	25.6	295	30.9	25	100	178	...	75	...
31.6 Ø/75 mm	120	25.6	295	31.9	25	100	178	...	75	...
30.9 Ø/100 mm	120	25.6	345	30.9	25	100	203	...	100	...
31.6 Ø/100 mm	120	25.6	345	31.9	25	100	203	...	100	...
34.9 Ø/100 mm	120	28.6	345	34.9	25	100	203	...	100	...
30.9 Ø/125 mm	120	25.6	402	30.9	25	100	230	...	125	...
31.6 Ø/125 mm	120	25.6	402	31.9	25	100	230	...	125	...
34.9 Ø/125 mm	120	28.6	402	34.9	25	100	230	...	125	...
30.9 Ø/150 mm	120	25.6	445	30.9	25	80	253	...	150	...
31.6 Ø/150 mm	120	25.6	445	31.9	25	80	253	...	150	...
34.9 Ø/150 mm	120	28.6	445	34.9	25	110	253	...	150	...
30.9 Ø/170 mm	120	25.6	485	30.9	25	110	273	...	170	...
31.6 Ø/170 mm	120	25.6	485	31.9	25	110	273	...	170	...
34.9 Ø/170 mm	120	28.6	485	34.9	25	110	273	...	170	...
34.9 Ø/200 mm	120	28.6	545	34.9	25	110	293	...	200	...

3.3.8 Mechanical drive system

The pedelec is driven by muscle power, just like a bicycle.

The force which is applied by pedalling in the direction of travel drives the front chain wheel. The chain or belt transmits the force onto the rear chain wheel and then onto the rear wheel.

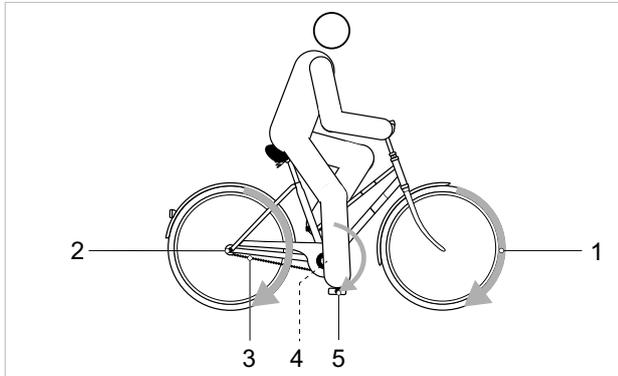


Figure 45: Diagram of mechanical drive system

- | | |
|---|----------------------------------|
| 1 | Direction of travel |
| 2 | Chain or belt |
| 3 | Rear chainring or belt sprocket |
| 4 | Front chainring or belt sprocket |
| 5 | Pedal |

The pedelec is equipped with either a chain or belt drive.

3.3.8.1 Chain drive layout



Figure 46: Chain drive with derailleur gears

- | | |
|---|-----------------|
| 1 | Rear derailleur |
| 2 | Chain |

The chain drive is compatible with a

- Back-pedal brake,
- Hub gear or
- Derailleur gears.

3.3.8.2 Parts of a belt drive



Figure 47: Belt drive

- | | |
|---|---------------------|
| 1 | Front belt sprocket |
| 2 | Rear belt sprocket |
| 3 | Belt |

A belt drive is compatible with

- Back-pedal brake and
- Hub gear.

A belt drive is not compatible with derailleur gears.

3.3.9 Electric drive system

The pedelec has an electric drive system in addition to a mechanical one.

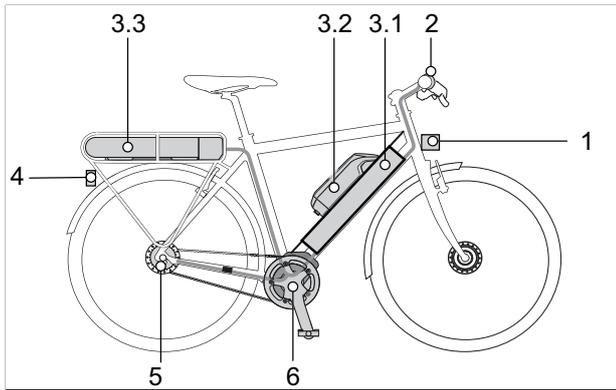


Figure 48: Diagram of an electric drive system with electric components

- | | |
|---|--|
| 1 | Front lamp |
| 2 | On-board computer |
| 3 | Display (optional) |
| 4 | PowerTube battery or |
| 5 | PowerPack battery |
| 6 | Rear light |
| 7 | Electric gear shift (optional) |
| 8 | Motor |
| 9 | A charger which is designed for the battery (not shown). |

3.3.9.1 Motor

As soon as the muscle power required for pedalling passes a certain level, the motor is activated gently and assists the pedalling motion. The motor power always depends on the power used to pedal: Motor assistance is lower when little muscle power is used than when a great deal of muscle power is used. This happens regardless of the level of assistance.

The motor switches off automatically as soon as the rider no longer pedals, the temperature is outside the permitted range, there is an overload or the shut-off speed of 25 km/h has been reached.

A push assist system can be activated. The speed depends on the selected gear. The motor continues to drive the pedelec as long as the rider presses the push assist button on the handlebars. The speed can be a maximum of 6 km/h in this case. The electric drive system stops when the

push assist button is released. The pedelec does not have a separate emergency shut-off button. In the event of an emergency, the motor can be stopped by removing the on-board computer. The mechanical brakes are used as an emergency stop system and bring the bicycle to a halt quickly and safely in the event of an emergency.

3.3.9.2 Charger

Each pedelec is supplied with a charger. The following BOSCH charger may be used:

- the 4 A Charger BPC3400.

Observe the operating instructions in the Section 11.4 Documents.

3.3.9.3 Lighting

Lighting always includes

- the front lamp (also known as headlight or front light)
- the rear light (also known as rear lamp)

The headlight and the rear light are also on whenever the riding light is activated.

3.3.9.4 Rechargeable battery

BOSCH batteries are lithium ion batteries which are developed and manufactured to the latest technical standards. Each battery cell is protected by a steel cup and encased in a plastic battery housing. Applicable safety regulations are met.

- The battery has an interior electronic protection circuit, which is specifically designed for the charger and the pedelec.
- The battery temperature is monitored at all times.
- The battery is protected against deep discharge, overcharging, overheating and short circuits by Electronic Cell Protection (ECP).

In the event of a hazard, a protective circuit switches the battery off automatically. In the event of a hazard, a protective circuit switches the battery off automatically.

The battery has a high energy content when charged. The code of practice for their safe handling is found in Section 2 Safety and Section 6.9 Rechargeable battery in the operating instructions. If the electric drive system is not used for 10 minutes and no button has been pressed on the on-board computer or the control panel, the electric drive system and the battery are automatically switched off to save energy.

The type and duration of operating conditions have a significant effect on the battery life. Just like any other lithium-ion battery, the battery will age naturally if it is not being used. The battery's service life can be extended if the battery is well maintained and stored at the correct temperature. The charging capacity will decrease with age, even if the battery is maintained properly. If the operating time is severely shortened after charging, this is a sign that battery has reached the end of its useful life.

Battery performance is reduced when the temperature drops since this increases electrical resistance. You should expect the range to be less than normal at low temperatures in winter. We recommend using thermal protection sleeves when riding longer distances at low temperatures. Each battery has its own lock.

The following battery can be built into the pedelec:



PowerTube 500
BBP375Y

PowerTube 625
BBP376Y

PowerTube 750
BBP377Y

Figure 49: Overview of battery variants

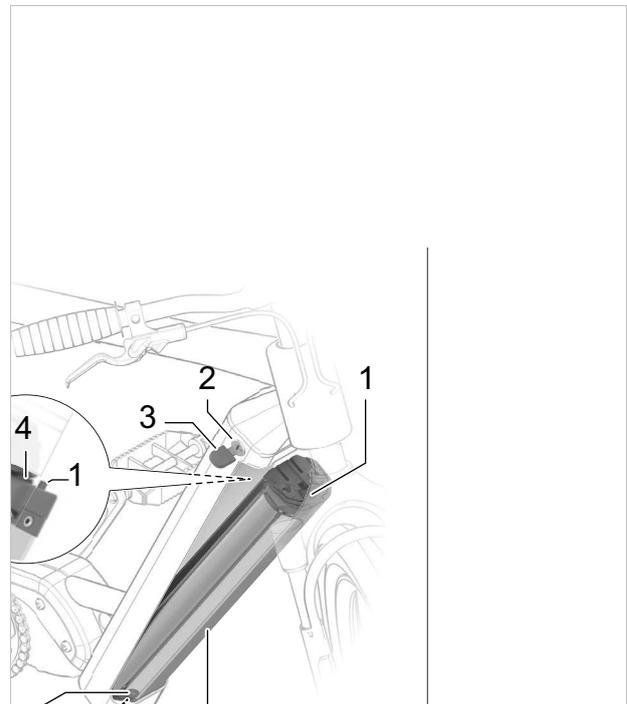


Figure 50: Details on PowerTube

- | | |
|---|-----------------------------------|
| 1 | Securing hook |
| 2 | Battery lock |
| 3 | Battery key |
| 4 | Retainer guard |
| 5 | On-Off button (battery) |
| 6 | Battery level indicator (battery) |
| 7 | Socket for charger plug |
| 8 | Battery housing |

3.3.9.5 BOSCH Purion 200 on-board computer

The on-board computer on the handlebars is used as a control panel. It controls the system and all indicators on the display screen using six buttons.



Figure 51: BOSCH Purion 200 on-board computer

The eBike Flow app can be accessed via Bluetooth®.

The on-board computer has an internal lithium ion battery. The pedelec battery powers the on-board computer. If a sufficiently charged battery is inserted into the pedelec and the drive system switched on, the internal battery is charged.

If the internal control panel battery is low, connect it to a power bank or other suitable power source using a USB type C® cable via the diagnosis port (charge voltage 5 V; max. charging current 600 mA).

3.4 Description of controls and screens

3.4.1 Handlebars

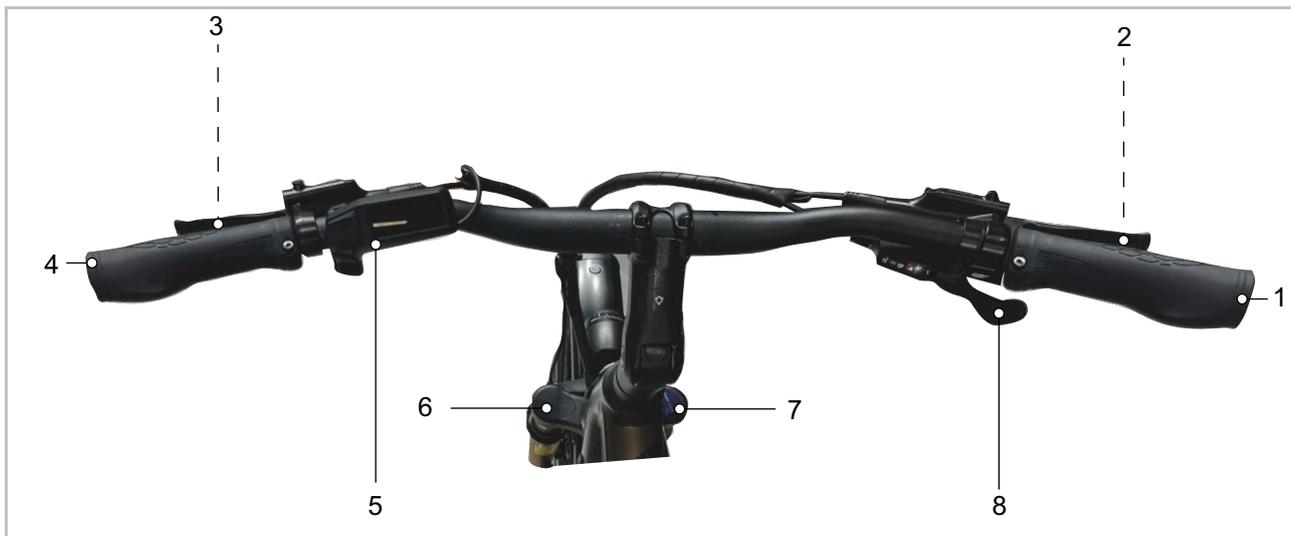


Figure 52: Detailed view of handlebars with BOSCH Purion 200, example

1, 4	Handle	6	Air valve cap
2	Rear wheel handbrake (behind handlebars)	7	Sag setting wheel
3	Front wheel handbrake (behind handlebars)	8	Shifter
5	Purion 200 on-board computer		

3.4.1.1 BOSCH Purion 200 on-board computer

The on-board computer on the handlebars is used as a control panel. It controls the system and all indicators on the display screen using six buttons.

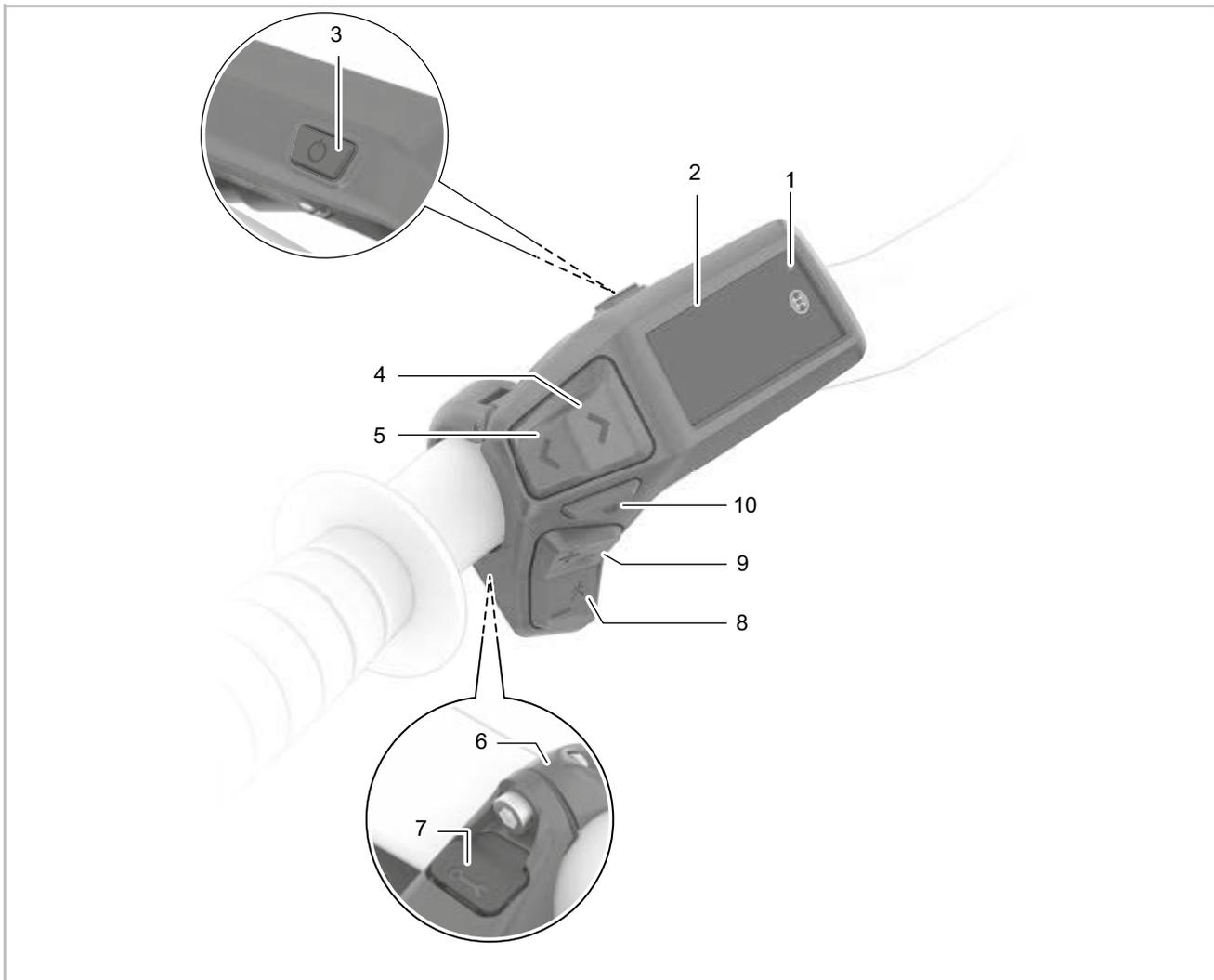


Figure 53: Overview of BOSCH LED Remote on-board computer

1	Ambient light sensor Selected level of assistance indicator	6	Mount
2	Display ABS indicator (optional)	7	Diagnosis port (for maintenance purposes only)
3	 On-Off button (on-board computer) Battery level indicator (on-board computer)	8	– Minus button/ push assist button
4	> Increase brightness button/ scroll forward	9	◆ Plus button/ light button
5	< Decrease brightness button/ scroll back	10	Select button

3.4.1.2 Selected level of assistance indicator

The higher the selected level of assistance, the more the drive system assists with pedalling.

eMTB mode is available for Performance Line CX drives. In eMTB mode, the assistance factor and the torque are dynamically adjusted depending on the pedalling force applied to the pedals.

Level of assistance	Use
OFF	When the drive system is switched on, the motor assistance is switched off. Use the pedelec like a normal pedelec by simply pedalling
ECO	Limited assistance with maximum efficiency for maximum range
TOUR	Constant assistance, for long-range tours
TOUR+	Dynamic support for sports cycling and riding in the countryside
eMTB	Powerful assistance, for sporty start-up, optimal assistance on all types of terrain
SPORT	Powerful assistance for sport rides on both mountainous routes and urban roads
TURBO	Maximum assistance up to high pedalling frequencies, for sport riding
AUTO	Assistance is adapted to the ride situation dynamically
RACE	Maximum assistance on eMTB race circuits; highly direct response behaviour and maximum extended boost for high power in competitions
CARGO	Uniform, powerful assistance to transport heavy loads safely
SPRINT	Dynamic assistance depending on pedalling frequency – for sporty rides on gravel and roads with fast sprints and frequent climb

Table 14: Overview of level of assistance

3.4.1.3 ABS indicator (optional)

The ABS indicator lights up on pedelecs with an ABS system when they start up. After setting off, the ABS checks its functionality internally and the ABS symbol goes out.

In the event of a fault, the ABS symbol illuminates and a message appears on the display. This means that the ABS is inactive. Press the Select button to acknowledge the fault and the ABS error message will disappear. The ABS symbol appears in the status bar and continues to notify that the ABS is switched off.

The uppermost bar will flash if the battery is charging.

3.4.1.4 System message

The on-board computer indicates whether a critical or less critical error has arisen in the drive system.

The error messages generated by the drive system can be read in the eBike Flow app and by the specialist dealer.

The rider can use a link in the eBike Flow app to display all information on errors and assistance on eliminating errors.

You will find more information and a table containing all system messages in Section 6.2.

3.4.1.5 Software updates

Software updates must be launched manually in the eBike Flow app.

Software updates are transferred from the app to the on-board computer in the background as soon as the app is connected to it.

During the software update, observe the display on the Purion 200 control panel.

The pedelec will then restart.

The eBike Flow app manages the software updates.

3.4.1.6 Activity tracking

User registration or login is necessary to record activities in the eBike Flow app.

To log activities, the rider needs to agree to the storage of location data on the app. Only then will activities be recorded.

To record location data, the rider must be logged in as a user.

3.4.1.7 eBike Lock

eBike Lock can be enabled for every user via the eBike Flow app. A key is saved to the smartphone to unlock the bike.

The eBike Lock function is automatically active in the following cases:

- when switching off the pedelec via the on-board computer;
- when the pedelec is switched off automatically.

The pedelec is unlocked when the pedelec is switched on and the smartphone is connected to the pedelec via Bluetooth®.

The eBike Lock function is linked to the user account.

If the smartphone is lost, another smartphone can be used to unlock the pedelec via the eBike Flow app and user account.

If a setting is selected in the app that causes disadvantages for the eBike lock (e.g. deletion of the pedelec or user account), warning messages are displayed beforehand.

To set up the eBike Lock function, the following requirements must be met:

- The eBike Flow app is installed.
- A user account has been added.
- No update is being installed on the pedelec.
- The pedelec is linked to the smartphone via Bluetooth®.
- The pedelec is stationary.
- The smartphone is connected to the Internet.
- The battery is sufficiently charged and the charging cable is not connected.

<eBike Lock> is set up in the <Settings> menu option in the eBike Flow app.

The motor assistance can now be disabled by switching on eBike Lock in the eBike Flow app. It can only be enabled again if the smartphone is nearby when the bike is switched on. Bluetooth® must be enabled on the smartphone and the eBike Flow app must be running in the background. The eBike Flow app need not be opened.

If <eBike Lock> is enabled, the pedelec can still be used without drive unit assistance.

3.4.2 Handbrake

There is a handbrake on the left and right of the handlebars.

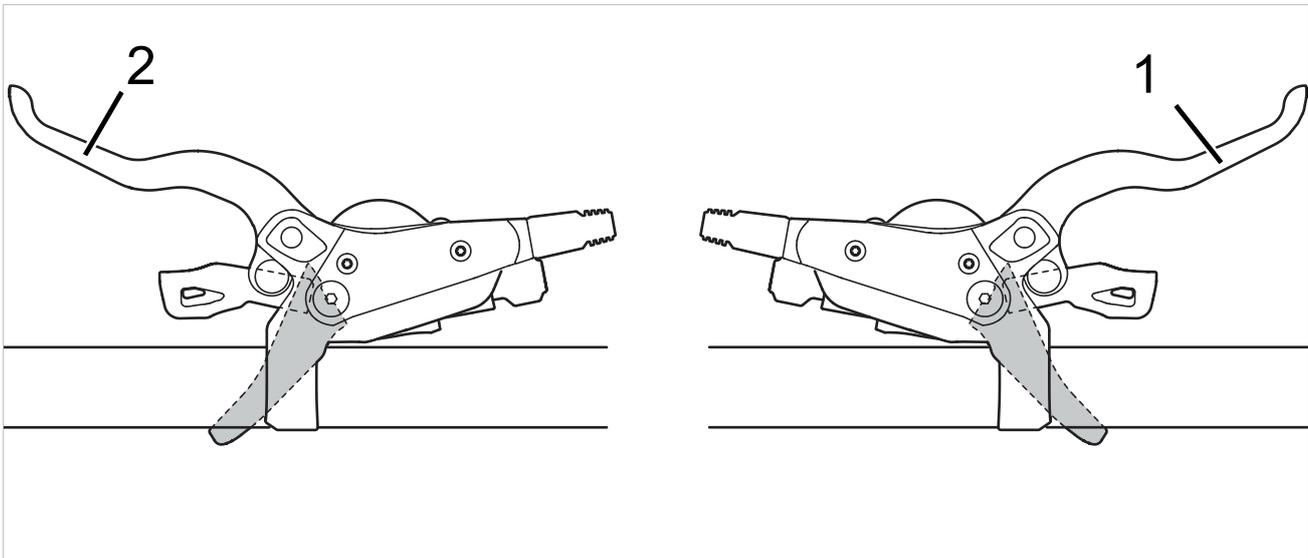


Figure 54: Front wheel (2) and rear (1) brake levers – Shimano brake used as an example

The left handbrake (2) controls the front wheel brake.

The right handbrake (1) controls the rear wheel brake.

3.4.2.1 SHIMANO NEXUS SL-C7000-5 twist grip shifter

Only applies to vehicles with this equipment

SHIMANO hub gears feature a NEXUS SL-C7000-5 twist grip shifter with an indicator on the right of the handlebars.



Figure 55: SHIMANO NEXUS SL-C7000-5 twist grip shifter

- 1 Twist grip shifter
- 2 Gear indicator

You change gears by turning the twist grip shifter.

The Gear indicator shows the selected gear.

3.4.2.2 SHIMANO, DEORE SL-M4100-R

Only applies to vehicles with this equipment

On the right of the handlebars, you will find the SHIMANO DEORE SL-M4100-R gear shift unit. The gear shift unit features 2 shifters.



Figure 56: SHIMANO DEORE SL-M5130-R10

- 1 **Down button (gear shift)**
- 2 **Up button (gear shift)**
- 3 Gear indicator

3.4.3 Suspension and damping

3.4.3.1 SR SUNTOUR air valve (fork) and sag setting wheel (fork)

Model	AIR EQ	AIR	COIL Adjustable	COIL
	Air valve (fork)	Air valve (fork)	Sag setting wheel	Sag setting wheel
Suspension	Air suspension	Air suspension	Steel spring	Steel spring
				
Rux		x		
Durolux	x			
Auron	x			
ZERON35		x	x	
Axon		x		
Epixon9	x			
Raidon		x		
XCR		x	x	
XCM		x	x	
XCT		x	x	
XCE			x	
M3010			x	x
Mobie45/34/25		x	x	
Mobie35	x			
MobieA32			x	
GVX		x		
NRX		x	x	
NCX32/NCX/TR-HSI		x	x	
NVX			x	
NEX			x	
CR			x	x

3.4.4 Rechargeable battery

3.4.4.1 Battery level indicator screen

Each battery has its battery level indicator:

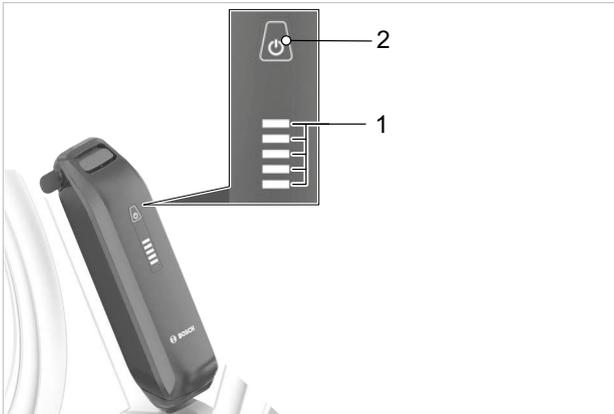


Figure 57: BOSCH PowerPack battery indicator and operating element



Figure 58: BOSCH PowerTube battery indicator and operating element

- 1 On-Off button (battery)
- 2 Battery level indicator screen

The five green LEDs on the battery level indicator show the charge level when the battery is switched on. Each LED represents 20% of battery capacity.

LED 1,2,3,4,5	Battery level
● ● ● ● ●	100 ... 80%
● ● ● ● ○	79 ... 60%
● ● ● ○ ○	59 ... 40%
● ● ○ ○ ○	39 ... 20%
● ○ ○ ○ ○	19 ... 15%
○ ○ ○ ○ ○	5 ... 0%

Figure 59: Battery level indicator

Symbols:



All five LEDs will light up when the battery is fully charged. The charge level for the activated battery is also shown on the on-board computer.

If the battery capacity is less than 10%, the last remaining LED indicator will flash.

If the battery level falls below 5%, all the LEDs on the battery level indicator will go out.

The battery level is still shown on the on-board computer.

3.4.5 Fork lock

Only applies to vehicles with this equipment

The suspension in suspension forks is adjusted using fork locks. The fork locks are either directly on the suspension fork or can be controlled using the remote control on the handlebars.

3.4.5.1 SR Suntour

The following (compression dampers) may be featured on the suspension fork:

Suspension fork	RL	RL-R	LO	LO-R	HLO
	Lockout with remote control	Lockout with remote control + rebound adjustment	Lockout on the fork	Rebound adjustment + lockout on the fork	Hydraulic lockout
					
Axon		x		x	
CR			x		x
M3010					
MOBIE25		x		x	
NCX	x		x		
NEX	x		x		x
NVX	x				x
XCE					
XCM	x		x	x	
XCR	x	x	x	x	
XCT					x

Table 15: Fork lock by suspension fork



3.5 Technical data

3.5.1 Pedelec

Power output/system	250 W (0.25 kW)
Shut-off speed	25 km/h
Charging temperature	0 °C ... +45 °C
Operating temperature	-5 °C ... +40 °C
Storage temperature	+10 °C ... +50 °C
Service life	7 years
Weight	See Section 4.1
PTW	See Section 3.1.3

Table 16: Pedelec technical data

3.5.1.1 Emissions

The safety requirements as per Electromagnetic Compatibility Directive 2014/30/EU have been met. The pedelec and the charger can be used in residential areas without restriction.

A-weighted emission sound pressure level	< 70 dB(A)
Total vibration level for the hands and arms	< 2.5 m/s ²
Highest effective value of weighted acceleration for the entire body	< 0.5 m/s ²

Table 17: Emissions from the pedelec

3.5.2 Display mount

Output voltage	4.75... 5.4 V
Output current, max.	1.5 A
Operating temperature	-5 °C ... +40 °C
Storage temperature	+10 °C ... +40 °C
Protection class	IP54

Table 18: Technical data for BOSCH Display Mount
BDS3210 | BDS3250 | BDS3620 | BDS3630



3.5.2.0.1 BOSCH, BDU3320 | BDU3340 | BDU3360



Figure 60: BOSCH, BDU3320 | BDU3340 | BDU3360

Motor	Active Line	Active Line Plus	Performance Line
Product code	BDU3320	BDU3340	BDU3360
Continuous power rating [W]	250		
Maximum torque on drive [Nm]	40	50	75
Nominal voltage [V]	36		
Operating temperature [°C]	-5 ... +40		
Storage temperature [°C]	+10 ... +40		
Protection class	IP55		
Approx. weight [kg]	2.9	3.2	3.2
Operating system	FreeRTOS		
Lighting			
Voltage about [V]	12		
Maximum output			
- Front light [W]	17.4		
- Rear light [W]	0.6		

Table 19: Technical data for BOSCH, BDU3320 | BDU3340 | BDU3360



Details on noise emissions from the drive unit

The A-weighted emission sound pressure level of the drive unit is <math>< 70 \text{ dB(A)}</math> in normal mode.

If the e-bike is moved without authorisation, the drive unit in the frame sounds an alarm as part of the **<eBike alarm>** service. This alarm sound can exceed the emission sound pressure level of 70 dB(a) and is 80 dB(A) at 2 m distance from the drive unit. The alarm sound is available once the **<eBike alarm>** service is activated in the eBike Flow app. The alarm can be deactivated in the eBike Flow app.



3.5.2.0.2 BOSCH, BDU3740 | BDU3741 | BDU3742 | BDU3743 | BDU3760 | BDU3761 | BDU3780 | BDU3781



Figure 61: BOSCH, BDU3740 | BDU3741 | BDU3742 | BDU3743 | BDU3760 | BDU3761 | BDU3780 | BDU3781

Motor	CX	Cargo	CX Race Edition	Speed
Product code	BDU3740 BDU3741	BDU3742 BDU3743	BDU3760 BDU3761	BDU3780 BDU3781
Continuous power rating [W]	250			
Maximum torque on drive [Nm]	85			
Nominal voltage [V]	36			
Operating temperature [°C]	-5 ... +40			
Storage temperature [°C]	+10 ... +40			
Protection class	IP55			
Approx. weight [kg]	3.0			
Operating system	FreeRTOS			
Lighting				
Voltage about [V]	12			
Maximum output				
- Front light [W]	17.4			
- Rear light [W]	0.6			

Table 20: Technical data BOSCH, BOSCH, BDU3740 | BDU3741 | BDU3742 | BDU3743 | BDU3760 | BDU3761 | BDU3780 | BDU3781



Details on noise emissions from the drive unit

The A-weighted emission sound pressure level of the drive unit is <math>< 70 \text{ dB(A)}</math> in normal mode.

If the e-bike is moved without authorisation, the drive unit in the frame sounds an alarm as part of the **<eBike alarm>** service. This alarm sound can exceed the emission sound pressure level of 70 dB(a) and is 80 dB(A) at 2 m distance from the drive unit. The alarm sound is available once the **<eBike alarm>** service is activated in the ebike Flow app. The alarm can be deactivated in the eBike Flow app.



3.5.2.0.3 BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)



Figure 62: BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)

On-board computer	Purion 200
Product code	BRC 3800
Protection class	IP55
Dimensions (without fastening)	85 × 54 × 60
Weight [kg]	49
Charging temperature	0 ... +45
Operating temperature	-5 ... +40
Storage temperature	+10 ... +40
Diagnosis interface	USB Type-CR®
USB port*	
Max. charging current for USB port [mA]	600
USB port charge voltage [V]	5
USB charging cable	USB Type-CR®
internal lithium ion battery	
[V]	3.7
[mAh]	75
Bluetooth® Low Energy 5.0	
Frequency [MHz]	2400 ... 2480
Transmitting capacity [mW]	1

Table 21: Technical data BOSCH, LED Remote [BRC3600] (EB13.100.00E)

* Only suitable as a diagnosis interface and to recharge the on-board computer. External devices cannot be recharged.



3.5.2.0.4 BOSCH, PowerPack 300 | 400 | 500, PowerTube 400 | 500 | 625



Figure 63: BOSCH, PowerPack 300 | 400 | 500, PowerTube 400 | 500 | 625

Rechargeable battery	PowerPack 300
Product code	BBS245, standard battery
	BBR245, pannier rack battery
Nominal voltage [V=]	36
Nominal capacity [Ah]	8.2
Energy [Wh]	300
Operating temperature [°C]	-5 ... +40
Storage temperature [°C]	+10 ... +40
Permitted charging temperature range [°C]	0 ... +40
Approx. weight [kg]	2.5/2.6
Protection class	IP55

Table 22: Technical data BOSCH, PowerPack 300 [BBS245] [BBR245]; cannot be used in combination with other batteries in systems with dual batteries

Rechargeable battery	PowerPack 400
Product code	BBS265, standard battery
	BBR265, pannier rack battery
Nominal voltage [V=]	36
Nominal capacity [Ah]	11
Energy [Wh]	400
Operating temperature [°C]	-5 ... +40
Storage temperature [°C]	+10 ... +40
Permitted charging temperature range [°C]	0 ... +40
Approx. weight [kg]	2.5/2.6
Protection class	IP55

Table 23: Technical data BOSCH, PowerPack 400 [BBS265] [BBR265]



Rechargeable battery	PowerPack 500
Product code	BBS275, standard battery
	BBR275, pannier rack battery
Nominal voltage [V=]	36
Nominal capacity [Ah]	13.4
Energy [Wh]	500
Operating temperature [°C]	-5 ... +40
Storage temperature [°C]	+10 ... +40
Permitted charging temperature range [°C]	0 ... +40
Approx. weight [kg]	2.6/2.7
Protection class	IP55

Table 24: Technical data BOSCH, PowerPack 500 [BBS275] [BBR275]

Rechargeable battery	PowerTube 400
Product code	BBP282, horizontal
	BBP283, vertical
Nominal voltage [V=]	36
Nominal capacity [Ah]	11
Energy [Wh]	400
Operating temperature [°C]	-5 ... +40
Storage temperature [°C]	+10 ... +40
Permitted charging temperature range [°C]	0 ... +40
Approx. weight [kg]	2.9
Protection class	IP55

Table 25: Technical data BOSCH, PowerTube 400 [BBP282] [BBP283]; cannot be used in combination with other batteries in systems with dual batteries

Rechargeable battery	PowerTube 500
Product code	BBP280, horizontal
	BBP281, vertical
Nominal voltage [V=]	36
Nominal capacity [Ah]	13.4
Energy [Wh]	400
Operating temperature [°C]	-5 ... +40
Storage temperature [°C]	+10 ... +40
Permitted charging temperature range [°C]	0 ... +40
Approx. weight [kg]	2.9
Protection class	IP55

Table 26: Technical data BOSCH, PowerTube 500 [BBP280] [BBP281]



Rechargeable battery	PowerTube 625
Product code	BBP290, horizontal
	BBP291, vertical
Nominal voltage [V=]	36
Nominal capacity [Ah]	16.7
Energy [Wh]	625
Operating temperature [°C]	-5 ... +40
Storage temperature [°C]	+10 ... +40
Permitted charging temperature range [°C]	0 ... +40
Approx. weight [kg]	3.5
Protection class	IP55

Table 27: Technical data BOSCH, PowerTube 625 [BBP290] [BBR291]

* Only suitable as a diagnosis interface and to recharge the on-board computer. External devices cannot be recharged.

3.5.3 Tyres

3.5.3.1 SCHWALBE puncture protection level

PPI	Rubber insert	Inserts Combination	Webbing insert
7	SmartGuard®		
6		DualGuard Double Defense®	Tubeless Easy
5	GreenGuard® PunctureGuard		V-Guard
4			RaceGuard®
3	K-Guard		
2			Performance LiteSkin
1			

Figure 64: Classification of puncture protection belts according to puncture protection level (PPL)

	<p>SmartGuard® SmartGuard® comprises a protective belt made of highly elastic special rubber 5 mm thick, which is partly obtained from recycled material.</p>
	<p>DualGuard DualGuard puncture protection technology consists of two layers of special rubber and nylon webbing 2.5 mm thick beneath the tread.</p>
	<p>Double Defense® This combined puncture protection is available in three versions:</p> <ul style="list-style-type: none"> • In the race version, protection is provided by SnakeSkin (all round) and RaceGuard (beneath the tread). • In tour tyres, SnakeSkin takes affect on the side walls while the high-density is attached beneath the tread. • <i>Plus</i> tyres combine one layer of GreenGuard beneath the tread and SnakeSkin on the side walls.
	<p>Tubeless Easy The Tubeless technology, special monofile webbing (SnakeSkin or MicroSkin) prevent air loss and guarantee puncture protection in combination with sealant.</p>

	<p>V-GUARD The V-Guard puncture protection belt comprises of lightweight, cut-resistant fibres. Its webbing ensures highly effective puncture resistance for lightweight race and tour tyres.</p>
	<p>GreenGuard® The GreenGuard® puncture belt comprises highly elastic special rubber 3 mm thick, partially made of recycled material, which is positioned on a 67 EPI carcass.</p>
	<p>PunctureGuard The PunctureGuard puncture protection belt consists of a rubber insert 3 mm thick.</p>
	<p>RaceGuard® The RaceGuard® puncture protection belt comprises two criss-crossing nylon webbings, positioned over a 67 EPI carcass.</p>
	<p>K-Guard The K-Guard puncture protection comprises a natural rubber insert, reinforced with Kevlar® fibres. Kevlar® is a high-tech fibre by DuPont, used in many items to obstruct penetrating objects, including in bulletproof vests.</p>
	<p>Performance and LiteSkin Tyres with a 50 EPI carcass - without puncture protection belt.</p>



3.5.4 Torque

Model	Torque	Tool
Axle		
Conventional axle nut	35 ... 40 Nm...	15 mm spanner
SR SUNTOUR screw-on axle 12AH2 Axle Securing screw	8 ... 10 Nm 5 ... 6 Nm	6 mm hex bit 5 mm hex bit
SR SUNTOUR screw-on axle 15AH2 Axle Securing screw	8 ... 10 Nm 5 ... 6 Nm	6 mm hex bit 5 mm hex bit
Intend Edge Axle Securing screw	3 ... 5 Nm 10 Nm	M6
Rechargeable battery		
BOSCH PowerPack 400/500/600/800 4 × attachment screws for casing base locking mechanism 2 × attachment screws for cover 2 × attachment screws for cover 2 × attachment screws for bracket on cable side 1 × attachment screw for bracket on cable side 2 × attachment screws for bracket on lock side 1 × attachment screws for bracket on lock side	5 Nm 2 Nm 2 Nm 1.3 Nm 5 Nm 5 Nm 1 Nm	Torx® T25, M5 × 20 M3.5 × 12 M3.5 × 12 (pointed) Torx® T15 Torx® T25, M5 × 20 Torx® T25 Torx® T15, M3.5 × 12
Display		
FIT Comfort/Compact bracket Attachment screw	0.5 Nm	Hex key, 2.5 mm
FIT Comfort/Compact Mounting bracket	0.8 Nm	Torx® T20
On-board computer		
FIT Remote Basic Mounting bracket	0.8 Nm	Torx® T20
FIT Remote Display Mounting bracket	0.8 Nm	Torx® T20
BOSCH Intuvia 100 bracket  Attachment screw 1, M3 × 22 Attachment screw 2, M3 × 14	1 Nm 1 Nm	3 mm hex bit 3 mm hex bit



BOSCH System Controller Attachment screw	0.5 Nm	Torx® T10
BOSCH Mini Remote Attachment screw	0.4 Nm (not 0.6 Nm, as written on mini-remote)	3 mm hex bit
SHIMANO SC-E5003 Attachment screw	0.8 Nm	3 mm hex bit
Brake linings		
SHIMANO Circlip	2 ... 4 Nm	Hex key, 3 mm Slotted-head screwdriver
TEKTRO for hydraulic disc brake system Attachment screws	3 ... 5 Nm	Hex key, 3 mm
Brake cable		
SHIMANO Connecting screw, handbrake	5 ... 7 Nm	Screw wrench, 8 mm
SHIMANO Connecting screw, brake calliper, version for banjo type connection	5 ... 7 Nm 8 ... 10 Nm	Hex key, 3 mm Hex key, 4 mm
SHIMANO Connecting screw for brake calliper, straight version	5 ... 7 Nm	Hex key, 3 mm
SHIMANO for racing bicycles Connecting screw for cable sleeve	5 ... 7 Nm	Screw wrench, 8 mm
TEKTRO for hydraulic disc brake system Bleed valve on brake calliper	4 ... 6 Nm	#
TEKTRO for hydraulic disc brake system Lock screw for the fluid reservoir on the handbrake	2 ... 4 Nm	Torx® T15
Brake calliper		
SHIMANO Adapter attachment screw and brake calliper attachment screw, version with IS brake mount	6 ... 8 Nm	...
SHIMANO Brake calliper attachment screw, post-mount version	6 ... 8 Nm	...
TEKTRO for hydraulic disc brake system Adapter attachment screws	6 ... 8 Nm	#
TEKTRO for hydraulic disc brake system Brake calliper attachment screw	6 ... 8 Nm	Hex key, 5 mm



Brake disc		
SHIMANO for centre lock type Attachment screw, quick release	40 ... 50 Nm	TL-LR15 TL-FC36/TL-LR11 Adjustable spanner
SHIMANO for centre lock type Attachment screw, nut version	40 ... 50 Nm	TL-LR10 Screw wrench
SHIMANO for 5-hole version Attachment screws	2 ... 4 Nm	Star bit [no. 25]
SHIMANO for 6-hole version Attachment screws	2 ... 4 Nm	Star bit [no. 25]
TEKTRO for hydraulic disc brake system Attachment screws	4 ... 6 Nm	Torx® T25
Cantilever brake		
SHIMANO Brake calliper attachment screw	5 ... 7 Nm	Hex key, 5 mm
SHIMANO Attachment screw for brake shoe	8 ... 9 Nm	Hex key, 5 mm Screw wrench, 10 mm
SHIMANO Bowden cable attachment screw	6 ... 8 Nm	Hex key, 5 mm
Dual pivot rim brake		
SHIMANO Attachment screw	8 ... 10 Nm	Hex key, 5 mm
SHIMANO, models with nut Attachment screw	8 ... 10 Nm	Screw wrench, 10 mm
SHIMANO Attachment screw for brake shoe	5 ... 7 Nm	Hex key, 4 mm
SHIMANO, left side Attachment screw for brake cable	6 ... 8 Nm	Hex key, 5 mm
SHIMANO, right side Attachment screw for brake cable	1 ... 1.5 Nm	Hex key, 2 mm
Seat post remote control		
Eightpins Attachment screw Bowden cable fastener	2.5 Nm 5 Nm	4 mm hex bit 3 mm hex bit
Freewheel		
SHIMANO	35 Nm	Multiple freewheel tool TL-FW30



Suspension fork		
Intend Edge Double bridge screw	12 Nm	
SR SUNTOUR Suspension side, top, plastic	5 Nm	
SR SUNTOUR Suspension side, top, aluminium	20 Nm	
SR SUNTOUR Suspension side, bottom	10 Nm	Hex bit (torque)
SR SUNTOUR Suspension side, bottom	8 Nm	Aluminium nut (torque)
SR SUNTOUR Suspension side, bottom, (set deflection)	7 Nm	
SR SUNTOUR Damping side, top, plastic	5 Nm	
SR SUNTOUR Damping side, top, aluminium	20 Nm	
SR SUNTOUR Damping side, bottom, without adjuster	10 Nm	
SR SUNTOUR Damping side, bottom, with adjuster	7 Nm	
SR SUNTOUR Fork head clamps	7 Nm	
SRAM RockShox, 35 Cover cap	28 Nm	socket nut, 24 mm
SRAM RockShox, Lyrik, ZEB Compression damper cover cap	28 Nm	RockShox cover cap/cassette tool (or standard cassette tool)
SRAM RockShox, Lyrik, ZEB DebonAir+ suspension cover cap	28 Nm	RockShox cover cap/cassette tool (or standard cassette tool)
SRAM RockShox, Lyrik, ZEB Dual Position air suspension cover cap	28 Nm	socket nut, 24 mm
SRAM RockShox, 35 Attachment screw – compression adjustment ring and remote operation ring	1.4 Nm	2.5 mm hex bit
SRAM RockShox, Lyrik, ZEB Attachment screw – compression adjuster Charger RC (Select)	1.35 Nm	2.5 mm hex bit
SRAM RockShox, Lyrik, ZEB Attachment screw – compression adjustment ring Charger RC (Select)	0.75 ... 1.1 Nm	2.5 mm hex bit
SRAM RockShox, 35 Attachment screw – deflection adjustment ring (Dual Position Coil)	1.35 Nm	2.5 mm hex bit



SRAM RockShox, Lyrik, ZEB ButterCup housing guide rod end plate - end plate to guide rod - air suspension and damper	3.3 Nm	Torx® T25
SRAM RockShox, Lyrik, ZEB ButterCup housing (top) – ButterCup housing (bottom) – air suspension and damper	3.3 Nm	23 mm spanner head
SRAM RockShox Bottomless Tokens	4 Nm	8 mm socket nut and 24 mm hex bit
SRAM RockShox, Lyrik, ZEB Sealing head (rebound) for damper cartridge barrel cover cap – Charger RC (Select), Rush RC (Base)	2 Nm	10 mm socket nut
SRAM RockShox, Lyrik, ZEB Pressure relief valve (PRV) and stopper	9 Nm	19 mm spanner head
SRAM RockShox Locking screw – remote control stop ring	Hand-tight or 0.1 ... 0.3 Nm	2 mm hex bit
SRAM RockShox, Lyrik, ZEB Clamping screw – rebound adjuster ring	0.84 Nm	2.5 mm hex bit
SRAM RockShox, Lyrik, ZEB Air suspension guide rod insert (Select+, Select, Base – only DebonAir+)	3.3 Nm	5 mm hex bit
SRAM RockShox, Lyrik, ZEB Cam adjuster clamping screw – compression damper adjuster (HSC) × 2	0.56 Nm	2.5 mm hex bit
SRAM RockShox Lower screws	6.8 Nm	5 mm hex bit
Handbrake		
SHIMANO Attachment screw	6 ... 8 Nm	Hex key, 4 mm Hex key, 5 mm
SHIMANO Attachment screw, BL-M987/BL-M9000/BL-M9020	4 ... 6 Nm	Hex key, 4 mm
SHIMANO, lever for disc brake Bleed nipple	4 ... 6 Nm	Socket wrench, 7 mm
SHIMANO, lever for disc brake Bleed screw	0.3 ... 0.5 Nm	...
TEKTRO for hydraulic disc brake system Attachment screws	5 ... 7 Nm	Hex key, 4 mm



Chainring		
FIT, Brose FIT Crank start spider lockring	28 Nm	ISIS bottom bracket axle tool
FIT, Panasonic FIT Crank star screws	13 Nm	Hex key, 5 mm
FIT, Panasonic FIT Crank start spider lockring	40 Nm	ISIS bottom bracket axle tool
FIT, Panasonic FIT Crank star screws	13 Nm	Hex key, 5 mm
SHIMANO, for MTB/trekking Largest chainring/medium-sized chainring Smallest chainring	14 ... 16 Nm 16 ... 17 Nm	...
SHIMANO, single version Attachment screw for crank/ chainring	12 ... 14 Nm	5 mm hex key/star bit [No. 30]
SHIMANO, dual version Largest chainring Smallest chainring	12 ... 14 Nm 16 ... 17 Nm	5 mm hex key/star bit [No. 30] 5 mm hex key/star bit [No. 30]
SHIMANO, triple version Largest chainring/medium-sized chainring Smallest chainring	12 ... 14 Nm 16 ... 17 Nm	5 mm hex key/star bit [No. 30] 5 mm hex key/star bit [No. 30]
SHIMANO, FC-M8000, single version Attachment screw for crank/ chainring	12 ... 14 Nm	Star bit [no. 30]
SHIMANO, FC-M8000, dual version Largest chainring Smallest chainring	12 ... 14 Nm 16 ... 17 Nm	Star bit [no. 30] Star bit [no. 30]
SHIMANO, FC-M8000, triple version Largest chainring/medium-sized chainring Smallest chainring	10 ... 12 Nm 16 ... 17 Nm	Star bit [no. 30] Star bit [no. 30]
Chain guard		
Brose chain guard bash guard Attachment screws	6 Nm	Hex key, 3 mm
Chain guard for BOSCH Motor BDU37xx Attachment screws	max. 10 Nm	M6 × 10; head: max. 5 mm; length: max. 8.5-mm
Crank bearing/crank set		
Conventional cartridge crank bearing	35 ... 45 Nm	...
SHIMANO, HOLLOWTECH li/two-part crank set Linker for adapter and inner sleeve	35 ... 50 Nm	TL-FC24/TL-FC25/TL-FC32/TL-FC36



SHIMANO, HOLLOWTECH li/two-part crank set Cap	0.7 ... 1.5 Nm	TL-FC16 / TL-FC18
SHIMANO, HOLLOWTECH li/two-part crank set Screw for left-hand crank arm	12 ... 14 Nm	Hex key, 5 mm
SHIMANO, OCTALINK type Linker for adapter and main body	50 ... 70 Nm	TL-UN74-S/ TL-UN66
SHIMANO, OCTALINK type Crank set	35 ... 50 Nm	Hex key, 8 mm Hex key, 10 mm
SHIMANO, SQUARE type Linker for adapter and body	50 ... 70 Nm	TL-UN74-S
SHIMANO, SQUARE type Crank set	35 ... 50 Nm	Hex key, 8 mm
Handlebars		
Clamping screw, conventional	5 ... 7 Nm...	#
CONTROL TECH , handlebar clamp with one or two screws	14 ... 16 Nm	#
SHIMANO , Handlebar clamp with one or two screws	20 ... 29 Nm	#
Motor		
FIT, Brose S-Mag FIT Motor attachment screws (horizontal/vertical)	23/25 Nm	Socket wrench, AF 13 mm Hex key, AF 6 mm
FIT, Panasonic FIT Motor attachment screws	20 ... 24 Nm	Hex key, 6 mm
BOSCH motor BDU37xx 6 x attachment screws for motor	20 ± 2 Nm	Torx Plus® P40, M8 × 16
Motor cover		
BOSCH motor cover BDU37xx Attachment screws for lower motor cover Attachment screws for motor cover	Initial fitting: 3 ± 0.5 Nm Retrofit: 2 ± 0.5 Nm Initial fitting: 3 ± 0.5 Nm Retrofit: 2 ± 0.5 Nm	Torx® TX 20 Torx® TX 20, 4 × 8 mm
Brose FIT motor cover	1 Nm	Hex key, 3 mm
Hub		
ENVILO Axle nut	30 ... 40 Nm	
ENVILO Brake adapter	55 ... 65 Nm (with Loctite® 277 or similar)	



ENVILO Interface lock nut	10 ... 15 Nm	
ENVILO Tapered nut	9 .. 10 Nm	
ENVILO Initial speed ring	1.0 Nm	
ENVILO Screw for control cable cover	0.2 ... 0.3 Nm (hand-tight)	
ROHLOFF, 14/500 Bayonet lock/cable drum screws	1.5 Nm	2 mm hex bit
ROHLOFF, 14/500 Oil drain screw	0.5 Nm	3 mm hex bit
ROHLOFF, 14/500 Attachment screw for chain tensioner and torque support collar	...	5 mm hex bit
ROHLOFF, 14/500 To rotate the gear shift shaft	...	Open-end spanner 8 mm
ROHLOFF, 14/500 All other screws	3 Nm	Torx® TX 20
ROHLOFF, 14/500 CC versions	7 Nm	
ROHLOFF, 14/500 Axle nut TS	30 ... 35 Nm	
ROHLOFF, 14/500 Frame collar clamp attachment screw	6 Nm	4 mm hex bit
ROHLOFF, 14/500 Axle plate attachment screw	7 Nm	5 mm hex bit
ROHLOFF, 14/500 Chainring screws	7 Nm	5 mm hex bit
ROHLOFF, 14/500 Attachment screw for disc brake mount	8 Nm	M6
ROHLOFF, 14/500 Disc brake attachment screw	10 Nm	5 mm hex bit
ROHLOFF, 14/500 Axle plate screws	3 Nm	Torx® TX 20
ROHLOFF, 14/500 Torque support collar clamp screw	2.5 Nm	
ROHLOFF, 14/500 Frame collar clamp	6 Nm	SW10 screw wrench; hold screw in place with 4 mm hex bit
ROHLOFF, 14/500 Chain tensioner attachment screw	8 Nm	5 mm hex bit
ROHLOFF, 14/500 Chain guide attachment screw	3 Nm	Torx® TX 20
ROHLOFF, 14/500 Rear spacer sleeve attachment screw	3 Nm	Torx® TX 20
ROHLOFF, 14/500 Attachment screw for shift handle on handlebars	1 Nm	2.5 mm hex bit



ROHLOFF, 14/500 End stop	3 Nm	Torx® TX 20
ROHLOFF, 14/500 Cable guide	6 Nm	4 mm hex bit
SHIMANO quick release version FH-M3050, FH-M4050, FH-MT200-B, FH-MT400, FH-MT400-B, FH-MT500, FH-MT500-B, FH-MT510, FH-MT510-B, FH-RM33, FH-RM35, FH-TX505 FH-TY505, FH-UR600 HB-M3050, HB-M4050, HB-MT200 HB-MT400, HB-MT400-B, HB-RM33 HB-TX505 SLX FH-M7000, FH-M7010, FH-M7010-B HB-M7000, HB-M7010, HB-M7010-B DEORE FH-M618, FH-M618-B, FH-M6000 FH-M6010, FH-M6010-B, HB-M618, HB-M618-B, HB-M6000 HB-M6010, HB-M6010-B Brake disc attachment screw	40 Nm	Adjustable spanner and special tool TL-LR15 (SHIMANO)
SHIMANO E-THRU quick release axle Retaining ring for brake disc	40 Nm	Special tool TL-FC36 (SHIMANO)
SHIMANO, FH-M3050, FH-M4050 FH-M7000, FH-M6000, FH-RM33 FH-RM35, FH-UR600 Attachment screw, freewheel body	35 ... 50 Nm	10 mm hex bit
SHIMANO, FH-MT200, FH-TX505 FH-TY505 Attachment screw, freewheel body	147 ... 200 Nm	12 mm hex bit
SHIMANO, FH-M7010, FH-M7010-B, FH-M6010, FH-M6010-B, FH-M618, FH-M618-B, FH-MT400, FH-MT400-B FH-MT500, FH-MT500-B, FH-MT510 FH-MT510-B Lock nut	15 ... 20 Nm	Hub spanner, 17 mm
SHIMANO, HB-M7000, HB-M6000 HB-M4050 Lock nut	10 ... 15 Nm	Hub spanner, 13 mm and 17 mm
SHIMANO, HB-M7010, HB-M7010-B HB-M6010, HB-M6010-B, HB-M618, HB-M618-B, HB-MT400, HB-MT400-B Lock nut	21 ... 26 Nm	Hub spanner, 22 mm
SHIMANO hub dynamo E2 model	20 - 25 Nm	Screw wrench
SHIMANO hub dynamo J2 model	20 Nm	Screw wrench
SHIMANO hub dynamo J2-A model	20 Nm	Screw wrench



Pedal		
Pedal, conventional	33 ... 35 Nm	Screw wrench, 15 mm
SHIMANO Attachment screw	35 ... 55 Nm	Screw wrench, 15 mm
Seat post		
BY.SCHULZ G1 M8 seat clamp screw M5 fixing grub screws	20 ... 24 Nm 3 Nm	2.5 mm hex bit
BY.SCHULZ G2 M6 seat clamp screw M5 fixing grub screws	12 ... 14 Nm 3 Nm	Torx T25 (optional: 5 mm hex bit) 2.5 mm hex bit
EIGHTPINS NGS2 Seat post axle Slipper clutch Valve cover Post pin axle Rear clamping screw (saddle) M5 attachment screw for outer sleeve	8 Nm 18 Nm 0.5 Nm 8 Nm 8 Nm 0.5 Nm	6 mm hex bit 3 mm hex bit 5 mm hex bit 5 mm hex bit 3 mm hex bit 3 mm hex bit
EIGHTPINS H01 Seat post axle Slipper clutch Valve cover Post pin axle Rear clamping screw (saddle) M5 attachment screw for outer sleeve	8 Nm 18 Nm 0.5 Nm 8 Nm 8 Nm 0.5 Nm	6 mm hex bit 3 mm hex bit 5 mm hex bit 5 mm hex bit 3 mm hex bit 3 mm hex bit
LIMOTEC LimoDP Clamping screw for seat post Clamping screw for saddle	6 ... 7 Nm 7 ... 9 Nm	
SR SUNTOUR suspension seat post Saddle clamp screw M5 fixing grub screws	15 ... 18 Nm 3 Nm	5.0 mm hex bit 2.5 mm hex bit
Shifter		
ENVILO Controller	2.0 ... 2.5 Nm	#
ENVILO CA controller, regulator clamp Attachment screw	1.5 ... 2.0 Nm	2.5 mm hex bit
ENVILO CO controller, regulator clamp Attachment screw	1.0 ... 2.0 Nm	3 mm hex bit
SHIMANO DEORE SL- M4100 Attachment screw	3 Nm	4 mm hex bit
SHIMANO DEORE SL- M5100 Attachment screw	3 Nm	4 mm hex bit
SHIMANO DEORE SL- M6100 Attachment screw	3 Nm	4 mm hex bit
SHIMANO DEORE XT SL- M8100 Attachment screw	3 Nm	4 mm hex bit
SHIMANO DEORE XT SL- M8130 Attachment screw	3 Nm	4 mm hex bit
SHIMANO, SLX SL-M7100 Attachment screw	3 Nm	4 mm hex bit



SHIMANO XTR SL-M9100 Attachment screw	3 Nm	4 mm hex bit
SRAM AXS controller Collar attachment screw	2 Nm	Torx® T25
Rear derailleur		
SHIMANO for MTB/trekking Attachment screw, standard type	8 ... 10 Nm	Hex key, 5 mm
SHIMANO for MTB/trekking Attachment screw with bracket	3 ... 4 Nm	Hex key, 5 mm
SHIMANO for BMX bicycles Attachment screw	3 ... 4 Nm	Adjustable spanner
SHIMANO for MTB/trekking Attachment screw for inner cable	6 ... 7 Nm	Hex key, 4 mm/ Hex key, 5 mm/ Adjustable spanner
SHIMANO for MTB/trekking Attachment screw for the guide pulley	2.5 ... 5 Nm	Hex key, 3 mm
SHIMANO for MTB/trekking Attachment screw for the tensioning roller	2.5 ... 5 Nm	Hex key, 3 mm
SHIMANO for racing bicycles Attachment screw, standard type	8 ... 10 Nm	Hex key, 5 mm
SHIMANO for racing bicycles Attachment screw with bracket	3 ... 4 Nm	Screw wrench
SHIMANO for racing bicycles Attachment screw for inner cable	6 ... 7 Nm	Hex key, 4 mm/ Hex key, 5 mm
SHIMANO for racing bicycles Attachment screw for pulley	2.5 ... 5 Nm	Hex key, 3 mm
Headlight		
FUXON headlight Attachment screw	>5 Nm	...
SUPERNOVA, M99 Pure/ Pure+, V521s Attachment screw	2 Nm	M6 attachment screw, self-locking nut, washer
SUPERNOVA, M99 Pure/ Pure+, V521s Stem screw	6 Nm	
Front derailleur		
SHIMANO for MTB/trekking Attachment screw, clip type, E-type and direct fitting	5 ... 7 Nm	Hex key, 5 mm
SHIMANO for MTB/trekking Inner bearing adapter	35 ... 50 Nm	...
SHIMANO for MTB/trekking Top swing screw, clip type and e-type	5 ... 7 Nm	Hex key, 5 mm/ Screw wrench, 9 mm
SHIMANO for MTB/trekking Down swing screw, clip type, direct fitting	5 ... 7 Nm	Hex key, 5 mm



SHIMANO for racing bicycles Attachment screw	5 ... 7 Nm	Hex key, 5 mm/ Screw wrench, 9 mm
SHIMANO for racing bicycles Attachment screw, Bowden cable	6 ... 7 Nm	Hex key, 5 mm/
Underride guard		
FIT, Brose Attachment screws	6 Nm	Socket wrench, 8 mm Hex key, 4 mm Hex key, 3 mm
V-Brake brake		
SHIMANO Attachment screw for connecting cable	6 ... 8 Nm	Hex key, 5 mm
SHIMANO Brake shoe nut	6 ... 8 Nm	Hex key, 5 mm
SHIMANO Bowden cable attachment screw	6 ... 8 Nm	Hex key, 5 mm
Stem		
FSA, carbon quill stem	9 Nm	15 mm spanner

4 Transporting and storing

4.1 Weight and dimensions for transportation

Not yet available when the instructions were produced

4.2 Designated handles, lifting points

The box does not have any handles.

4.3 Transportation



Crash caused by unintentional activation

There is a risk of injury if the drive system is activated unintentionally.

- ▶ Remove the battery.

4.3.1 Using the transport securing system

Applicable for pedelec disc brakes only



Oil leak if no transport securing device

The brake securing device prevents the brakes from being applied accidentally during transportation or shipment. This could cause irreparable damage to the brake system or an oil leak, which will harm the environment.

- ▶ Never push the brake lever when the wheel has been dismantled.
 - ▶ Always use the transport securing system when transporting or shipping.
-
- ▶ Insert the **transport securing devices** between the brake linings.
- ⇒ Transport securing device is squeezed between the two linings and prevents undesired sustained braking which can cause brake fluid to leak out.

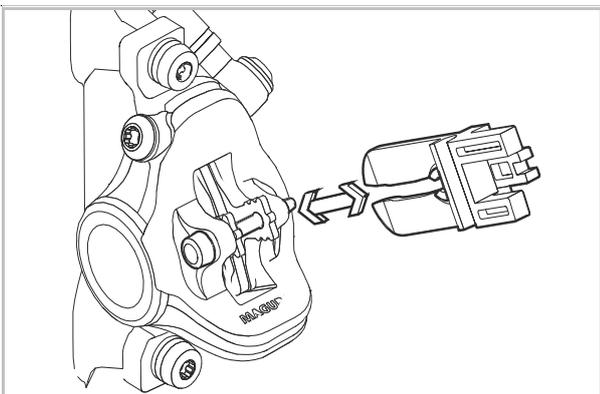


Figure 65: Fastening the transport securing device

4.3.2 Transporting the pedelec

4.3.2.1 By car

Bicycle rack systems which use the handlebars or frame to hold the pedelec in an upside-down position exert inadmissible forces on its components during transportation. This can cause the supporting parts to break.

- ▶ Remove battery (see Section [6.10.1.1](#) or [6.10.2.1](#)).
- ▶ Remove all detachable components (display screen, bicycle pump, water bottle and similar) from the pedelec.
- ▶ Transport the battery in a dry, clean position where it is protected from direct sunlight.
- ▶ Never use bicycle rack systems which use the pedelec's handlebars or frame to hold the pedelec in an upside-down position. The specialist dealer will give a consultation on correct selection and safe use of a rack system.
- ▶ Take into account the weight of the ready-to-use pedelec when transporting it.

4.3.2.2 By train

Pedelects can usually be transported in trains with a bicycle compartment.

- ✓ If you want to take your e-bike with you on the train, you should take into account that access to platforms are not always barrier-free. You should thus allow enough time to get on and off the train.
- 1 Buy a bicycle ticket for the pedelec.
 - 2 Fasten the pedelec securely in the compartment.
 - 3 Take a seat in the passenger carriage.

It is possible to take a pedelec on certain high-speed train routes. The battery must remain firmly mounted during the journey and must not be charged.

4.3.2.3 By local transport

You can normally take pedelecs on local public transport, e.g. by bus or suburban rail, if you purchase a bike ticket. There may be times when this is not permitted. Local transport companies will give you relevant information.

4.3.2.4 By long-distance bus

Pedelecs can usually be taken on the long-distance bus for an extra charge, although places are limited. It is best to book early. However, not every bus line accepts pedelecs. You should check with the long-distance bus provider concerned before travelling.

4.3.2.5 On flights

It is forbidden to transport rechargeable batteries on passenger planes. Most airlines won't even transport pedelecs without batteries on passenger planes either.

It is a good idea to find out about pedelec leasing at your destination in advance if you wish to use a pedelec while on holiday. This way, you won't need to forgo pedelec riding fun during your holidays.

4.3.3 Shipping a pedelec

- ▶ When shipping the pedelec, we recommend that you have the specialist place it in proper packaging.

4.3.4 Transporting the battery

Batteries are subject to hazardous goods regulations. Undamaged batteries may be transported by private persons in road traffic.

Commercial transport operators must comply with regulations on packaging, labelling and the transportation of hazardous goods. Open contacts must be covered and the battery securely packaged.



4.3.5 Shipping the battery

The battery is considered a hazardous good and only trained persons may pack and ship a battery. Contact specialist dealer.

- ▶ If you have a valid hazardous good certificate, pack and ship the battery as per current hazardous goods regulations.





4.4 Storing

- ▶ Always store pedelec, battery, on-board computer, display and charger separately.

Storage temperature	+10 °C ... +40 °C
Humidity	30%...85%
Ideal storage temperature	+10 °C ... +20 °C
Optimum air humidity	30%...60%

Table 28: Ambient conditions for storage

- ▶ Temperatures under -5 °C or over +40 °C and air humidity over 85% must generally be avoided.
- ▶ Store pedelec, on-board computer, battery and charger in a place which is
 - dry
 - clean
 - protected from direct sunlight
 - well-ventilated
 - Never store in the open air.

4.4.1 Pedelec

Store pedelec in a garage or a dry basement.

4.4.2 On-board computer, display and charger

Store on-board computer, display and charger in a dry environment at room temperature.

4.4.3 Rechargeable battery

- ▶ Storage at about 10 °C to 20 °C for a long battery life.
- ▶ Store batteries in rooms with smoke detectors. A protection box with an electrical connection is an optimal solution.
- ▶ Never store batteries near to inflammable or easily combustible objects.
- ▶ Never store batteries near sources of heat.

New battery

- ✓ Inspect battery for damage after delivery.
- ⇒ If batteries are faulty, observe instructions in *Handling a damaged or faulty battery during storage and disposal* (see Section [2.1.1](#)).
- ✓ It is best to store damage-free batteries separately for 24 hours and keep them under observation.
- ▶ If no faults occur, store batteries in a separate room with fire doors and smoke detectors. If the battery is stored in its original packaging, stack a maximum of five batteries on top of one another.

Battery in use

- 1 Immediately remove batteries from customer pedelec before maintenance or repair.

Treat unchecked batteries as faulty batteries.

If batteries are faulty, observe instructions in *Handling a damaged or faulty battery during storage and disposal* (see Section [2.1.1](#)).

- 2 Inspect battery.
- 3 Battery are stored as agreed with the insurance company.

Faulty battery

- ▶ If batteries are faulty, observe instructions in *Handling a damaged or faulty battery during storage and disposal* (see Section [2.1.1](#)).

4.4.4 Break in operation

Notice

Batteries discharge if they are not used. If the battery is stored for a longer period of time when empty, it can become damaged and its storage capacity can be greatly reduced.

- ▶ Store battery with at least 30% charge.
- ▶ Charge battery every six months.
- ▶ Charge LED on the Remote or System Controller via the USB diagnostic interface for about an hour every three months.

The battery may become damaged if it is connected permanently to the charger.

- ▶ Never connect the battery to the charger permanently.
- ▶ Remove the on-board computer and battery from their mount if the pedelec is not going to be used for up to four weeks.
- ▶ If the pedelec is removed from service for longer than four weeks, you need to prepare it for a break in operation (see Section [4.4.4.1](#)).

4.4.4.1 Preparing for a break in operation

- 1 The pedelec needs to be cleaned with a damp cloth and preserved with wax spray. Never wax the friction surfaces of the brake.
- 2 Have the specialist dealer carry out maintenance and basic cleaning and apply preservative agent before longer periods without use.
- 3 Remove battery (see Section [6.10.1.1](#) or [6.10.2.1](#)).
- 4 Charge battery between 30% and 60% so that two or three LEDs light up on the battery level indicator.

4.4.4.2 Carrying out a break in operation

- 1 Store the pedelec, battery and charger in a dry, clean environment. We recommend storing them in uninhabited rooms with smoke alarms. Dry locations with an ambient temperature between 10 °C and 20 °C are ideal.
- 2 Check the battery level after 6 months. If only one LED on the battery level indicator lights up, recharge the battery to around 30%–60%.



5 Assembly

WARNING

Risk of eye injury

Problems may arise if components are set incorrectly. They may cause serious injuries to the face.

- ▶ Always wear safety glasses to protect eyes when assembling pedelecs.

CAUTION

Crash and crushing hazard caused by unintentional activation

There is a risk of injury if the electric drive system is activated unintentionally.

- ▶ Remove the battery.

- ✓ Assemble the pedelec in a clean, dry environment.
- ✓ The work environment temperature should be between 15 °C and 25 °C.
- ✓ The fitting stand used must be approved for a maximum weight of least 30 kg.

5.1 Unpacking

The packaging material consists mainly of cardboard and plastic film.

- ▶ Dispose of the packaging in accordance with the regulatory requirements (see Section 10).
- ⇒ Pedelecs are fully assembled in the factory for test purposes and then dismantled for transportation. The pedelec is 95% to 98% pre-assembled.

Scope of delivery

<input type="checkbox"/>	1 × pre-assembled pedelec
<input type="checkbox"/>	1 × front wheel
<input type="checkbox"/>	2 × pedals
<input type="checkbox"/>	2 × quick releases (optional)
<input type="checkbox"/>	1 × charger
<input type="checkbox"/>	1 × set of operating instructions on CD
<input type="checkbox"/>	1 × battery (supplied separately from the pedelec)

5.2 Required tools

The following tools are required to assemble the pedelec:

	Knife
	Ring spanners 8 mm, 9 mm, 10 mm, 13 mm, 14 mm and 15 mm
	Torque wrench Working range 5... 40 Nm
	by.schulz handlebars: TORX® bits: T50, T55, and T60
	Hex key 2 mm, 2.5 mm, 3 mm, 4 mm, 5 mm, 6 mm and 8 mm
	Cross-recess screwdriver
	Slotted-head screwdriver

Table 29: Tools required for assembly



5.3 Commissioning

Only trained specialist staff may perform initial commissioning since initial commissioning of the pedelec requires special tools and specialist knowledge.

Experience has shown that a pedelec which has not yet been sold is automatically handed to customers as soon as it appears ready to ride.

It makes sense to prepare each pedelec so that it is fully ready for use immediately after being assembled.

- ▶ Complete an assembly report to document quality assurance (see Section 11.1).
- ▶ Carry out all possible assembly work specified on the assembly report.
- ▶ Record all actions completed on the assembly report.

5.3.1 Checking the battery

The battery must be checked before it is charged for the first time.

- ▶ Press the **On-Off button (battery)**.
- ⇒ If none of the LEDs on the **battery level indicator** light up, the battery may be damaged.
- ⇒ The battery may be fully charged if at least one, but not all, of the LEDs on the **battery level indicator** lights up.



5.3.2 Adjusting the suspension system to body weight

Not included in price



Seat post and forks are components that may be replaced after approval by the vehicle or parts manufacturer.

Replacing with different sizes and hardnesses within a product series is permitted for seat posts.

Steel suspension in suspension forks and seat posts are designed to bear the rider's body weight. If the body weight is exceeded or not reached, the suspension system will no longer function as intended. This has no effect on the suspension fork's or seat post's approved load capacity but the suspension system will no longer function perfectly or it won't work at all.

- ▶ Adjust all components such as suspension forks or suspension seat posts with steel springs to the rider's body weight.

5.3.2.1 Adjusting SR Suntour suspension elements

Not included in price

SR SUNTOUR steel suspension forks and parallelogram seat posts are available in three different hardness types for different body weights:

Coil spring model	Soft	Medium	Rigid
Max. bodyweight [kg]	50... 75	70... 95	90... 120

Table 30: Suspension hardness and body weight

Unless specified otherwise, SR Suntour forks and seat posts are supplied with medium hardness ex factory.

A harder and a softer suspension hardness are available so that the suspension fork can be adjusted to the rider's body weight.



Figure 66: SR Suntour coil spring hard

- 1 Ask about body weight before selling the pedelec.
- 2 Compare with Table Tabelle 30 auf Seite 100.
- 3 If the body weight differs from the specifications, order suitable spring elements from SR Suntour and install them.



5.3.3 Preparing the wheel

There is an arrow on the sides of the tyres with the inscription ROTATION to show the direction of rotation. The inscription says DRIVE on older tyres. The rotation direction arrow indicates the recommended direction of rotation. On road tyres, the direction of rotation is mainly for optical reasons.



Figure 67: Rotation direction arrow

The direction of rotation is much more important on off-road terrain because the tread creates an interlock with the ground. While the rear wheel needs to transmit the drive forces, the front wheel is responsible for transmitting braking and steering forces. Drive and braking forces have different directions of action. This is why some tyres are mounted on the front and rear wheels in opposite directions. On these tyres, there are two rotation direction arrows:

- The FRONT rotation direction arrow indicates the recommended direction of rotation for the front wheel.
- The REAR rotation direction arrow indicates the recommended direction of rotation for the rear wheel.



Figure 68: Rotation direction arrow on MTB tyres

- ▶ The rotation direction arrow must point in the direction of travel when the wheel is placed in the fork.
- ▶ There are also non-directional tyre profiles with no rotation direction arrow.



5.3.4 Installing the wheel in the SUNTOUR fork

Only applies to Suntour forks with this equipment

5.3.4.1 Screw-on axle (12AH2 and 15AH2)

Only applies to Suntour forks with this equipment

✓ Before installing the wheel, ensure that the O-ring is in the right position on the thread piece.

- 1 Insert the front wheel into the fork ends.
- 2 Insert the axle into the hub on the drive side.

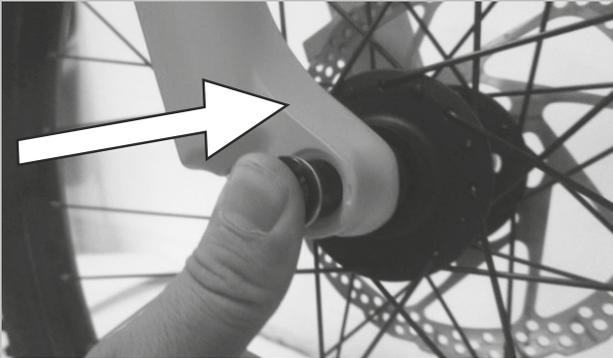


Figure 69: Inserting the axle in the direction of the arrow

- 3 Use a 6 mm hex key to tighten the axle using between 8 and 10 Nm. The axle thread must be visible.



Figure 70: Tighten the axle in the direction of the arrow

- 4 Insert the securing screw on the non-drive side.



Figure 71: Inserting the securing screw

- 5 Tighten the securing screw with a 5 mm hex key using between 5 and 6 Nm.

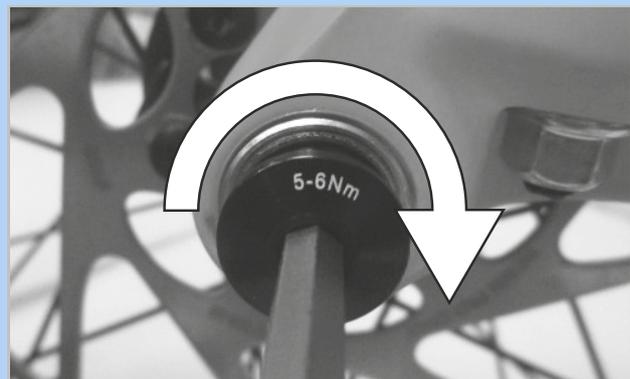


Figure 72: Tightening the securing screw

⇒ The wheel is now fitted.



5.3.4.2 20 mm cross axle

Only applies to Suntour forks with this equipment

CAUTION

Crash caused by loose cross axle

A faulty or incorrectly installed cross axle may become caught in the brake disc and block the wheel. This will cause a crash.

- ▶ Never fit a defective cross axle.

Crash caused by faulty or incorrectly installed cross axle

The brake disc becomes very hot during operation. Parts of the cross axle may become damaged as a result. The cross axle becomes loose. This will cause a crash with injuries.

- ▶ The cross axle and the brake disc must be opposite one another.

Crash caused by incorrectly set cross axle

Insufficient clamping force will result in unfavourable transmission of force. The suspension fork or the quick release axle may break. This will cause a crash with injuries.

- ▶ Never fasten the cross axle with a tool (e.g. hammer or pliers).

- 1 Insert the cross axle into the hub on the drive side.

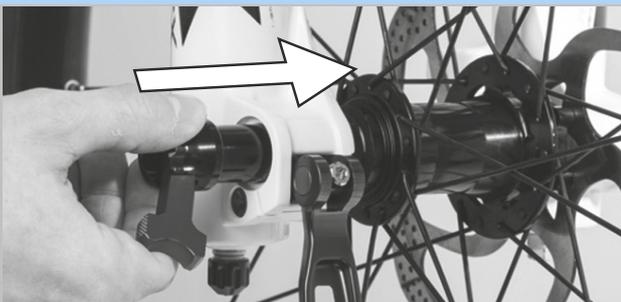


Figure 73: Inserting the cross axle in the direction of the arrow

- 2 Tighten the cross axle with the red handle.

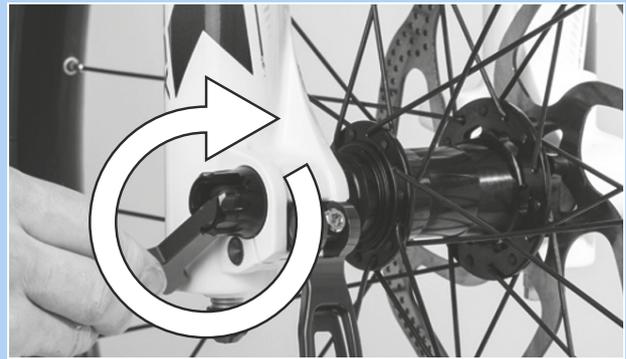


Figure 74: Tighten the axle in the direction of the arrow

- 3 Push red lever into the cross axle.

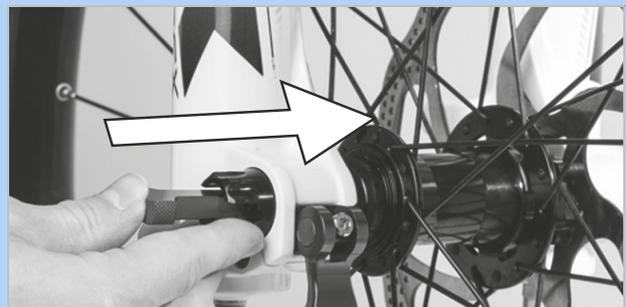


Figure 75: Pushing the red lever in the direction of the arrow

- 4 Closing the quick release lever.



Figure 76: Pressing the quick release lever in the direction of the arrow

- ⇒ The cross axle is secured.



- 5 Check the position and clamping force of the quick release lever. The quick release lever must be flush with the shock absorber.

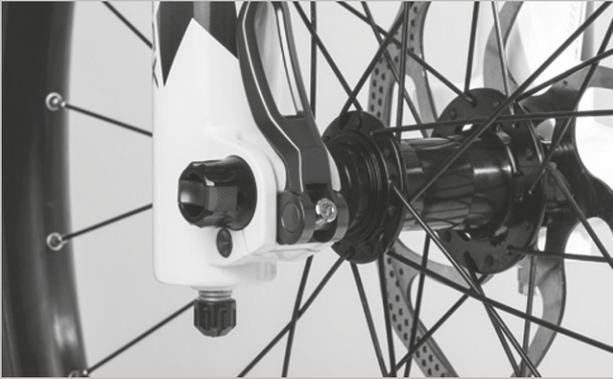


Figure 77: Perfect position for the clamping lever

- 6 Use 4 mm hexagon socket spanner to adjust the clamping lever clamping force if required.

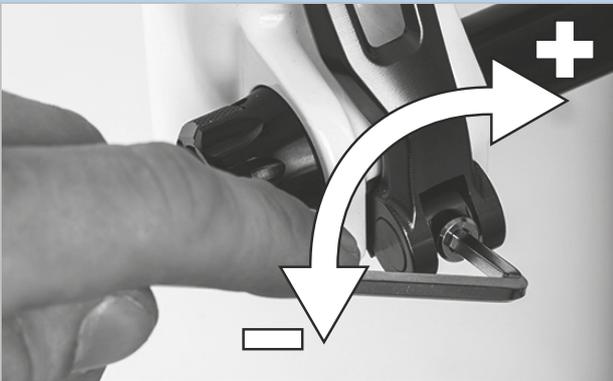


Figure 78: Adjusting the quick release clamping force

- 7 Check the quick release lever position and clamping force.

⇒ The wheel is now fitted.



5.3.4.3 Q-LOC quick release

Only applies to Suntour forks with this equipment

CAUTION

Crash caused by unfastened quick release

A faulty or incorrectly installed quick release may become caught in the brake disc and block the wheel. This will cause a crash.

- ▶ Never fit a defective quick release.

Crash caused by faulty or incorrectly installed quick release

The brake disc becomes very hot during operation. Parts of the quick release may become damaged as a result. The quick release comes loose. This will cause a crash with injuries.

- ▶ The front wheel quick release lever and the brake disc must be situated on opposite sides.

Crash caused by incorrectly set clamping force

Excessively high clamping force will damage the quick release and cause it to lose its function. Insufficient clamping force will result in unfavourable transmission of force. The suspension fork or the quick release may break. This will cause a crash with injuries.

- ▶ Never fasten a quick release using a tool (e.g. hammer or pliers).
- ▶ Only use the clamping lever with the specified set clamping force.

- ✓ Before installing, ensure that the quick release flange is extended. Open the lever fully.

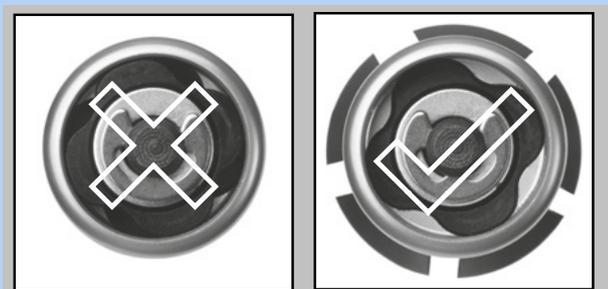


Figure 79: Closed and opened flange

- 1 Push in the quick release until you can hear a click. Make sure that the flange is extended.



Figure 80: Inserting the quick release in the direction of the arrow

- 2 Adjust tensioning with half-open clamping lever until the flange reaches the fork end.

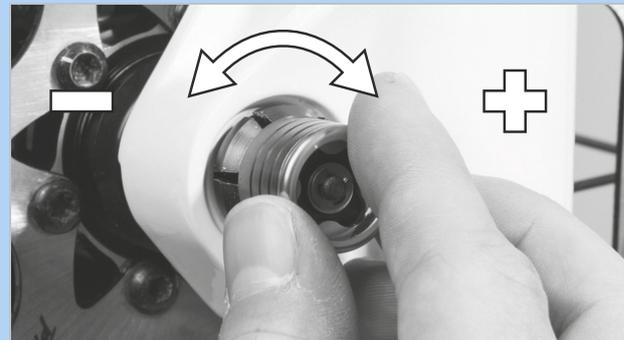


Figure 81: Adjusting the clamping

- 3 Fully close the quick release. Check that it is firmly in place and adjust it on the flange if necessary.



Figure 82: Closing the quick release

- ⇒ The wheel is now fitted.



5.3.5 Adjusting the LIMOTEC seat post

Only applies to pedelecs with this equipment

- ✓ The rider's body weight exceeds or falls below the seat post's functional weight.
- 1 Order new Limotec seat post with suitable functional weight.
- 2 Remove existing seat post.

Replacing Limotec A1 and A5

- 3 Use the seat height formula to calculate the optimum seat post height for leg length:
Seat height (SH) = inner leg length (I) \times 0.9
- 4 Lower the seat post further into the seat tube.
- 5 Tighten the seat post Bowden cable in the frame up to the remote control to the same length as the seat post was lowered.
- 6 Trim the seat post Bowden cable on the handlebars if necessary.



5.3.6 Fitting the pedals

The pedals have two different threads to ensure they don't come loose while the rider is pedalling.

- The pedal on the left facing the direction of travel has a left-hand thread and is marked L.
- The pedal on the right facing the direction of travel has a right-hand thread and is marked R.

The mark is either on the top end, the axle or the pedal body.

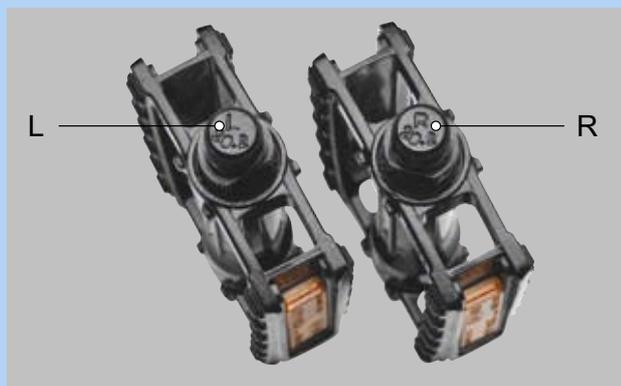


Figure 83: Example of mark on pedals

- 1 Coat threads in both pedals with waterproof grease.
- 2 Turn the pedal marked L anti-clockwise by hand into the crank arm on the left as seen when facing the direction of travel.



Figure 84: L-pedal in the left-hand crank arm

- 3 Turn the pedal marked R anti-clockwise by hand into the crank arm on the right as seen when facing the direction of travel.

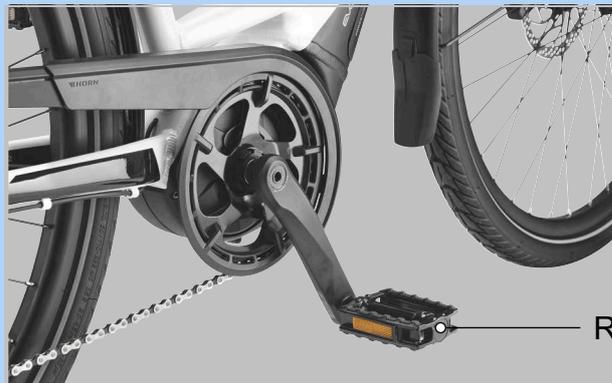


Figure 85: R-pedal in the right-hand crank arm

- 4 Use a 15 mm spanner to fasten the left-hand pedal thread in an anti-clockwise direction and the right-hand pedal in a clockwise direction with a torque between 33 Nm and 35 Nm.



5.3.7 Checking the stem and handlebars

5.3.7.1 Checking the connections

- 1 Stand in front of the pedelec. Clamp the front wheel between your legs. Grasp the handlebar grips.
- 2 Try to twist the handlebars against the direction of the front wheel.
 - ⇒ The stem must not move or twist.
- 3 If the stem can be twisted, check fastening.
 - ⇒ If the stem cannot be fastened, contact your specialist dealer.

5.3.7.2 Checking stem is firmly in position

- 1 Press full body weight on the handlebars.
 - ⇒ The handlebars must not move downwards in the fork.

Stem with clamping lever version I

- 2 If the handlebars should move, increase the lever tension in the clamping lever.
- 3 Turn knurled nut in a clockwise direction with the clamping lever open.
- 4 Close clamping lever and check stem is firmly in position again.
- 5 If the handlebars cannot be fastened, contact your specialist dealer.

Stem with clamping lever version II and stem with screw

- ▶ If the handlebars cannot be fastened, contact your specialist dealer.

5.3.7.3 Checking the bearing clearance

- 1 Place the fingers of one hand on the upper headset cup. Pull the front wheel brake with the other hand and try to push the pedelec backwards and forwards.
 - Keep in mind that there may be noticeable backlash due to worn-out bearing bushes or brake lining backlash in suspension forks and disc brakes.
 - ⇒ The headset cup halves must not move towards one another.
- 2 Adjust bearing clearance as per the stem repair manual as quickly as possible; otherwise, the bearing will become damaged. Contact specialist dealer.

5.4 Selling the pedelec

- ▶ Complete pedelec pass on the operating instructions envelope.
- ▶ Note down the manufacturer and the number of the battery key.
- ▶ Adjust the stand and shifter.
- ▶ [Adjusting the pedelec](#) (see Section 6.5).
- ▶ Briefly instruct pedelec rider on all the pedelec's functions (see Section 6.7 to Section 6.18.2).

6 Operation

6.1 Risks and hazards

WARNING

Injuries and death caused by blind spots

Other road users, trucks, cars and pedestrians often underestimate the speed of pedelecs. Likewise, other road users frequently do not see pedelecs. This may lead to an accident with serious injuries or even death.

- ▶ Wear a helmet. The helmet must have a reflective strip or a light in a clearly visible colour.
- ▶ Clothing should be retroreflective or as light as possible. Fluorescent materials are also suitable. High-visibility jackets and straps on your upper body ensure even greater safety.
- ▶ Always take a defensive approach to riding.
- ▶ Avoid the blind spots of vehicles turning off the road. Reduce speed as a precaution when other road users turn right.

Injuries and death caused by riding incorrectly

A pedelec is not a bicycle. Mistakes made while riding and underestimated speeds quickly lead to hazardous situations. This can cause an accident with serious or fatal injuries.

- ▶ Slowly get used to road traffic and speed before riding at speeds over 12 km/h, especially if you have not ridden a bike for some time.
- ▶ Increase the levels of assistance gradually.
- ▶ Practice braking hard on a regular basis.
- ▶ Take and complete a riding safety course.

WARNING

Injuries and death caused by distraction

A lack of concentration while riding increases the risk of an accident. This may cause a crash with serious injuries.

- ▶ Never allow yourself to be distracted by the on-board computer or your smartphone.
- ▶ Stop pedelec if you want to make inputs on the on-board computer other than change the level of assistance. Only enter data when stationary.

CAUTION

Crash caused by loose clothing

Laces, scarves and other loose items may become entangled in the spokes on the wheels and the chain drive. This may cause a crash with injuries.

- ▶ Wear sturdy footwear and close-fitting clothing.

Crash caused by difficult-to-spot damage

If the pedelec topples over or you have a fall or an accident, there may be difficult-to-spot damage to components such as the brake system, quick releases or frame. This may cause a crash with injuries.

- ▶ Take pedelec out of service. Contact specialist dealer.

Crash caused by soiling

Heavy soiling can impair pedelec functions, such as braking. This may cause a crash with injuries.

- ▶ Remove coarse soiling before riding.


CAUTION

Crash caused by material fatigue

Intensive use can cause material fatigue. A component may suddenly fail in case of material fatigue. This may cause a crash with injuries.

- ▶ Remove the pedelec from service immediately if there are any signs of material fatigue. Have your specialist dealer inspect the component.
- ▶ Arrange the mandatory inspection appointments with your specialist dealer on a regular basis. During the major inspection, the specialist dealer will inspect the pedelec for any signs of material fatigue on the frame, fork, suspension element mountings (if there are any) and components made of composite materials.

Carbon becomes brittle when exposed to heat radiation such as heating. This can cause the carbon part to break and result in a crash with injuries.

- ▶ Never expose carbon components parts on the pedelec to strong sources of heat.

Crash caused by poor road conditions

Loose objects, such as branches and twigs, may become caught in the wheels and cause a crash with injuries.

- ▶ Be aware of the road conditions.
- ▶ Ride slowly and brake in good time.

The *tyres* may slip on wet roads. In wet conditions you must also expect a longer braking distance. The braking sensation differs from the usual sensation. This can cause loss of control or a crash, which may result in injuries.

- ▶ Ride slowly and brake in good time when it is raining.
-

Notice

Heat or direct sunlight can cause the *tyre pressure* to increase above the permitted maximum pressure. This can destroy the *tyres*.

- ▶ Park pedelec in the shade.
 - ▶ On hot days, regularly check the *tyre pressure* and adjust it as necessary.
-

When riding downhill, high speeds may be reached. The pedelec is only designed to exceed a speed of 25 km/h for short intervals. The *tyres* in particular can fail if exposed to a continuous load.

- ▶ Use the brakes to decelerate the pedelec if you reach speeds greater than 25 km/h.
-

Moisture penetrating at low temperatures may impair individual functions due to the open structural design.

- ▶ Always keep the pedelec dry and free from frost.
 - ▶ If the pedelec is used at temperatures below 3 °C, the specialist dealer must perform a major inspection beforehand and prepare it for winter use.
-

Off-road riding subjects the joints in the arms to severe strain.

- ▶ Take a break from riding every 30 to 90 minutes, depending on the road surface conditions and your physical fitness.
-

6.2 Tips for a greater range

The pedelec's range depends on many influencing factors. A single battery charge may only last fewer than 20 kilometres but much more than 100 is also possible. Test the pedelec's range before embarking on longer rides. There are a few tips which will generally help you maximize range.

Suspension elements

- ▶ Only open suspension fork and damper when necessary on terrain or gravel paths. Block suspension fork and damper on tarmacked roads or on hills.

Mileage

The more own physical effort the rider makes, the greater the attainable range is.

- ▶ Shift down 1 to 2 gears to increase the induced power and pedalling frequency.

Pedalling frequency

- ▶ Ride using pedalling frequencies of over 50 revolutions per minute. This optimises the electric drive's efficiency.
- ▶ Avoid pedalling very slowly.

Weight

- ▶ Minimise the total weight of pedelec and baggage.

Stopping and starting

- ▶ Ride long distances at a constant speed.
- ▶ Avoid stopping and starting frequently.

Level of assistance

- ▶ The lower the selected level of assistance is, the greater the range is.

Gear switching habits

- ▶ Use a low gear and a low level of assistance on hills and when setting off.
- ▶ Switch up a gear depending on the speed and terrain.
- ▶ 50-80 crank rotations per minute are optimal.
- ▶ Avoid high stress loads on the crank during a gear change.
- ▶ Switch gear back in good time, e.g. before inclines.

Tyres

- ▶ Always select the right tyres for the surface type. As a general rule, narrower treads move along more easily than heavier ones. Long studs and large grooves usually have an unfavourable effect on energy consumption.
- ▶ When riding on asphalt, it is important to always use the maximum permitted tyre pressure.
- ▶ When riding off-road, on gravel tracks or soft woodland or meadow soils, it is important to remember: the lower the tyre pressure is, the greater the rolling resistance is and thus the greater electric drive system energy consumption is.

Rechargeable battery

Electrical resistance increases as the temperature drops. Battery performance is reduced. As a result, you should expect the range to be shorter than normal in winter.

- ▶ Use a thermal protection sleeve on the battery in winter.

The range also depends on the battery's age, charge level and state of repair.

- ▶ Maintain the battery and replace older batteries where necessary.

6.3 Error message

6.3.1 On-board computer

The on-board computer indicates whether a critical or less critical error has arisen in the drive system.

The error messages generated by the drive system can be read in the eBikeFlow app or by the specialist dealer.

The rider can use a link in the eBike Flow app to display information on errors and assistance on eliminating errors.

6.3.1.1 Critical errors

The indicator for the selected level of assistance and battery level indicator flash red to indicate critical errors.

Flash sequence	Meaning
	LED Remote is flashing red: Critical error

- ▶ Functions have failed. Contact your specialist dealer.
- ▶ Never connect a charger.

6.3.1.2 Less critical errors

The indicator for the selected level of assistance will flash orange in the event of less critical errors.

Flash sequence	Meaning
	LED Remote is flashing orange: Less critical error

- ▶ Press selection button.

⇒ The error is acknowledged and the indicator for the selected level of assistance displays the colour for the configured level of assistance permanently.

You can eliminate errors yourself using the following table when necessary. Contact your specialist dealer if the problem persists.

Code	Description	Method of resolution
0x523005 0x514001 0x514002 0x514003 0x514006	The sensors do not detect the magnetic field properly.	<ul style="list-style-type: none"> ▶ Check that the magnet wasn't lost while riding. ▶ If a magnet sensor is used, check that the sensor and magnet have been fitted properly. In doing so, ensure that the cable to the sensor is not damaged. ▶ If a rim magnet is used, ensure that there are no magnetic field interference near the drive unit.

Table 31: List of on-board computer error messages

6.3.2 Rechargeable battery

The battery is protected against deep discharge, overcharging, overheating and short circuits by Electronic Cell Protection (ECP). In the event of a hazard, a protective circuit switches the battery off automatically. If a fault is detected on the battery, the LEDs will flash on the battery level indicator.

Description	Method of resolution
Code: 	<ol style="list-style-type: none"> 1 Disconnect charger from battery. 2 Leave battery to cool down or warm up. 3 Contact your specialist dealer if the problem persists.
If the battery is outside its charging temperature range, three LEDs will flash on the battery level indicator.	
Code: 	

Table 32: List of battery error messages

Description	Method of resolution
If a battery fault is detected, two LEDs will flash on the battery level indicator.	▶ Contact specialist dealer.
Code: 	
No LEDs will light up if there is no power.	<ol style="list-style-type: none"> <li data-bbox="459 367 745 394">1 Check all plug connections. <li data-bbox="459 400 745 468">2 Check contacts on the battery for dirt. Clean the contacts carefully if needed. <li data-bbox="459 474 745 542">3 Contact your specialist dealer if the problem persists.

Table 32: List of battery error messages

6.4 Instruction and customer service

The supplying specialist dealer will provide customer service. Contact details can be found on the pedelec pass for these operating instructions. The specialist dealer will explain all the pedelec functions to the new owner in person, this being when the specialist dealer hands over the pedelec at the latest. These operating instructions are provided with every pedelec, so that the rider can consult them at a later stage.

The supplying specialist dealer will also perform all inspection, modifications and repairs in the future.

6.5 Adjusting the pedelec



Crash caused by incorrectly adjusted torque

If a screw is fastened too tightly, it may break. If a screw is not fastened enough, it may loosen. This will cause a crash with injuries.

- ▶ Always observe the torque indicated on the screw and in the operating instructions.

Only a correctly adjusted pedelec will guarantee the desired ride comfort and health-promoting activity.

All settings must be re-configured if the body weight or maximum baggage weight changes.

6.5.1 Preparing

The following tools are required to adjust the pedelec:

	Tape measure
	Scales
	Spirit level
	Ring spanners 8 mm, 9 mm, 10 mm, 13 mm, 14 mm und 15 mm
	Torque wrench Working range 5... 40 Nm
	Hex key 2 mm, 2.5 mm, 3 mm, 4 mm, 5 mm, 6 mm and 8 mm
	Cross-recess screwdriver
	Slotted-head screwdriver

Table 33: Tools required for assembly

6.5.2 Determining the sitting position

The starting point for a comfortable posture is the correct position of the pelvis. If the pelvis is in the wrong position, it can cause different types of pain, e.g. in the shoulder or back.

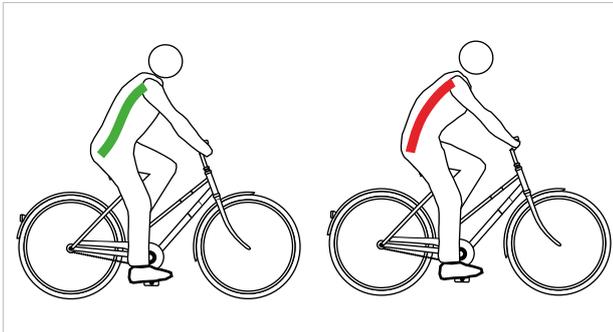


Figure 86: The pelvis is in the right position (green) or incorrect position (red)

The pelvis is in the right position if the spine forms an S-shape and a natural, easy arch.

The pelvis is positioned incorrectly if it tilts slightly backwards. As a result, the spine becomes curved and can no longer deflect to an optimal extent.

A suitable sitting position must be selected beforehand depending on the pedelec type, physical fitness and desired trip distance or speed.

It is especially advisable to check and optimise the sitting position once more before longer rides.

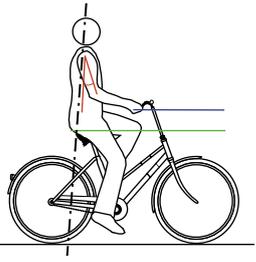
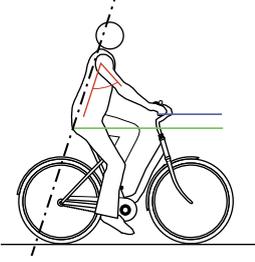
Position on roadster	Position on city bike
	
Angle of upper body (black dashed line)	
Upright, almost vertical posture, back at an angle of almost 90°. Handlebars and handles are very close to the upper body.	Slightly inclined upper body, back at an angle of 60°...70°.
Upper arm-upper body angle (red line)	
Extremely acute angle at around 20°. The upper arms are almost parallel to the upper body. Hands are simply placed loosely on the handlebars.	An angle of 75°–80° is optimum. Many people prefer a smaller angle of up to 60° as it requires less effort to support the shoulders, arms and hands.
Saddle-handlebar height difference [cm] (blue and green line)	
>10 The handlebars are positioned far higher than the saddle.	10 to 5 The handlebars are positioned higher than the saddle.
Benefits	
The spine is intuitively moved into its natural S-shape. The strain on arms and hands is very slight – no effort required to support.	The upright position provides a good overview in traffic. Force can be applied to the pedals when pedalling without using much energy.
Disadvantages	
Force is applied relatively inefficiently to the pedals. Weight rests exclusively on the buttocks. The spine slumps after a short time for many people (pelvic straightening).	The arms are often stretched through to the high handlebars – this leads to tense shoulders and painful hands. The spine tends to slump quickly due to the "high position".
Fitness level and use	
Low fitness level, occasional cyclists.	Medium fitness level, city cyclists.

Table 34: Overview of sitting positions

6.5.3 Seat post

6.5.3.1 Adjusting the seat post to body weight

Not included in price



Seat posts are components that may be replaced after approval by the vehicle or parts manufacturer. Only seat posts that are approved for use on e-bikes may be used to replace existing ones.

Replacing with different sizes and hardnesses within a product series is permitted for seat posts. Moreover, seat posts may be exchanged if the rearward offset for the series or original range of use is not greater than 20 mm. This is because a change in load distribution outside the intended adjustment range can lead to hazardous steering performance. The seat post length must always be the same when replacing posts.

The correct functioning of the following seat posts depends on the body weight:

- Suspension seat post
- Rhomboid seat post
- Lowerable seat post

If the body weight falls below or exceeds the specifications in Section Maximum permitted total weight (PTW), either the seat post spring or, in the case of integrated seat posts, the complete seat post must be replaced with a seat post from the same product series that is appropriate for the body weight.

The preload in non-damped suspension seat posts must be adjusted in such a way that the suspension seat post does not deflect with just body weight. This prevents the suspension seat post from deflecting and bobbing intermittently at higher pedalling frequencies or if the rider pedals irregularly.

The spring stiffness can be set lower with damped suspension seat posts, thus making use of the negative deflection.

6.5.4 Saddle

6.5.4.1 Replacing the saddle

Not included in price



Saddles are components that may be replaced after approval by the vehicle or parts manufacturer. Replacing different sizes within a product series is permitted for saddles.

Moreover, saddles may be exchanged if the rearward offset to the series or original range of use is not greater than 20 mm since a change in load distribution outside the intended adjustment range can lead to critical steering performance. The saddle shape plays a role here. Only saddles that are approved for use on e-bikes may be used to replace the existing ones.

If the pre-mounted saddle is uncomfortable or causes pain, a saddle optimised to the rider's physique must be used.

- 1 Determining the saddle shape (see Section 6.5.4.2).
- 2 Determining the minimum saddle width (see Section 6.5.4.3).
- 3 Selecting the saddle hardness (see Section 6.5.4.4).

6.5.4.2 Determining the saddle shape

Ladies' saddle

To distribute the pressure optimally over the female bone structure in the seat area, a ladies' saddle should:

- have a relief opening far to the front
- have a wide V-shaped saddle edge.



Figure 87: Example: Ergotec ladies' saddle

Men's saddle

Numbness when pedalling is often caused by high pressure in the sensitive perineal area. If the saddle is adjusted incorrectly, too narrow or too hard, the nose of the saddle presses directly onto the genitals. Blood circulation deteriorates.

The genitals on the outside are seldom the cause of discomfort since they can move out of the way and are not compressed by bone structures.

You should always consult a doctor if you have problems with your prostate. After a prostate operation or inflammation, it is advisable to avoid any pressure in the perineal area and take a longer break from pedelec riding after consulting your doctor. A prostate saddle should then be used. This reduces the pressure in the perineal area by up to 100%.

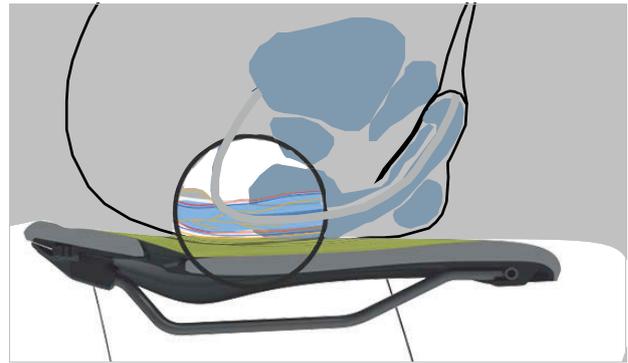


Figure 88: Pressure points on a saddle, male anatomy

To distribute the pressure on the male bone structure in the seat area optimally, the saddle should:

- Shift the pressure to the sitting bones and parts of the pubic arches
- The perineal area must remain as free of pressure as possible



Figure 89: Example: Ergotec men's saddle

6.5.4.3 Determining the minimum saddle width

With corrugated cardboard

- 1 Place corrugated cardboard on a flat, hard, unpadded seat.
- 2 Sit in the middle of the corrugated board.

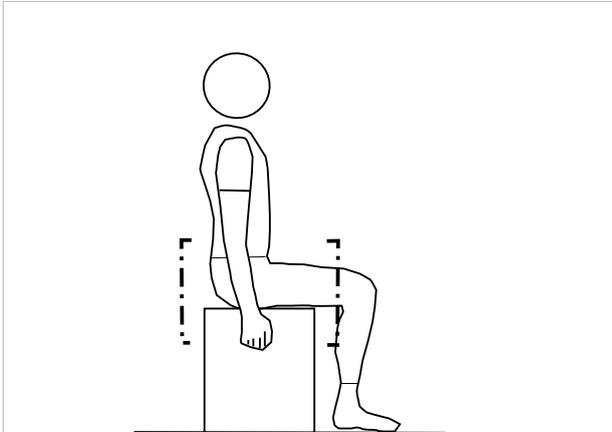


Figure 90: Sitting on the corrugated board

- 3 Pull the seat with your hands and arch your back.
 - ⇒ The sitting bones are more prominent and stand out more clearly on the corrugated cardboard.
- 4 Trace the outer edges of the two depressed areas in a circle.
- 5 Determine the centre of both circles and mark them with a dot.
- 6 Measure the distance between the two centres.

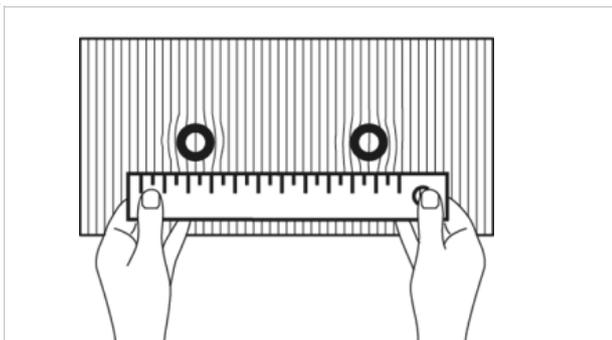


Figure 91: Measuring the distance

- ⇒ The distance between the two centre points is the sit bone distance and corresponds to the minimum saddle width.

- 7 Calculate saddle width (see Section 6.5.4.4).



With a gel cushion

- 1 Smooth gel cushion.
- 2 Place gel cushion on a flat, hard, unpadded seat.
- 3 Sit in the middle of the gel cushion.

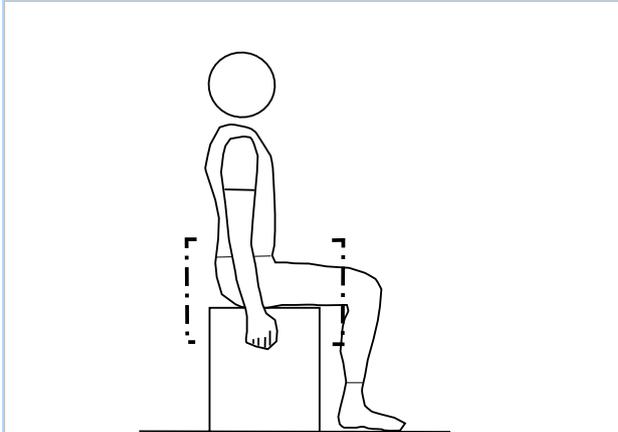


Figure 92: Sitting on the gel cushion

Pull the seat with your hands and arch your back.

- 4 The sitting bones are more prominent and stand out more clearly on the gel cushion.

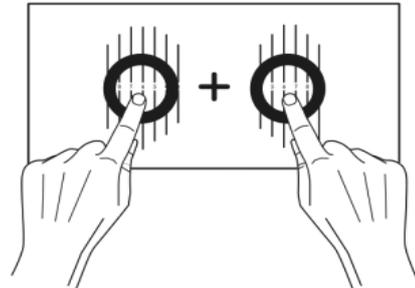


Figure 93: Adding the centres together

- 5 Determine the centres of both sitting bones.
- 6 Add the two values together.
 - ⇒ The total of the values is the sitting bone distance and corresponds to the minimum saddle width.
- 7 Calculate saddle width (see Section 6.5.4.4).

Using calculation

Depending on the position, the following value is added to the minimum saddle width.

Position on roadster	+ 4 cm
Position on city bike	+ 3 cm
Position on trekking bike	+ 2 cm
Position on sports bike	+ 1 cm
Triathlon/time trials	+ 0 cm

Table 35: Calculating the saddle width

6.5.4.4 Selecting the saddle hardness

Saddles are available in a wide range of hardnesses and must be adapted to the pedelec's use:

- A pedelec that is mainly used for commuting in jeans calls for a soft saddle.
- A pedelec that is mainly used for sports riding with padded cycling shorts requires a hard saddle.

If the degree of hardness is not suitable, a new saddle must be selected.

6.5.4.5 Adjusting the saddle hardness

Only applies to pedelecs with this equipment

The hardness of air cushion saddles can be adjusted using the pump valve beneath the seat surface.

Soft	Pump 3 times
Medium	Pump 5 times
Hard	Pump 10 times

Table 36: VELO air cushion saddle settings

6.5.4.6 Straightening the saddle

- ▶ Position saddle in direction of travel. In doing so, align the tip of the saddle with the top tube.

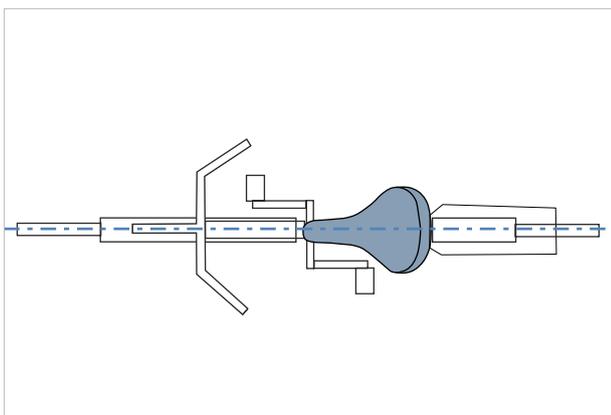


Figure 94: Positioning the saddle in direction of travel

6.5.4.7 Adjusting the saddle height

- ✓ To adjust the saddle height safely, either:
 - Push the pedelec near to a wall so that the pedelec rider can lean on the wall to support themselves or
 - Ask another person to hold the pedelec.
- 1 Use the seat height formula to roughly set the saddle height:

$$\text{Seat height (SH)} = \text{inner leg length (I)} \times 0.9$$
- 2 Climb onto the bicycle.
- 3 Place your heel on the pedal and extend your leg, so that the pedal is at the lowest crank rotation point. Your knee should now be fully extended.

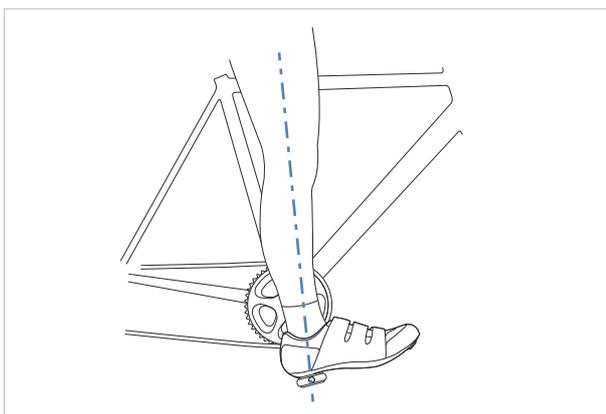


Figure 95: Heel method

- 4 Take a test ride.

- ⇒ Pedelec riders sit straight on the saddle at an optimal saddle height.
 - If the pelvis moves to the left and right as you pedal, the saddle is too high.
 - If your knees are painful after a few kilometres, the saddle is too low.
- ⇒ Position the seat post according to needs if necessary. Adjust the seat height with the quick release.

- 5 Open the quick release on the seat post to change the seat height (1). To do so, push the clamping lever away from the seat post (3).

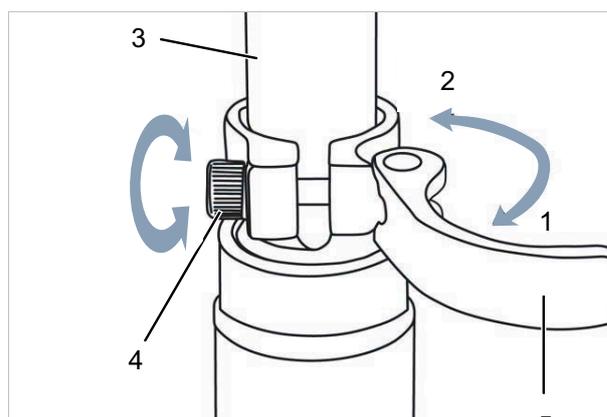


Figure 96: Opening the seat post quick release

- 6 Set the seat post to the required height.

⚠ CAUTION

Crash caused by an excessively high seat post setting

A *seat post* which is set too high will cause the *seat post* or the *frame* to break. This will cause a crash with injuries.

- ▶ Do not pull the seat post out of the frame beyond the minimum insertion depth marking.

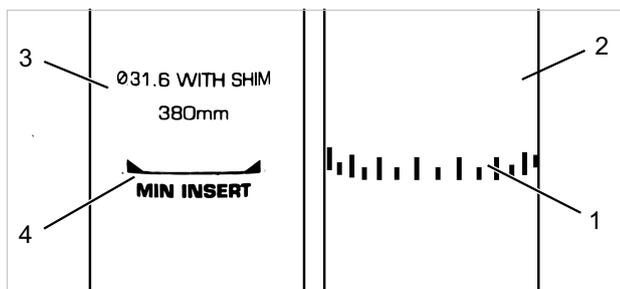


Figure 97: Detailed view of the seat post – examples of the minimum insertion depth marking

- 7 To close it, push the *seat post clamping lever* as far as it will go into the *seat post* (2).
- 8 Check the clamping force of the quick releases.

6.5.4.8 Setting the saddle height with the remote control

Use the seat height formula to set the saddle height:

$$\text{Seat height (SH)} = \text{inner leg length (l)} \times 0.9$$

- 1 Lowering the saddle (see Section 6.16.1).
- 2 Raising the saddle (see Section 6.16.2).

Notice

- ▶ If you are unable to achieve the required saddle height, lower the seat post further into the seat tube. The seat post Bowden cable must be tightened in the frame up to the remote control to the same length as the seat post was lowered.
- ▶ If this is not possible, contact your specialist dealer.

6.5.4.9 Adjusting the saddle position

The saddle can be shifted on the saddle frame. The right horizontal position ensures an optimal leverage position for legs. This prevents knee pain and painful incorrect pelvis positions. If you have displaced the saddle more than 10 mm, you need to adjust the saddle height again since both settings affect one another.

- ✓ The saddle setting must only be made when the bicycle is stationary.
- ✓ To set the saddle position, either:
 - Push the pedelec near to a wall so that the pedelec rider can lean on the wall to support themselves or
 - Ask another person to hold the pedelec.
- ✓ Move the saddle within its permitted displacement range only (marked on the saddle stay).

- 1 Climb onto the pedelec.
- 2 Place the pedals into the vertical position with your feet.
 - ⇒ Pedelec riders are adopting the optimal saddle position if the perpendicular line from the kneecap runs through the pedal axle.
 - ▶ If the perpendicular line crosses behind the pedal, bring the saddle further forward.
 - ▶ If the perpendicular line crosses in front of the pedal, bring the saddle further back.

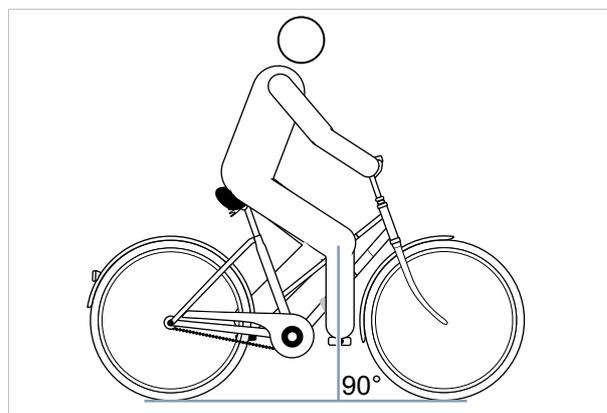


Figure 98: Knee cap perpendicular line

- 3 Unfasten and adjust the designated screw connections, and clamp them with the maximum tightening torque for the saddle clamping screws.

6.5.4.10 Adjusting the saddle tilt

The saddle tilt must be adjusted to the seat height, the saddle and handlebar position, and the saddle shape to ensure an optimum fit. The seating position can be optimised in this way if needed.

The saddle prevents pedelec riders from slipping backwards or forwards when placed in a horizontal position. This prevents seat problems. In any other position, the tip of the saddle may press uncomfortably into the crotch area. It is also recommended that the centre of the saddle is exactly straight. This ensures that the rider is seated with their sit bones on the wide rear part of the saddle.

- 1 Adjust the saddle tilt to horizontal.
- 2 Position saddle middle so that it is completely straight.

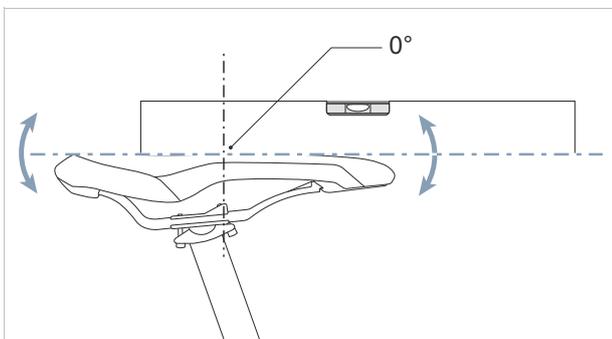


Figure 99: Horizontal saddle tilt with 0° tilt in the centre of the saddle

- ⇒ Pedelec riders sit comfortably on the saddle and do not slip backwards or forwards.
- 3 Pedelec riders tend to slip forwards on the narrow part of the saddle, adjust the saddle again to position (see Section [6.5.4.9](#)) or tilt the saddle very slightly backwards.

6.5.4.11 Checking the saddle

- ▶ Check the saddle after adjustment (see Section [7.5.7](#)).

6.5.5 Handlebars

6.5.5.1 Replacing the handlebars

Not included in price



Handlebars are components that may be replaced after approval by the vehicle or parts manufacturer. Only handlebars that are approved for use on e-bikes may be used to replace the existing ones. Handlebars may be replaced if the cable and/or line lengths do not need to be changed. A change in riding position is allowed within the original cable length. Furthermore, the load distribution on the pedelec changes considerably and may potentially lead to hazardous steering performance.

- ▶ Check handlebar width and hand position.
- ▶ Have handlebars replaced at the specialist dealer's if necessary.

6.5.5.2 Adjusting the handlebar width

The handlebar width should be as wide as the rider's shoulders as a minimum. This is measured from mid-point to mid-point on the hand contact surfaces.

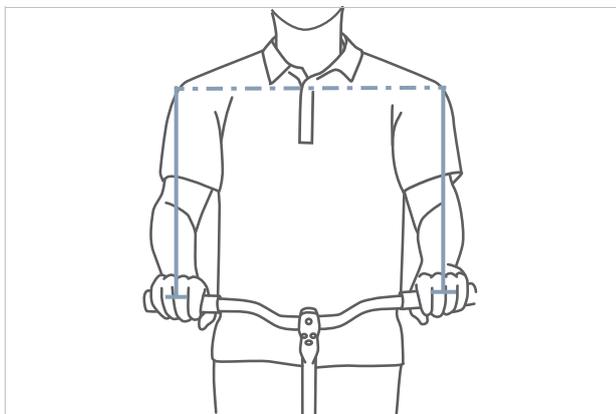


Figure 100: Determining the optimal handlebar width

The wider the handlebars are, the more control they provide, although wide handlebars require greater supporting force. Wider handlebars are particularly useful to ensure a safer ride for loaded touring bikes.

6.5.5.3 Adjusting the hand position

The hand is in an optimal position on the handlebars when the forearm and hand are in a straight line, i.e. the wrist is not bent. In this way, the nerves are not pinched and do not cause pain.

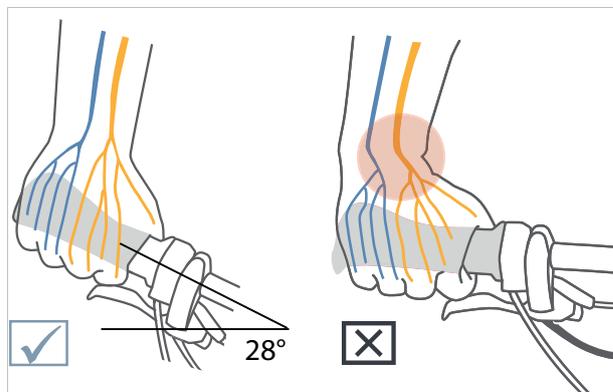


Figure 101: Distribution of nerves with curved and straight handlebars

The narrower the shoulders are, the greater the bend of the handlebars should be (maximum 28°).

Straight handlebars are advisable for sports bikes (e.g. MTB). They support direct steering behaviour, but lead to peaks in pressure and greater muscular strain on the arm and shoulder muscles.

6.5.5.4 Adjusting the handlebars

The handlebars and their position determine the posture that the pedelec rider adopts on the pedelec.

- 1 After selecting the seating position (see Section 6.5.2), determine the angle of the upper body and the upper arm.
- 2 Tension the back muscles when adjusting the handlebars. The only way to stabilise the spine and protect it from excessive strain is to tension the back and abdominal muscles. Passive muscles are not able to perform this important task.
- 3 Set the required handlebar position by adjusting height and angle (see Section 6.5.6).
- 4 After adjusting the handlebars, check the saddle height and riding position again. The position of the pelvis on the saddle may have changed when the handlebars were adjusted. This can have considerable impact on the position of the hip joint due to the pelvis tilting and may change the usable leg length on the saddle support by up to 3 cm.
- 5 Correct the saddle height and position if necessary (see Section 6.5.4.8 and 6.5.4.11).

6.5.6 Stem

6.5.6.1 Replacing the stem

Not included in price



Handlebar-stem units are components that may be replaced after approval by the vehicle or parts manufacturer.

Only units that are approved for use on e-bikes may be used to replace the existing ones. A stem must be replaced if cable and/or line lengths do not need to be changed.

A change in riding position is allowed within the original cable length. Furthermore, the load distribution on the pedelec changes considerably and may potentially lead to hazardous steering performance.

6.5.6.2 Adjusting the handlebar height with quick release

Only applies to pedelecs with this equipment

- 1 Open the stem clamping lever.

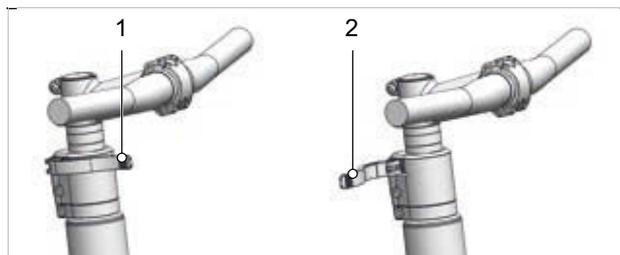


Figure 102: Open (2) and closed (1) stem clamping lever; All Up used as an example

- 2 Pull out the handlebars to the required height. Observe minimum insertion depth.

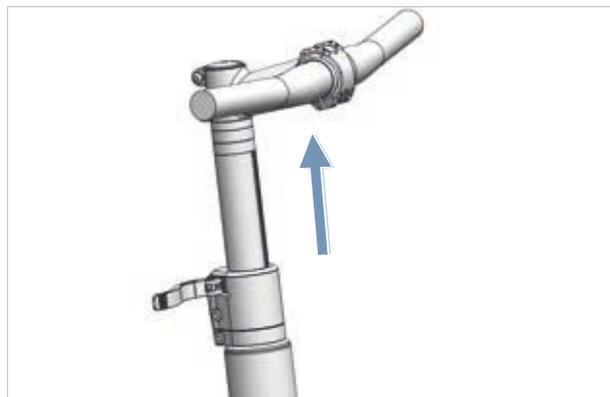


Figure 103: Pulling the handlebars upwards; All Up used as an example

- 3 Close the stem clamping lever.

6.5.6.3 Checking the stem stability

- ▶ Hold handlebars firmly after adjusting the saddle. Press full body weight on the handlebars.
- ⇒ The handlebars remain stable in their position.

6.5.6.4 Adjusting the quick release clamping force



Crash caused by incorrectly set clamping force

Applying excessive clamping force damages the quick release. Insufficient clamping force will result in unfavourable transmission of force. This can cause components to break. This will cause a crash with injuries.

- ▶ Never fasten a quick release using a tool (e.g. hammer or pliers).

If the *handlebar clamping lever* stops before reaching its end position, unscrew the *knurled nut*.

- ▶ Tighten the *knurled nut* on the seat post if the *seat post clamping lever's* clamping force is not effective enough.
- ▶ Contact your specialist dealer if the clamping force cannot be set.

6.5.6.5 Setting the quill stem

Only applies to pedelecs with this equipment

In the case of a quill stem, the stem and fork steerer form a permanently interconnected component, which is clamped in the fork steerer. The stem and shaft must be replaced together.

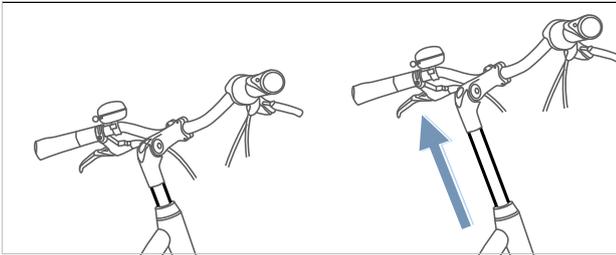


Figure 104: Adjusting the quill stem height

- 1 Undo screw.
- 2 Pull quill stem out.
- 3 Tighten screw.

Only applies to pedelecs with this equipment

Angle-adjustable stems are available in different lengths for quill and Ahead stems.

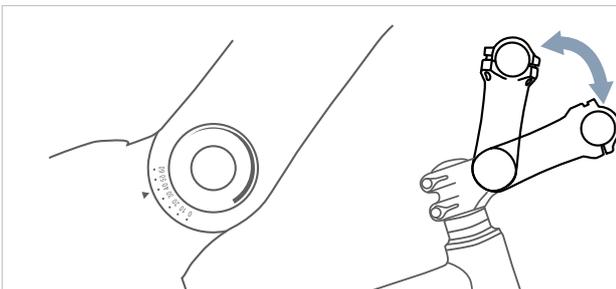


Figure 106: Different versions of angle-adjustable stems

Adjusting the stem angle (c) changes both the distance from the upper body to the handlebars (b) and the handlebar height (a).

6.5.6.6 Adjusting the Ahead stem

Only applies to pedelecs with this equipment

In the case of an Ahead stem, the stem is placed directly on the fork steerer, which protrudes over the frame.

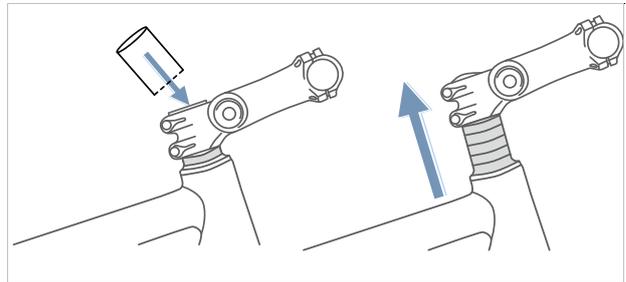


Figure 105: Raising the Ahead stem by fitting spacer rings

The handlebar height is adjusted once during production using spacer rings. The part of the fork steerer protruding is then cut off. The handlebar stem can then no longer be set higher, but only slightly lower.



Figure 107: City bike (blue) and trekking bike position (red) by changing the angle

6.5.6.8 Checking the stem

- Check saddle stem after adjusting it (see Section [7.5.5](#)).

6.5.7 Handles

6.5.7.1 Replacing the handles

Not included in price



Handles with bolt clamps are components which may be replaced without approval. Only handles that are approved for use on e-bikes may be used to replace the existing ones.

If there is pain or numbness in the index, middle finger or thumb, this may be due to excessive pressure on the exit of the carpal tunnel. On longer rides, this can increasingly cause hand fatigue and make it more and more difficult to maintain a correct hand position.

In the case of ergonomically shaped handles, the palm rests on the anatomically shaped handle. A greater contact surface means that the pressure is more evenly distributed. Nerves and vessels are no longer squeezed in the carpal tunnel.

Moreover, the hand is supported and held in the correct position so that the hand can no longer bend.

If the pre-mounted handles are uncomfortable or cause pain or numbness in the index, middle finger or thumb, ergonomic handles, bar ends or multi-position handlebars should be used.

6.5.7.2 Adjusting ergonomic handles

Only applies to pedelecs with this equipment

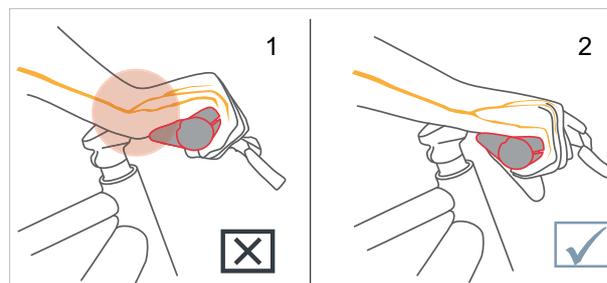


Figure 108: Incorrect (1) and correct (2) position of the handle



- 1 Undo handle clamping screw.
 - 2 Turn handle into the right position.
 - 3 Fasten handle clamping screw with the torque value indicated there.
- ⇒ The handles are firmly fastened.
- ⇒ The pull-off force of the handles is at least 100 N in the roadster, city and trekking positions, and at least 200 N in the sporty position.

6.5.7.3 Checking the handles

- ▶ Check handlebars after adjusting the handles (see Section [7.5.6](#)).

6.5.8 Tyres

6.5.8.1 Replacing tyres

Not included in price



Different tyres need to be used when the area of use is changed, more weight or greater puncture protection is added, and greater acceleration or more dynamic cornering is used.

Tyres are may only be replaced after approval by the vehicle or parts manufacturer.

Tyres may be replaced if

- They are approved for use on e-bikes
- They comply with ETRTO dimensions
- They have the same load capacity as a minimum
- They have a comparable level of puncture protection as a minimum

6.5.8.2 Adjust tyre pressure

The correct tyre pressure largely depends on the weight load on the tyres. This load is determined by the pedelec’s tare weight, the rider’s body weight and the luggage load.

Unlike cars, the weight of the vehicle has little impact on the total weight. Moreover, the personal preferences for low rolling resistance or a high degree of suspension comfort vary a great deal.

It is important to remember that

- the higher the tyre pressure is, the lower the wear, rolling resistance and the risk of breakdown are.
- the lower the pressure in the tyre is, the greater the comfort and grip that the tyre offers is.

In the case of pedelecs used on the road, the rule is the greater the tyre pressure is, the lower the tyre rolling resistance is. The risk of breakdown is also lower when the pressure is high. A permanently excessively low tyre pressure often leads to premature wear in the tyre. Cracking in the side wall is a typical consequence of very low tyre pressure. Abrasion is also unnecessarily high.

On the other hand, a tyre can absorb road impacts more effectively at a low pressure.

As a general rule, wide tyres are operated at a lower tyre pressure. They provide the option of exploiting the advantages of the lower tyre pressure without the serious disadvantages it causes with regard to wear, rolling resistance and breakdown protection.

- ✓ Never exceed or go below the minimum and maximum pressure limits indicated on the tyre.

1 Pump the tyre to the recommend tyre pressure.

Tyre width	Tyre pressure in bar for body weight		
	approx. 60 kg	approx. 80 kg	approx. 110 kg
25 mm	6.0	7.0	8.0
28 mm	5.5	6.5	7.5
32 mm	4.5	5.5	6.5
37 mm	4.0	5.0	6.0
40 mm	3.5	4.5	6.0
47 mm	3.0	4.0	5.0
50 mm	2.5	4.0	5.0
55 mm	2.0	3.0	4.0
60 mm	2.0	3.0	4.0

Table 37: SCHWALBE recommend tyre pressure

2 Perform a visual check on tyres.



Figure 109: Correct tyre pressure. The tyre is barely deformed under the load of the body weight



Figure 110: Far too little tyre pressure

6.5.9 Brake

The handbrake grip distance can be adjusted to ensure that it can be reached more easily. The pressure point can also be adjusted to the pedelec rider's preferences.

6.5.9.1 Replacing brakes

Not included in price



The braking system components may only be replaced with original components.

In the case of disc brake linings, the lining compound may be adapted to the surface and the rider's experience.

6.5.9.2 Retracting the brake linings

Disc brakes require wearing-in time. The braking force increases over time. The braking force is increased during break-in time. This is also the case when the brake pads or brake discs are replaced.

- 1 Accelerate pedelec to 25 km/h.
 - 2 Brake pedelec until it comes to a halt.
 - 3 Repeat process 30 to 50 times.
- ⇒ The disc brake is retracted and provides optimal braking power.

6.5.9.3 Changing the handbrake position

Having the handbrake in the correct position prevents the rider from stretching their wrist too far. Moreover, the brake can also be operated without any discomfort and without changing the handle position or releasing the handle.

- ✓ Apply handbrake with the third finger phalanx in bursts to brake gently.
 - ✓ The setting for the middle finger is used for pedelec riders who brake with their middle finger or with two fingers.
- 1 Position your hand on the handle in such a way that the outer heel of the hand is flush with the end of the handlebar.
 - 2 Extend the index finger (about 15°).

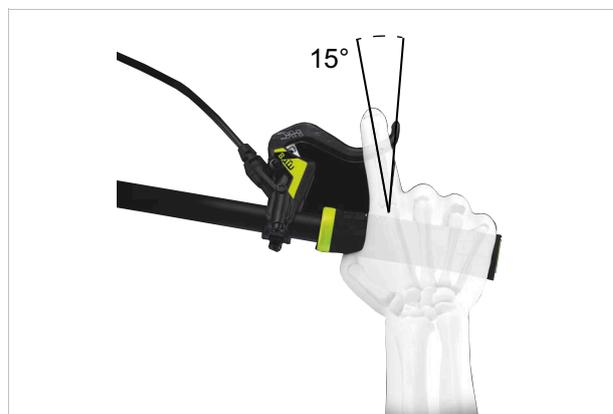


Figure 111: Handbrake position

- 3 Push handbrake outwards until the third finger phalanx sits in the recessed grip.

6.5.9.4 Changing the handbrake inclination angle

The nerves that pass through the carpal tunnel are connected to the thumb and the index and middle fingers. An excessively steep or excessively flat brake angle will cause the wrist to bend, thus narrowing the carpal tunnel. This can cause numbness and tingling in the thumb and index and middle fingers.

- 1 Calculate the difference between the height of the handlebars and the saddle height to determine the saddle-handlebar height difference.

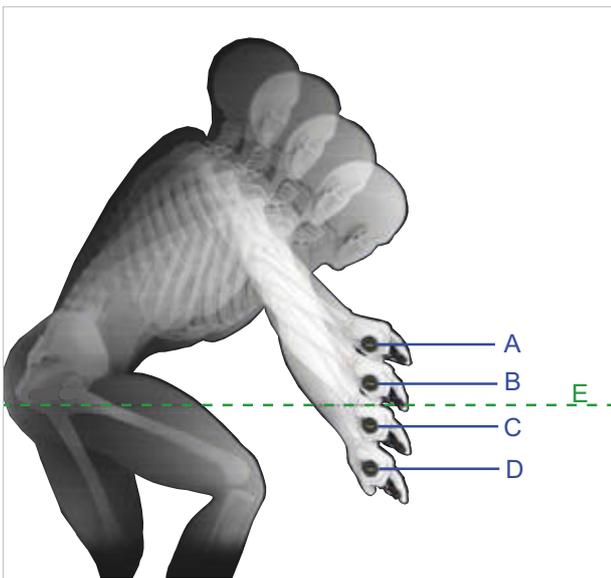


Figure 112: Example of 4 different handlebar heights (A, B, C and D) and the saddle height (E)

Calculation	Saddle-handlebar height difference [mm]
A – E	>10
B – E	0... +10
C – E	0... -10
D – E	< -10

Table 38: Examples of saddle-handlebar height difference

Adjust the angle of the handbrake so that it forms a natural extension of the forearm.

- 2 Set the brake lever angle as indicated in the table.

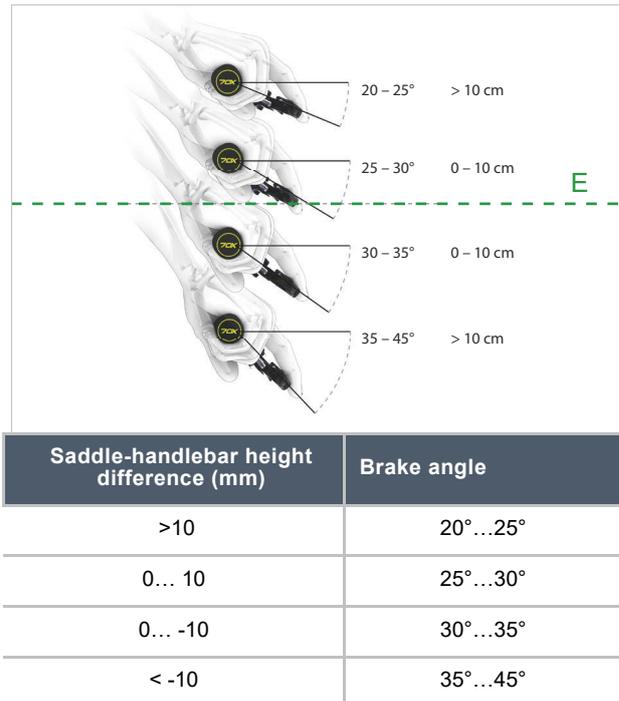


Figure 113: Brake angle

6.5.9.5 Determining the grip distance

- 1 Measure hand size using the grip distance gauge.
- 2 Adjust the grip distance at the pressure point based on the hand size.



Figure 114: Handbrake positioning

Hand size	Grip distance (cm)
S	2
M	3
L	4

6.5.9.6 Setting the grip distance for a MAGURA handbrake disc brake

Only applies to pedelecs with this equipment

⚠ WARNING

Crash caused by incorrectly set grip distance

If brake cylinders are set incorrectly or installed wrongly, the braking power may be lost at any time. This may cause a crash with injuries.

- ▶ Ensure that the fully applied handbrake is at a minimum distance of 20 mm from the handlebars.

The handbrake position can be adjusted to the rider's requirements. Such adjustment does not affect the pressure point or the position of the brake linings.

- ▶ Turn the setting screw/twist knob (5) anti-clockwise towards minus (-).
 - ⇒ The handbrake will move closer to the handlebar grip.
- ▶ Turn the setting screw/twist knob (5) clockwise towards plus (+).
 - ⇒ The handbrake will move away from the handlebar grip.

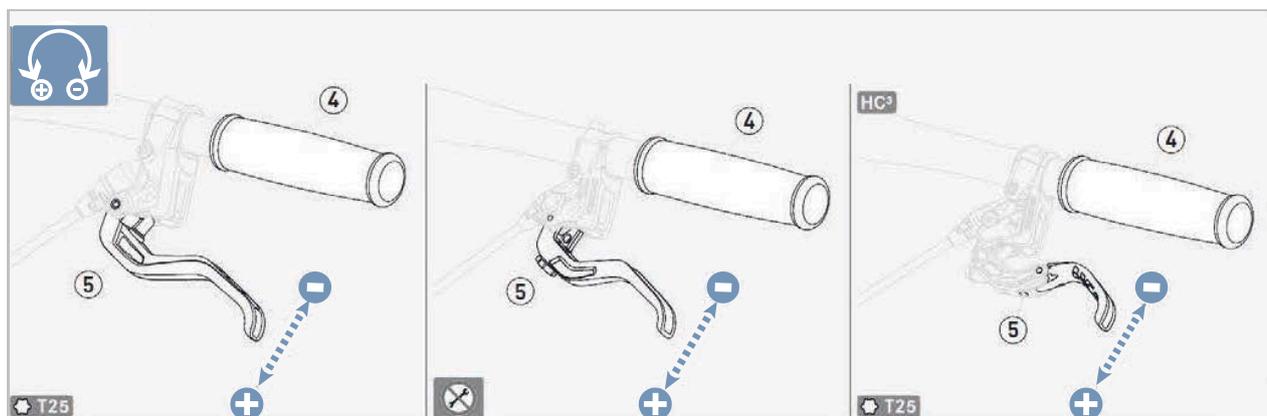


Figure 115: Adjusting the grip distance for a MAGURA handbrake disc brake

6.5.9.7 Grip distance on Magura HS11 handbrake

Only applies to pedelecs with this equipment

The handbrake position can be adjusted to the rider's requirements. Such adjustment does not affect the pressure point or the position of the brake linings.

- ✓ Use a 2.5 mm wrench to turn the setting screw (1) to adjust the grip distance.
- ▶ Turn the setting screw anti-clockwise towards minus (-).
- ⇒ The handbrake will move closer to the handlebar grip.
- ▶ Turn the setting screw clockwise towards plus (+).
- ⇒ The handbrake will move away from the handlebar grip.

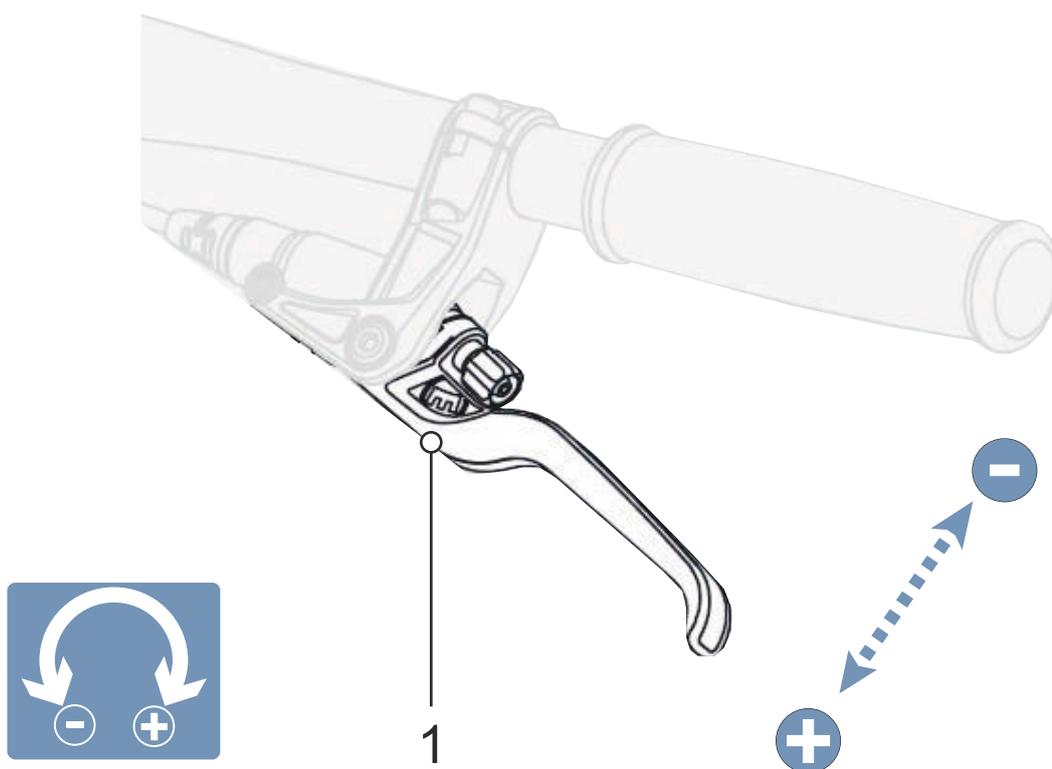


Figure 116: Adjusting the grip distance on a Magura HS11 handbrake

6.5.9.8 Grip distance on MAGURA HS22 handbrake

Only applies to pedelecs with this equipment

⚠ WARNING

Crash caused by incorrectly set grip distance

If brake cylinders are set or installed incorrectly, braking power may be lost completely at any time. This may cause a crash with serious injuries.

- ▶ Once the grip distance has been set, check the position of the brake cylinder. Correct if necessary.

The handbrake position can be adjusted to the rider's requirements.

- ✓ Use a T25 TORX® wrench to turn the setting screw (2) to adjust the grip distance.

1 Pull the handbrake gently and hold.

- ▶ Move the slider (2) outwards (–) to Position II or III.

⇒ The handbrake will move closer to the handlebars.

⇒ The brake linings move closer to the rim.

⇒ The pressure point activates sooner.

- ▶ Move the slider inwards (+) to Position II or I.

⇒ The handbrake will move away from the handlebars.

⇒ The brake linings move away from the rim.

The pressure point activates later.

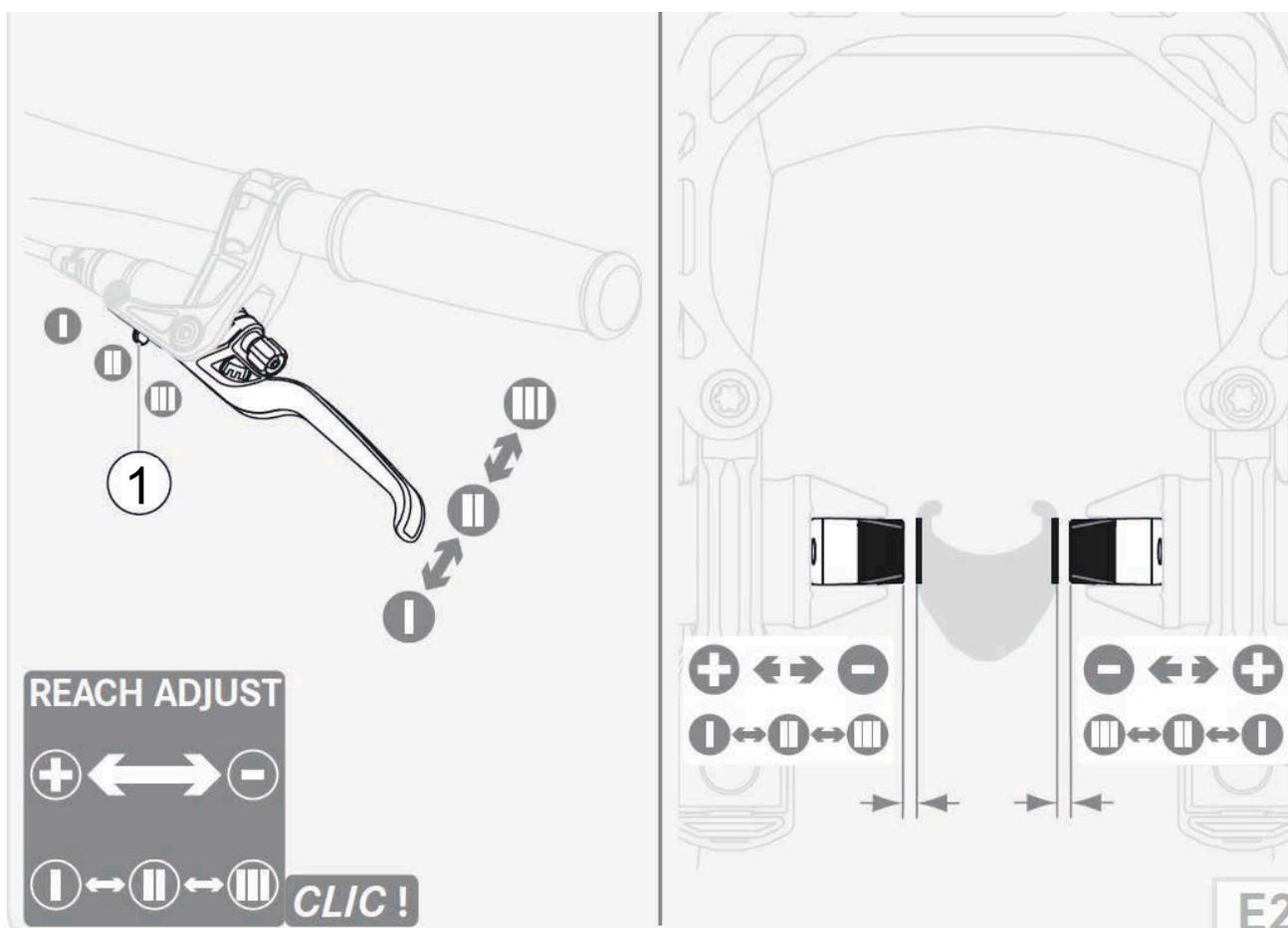


Figure 117: Adjusting the grip distance for a MAGURA handbrake

6.5.9.9 Magura HS33 handbrake grip distance

Only applies to pedelecs with this equipment

The handbrake position can be adjusted to the rider's requirements. Such adjustment does not affect the pressure point or the position of the brake linings.

- ✓ Use a T25 TORX® wrench to turn the setting screw (1) to adjust the grip distance.
- ▶ Turn the setting screw anti-clockwise towards minus (-).

- ⇒ The handbrake will move closer to the handlebar grip.
- ▶ Turn the setting screw clockwise towards plus (+).
- ⇒ The handbrake will move away from the handlebar grip.

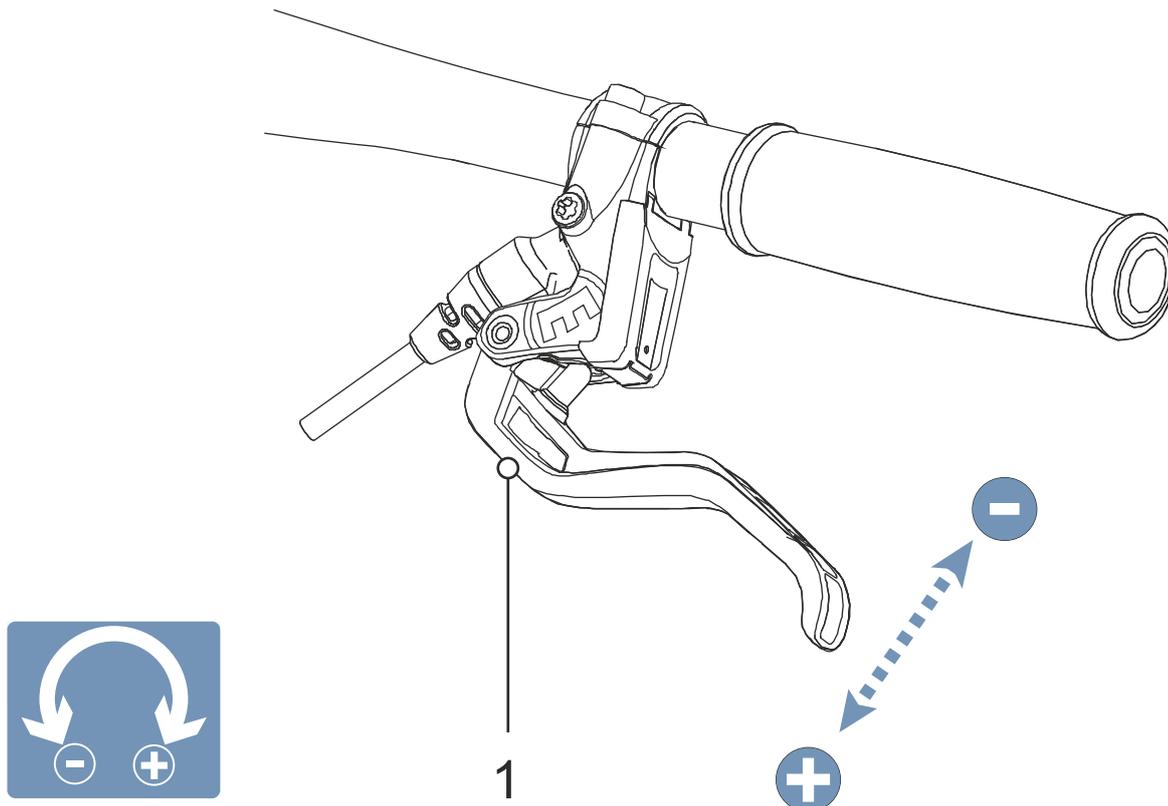


Figure 118: Adjusting the grip distance on a Magura HS 33 handbrake

6.5.9.10 MAGURA handbrake pressure point

Only applies to pedelecs with this equipment

WARNING

Brake failure due to incorrect setting

If the pressure point is set with brakes where the brake linings and brake disc have reached their wear limit, the brakes may fail and cause an accident with injury.

- ▶ Before you adjust the pressure point, ensure that the brake linings and brake disc have not reached their wear limit.

The pressure point setting is adjusted using the twist knob.

- ▶ Turn the twist knob towards the plus (+) symbol.
 - ⇒ The handbrake moves closer to the handlebars.
 - ⇒ The lever pressure point activates sooner.
- ▶ Re-adjust the grip distance as necessary.
- ▶ Turn the twist knob towards the minus (-).
 - ⇒ The brake lever moves further away from the handlebars.
 - ⇒ The lever pressure point activates later.
- ▶ Re-adjust the grip distance as necessary.

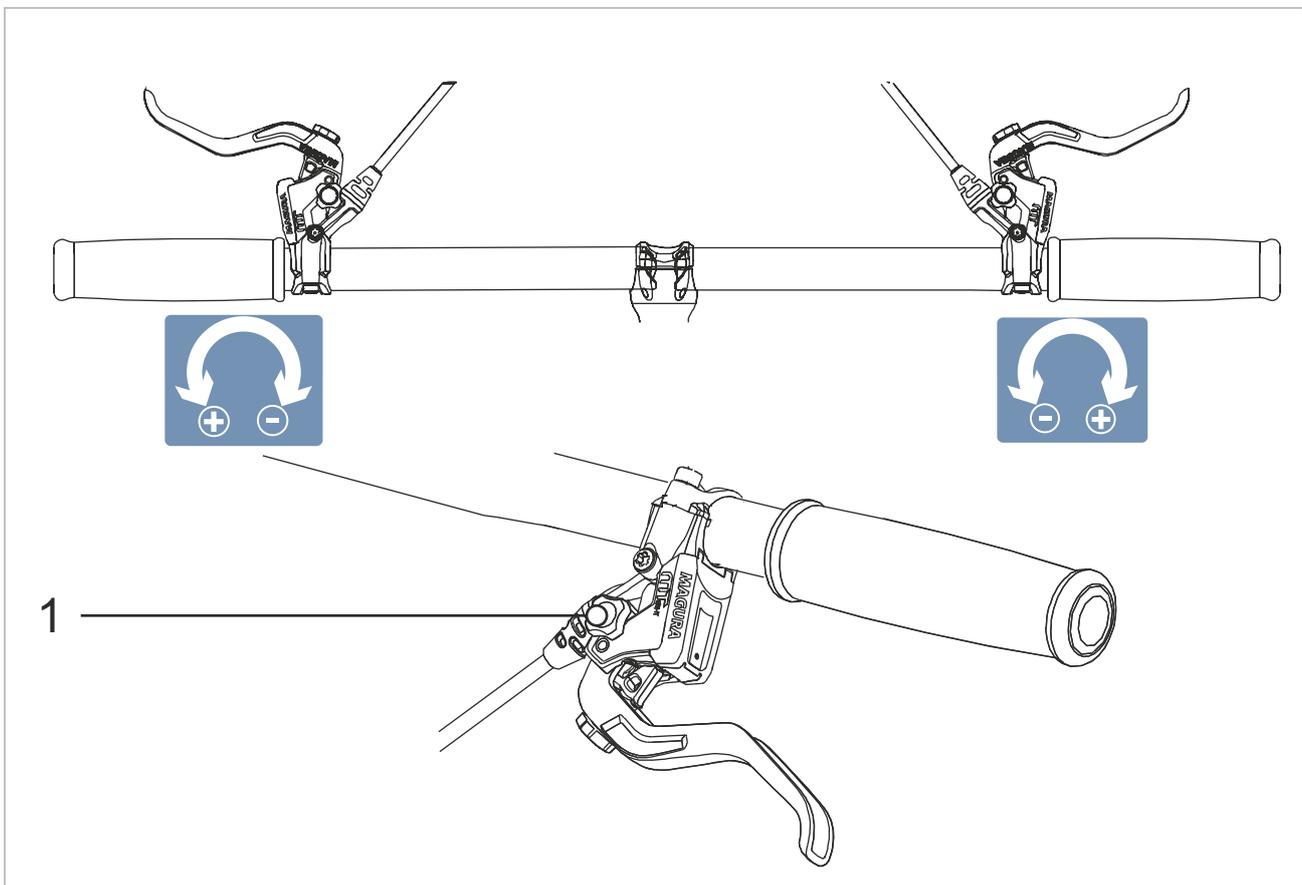


Figure 119: Using the twist knob (1) to adjust the pressure point

6.5.9.11 Adjusting the grip distance on a SHIMANO handbrake

Only applies to pedelecs with handbrakes:

BL-M4100
BL-M7100
BL-M8100
BL-MT200
BL-MT201
BL-MT400
BL-MT401
BL-MT402
BL-T6000
GRX ST-RX600
M7100
M8100
RS785

The handbrake position can be adjusted to the pedelec riders' requirements.

► Contact specialist dealer.



6.5.9.12 Setting the grip distance on a TEKTRON handbrake

Only applies to pedelecs with this equipment

Notice

If the setting screw is fully removed, components inside the handbrake will also be permanently twisted off as well. The handbrake will be permanently damaged.

- ▶ Never completely remove setting screws.

The handbrake position can be adjusted to the rider's requirements.

- ▶ Undo 2 mm setting screw anti-clockwise.
 - ⇒ The handbrake will move closer to the handlebar grip.
- ▶ Turn 2 mm setting screw clockwise.
 - ⇒ The handbrake will move away from the handlebar grip.
 - ⇒ This adjustment affects the position of the brake linings.
- ▶ Re-adjust the brake linings after adjustment.

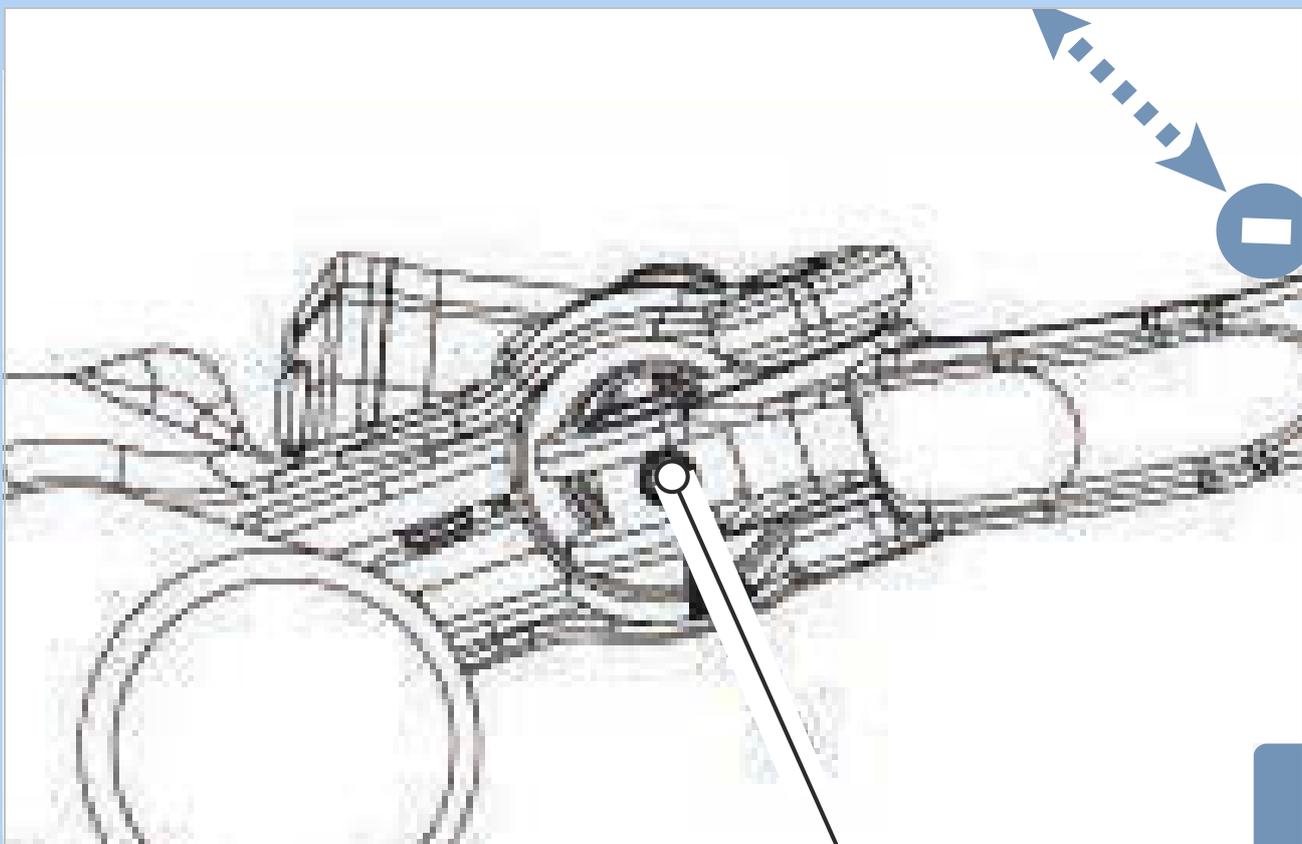


Figure 120: Setting screw position (1)

6.5.10 Control panel and gear shift

The control panel and gear shift must be adjusted to the rider's needs.

- 1 Undo attachment screw.
- 2 Place control panel or gear shift into the position where the rider can use the control panel or the shifter with their thumb and/or index finger.
- 3 Fasten attachment screw into position with a 4 mm hex bit with 3 Nm.

6.5.10.1 SHIMANO shifter

Only applies to vehicles with this equipment

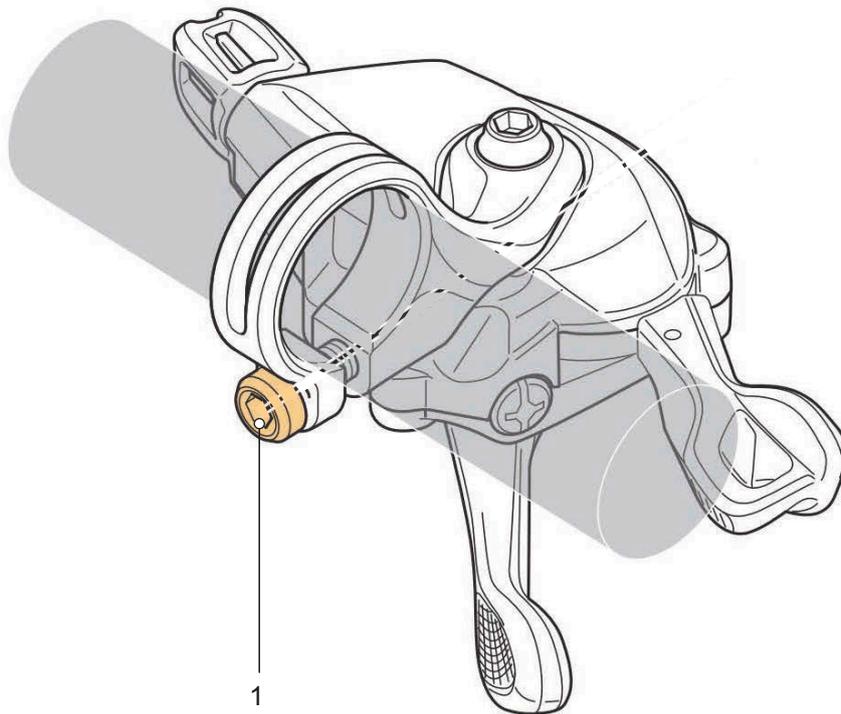


Figure 121: Position of attachment screw (1)

6.5.11 Gear shift

6.5.11.1 Replacing an ENVILO gear shift

Not included in price



All gear shift components (rear derailleur, shifter, twist grip shifter, shift cables and sleeves) may be replaced provided that:

- They are approved for use on e-bikes
- All gear shift components are suitable for the number of gears
- All gear shift components are compatible with one another

It is permitted to change from an electronic gear shift variant to a mechanical one.

It is prohibited to change from a mechanical gear shift variant to an electronic one.

Alternative twist shifters and manual hub interfaces are available as all twist shifter variants can be combined with all hub interfaces. The manual hub interfaces also provide the option of one-turn or multi-turns, depending on if you wish to have a faster response or want to be able to switch gears more precisely.

Contact your specialist dealer for more details.

6.5.11.2 Connecting the enviolo AUTOMATiQ app

A smartphone with the enviolo AUTOMATiQ app is required if you wish to use all functions on pedelecs equipped with the enviolo AUTOMATiQ mode. The pedelec is connected to the app via a Bluetooth® connection.

The app has three menus with different functions:

Submenu	Explanation
Change/exit basic settings	
<SETTINGS>	Used to adjust the hub, e.g. on starting up or launching the configuration
<INFO>	Information on the product, the hub's odometer, the hub's error status, software version, pedelec model
<PREFERENCES>	Used to adjust the pedalling speed

Table 39: Basic structure of the enviolo AUTOMATiQ app

A compatible smartphone with the app is required to use all the app's functions.

You can use enviolo AUTOMATiQ to establish a Bluetooth® connection between the smartphone and the ENVILO hub.

Apple iPhones

- ▶ Download the enviolo AUTOMATiQ app from the App Store free of charge.

Android devices

- ▶ Download the enviolo AUTOMATiQ smartphone app from the Google Play Store free of charge.

Pairing the enviolo AUTOMATiQ app with the ENVILO hub

- 1 Start electric drive system.
- 2 Activate the Bluetooth® connection with the smartphone.
- 3 Press the pairing button on the ENVILO hub for 5 seconds.

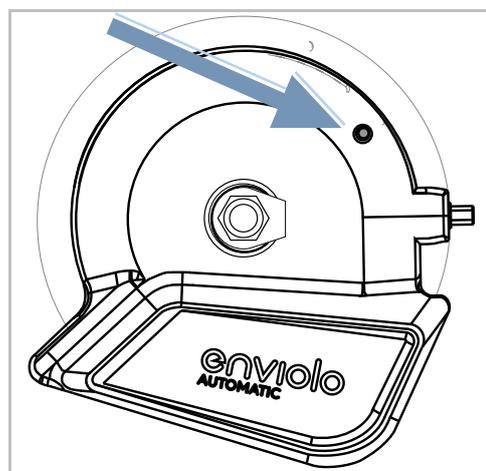


Figure 122: Position of the pairing button on the ENVILO hub

- ⇒ The pairing button will flash blue.
- ⇒ The hub interface Bluetooth® connection is activated. The serial number is displayed for information purposes – see the lower surface of the hub interface.

- 4 The enviolo AUTOMATiQ app will search for available devices automatically.
 - 5 Select the activated hub interface on the smartphone.
- ⇒ The Enviolo hub is now paired with the smartphone.

6.5.11.3 Adjusting pedalling frequency in ENVILO AUTOMATiQ mode

Only applies to pedelecs with this equipment

The gear switching system adjusts to the rider's pedalling frequency on pedelecs equipped with ENVILO AUTOMATiQ mode.

Making settings in the enviolo AUTOMATiQ app

- ▶ Set the pedalling frequency in the menu option <PREFERENCES> <MY CADENCE> in the enviolo AUTOMATiQ app.

Making settings in the electrical drive system

Optional if the menu option is available in the drive system

- ▶ Configure the preferred pedalling frequency in the electric drive system's settings.

6.5.12 Suspension and damping

Suspension and damping can be adjusted to the rider's weight in up to six increments, depending on the suspension system.

► Follow the correct order for adjustment.

Sequence	Adjustment	Section	For pedelecs with components only	
			Suspension fork	Rear frame damper
1	Adjusting the suspension fork sag	6.5.13	x	
2	Adjusting the rear frame damper sag	6.4.13		x
3	Adjusting the suspension fork rebound damper	6.5.14	x	
4	Adjusting the rear frame damper rebound damper	6.4.15		x
5	Before each ride:			
	Adjust the rear frame damper compression damper	6.16.3		x
6	While riding:			
	Adjusting the suspension fork	6.23	x	

Table 40: Correct order for suspension and damping adjustment

6.5.13 Adjusting the suspension fork sag



Crash caused by incorrectly set suspension

If the suspension is set incorrectly, the suspension fork may become damaged, meaning problems may occur when steering. This will cause a crash with injuries.

- Never ride without air in air suspension forks.
- Never use the pedelec without adjusting the suspension fork to the body weight.

Adjustments on the chassis change ride performance significantly. The rider needs to get used to the pedelec and break it in to prevent accidents.

The sag depends on the position and body weight and should be set based on preferences and on how the pedelec is used.

Greater sag

A greater sag increases sensitivity to bumps, thus producing greater suspension motion. A greater sensitivity to bumps ensures more comfortable ride performance and is used on pedelecs with longer deflection.

Decreased sag

A decreased sag reduces sensitivity to bumps, thus producing less suspension motion. A lower sensitivity to bumps ensures a firmer, more efficient ride performance and is generally used on pedelecs with shorter deflections. The adjustment shown here represents a default setting. The default settings should change, adapted to suit the surface and preferences.

It is advisable to make a note of the default settings. These can then be used as a starting point for subsequent optimised settings and as a safeguard against unintentional changes.

6.5.13.1 Adjusting the sag for SR SUNTOUR air suspension fork

Only applies to pedelecs with this equipment

- 1 Turn the **air valve cap** (see Section 3.4.3.1) anti-clockwise away from the **air valve (suspension fork)**.
- 2 Attach the high-pressure damper pump to the **air valve (fork)**.
- 3 Pump air suspension to the required pressure level. Stop at the levels specified in the SR SUNTOUR pressure table for the air suspension fork. Never exceed the recommended maximum filling pressure.

Recommended air pressure [psi]						
Body weight [kg]	RUX38/Durolux38	Durolux36/Auron35/Mobie35	Axon34-werx/elite	Aion35/Zeron 45 Mobie34-air/Mobie45 air	Axon34/Raidon 34/XCR34	Axon32/Epixon32/Raidon32/XCR32-air
< 55	< 40	35... 50	40... 55	35... 50	40... 55	40... 55
55... 65	40... 50	50... 60	55... 65	50... 60	55... 65	55... 65
65... 75	50... 60	60... 70	65... 75	60... 70	65... 75	65... 75
75... 85	60... 70	70... 85	75... 85	70... 85	75... 85	75... 85
85... 95	70... 85	85... 105	85... 100	85... 105	85... 100	85... 100
>95	+ 85	+105	+100	+105	+100	+100
Filling pressure set in the factory	70	90	95	90	95	110
Maximum pressure	105	120	145	120	145	145
Suspension operative up to body weight [kg]	118	128	138	109	138	138

Recommended air pressure [psi]						
Body weight [kg]	XCR 24" air	XCM-Jr.	Mobie25 air	GVX32	NRX-air	NCX-air
< 55	40... 55	40... 55	40... 55	40... 55	40... 55	40... 55
55... 65	55... 65	55... 65	55... 65	55... 65
65... 75	65... 75	65... 75	65... 75	65... 75
75... 85	75... 85	75... 85	75... 85	75... 85
85... 95	85... 100	85... 100	85... 100	85... 100
>95	+100	+100	+100	+100
Filling pressure set in the factory	50	50	100	110	85	80
Maximum pressure	100	100	130	120	120	120
Maximum body weight [kg]	100	100	124	114	114	114

Table 41: SR SUNTOUR filling pressure table for the air fork

- 4 Detach high-pressure damper pump.
- 5 Measure the distance between the fork crown and the dust seal. This distance is the total deflection for the suspension fork.
- 6 Push a cable tie attached temporarily downwards against the dust seal.
- 7 Put on normal pedelec clothing (including baggage).
- 8 Sit on the pedelec in your usual riding position and support yourself against an object, such as a wall or tree.
- 9 Get off the pedelec without it deflecting.
- 10 Measure distance between the dust seal and the cable tie.
 - ⇒ This measurement is the sag. The recommended value is between 15% (hard) and 30% (soft) of the total suspension fork deflection.
- 11 Increase or reduce the filling pressure.
 - ⇒ The required sag is attained.
- 12 Tighten the **air valve cap** onto the **air valve (suspension fork)** in a clockwise direction.
- 13 If you are unable to achieve the required sag, the suspension fork will need to be adjusted internally. Contact specialist dealer.



Adjusting preload internally

- ▶ Only your specialist dealer may make an internal adjustment to the preload.

The air volume spacers can be replaced on some fork models. This changes the value for the centre stroke and the bottom-out (bounce) resistance.

- ▶ If the sag is set correctly and the deflection is reached too easily, install one or more spacers. This will increase the impact resistance.
- ▶ If the sag is set correctly and the full deflection range is not used, remove one or more spacers. Resistance to impact is reduced.

14 Check the sag.

Installation procedures and optimisation options as in the following table may be recommended:

		RUX38		Durolux36		Durolux38		Auron35		Mobie35		Axon34-werx		
Plastic volume spacer		8.6cc		8.2cc		7.5cc			
Rubber volume spacer		...		7.5cc-15 mm		7.5cc-15 mm		5cc-10 mm		5cc-10 mm		5cc-10 mm		
		FR	mS	FR	mS	FR	mS	FR	mS	FR	mS	FR	mS	
Plastic volume spacer		5	5	3	3	3	3	
Rubber spacer	Deflection [mm]	200	
		180	2	6	1	6	
		170	3	6	2	6	
		160	4	6	3	6	7	10	7	11	...	
		150	4	6	8	10	8	11	...	
		140	9	10	9	11	...	
		130	10	11	...	
		120	11	11	3	8
		110	3	8
100	3	8		

FR = Factory reset

mS = maximum number of spacers

	Aion35		Zeron35		Axon32		Mobie34-air		Mobie45-air		GVX	
Rubber volume space	5cc		5cc		4.3cc		5cc		5cc		4.3cc	
Deflection [mm]	FR	mS	FR	mS	FR	mS	FR	mS	FR	mS	FR	mS
160	3	6
150	3	6	3	6
140	3	6	3	6
130	3	6	3	6
120	3	6	2	4
100	2	4	2	5	2	5
80	2	5	2	5
60	2	5	4	4
50	4	4
40	4	4

FR = Factory reset

mS = maximum number of spacers

6.5.13.2 Adjusting the sag for the SR SUNTOUR steel suspension fork

Only applies to pedelecs with this equipment

You can pre-tension the steel suspension to adjust to the rider's weight and their preferred

riding style. It is not the coil spring hardness which is adjusted; it is its preload.

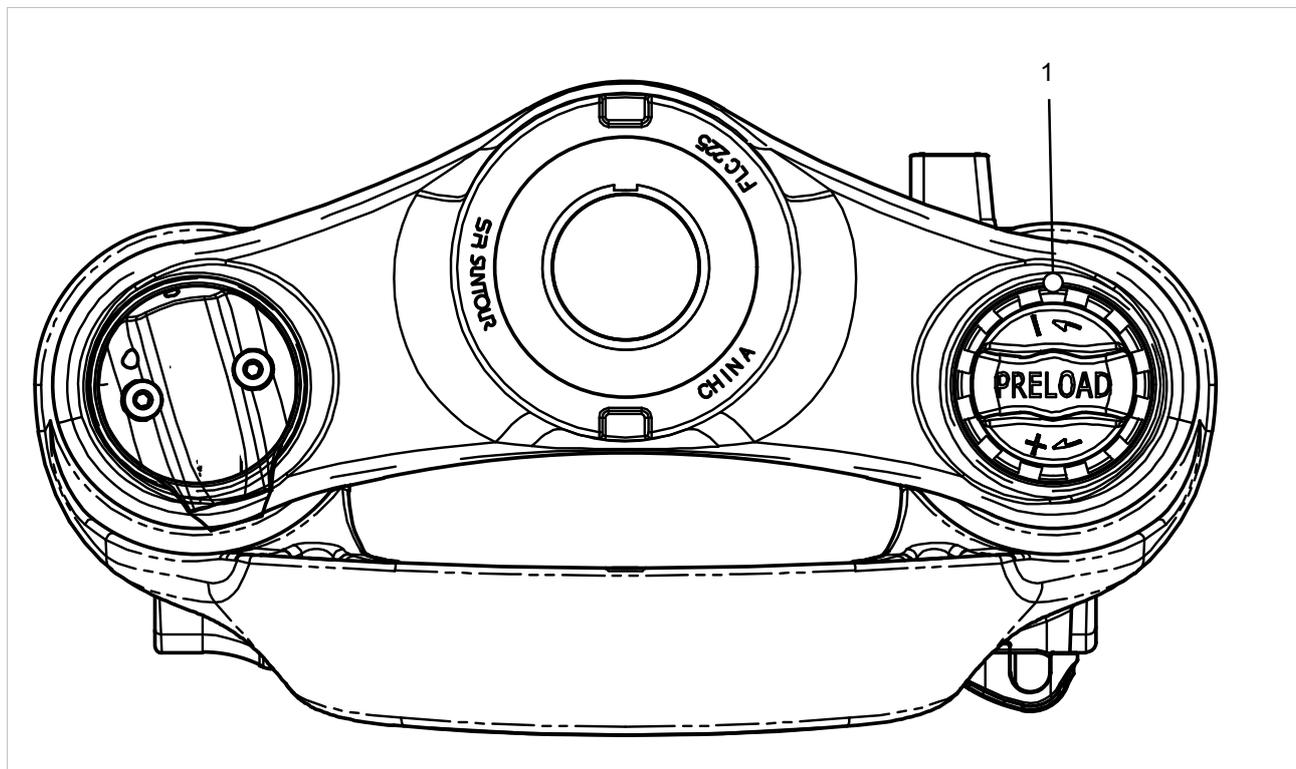


Figure 123: Example with SR SUNTOUR, sag setting wheel on the fork crown

- 1 Put on normal cycling clothing (including baggage).
- 2 Turn the **sag setting wheel** (see Section 3.4.3.1) until the required sag is reached.
 - ▶ Turn the **sag setting wheel** clockwise.
 - ⇒ The spring preload is increased.
 - ▶ Turn the **sag setting wheel** anticlockwise.
 - ⇒ The spring preload is reduced.
- 3 If you are unable to achieve the required degree of hardness, contact your specialist dealer.

6.5.14 Adjusting the suspension fork rebound damper

Only applies to pedelecs with this equipment

Rebound damping is adjusted to the rider's body weight, spring stiffness, deflection, the terrain and the pedelec rider's preferences.

If the air pressure or spring stiffness increases, the extension and rebound speeds also increase. Rebound damping needs to be increased to achieve an optimal setting if the air pressure or spring stiffness is increased.

6.5.14.1 Adjusting the SR Suntour rebound damper suspension fork

Only applies to pedelecs with this equipment

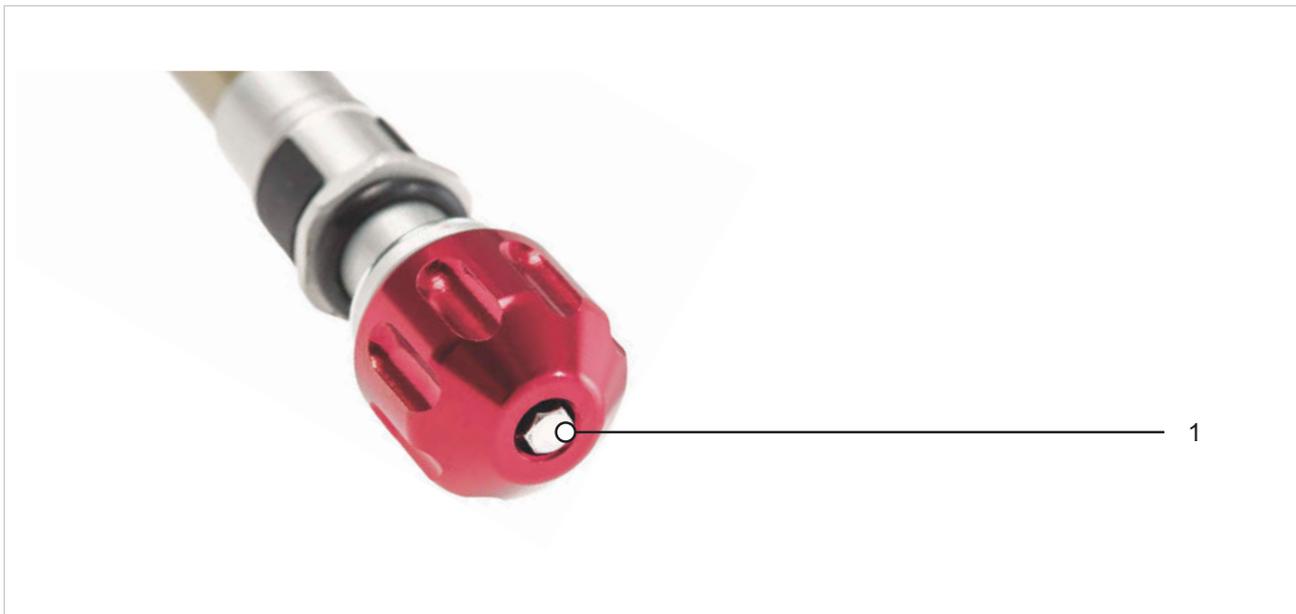


Figure 124: Example of SR SUNTOUR rebound adjuster (suspension fork) (1)

- ✓ Adjusting the suspension fork sag (see Section 6.5.13).
- 1 Turn the rebound adjuster (suspension fork) clockwise to the closed position until it stops.
- 2 Turn **rebound adjuster (suspension fork)** gently anti-clockwise.
- ⇒ Adjust the rebound damper in such a way that the suspension fork rebounds quickly but without bottoming out upward. Bottoming out refers to occasions when the suspension fork rebounds too quickly and stops moving abruptly once it has reached the full rebound distance. You can hear and feel a slight impact when this happens.

6.5.15 Riding light

6.5.15.1 Replacing the headlight

Not included in price



Headlights may only be replaced after approval by the manufacturer or system provider.

6.5.15.2 Replacing the rear light and (spoke) reflector

Not included in price



The rear light and (spoke) reflector may be replaced without special approval provided they comply with the laws of the country where the pedelec will be ridden.

6.5.15.3 Setting the riding light

Example 1

If the headlight is positioned too high, oncoming traffic will be dazzled. This can cause a serious accident with fatalities.

Example 2

Positioning the headlight correctly can ensure that oncoming traffic is not dazzled and no-one is put at risk.

Example 3

If the headlight is positioned too low, the space ahead is not illuminated to an optimum extent and the rider's vision is reduced in the dark.

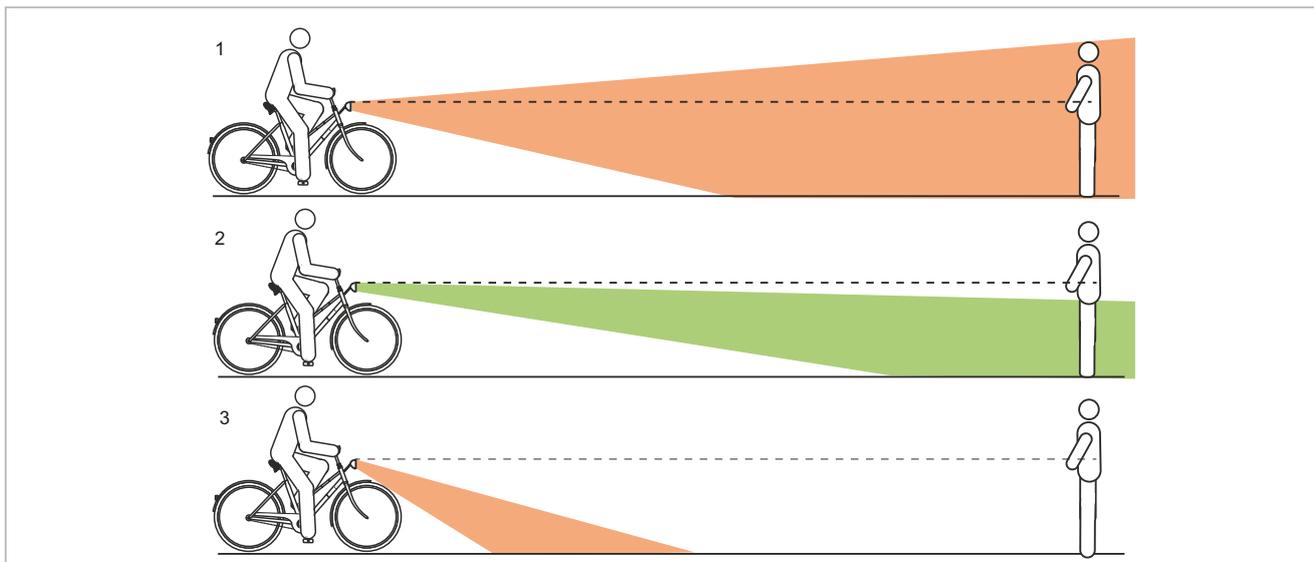


Figure 125: Light positioned too high (1), correctly (2) and too low (3)

6.5.15.4 Adjusting the headlight

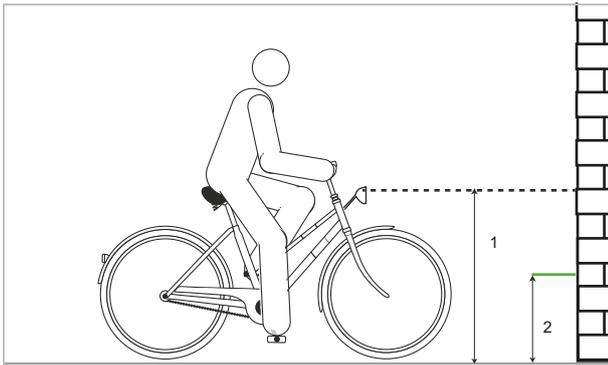


Figure 126: Measuring on the wall

- 1 Position the pedelec so that its front is facing a wall.
- 2 Mark the height of the headlight (1) on the wall with chalk.
- 3 Mark half the height of the headlight (2) on the wall with chalk.

- 4 Place pedelec 5 m in front of the wall.
- 5 Stand the pedelec up straight.

- 6 Hold the handlebars straight with both hands. Do not use the kickstand.
- 7 Switch on riding light.

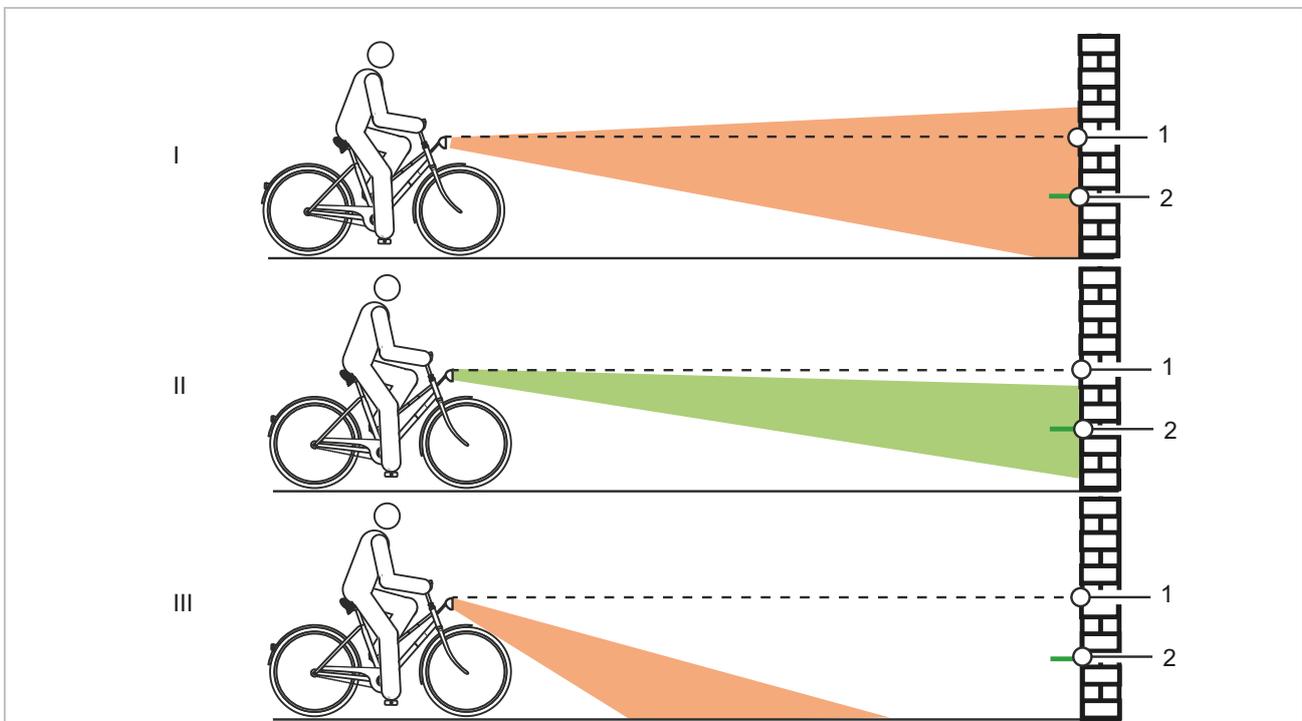


Figure 127: Light positioned too high (1), correctly (2) and too low (3)

- 8 Check the position of the light beam.
 - ▶ (I) if the upper edge of the light beam is above the headlight height mark (1), the riding light will dazzle. The headlight must be positioned lower.
 - ▶ (II) If the mid-point of the light beam is on or slightly below the mark showing half the height of the headlight (2), the lighting is optimally positioned.
 - ▶ (III) If the light beam is in front of the wall, move the headlight up.

6.5.16 On-board computer

A smartphone with the eBike Flow application is required to use all drive system functions. The pedelec is connected to the app via a Bluetooth® connection.

6.5.16.1 Creating a user account

The rider needs to register online and create a user account first.

Registering on a PC

- 1 Create the user account on the BOSCH website.
- 2 Enter all the details required for registration.

Registering on a smartphone

Apple iPhones

- ▶ Download the Bosch eBike Flow smartphone app from the App Store free of charge.

Android devices

- ▶ Download the eBike Flow smartphone app from the Google Play Store free of charge.

6.5.16.2 Connecting the on-board computer to a smartphone

- ✓ The BOSCH eBike Flow app is downloaded onto the smartphone.
- ✓ The drive system is switched on.
- ✓ The pedelec is stationary.

- 1 Launch app.
- 2 Select the <My eBike> tab in the app.
- 3 Select the <Add new eBike device> tab in the app.
- 4 Press the **On-Off button on the pedelec** for longer than 3 seconds.
 - ⇒ The top bar on the control panel battery level indicator flashes blue.
 - ⇒ The on-board computer will switch the Bluetooth® Low Energy connection on and change to pairing mode.
- 5 Release **the On-Off button**.
- 6 Accept the connection prompt in the app.

- 7 Follow the instructions on the display.

- ⇒ The user data will be synchronised once the pairing process is complete.

6.5.16.3 Update software

Software updates are managed by the Bosch eBike Flow smartphone app.

- ✓ The on-board computer is now connected to the smartphone.
- ✓ The drive system is switched on.
- ✓ The pedelec is stationary.
- ⇒ A new software update is downloaded automatically onto the on-board computer.
- ⇒ The battery level indicator will flash green during updates to show how the update is progressing.
- ⇒ The system is restarted after an update has completed successfully.

6.5.16.4 Activating activity tracking

- ✓ Your location will only be logged if the on-board computer is connected to the Bosch eBike Flow smartphone app.
- ▶ Agree to activities being collected and stored on the platform or in the app.
 - ⇒ All the pedelec's activities are stored and displayed on the platform and in the app.

6.5.16.5 Setting up the lock function (optional)

The user account can be used to activate the lock function. This will create a digital key on the smartphone, which is required to start the drive system.

Once the lock function is switched on, the pedelec can only be put into use if:

- the configured smartphone is switched on,
- the smartphone is charged sufficiently and
- the smartphone is directly next to the control panel.

If the key is not immediately verified on the smartphone, the battery level indicator and the display of selected level of assistance on the pedelec flash white to indicate a search for the key.

If the key is found, the battery level indicator flashes white. The last configured level of assistance is displayed. If the key cannot be found on the smartphone, the pedelec drive system switches off. The indicators on the control panel go off.

As the smartphone is only used as a contactless key to switch on the pedelec, the battery and control panel can still be used on another, unblocked pedelec.

6.5.16.6 Inserting the display

- 1 Place display (1) on the locking hook (2) on the front edge of display mount (3) facing the direction of travel.
- 2 Press display rear onto the display mount.

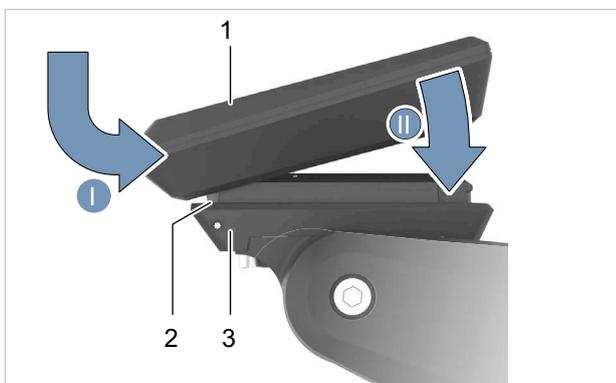


Figure 128: Inserting the display

6.5.16.7 Securing the on-board computer (optional)

It is possible to secure the on-board computer so that it cannot be removed. The locking plate does not offer theft detection.

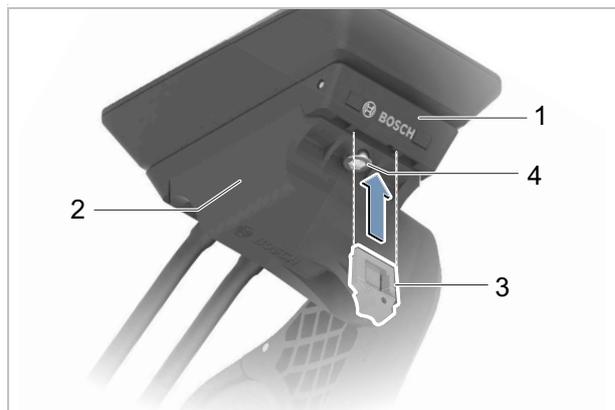


Figure 129: Position of headset screw

- 1 Insert locking plate (3) into the adapter tray (2) until you hear the locking plate lock into position.
- ⇒ The display mount (1) can now only be removed if the two attachment screws (4) are undone.

6.5.16.8 Removing the on-board computer

- ⇒ The on-board computer can be removed if it is not secured.

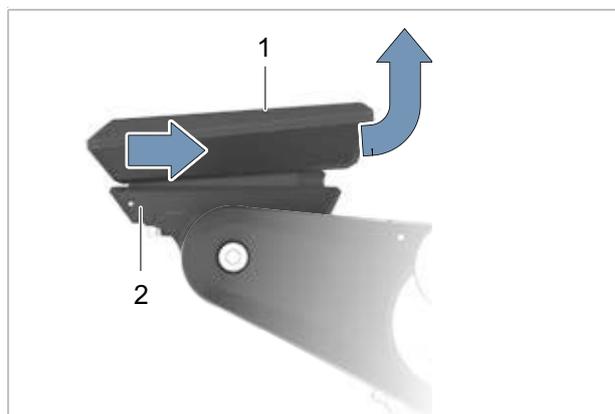


Figure 130: Removing the on-board computer

- Pull display (1) forwards until the display lifts from the display mount (2).

6.5.16.9 Adjusting the on-board computer

Notice

- ▶ Never use on-board computer, the display or the display mount as a handle. If the on-board computer, display or display mount are used to lift the pedelec, components can become irreparably damaged.

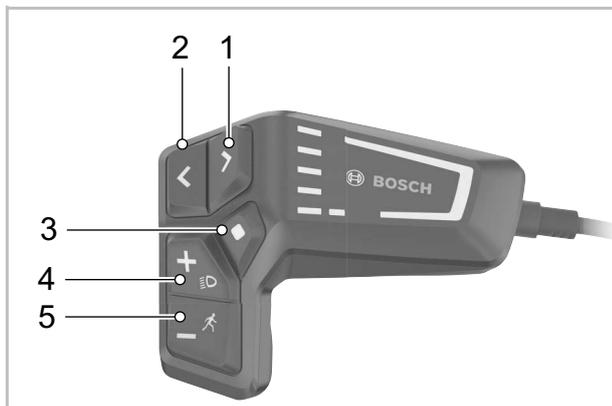


Figure 131: BOSCH LED Remote operating elements

	Symbol	Designation
1	>	Increase brightness button/ Forward button (scroll left)
2	<	Decrease brightness button/ Back button (scroll right)
3	◆	Select button
4	+	Plus button/ light button
5	-	Minus button/ push assist button

Table 42: Description of BOSCH LED Remote operating elements

You can use the **select button** (4) to perform the following functions:

- Open the QUICK MENU while riding.
- Open the SETTINGS MENU on the STATUS SCREEN while the bicycle is stationary.
- Confirm values and accept information notifications.
- Leave a dialogue.

You can use the **forward button** (1) and **back button** (2) to access the different user interfaces with information on ride values even when riding. This means both hands remain on the handlebars while you are cycling.

You can use the **plus button** (4) and the **minus button** (5) to increase and decrease the level of assistance. You can use the buttons to scroll up and down a list (such as the SETTINGS menu).

Open start screen

- ▶ Press **On-Off button**.
- ⇒ The START SCREEN is displayed.

Opening the screens

- ▶ Press the **Forward button** or **Back button**.
- ⇒ A new screen is displayed.

Open Status screen

- 1 Open the START SCREEN.
 - 2 Press the **Back button**.
- ⇒ The STATUS SCREEN is displayed.

6.5.16.10 Adjusting the on-board computer

- ✓ The pedelec is stationary. You cannot open and adjust the settings while riding.
- ✓ Inserting the display.
- ✓ [Switching on the electric drive system.](#)

1 Open STATUS SCREEN.

2 Press the **Select button**.

The settings menu is displayed.

Menu	Submenu
My eBike	
	→ <Range reset>
	→ <Auto trip reset>
	→ <Wheel circumf.>
	→ <Service>
	→ <Components>
My Kiox	
	→ <Status bar>
	→ <Language>
	→ <Units>
	→ <Time>
	→ <Time Format>
	→ <Brightness>
	→ <Settings reset>
Information	
	→ <Contact>
	→ <Certificates>

Table 43: Basic menu and submenu structure for Kiox 300

- ⇒ Use the **Plus** and **Minus buttons** to select the required setting.
- ▶ Press the **Select button** to confirm.
- ▶ Use the **Back button** to return to the previous menu.
- ▶ Follow the instructions on the on-board computer.

6.5.16.11 Selecting the the language

- 1 Open <System> menu item.
 - 2 Open <Language> sub-menu item.
 - 3 Follow the instructions on the on-board computer.
- ⇒ The language has been selected.

6.5.16.12 Adjusting the clock

- 1 Open <System> menu item.
 - 2 Open <Time> sub-menu item.
 - 3 Follow the instructions on the on-board computer.
- ⇒ The time has been set.

6.5.16.13 Adjusting the time format

- 1 Open <System> menu item.
 - 2 Open <Time format> sub-menu item.
 - 3 Follow the instructions on the on-board computer.
- ⇒ The Time Format is set.

6.5.16.14 Selecting units

- 1 Open <System> menu item.
 - 2 Open <Units> sub-menu item.
 - 3 Follow the instructions on the on-board computer.
- ⇒ The unit of speed is displayed in the selected km/h or mph format.

6.5.16.15 Setting the brightness

- 1 Open <System> menu item.
 - 2 Open <Brightness> sub-menu item.
 - 3 Follow the instructions on the on-board computer.
- ⇒ The brightness has been set.

6.5.16.16 Reset settings

- 1 Open <System> menu item.
 - 2 Open <Settings reset> sub-menu item.
 - 3 Follow the instructions on the on-board computer.
- ⇒ All settings are reset to the factory settings. All user data has been cleared.

6.5.17 Adjusting the on-board computer

A smartphone with the eBike Flow application is required to use all drive system functions. The pedelec is connected to the app via a Bluetooth® connection.

6.5.17.1 Creating a user account

The rider needs to register online and create a user account first.

Registering on a PC

- 1 Create the user account on the BOSCH website.
- 2 Enter all the details required for registration.

Registering on a smartphone

Apple iPhones

- ▶ Download the Bosch eBike Flow smartphone app from the App Store free of charge.

Android devices

- ▶ Download the eBike Flow smartphone app from the Google Play Store free of charge.

6.5.17.2 Connecting the on-board computer to a smartphone

- ✓ The BOSCH eBike Flow app is downloaded onto the smartphone.
- ✓ The drive system is switched on.
- ✓ The pedelec is stationary.

- 1 Launch app.
- 2 Select the <My eBike> tab in the app.
- 3 Select the <Add new eBike device> tab in the app.
- 4 Press the **On-Off button on the pedelec** for longer than 3 seconds.
 - ⇒ The top bar on the battery level indicator (on-board computer) flashes blue.
 - ⇒ The on-board computer will switch the Bluetooth® Low Energy connection on and change to pairing mode.

- 5 Release the **On-Off button**.

- 6 Accept the connection prompt in the app.

- 7 Follow the instructions on the display.

- ⇒ The user data will be synchronised once the pairing process is complete.

6.5.17.3 Updating the software

Software updates are managed by the Bosch eBike Flow smartphone app.

- ✓ The on-board computer is now connected to the smartphone.
- ✓ The drive system is switched on.
- ✓ The pedelec is stationary.
- ⇒ A new software update is downloaded automatically onto the on-board computer.
- ⇒ The battery level indicator will flash green during updates to show how the update is progressing.
- ⇒ The system is restarted after an update has completed successfully.

6.5.17.4 Activating activity tracking

- ✓ Your location will only be logged if the on-board computer is connected to the Bosch eBike Flow smartphone app.
- ▶ Agree to activities being collected and stored on the platform or in the app.
- ⇒ All the pedelec's activities are stored and displayed on the platform and in the app.

6.5.17.5 Setting up the lock function (optional)

The user account can be used to activate the lock function. This will create a digital key on the smartphone, which is required to start the drive system.

Once the lock function is switched on, the pedelec can only be put into use if:

- the configured smartphone is switched on,
- the smartphone is charged sufficiently and
- the smartphone is directly next to the on-board computer.

If the key is not immediately verified on the smartphone, the battery level indicator and the display of selected level of assistance on the pedelec flash white to indicate a search for the key.

If the key is found, the battery level indicator flashes white. The last configured level of assistance is displayed. If the key cannot be found on the smartphone, the pedelec drive system switches off. The indicators on the on-board computer go off.

As the smartphone is only used as a contactless key to switch on the pedelec, the battery and on-board computer can still be used on another, unblocked pedelec.

6.5.17.6 Inserting the battery

- 1 Use a slotted-head screwdriver to pry open the battery compartment lid on the display rear.

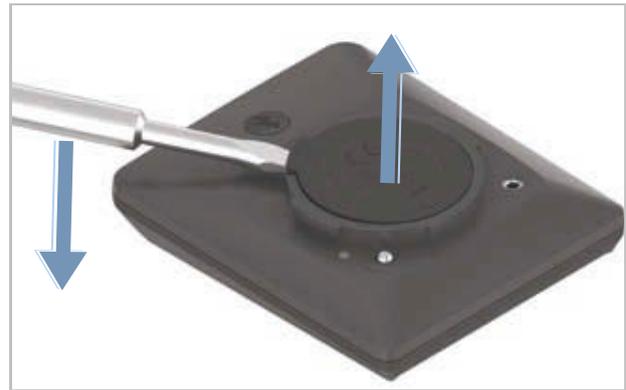


Figure 132: Prying open the battery compartment lid

- 2 Insert new CR2450 battery. In doing so, ensure the seal rubber is in the right position.



Figure 133: Inserting the battery with the seal rubber (1) aligned correctly

- 3 Press on the battery compartment lid.
⇒ The battery compartment is closed.

6.5.17.7 Inserting the display

- 1 Insert the battery compartment nub (1) into the bracket mount recess (2).
- 2 Gently press display downwards.

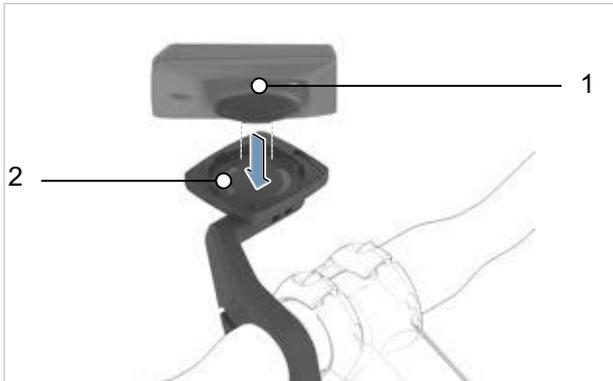


Figure 134: Putting the display into position

- 3 Turn display clockwise until it clicks into place.
- ⇒ The display is fastened into position.



Figure 135: Turning the display clockwise

6.5.17.8 Removing the on-board computer

- ✓ The display is not secured.
- ▶ Turn the display anticlockwise to release.
- ▶ Remove the display from the mount recess in the display mount.

6.5.17.9 Securing the on-board display (optional)

It is possible to secure the on-board computer so that it cannot be removed. Inserting the blocking screw does not provide protection against theft.

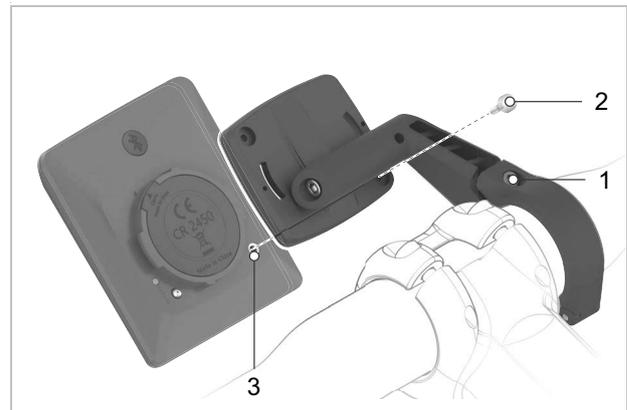


Figure 136: Position of headset screw

- ✓ The display is fastened into position.
- 1 Use a 3 mm hex key to unfasten the display mount (1) attachment screw.
- ⇒ The display mount can still move forwards.
- 2 Turn the display mount downwards until you can access the display's lower surface.
 - 3 Insert blocking screw (2) and fasten into the screw hole in the display (3).
 - 4 Turn the display mount back into its original position.
 - 5 Use a 3 mm hex key to fasten the display mount (1) attachment screw with 1 Nm.
- ⇒ The display can now only be removed if the blocking screw (2) is unfastened.

6.5.17.10 Adjusting the on-board computer

Notice

- ▶ Never use on-board computer, the display or the display mount as a handle. If the on-board computer, display or display mount are used to lift the pedelec, components can become irreparably damaged.

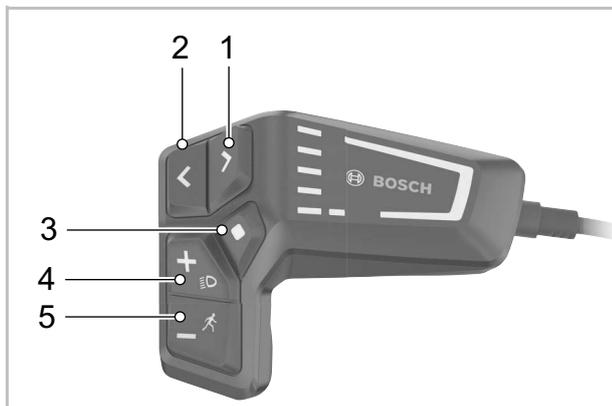


Figure 137: BOSCH LED Remote operating elements

	Symbol	Designation
1	>	Increase brightness button/ Forward button (scroll left)
2	<	Decrease brightness button/ Back button (scroll right)
3	◆	Select button
4	+	Plus button/ light button
5	-	Minus button/ push assist button

Table 44: Description of BOSCH LED Remote operating elements

You can use the **forward button** (1) and **back button** (2) to access the different user interfaces with information on ride values even when riding. This means both hands remain on the handlebars while you are cycling.

You can use the **plus button** (4) and the **minus button** (5) to increase and decrease the level of assistance. You can use the buttons to scroll up and down a list (such as the SETTINGS menu).

Opening the screens

- ▶ Press the **Forward button** or **Back button**.

⇒ A new screen is displayed.

Open Status screen

1 Open the **START SCREEN**.

2 Press the **Back button**.

⇒ The **STATUS SCREEN** is displayed.

6.5.17.11 Adjust on-board computer

- ✓ The pedelec is stationary. You cannot open and adjust the settings while riding.
- ✓ Inserting the display.
- ✓ Switching on the electric drive system.

1 Press the **Select button** until <SETTINGS> appears on the **text display**.

⇒ The <BASIC SETTINGS> menu is now open.

2 Press the **Forward button** or the **Back button** until the required setting appears on the **text display**.

Submenu	Explanation
Change/exit basic settings	
<Language>	Sets preferred display language
<Units>	Sets speed and distance to kilometres or miles
<Time>	Adjusts the clock
<Time format>	Sets to 12- or 24-hour format
<Shift recommendation>	Switches shift recommendations on or off
<Backlight>	Sets duration of backlight activation
<Brightness>	Adjusts the display brightness
<Settings reset>	Resets all settings to their factory settings

Table 45: Basic menu and submenu structure for Intuvia 100

3 Change the settings. Follow the instructions on the display to do so.

▶ Press the **select button** briefly until in the required value is displayed to change the basic settings.

▶ Press the **Back button** if the setting is correct.

⇒ You now exit the submenu. The changed values are saved automatically when you exit the submenu.

4 Press the **select button** briefly.

⇒ The <BASIC SETTINGS> menu is now closed.

6.5.17.12 Selecting the language

1 Open the <Language> submenu.

2 Press the **select button** briefly until the required language is displayed.

3 Press the **Back button**.

⇒ You now exit the submenu. The language has been set.

6.5.17.13 Selecting units

1 Open <Units> submenu.

2 Press the **Select button** briefly to choose between kilometres and miles.

3 Press the **Back button**.

⇒ You now exit the submenu. The unit has been selected.

6.5.17.14 Adjusting the clock

1 Open the <Time> submenu.

2 Follow the instructions on the on-board computer.

⇒ The time has been set.

3 Press the **Back button** if the correct time has been set.

⇒ You now exit the submenu. The clock has been set.

6.5.17.15 Setting the time format

1 Open <Time format> submenu.

2 Press the **Select button** briefly to choose between 12- and 24- hour format.

3 Press the **Back button**.

⇒ You now exit the submenu. The Time Format is set.

6.5.17.16 Setting the shift recommendation

1 Open <Shift recommendation> submenu.

2 Press the **Select button** briefly to choose between on and off.

3 Press the **Back button**.

⇒ You now exit the submenu. The shift recommendation has been set.

6.5.17.17 Adjusting the backlight

- 1 Open <Backlight> submenu.
 - 2 Press the **Select button** briefly to select the duration of the backlight after pressing a button.
 - 3 Press the **Back button**.
- ⇒ You now exit the submenu. The backlight has been set.

6.5.17.18 Setting the brightness

- 1 Open <Brightness> submenu.
 - 2 Press the **Select button** briefly to choose one of the 5 increments.
 - 3 Press the **Back button**.
- ⇒ You now exit the submenu. The brightness has been set.

6.5.17.19 Resetting the settings

- 1 Open <Settings reset> sub-menu item.
 - 2 Press the select button briefly to return all settings to their original state on delivery.
 - 3 Press the **Back button**.
- ⇒ You now exit the submenu. All settings have been reset.

6.6 Accessories

We recommend a parking stand into which either the front wheel or rear wheel can be inserted securely for pedelecs which do not have a kickstand. The following accessories are recommended:

Description	Article number
Protective cover for electrical components	080-41000 ff
Panniers, system component*	080-40946
Rear wheel basket, system component*	051-20603
Bicycle box, system component*	080-40947
Parking stand universal stand	XX-TWO14B

Table 46: Accessories

*System components are matched to the pannier rack and provide sufficient stability due to special transmission of force.

**System components are matched to the drive system.

6.6.1 Child seat

WARNING

Crash caused by incorrect child seat

The pannier rack and down tube are unsuitable for mounting child seats and may break. Such an incorrect position may cause a crash with serious injuries for the rider or child.

- ▶ Never attach a child seat to the saddle, handlebars or down tube.

CAUTION

Crash caused by improper handling

When using child seats, the pedelec's handling characteristics and stability change considerably. This can cause a loss of control, a crash and injuries.

- ▶ You should practice how to use the child seat safely before using the pedelec in public spaces.

Risk of crushing due to exposed springs

The child may crush his/her fingers on exposed springs or open mechanical parts of the saddle or the seat post.

- ▶ Never install saddles with exposed springs if a child seat is being used.
- ▶ Never install seat posts with suspension with open mechanical parts or exposed springs if a child seat is being used.

Notice

- ▶ Observe the legal regulations on the use of child seats.
- ▶ Observe the operating and safety instructions for the child seat system.
- ▶ Never exceed the maximum permitted total weight.

The specialist dealer will advise you on choosing a child seat system for the child and the pedelec.

The specialist dealer must install the child seat the first time to ensure that it is safely fitted.

When installing a child seat, the specialist dealer makes sure that the seat and the fastening mechanism for the seat are suitable for the pedelec and that all components are installed and firmly fastened. They will also ensure that shift cables, brake cables, hydraulic lines and electrical cables are adjusted as necessary, the rider has optimum freedom of movement and the pedelec's maximum permitted total weight is complied with.

The specialist dealer will provide instruction on how to handle the pedelec and the child seat.

6.6.2 Trailer

CAUTION

Crash caused by brake failure

The braking distance may be longer if the trailer is carrying excessive load. The long braking distance can cause a crash or an accident and injuries.

- ▶ Never exceed the specified trailer load.

Notice

- ▶ The operating and safety instructions for the trailer system must be observed.
- ▶ The statutory regulations on the use of bicycle trailers must be observed.
- ▶ Only use type-approved coupling systems.

A pedelec which is approved for towing a trailer will bear an appropriate adhesive label. You may only use trailers with a tongue load and weight which do not exceed the permitted values.

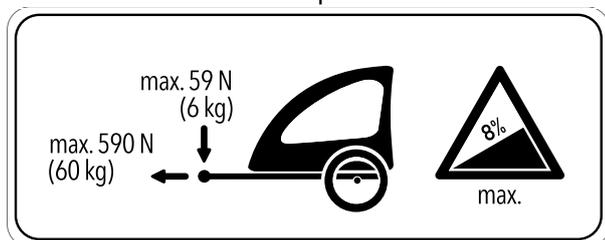


Figure 138: Trailer sign

The specialist dealer will advise on choosing a suitable trailer system for the pedelec. The specialist dealer must install the trailer the first time to ensure that it is fitted safely.

6.6.3 Pannier rack

The specialist dealer will advise on choosing a suitable pannier rack.

The specialist dealer must install the pannier rack the first time to ensure that it is safely fitted.

When installing a pannier rack, the specialist dealer makes sure that the fastening mechanism is suitable for the pedelec and that all components are installed and firmly fastened. They will also ensure that shift cables, brake cables, hydraulic lines and electrical cables are adjusted as necessary, the rider has optimum freedom of movement and the pedelec's maximum permitted total weight is not exceeded.

The specialist dealer will provide instruction on how to handle the pedelec and the pannier rack.

6.7 Personal protective equipment and accessories for road safety

Seeing and being seen is crucial in road traffic. The following requirements must be met for riding a pedelec safely on public roads.

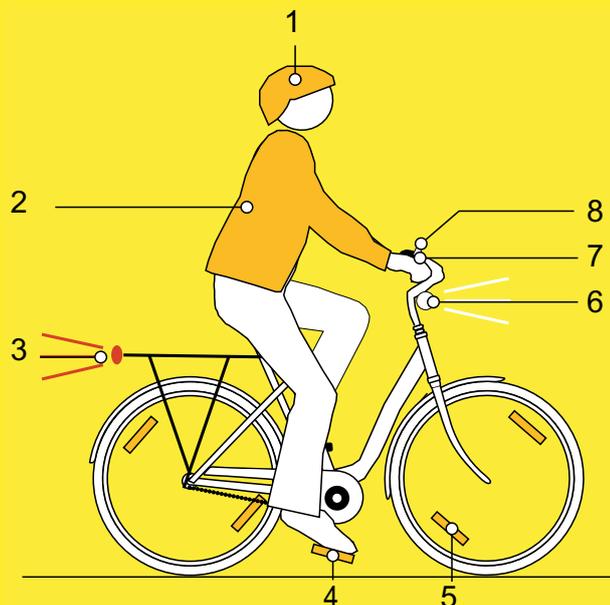


Figure 139: Road safety

- 1 The helmet must have a reflective strip or a light in a clearly visible colour.
- 2 **Cycle clothing** is essential at all times of year. Clothing should be retroreflective or as light as possible. Fluorescent materials are also suitable. High-visibility jackets and straps on your upper body ensure even greater safety. Never wear a skirt. Always wear trousers which reach down to your ankles instead.
- 3 The **large red reflector** with a “Z” registration mark and the **red rear light** must be clean. The rear light is attached high enough so that cars can see it (minimum height 25 cm). The rear light must work.
- 4 The two **reflectors on the two non-slip pedals** must be clean.
- 5 The **yellow spoke reflectors** on both wheel or the **white, fluorescent surface** on both wheels must be clean.
- 6 The **white front light** must work and must be positioned so that it does not dazzle other road users. The white front light and the **white reflector** must be clean at all times.
- 7 The **two separate brakes** on the pedelec must work at all times.
- 8 The **clear sounding bell** must be fitted and must work.

6.8 Before each ride

- ▶ Check pedelec before each ride; see Section [7.1](#).

Check list before each ride

<input type="checkbox"/>	Check everything is sufficiently clean.	See Section 7.2
<input type="checkbox"/>	Check guards.	See Section 7.1.1
<input type="checkbox"/>	Check battery to ensure it is firmly in place.	See Section 6.16.2
<input type="checkbox"/>	Check lights.	See Section 7.1.13
<input type="checkbox"/>	Check brake.	See Section 7.1.14
<input type="checkbox"/>	Check suspension seat post.	See Section 7.1.9
<input type="checkbox"/>	Check pannier rack.	See Section 7.1.5
<input type="checkbox"/>	Check bell.	See Section 7.1.10
<input type="checkbox"/>	Check handles.	See Section 7.1.11
<input type="checkbox"/>	Check rear frame damper.	See Section 7.1.4
<input type="checkbox"/>	Check frame.	See Section 7.1.2
<input type="checkbox"/>	Check wheel concentricity.	See Section 7.1.7
<input type="checkbox"/>	Check quick releases.	See Section 7.1.8
<input type="checkbox"/>	Check mudguards.	See Section 7.1.6
<input type="checkbox"/>	Check USB cover.	See Section 7.1.12

- ▶ Be alert to any unusual noises, vibrations or odours while riding. Be alert to any unusual operating sensations when braking, pedalling or steering. This indicates material fatigue.
- ⇒ Take pedelec out of service if there are any deviations from the “Before each ride” checklist or any unusual behaviour. Contact specialist dealer.

6.9 Preparing a folding bicycle ready for use

WARNING

Risk of fire and explosion due to faulty battery

If the bicycle is not prepared correctly ready for use, this may result in the rider falling and sustaining serious injury.

- ▶ Only use bicycle when it is correctly prepared ready for use with the locking lever closed.

The specialist dealership will show the operator or rider how the pedelec is folded, how it is prepared, so that it is ready to ride again, and how the quick releases are used.

6.9.0.1 Folding out the frame

- 1 Completely fold out the frame.
 - 2 Close the frame clamping lever.
- ⇒ The frame clamping lever rests on the limit stop. The frame locking lever holds the frame clamping lever. The frame clamping lever is closed.

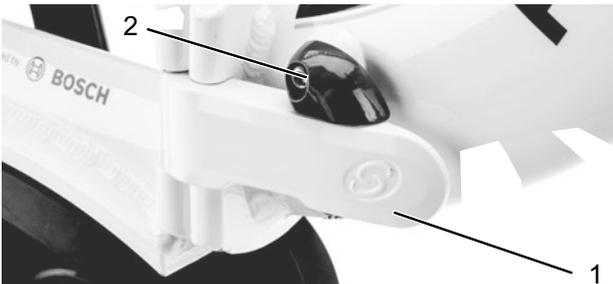


Figure 140: Closed frame clamping lever (1) and closed frame locking lever (2)

6.9.0.2 Folding out the pedal

- 1 Push the pedal against the pedal crank with the foot from the front.

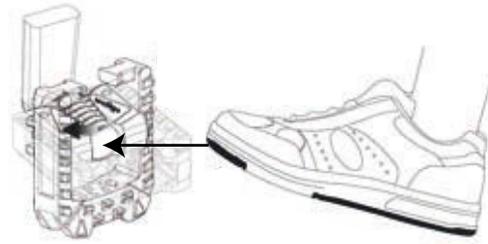


Figure 141: Pushing the pedal against the pedal crank (1)

- 2 Use the foot to fold the pedal up or down.

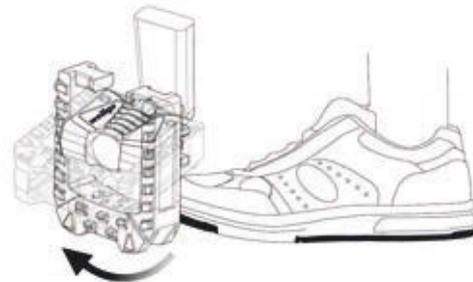


Figure 142: Fold pedal downwards

6.10 Using the battery

- ✓ Switching off the electric drive system (see Section 6.13.2).

6.10.1 Using the integrated battery

Only applies to pedelecs with this equipment

6.10.1.1 Removing the integrated battery

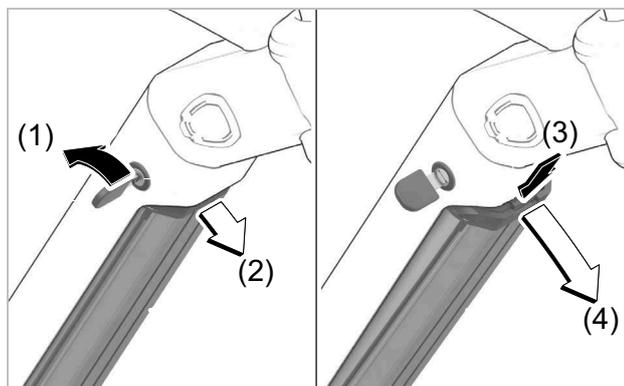


Figure 143: Removing the integrated battery

- 1 Open battery lock with battery key (1).
 - ⇒ The battery is released and falls into the retainer guard (2).
- 2 Hold the battery in your hand from below. Use the other hand to push on the retainer guard from above (3).
 - ⇒ The battery is released and falls into the hand (4).
- 3 Remove the battery from the frame.
- 4 Remove the battery key from the battery lock.

6.10.1.2 Inserting the integrated battery

- ✓ The key is inserted in the lock.
- ✓ The lock is unlocked.

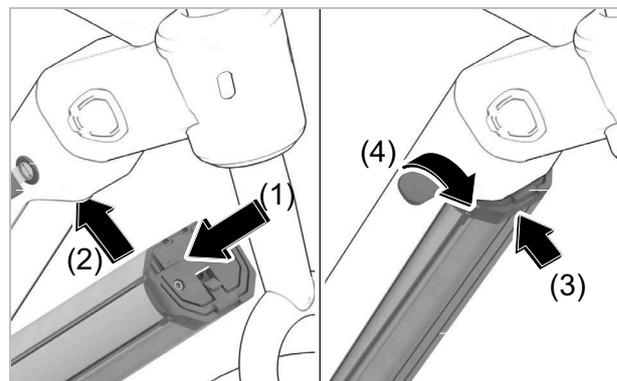


Figure 144: Inserting the integrated battery

- 1 Place the battery into the lower mount with the contacts facing the front (1).
- 2 Flip the battery upwards so that the battery is held by the retainer guard (2).
- 3 Keep the lock open with the key.
- 4 Push the battery upwards (3).
 - ⇒ The battery can be heard locking into place.
- 5 Check battery to ensure it is firmly in place on all sides.
- 6 Lock the battery with the battery key; otherwise, the battery may fall out of the mount when you open the see (4).
- 7 Remove the battery key from the battery lock.
- 8 Check the battery to ensure it is firmly in place before each ride.

6.10.2 Frame battery

Only applies to pedelecs with this equipment

6.10.2.1 Removing the frame battery

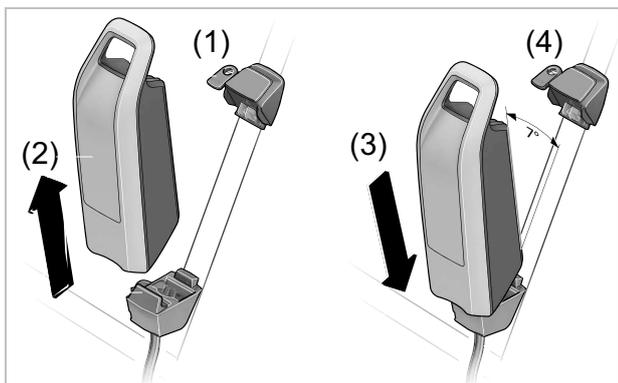


Figure 145: Removing and inserting the frame battery

- 1 Open battery lock with battery key (1).
- 2 Tip the battery out of the top section of the frame battery mount.
- 3 Pull from the frame battery mount (2).

6.10.2.2 Inserting the frame battery

- 1 Place the battery on the contacts in the lower section of the frame battery mount (3).
 - 2 Remove the battery key from the battery lock (4).
 - 3 Tip the battery into the top section of the frame battery mount until it will go no further.
- ⇒ There is an audible clicking noise.
- 4 Check the battery to make sure it is firmly in place.

6.10.3 Charging the battery

The battery can remain on the pedelec or can be removed for charging. Interrupting the charging process does not damage the battery. The battery is fitted with a temperature monitoring system which only allows charging within a temperature range between 0 °C and 40 °C.

- ✓ The ambient temperature during the charging process lies within the range between 0 °C to 40 °C.

- 1 Remove the cable connection cover if necessary.
- 2 Connect the mains plug of the charger to a normal domestic, grounded socket.

Connection data

230 V, 50 Hz

Notice

- ▶ Check that mains voltage! The power source voltage must match the voltage indicated on the charger nameplate. Chargers labelled 230 V may be operated at 220 V.

- 3 Connect the charging cable to the battery's charging port.

- ⇒ The charging process starts automatically.
- ⇒ The battery level indicator shows the battery level during charging. When the drive system is switched on, the *on-board computer* displays the charging process.

Notice

If an error occurs during the charging process, a system message is displayed.

- ▶ Remove the charger and battery from operation immediately and follow the instructions.

- ⇒ Charging is complete when the LEDs on the battery level indicator go out.
- 4 Once charging is complete, disconnect the battery from the charger.
 - 5 Disconnect the charger from the mains.

6.11 Straightening the quickly adjustable stem

Only applies to pedelecs with this equipment

- 1 Open stem clamping lever.



Figure 146: Example of All Up with open stem clamping lever

- 2 Pull handlebars into the highest possible position.

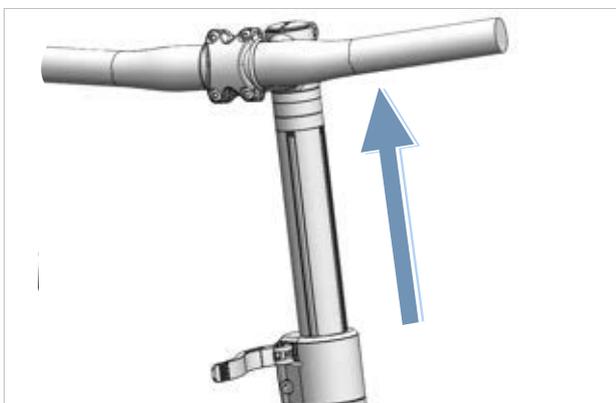


Figure 147: Example of All Up pulled into highest possible position

- 3 Turn handlebars 90° anti-clockwise so that they are straight.

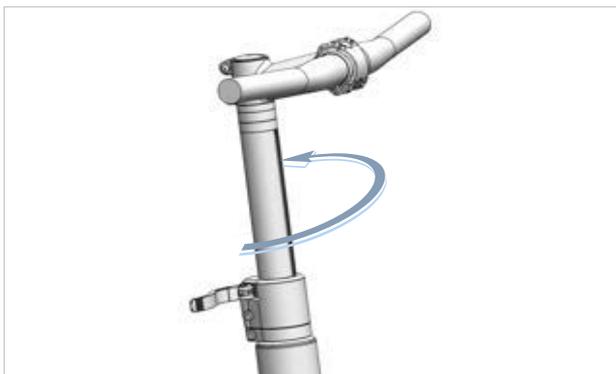


Figure 148: Example of All Up in straight position

- 4 Place handlebars at required height.
- 5 Close stem clamping lever.

6.12 Using the pannier rack

CAUTION

Crash caused by loaded pannier rack

The pedelec is handled differently with a loaded *pannier rack*, in particular when the rider needs to steer and brake. This can lead to a loss of control. This may cause a crash with injuries.

- ▶ You should practice how to use a loaded *pannier rack* safely before using the pedelec in public spaces.

Crushing the fingers in the spring flap

The spring flap on the *pannier rack* operates with a high clamping force. There is a risk of crushing the fingers.

- ▶ Never allow the spring flap to snap shut in an uncontrolled manner.
- ▶ Be careful where you position your fingers when closing the spring flap.

Crash caused by unsecured baggage

Loose or unsecured objects on the *pannier rack*, e.g. belts, may become caught in the rear wheel. This may cause a crash with injuries.

Objects which are fastened to the *pannier rack* may cover the *reflectors* and the *riding light*. Other users may not see the pedelec on public roads as a result. This may cause a crash with injuries.

- ▶ Secure any objects which are attached to the *pannier rack* sufficiently.
- ▶ Objects fastened to the *pannier rack* must never cover the *reflectors*, the *headlight* or the *rear light*.
- ▶ Distribute the baggage as evenly as possible between the left- and right-hand side.
- ▶ We recommend the use of panniers and baggage baskets.



Figure 149: The maximum load bearing capacity is indicated on the pannier rack

- ▶ Pack the pedelec to its *maximum permitted total weight* (PTW) only.
- ▶ Pack the pedelec to the pannier rack's maximum load capacity only.
- ▶ Use the original pannier rack only.

6.13 Raising the kickstand

- ▶ Use your foot to raise kickstand completely before setting off.

6.14 Using the saddle

- ▶ Do not wear studded jeans as these can damage the saddle covering.
- ▶ Wear dark clothes for your first few rides as new leather saddles can stain clothing.

Riders often experience pain in the sitting bones, especially beginners or at the start of the season, after a longer break. The periosteum around the sitting bones is irritated as it is unaccustomed to the chafing. To reduce chafing:

- ▶ Wear cycling shorts with shock-absorbing seat padding.
 - ▶ Use a chamois cream or ointment.
- ⇒ The sensation of pain is reduced after five to six rides, although it may increase again after two to three weeks of riding.

6.14.1 Using the leather saddle

Sunlight and UV light tarnish the colour and cause the leather to dry out and fade.

- ▶ Park pedelec in the shade.
- ▶ Always use a saddle cover.

Moisture may cause the leather to detach from material beneath and mould may form.

- ▶ If the leather saddle gets wet, dry saddle completely.
- ▶ Always use a saddle cover.

6.15 Using the pedals

- ▶ The ball of the foot is placed on the pedal when riding and pedalling.

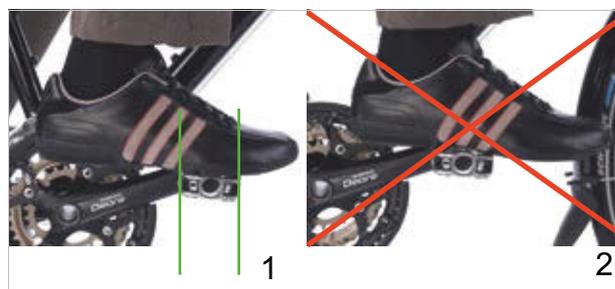


Figure 150: Correct (1) and incorrect (2) foot position on the pedal

6.16 Setting the saddle height with the remote control

Only applies to pedelecs with this equipment

6.16.1 Lowering the saddle

- 1 Sit on the saddle.
- 2 Press the remote control operating lever.
 - ⇒ The seat post will lower.
- 3 Release the remote control operating lever when you have reached the desired height.

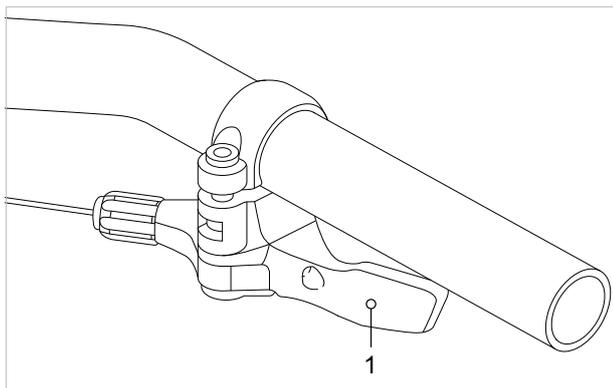


Figure 151: Remote control operating lever (1)

6.16.2 Raising the saddle

- 1 Remove any pressure from the saddle.
- 2 Press the remote control operating lever.
 - ⇒ The seat post will rise.
- 3 Release the remote control operating lever when you have reached the desired height.

6.17 Using the bell

- 1 Press the bell button downwards.
- 2 Let button spring back.

6.18 Using the handlebars

- ▶ Wear heavily padded cycling gloves.
 - ⇒ This helps protect sensitive areas of your palms.
- ▶ Vary your grip position continuously while riding.
 - ⇒ This prevents overstraining and fatigue in your hands.

6.18.1 Using multi-position handlebars

Only applies to pedelecs with this equipment

Multi-position handlebars are ideal for dynamic riding. The contoured ends of the handlebars, also known as horn handlebars, provide a variety of grip options. Changing muscle groups reduces strain on the hands, arms and back during longer rides.

- ▶ Vary your grip position continuously while riding.
 - ⇒ This prevents overstraining and fatigue in your hands.



Figure 152: Grip positions on the multi-position handlebars

Grip position 1

The top grip position is suitable for riding slowly.

- ▶ Straighten your upper body without tensioning in this position.

Grip position 2 and 3

The middle and bottom grip position is suitable for fast rides and riding on inclines.

- ▶ In the middle position, hold the arm and wrist upright and relax tension.
- ▶ In the bottom position, place your upper body slightly lower. Keep your fingers close to the brake handle ready for use.

6.18.2 Using bar ends

Only applies to pedelecs with this equipment

Bar ends can be added to normal handlebars.

Adjustable bar ends feature a ball joint which you can use to choose the optimum position as required.

- ▶ Adjust bar ends correctly. To do so, your hand, elbow and shoulder must be in line with one another when the hand takes hold of the bar ends.
 - ▶ During the ride, keep varying your grip position between a flat (1) and upright (2) hand position.
- ⇒ This prevents overstraining, fatigue and numbness in your hands and fingers.



Figure 153: Grip positions on a bar end

6.18.3 Using leather handles

Only applies to pedelecs with this equipment

Sweat and grease from the skin are two of the greatest enemies of leather. They penetrate the surface of leather and cause it to disintegrate more quickly, meaning the leather can soften and abrade.

- ▶ Wear gloves.

Sunlight and UV light damage the colour and can cause the leather to dry out and fade.

- ▶ Park pedelec in the shade.

Moisture may cause the leather to detach from material beneath and mould may form.

- ▶ If the leather handles get wet, dry handles completely.

6.19 Using the electric drive system with BOSCH Purion 200

6.19.1 Switching on the electric drive system



Crash caused by lack of readiness for braking

When it is switched on, the drive system can be activated by applying force to the pedals. There is a risk of a crash if the drive is activated unintentionally and the brake is not reached.

- ▶ Never start the electric drive system, or switch it off immediately, if the brake cannot be reached safely and reliably.

- ✓ A sufficiently charged battery has been inserted into the pedelec.
- ✓ The battery is firmly positioned and locked. The battery key has been removed.
- ✓ The speed sensor is connected correctly.
- ▶ Press the **On-Off button (on-board computer)** briefly.

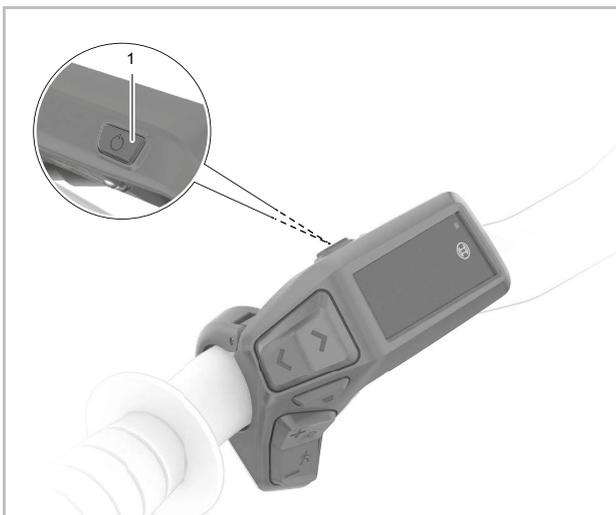


Figure 154: Position of the On-Off button on BOSCH Purion 200

- ⇒ After the start animation, the pedelec is ready to ride.

6.19.2 Switching off the electric drive system

As soon as the rider stops pushing the pedals in normal mode or reaches a speed of 25 km/h, the drive system switches off the assistance system. The assistance system starts up again when you push the pedals and your speed is less than 25 km/h.

If the electric drive system is not used for about 10 minutes (e.g. if the pedelec is stationary) and no button has been pressed, the electric drive system switches off automatically.

- ▶ Press the **On-Off button (on-board computer)** briefly.

⇒ The pedelec is switched off.

6.19.3 Using the Purion 200 on-board computer

Notice

- ▶ Never use on-board computer, the display or the display mount as a handle. If the on-board computer, display or display mount are used to lift the pedelec, components can become irreparably damaged.

6.19.3.1 Using the diagnosis port

Notice

A USB connection is not a waterproof plug connection. Any moisture penetrating through the USB port may cause a short circuit in the control panel.

- ▶ Never connect an external device.
- ▶ Regularly check the position of the rubber cover on the USB port and adjust it as necessary.

The diagnosis connection is only designed for maintenance purposes and is not suitable for connecting external devices.

- ▶ Keep the diagnosis port flap closed at all times to ensure no dust or moisture can penetrate through the port.

6.19.3.2 Charging the control panel battery

If both the charge level in the battery and the control panel's internal battery are low, the battery can be charged via the diagnosis port.

- ▶ Connect the internal battery to a power bank or another suitable power source with a USB type C® cable (charge voltage: 5 V; charging current: max. 600 mA).

6.19.3.3 Using the riding light

- ✓ The drive system needs to be already switched on to turn on the *riding light*.



Figure 155: Position of riding light button (1)

- ▶ Press the **light button** for more than 1 second.
 - ⇒ The front light and rear light are both switched on (*riding light symbol* is displayed) and switched off (*Riding light symbol* is switched off) at the same time.

6.19.3.4 Using the main beam

Only applies to pedelecs with this equipment

- ✓ Never use the main beam within city limits or on roads with consistently adequate lighting.
- ✓ Only use the main beam when it will not dazzle other road users.
- ✓ The riding light is on and the LED in the main beam switch is green.
- ▶ Press the **main beam switch** on the handlebars.
 - ⇒ The main beam is activated.
 - ⇒ The LED in the main beam switch lights up blue.
- ▶ Press the **main beam switch** on the handlebars.
 - ⇒ The riding light is switched on.
 - ⇒ The LED in the main beam switch lights up green.

6.19.3.5 Using the headlamp flasher

- ✓ Another road user is putting themselves or others at risk.
- ▶ Press the **main beam switch** twice quickly.
- ⇒ The other road user has been alerted that they are putting themselves or others at risk.

6.19.3.6 Setting the brightness of indicators

The ambient light sensor regulates the indicator brightness.

- ✓ The ambient light sensor must be clean and must not be covered.

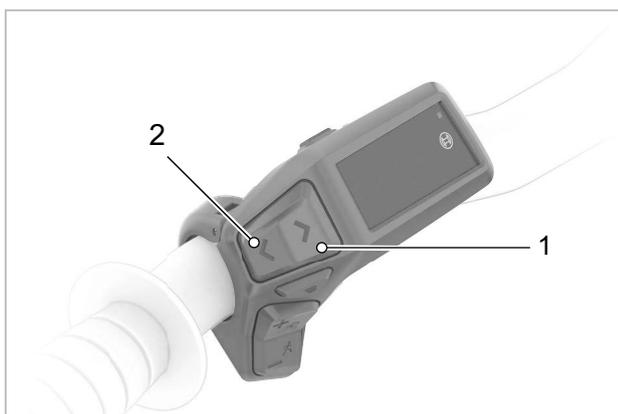


Figure 156: Position of increase brightness button (2) and decrease brightness button (1)

- ▶ Press the **increase brightness button** and **decrease brightness button** to set the brightness of the indicator LEDs.

6.19.3.7 Using the push assist system

CAUTION

Injury from pedals or wheels

The pedals and the drive wheel turn when the push assist system is used. There is a risk of injury if the pedelec wheels are not in contact with the ground when the push assist system is used (e.g. when carrying the pedelec up stairs or when placing it on a bicycle rack).

- ▶ Only use the push assist mode when pushing the pedelec.
- ▶ You must steer the pedelec securely with both hands when using push assist.
- ▶ Allow for enough freedom of movement for the pedals.

The push assist helps move the pedelec. The push assist system speed depends on the selected gear. The lower the selected gear is, the lower the speed in the push assist function is (at full power). The maximum speed is 6 km/h.

- ✓ We recommend using first gear for cycling uphill to protect the drive.

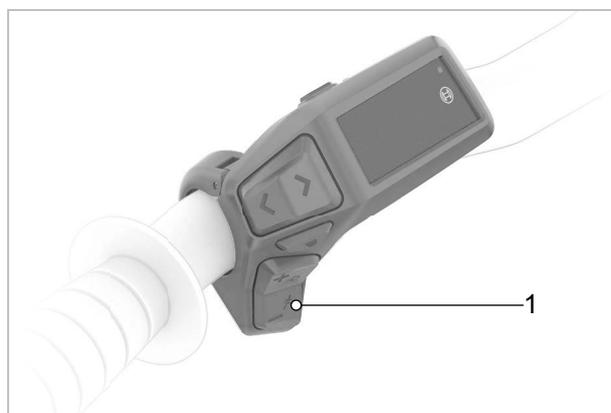


Figure 157: Position of push assist button (1)

- 1 Press **Push assist button** for longer than 1 seconds. Hold down the button.
 - ⇒ The battery level indicator goes out and a white running light in the direction of travel indicates push assist is ready.
- 2 One of the following actions must be taken within the next 10 seconds:
 - ▶ Push pedelec forwards.
 - ▶ Push pedelec backwards.
 - ▶ Make a weaving movement with the pedelec.
 - ⇒ The push assist is activated. The continuous white bars change colour to ice blue.
 - ⇒ The motor starts to push.
- 3 Release **push assist button** on the control panel to switch off motor assistance.
- 4 Push the **push assist button** within 10 seconds to reactivate motor assistance.
- 5 If motor assistance deactivates within 10 seconds, the push assist function switches off automatically.

Push assist will also switch off automatically if

- the rear wheel blocks
- speed bumps cannot be ridden over
- a part of the body is blocking the bicycle crank
- an obstacle turns the crank further
- the rider pedals
- the **plus button** or **On-Off button** is pressed.

The push assist mode of operation is subject to country-specific regulations and may therefore differ from the above description or may be deactivated.

6.19.3.8 Selecting the level of assistance

The control panel is used to set how much the electric drive should assist the rider when pedalling. You can change the level of assistance at any time while you are cycling.

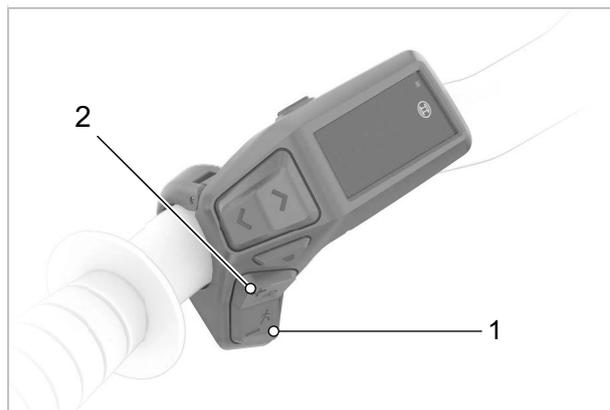


Figure 158: Position of plus and minus buttons

- ▶ Press the **plus button** (2) on the control panel to increase the level of assistance.
 - ▶ Press the **minus button** (1) on the control panel to reduce the level of assistance.
- ⇒ The motor power used is displayed in colour in the level of assistance indicator.

If the system is switched off, the level of assistance last displayed is saved.

6.20 Using the brake



WARNING

Crash caused by brake failure

Oil or lubricant on the brake disc in a disc brake or on the rim of a rim brake can cause the brake to fail completely. This may cause a crash with serious injuries.

- ▶ Never allow oil or lubricant to come into contact with the brake disc or brake linings or on the rim of a rim brake.
- ▶ If the brake linings have come into contact with oil or lubricant, contact specialist dealer to have the components cleaned or replaced.

If the brakes are applied continuously for a long time (e.g. while riding downhill for a long time), the fluid in the brake system may heat up. This may create a vapour bubble. This will cause air bubbles or water contained in the brake system to expand. This may suddenly make the lever travel wider. This may cause a crash with serious injuries.

- ▶ Release the brake regularly when riding downhill for a longer period of time.
- ▶ Use the front and rear wheel brakes alternately.

The motor's drive force is switched off during the ride as soon as the pedelec rider is no longer pedalling. The electric drive system does not switch off when braking.

- ▶ In order to achieve optimum braking results, do not pedal while braking.

6.20.1 Using the handbrake

Only applies to pedelecs with this equipment

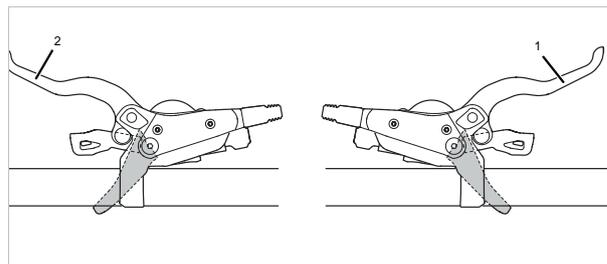


Figure 159: Handbrake, front (2) and rear (1) – SHIMANO brake used as an example

- ▶ Pull the left *handbrake* to apply the front wheel brake.
- ▶ Pull the right handbrake to apply the rear wheel brake.

6.20.2 Using the back-pedal brake

Only applies to pedelecs with this equipment

- 1 Move pedals a little beyond the 3 o'clock and 9 o'clock position.
- 2 Pedal in the opposite direction to the *direction of travel* until the desired speed has been reached.

6.21 Gear shift

The selection of the appropriate gear is a prerequisite for a physically comfortable ride and making sure that the electric drive system functions properly. The ideal pedalling frequency is between 70 and 80 revolutions per minute.

- ▶ Stop pedalling briefly when changing gears. This makes it easier to switch gears and reduces wear on the drivetrain.

6.21.1 Using the derailleur gears

The speed and range can be increased while applying the same force if you select the right gear.

- ✓ Stop pedalling briefly when changing gears. This makes it easier to switch gears and reduces wear on the drivetrain. However, keep the crank moving while switching gears.

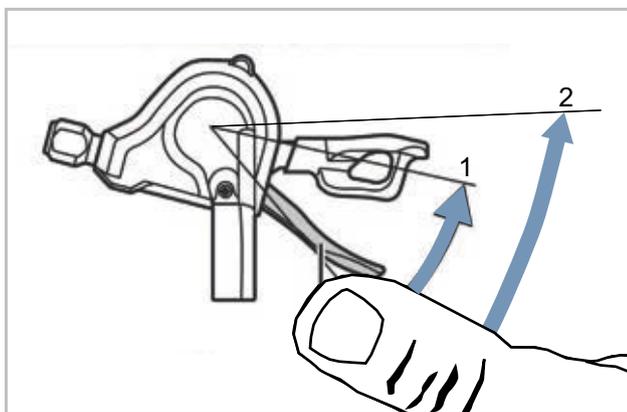


Figure 160: Switching gears with lever A, using gear shift SL-M315 as an example

Lever A switches up from the smallest sprocket to the largest sprocket.

- ▶ Place shifter A in position 1.
- ⇒ System shifts one sprocket higher.
- ▶ Place shifter A in position 2.
- ⇒ System shifts two sprockets higher.

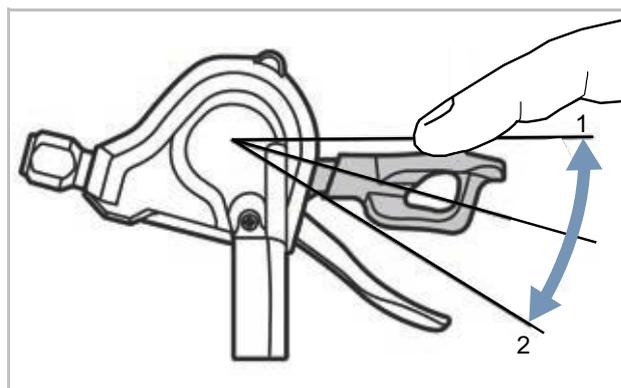


Figure 161: Switching gears with lever B, using gear shift SL-M315 as an example

Lever B switches up from the largest sprocket to the smallest sprocket. There are two ways to switch down a gear:

- ▶ Place shifter B in position 1.
- ⇒ System shifts one sprocket lower.
- ▶ Place shifter B in position 2.
- ⇒ System shifts one sprocket lower.

Switching gears

- ▶ Select the appropriate gear with the gear shift unit.
- ⇒ The gear shift switches gear.
- ⇒ The shifter returns to its original position.
- ▶ Clean and lubricate the rear derailleur if gear changes block.

6.21.2 Using a SHIMANO hub gear

Only applies to pedelecs with this equipment

CAUTION

Crash caused by incorrect use

If the rider applies too much pressure on the pedals during a gear change and activates the shifter or changes several gears at a time, their feet may slip from the pedals. This may cause a crash or flip-over with injuries.

Switching down several gears to a low gear may cause the twist grip outer sleeve to suddenly come off. This will not have an adverse effect on the twist grip's correct functioning since the outer guide returns to its original position after the gear change is complete.

- ▶ Apply little pressure on the pedals while changing gears.
- ▶ Never change more than one gear at a time.

Notice

The interior hub is not completely waterproof. If water gets into the hub, it may rust and the gear switch function may no longer function as a result.

- ▶ Never use the pedelec in places where water may get into the hub.

In rare cases, noises may be heard from the rear derailleur in the hub interior after a gear change. This is normal when gears are changed.

- ▶ Never detach the hub yourself. Contact specialist dealer.

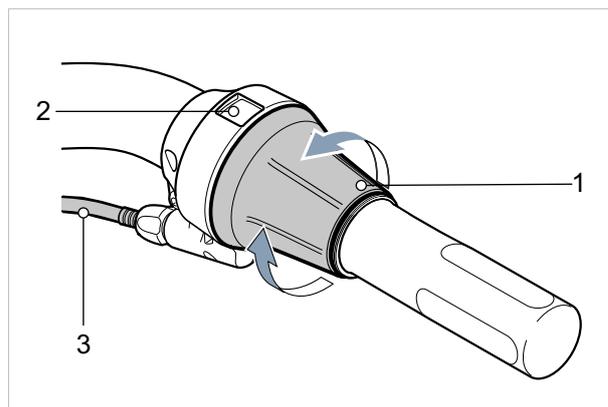


Figure 162: SHIMANO SL-C30000-70 gear shift

- ▶ Turn the twist grip (1) backwards to switch up a gear (4).
- ▶ Turn the twist grip (1) forwards to switch down a gear (2).
- ⇒ The gear shift switches gear.
- ⇒ The screen display (3) shows the changed gear.

6.21.3 Using eShift

eShift refers to the integration of electronic gear shift systems into the electric drive system.

6.21.3.1 Using eShift with SHIMANO DI2 automatic hub gears

Only applies to pedelecs with this equipment

The automatic SHIMANO DI2 hub gear can be used in manual or automatic mode. Use the shifter to change gears in manual mode. In automatic mode, the shift system changes gear automatically depending on the speed, pedalling power and pedalling frequency. You will find how to switch from automatic to manual mode, depending on the shifter used, described in your operating instructions on the on-board computer. If you use the shifter when in automatic mode, the gear system will change to the next gear and it will remain in automatic mode. Manual gear changes in automatic mode influence shift behaviour in the gear system and adjust gear changes to ride performance. If the system is switched on for the first time when a new, unused wheel is used, the system will learn the gears first. To do so, the automatic system changes to the highest/most difficult gear and then switches through all gears during the first ride. The new gear is shown briefly on the on-board computer each time it is changed.

Since the motor detects the gear shift and consequently reduces motor assistance briefly, it is possible to switch gears under load or on hills. If the pedelec is brought to a halt from a speed greater than 10 km/h, the system can automatically switch back to a pre-set START GEAR.

- ▶ Adjust the START GEAR in the system settings if necessary.

6.21.3.2 Using eShift with manual SHIMANO DI2 hub gears

Only applies to pedelecs with this equipment

The new gear is shown briefly on the on-board computer each time it is changed.

Since the motor detects the gear shift and consequently reduces motor assistance briefly, it is possible to switch gears under load or on hills.

If the pedelec is brought to a halt from a speed greater than 10 km/h, the system can automatically switch back to a pre-set START GEAR.

- ▶ Adjust the START GEAR in the system settings if necessary.

6.21.3.3 Using eShift with SHIMANO DI2 automatic hub gears

Only applies to pedelecs with this equipment

Since the motor detects the gear shift and consequently reduces motor assistance briefly, it is possible to switch gears under load or on hills.

- ⇒ The new gear is shown briefly on the on-board computer each time it is changed.

6.22 Use suspension and damping

6.22.1 Locking the suspension

A suspension system is designed to cushion and compensate for unevenness on a surface whether the user is riding on bumpy cycle paths, dirt roads or off road.

A suspension system absorbs a great deal of motor and muscle power during rides uphill or on optimally tarmacked roads. This increases energy consumption and reduces propulsion. It is thus a good idea to lock the suspension on tarmacked roads and when riding uphill.

Some suspension forks thus feature a lockout on the crown or a remote lockout activated on the handlebars.

	Mode	Use
1	OPEN	Setting off
2	Middle position	Uneven terrain
3	LOCK	Uphill, tarmacked roads

6.22.1.1 Locking the SR SUNTOUR suspension fork



Table 47: Lockout on the crown on SR Suntour suspension forks

► Turn lockout (1) on the crown clockwise to LOCK.

⇒ The suspension fork is blocked.

► Turn lockout (1) on the crown anticlockwise to OPEN.

⇒ The suspension fork is open.



Table 48: SR Suntour suspension fork lockout on the handlebars

► Press locking lever (1) on the handlebars.

⇒ The suspension fork is blocked.

► Press release lever (2) on the handlebars.

⇒ The suspension fork is open.

6.22.2 Adjusting the suspension fork compression damper

The compression damper allows the rider to make quick adjustments to the suspension behaviour of the suspension fork to adapt to changes in terrain. It is intended for adjustments made during the ride.

It is a good idea to use the compression damper on

- bumpy sections
- marked shifts of weight at crossings and during cornering and braking.

When placed at an optimum setting, the suspension fork counteracts deflection on hilly terrain, remains higher in its deflection range and helps maintain speed when riding on terrain hilly sections.

The suspension fork also deflects quickly and unhindered when hitting bumps and cushions the bump when placed at an optimum setting. Traction is retained (blue line). The fork responds quickly to the bump. The headset and handlebars rise slightly when absorbing a bump (green line).

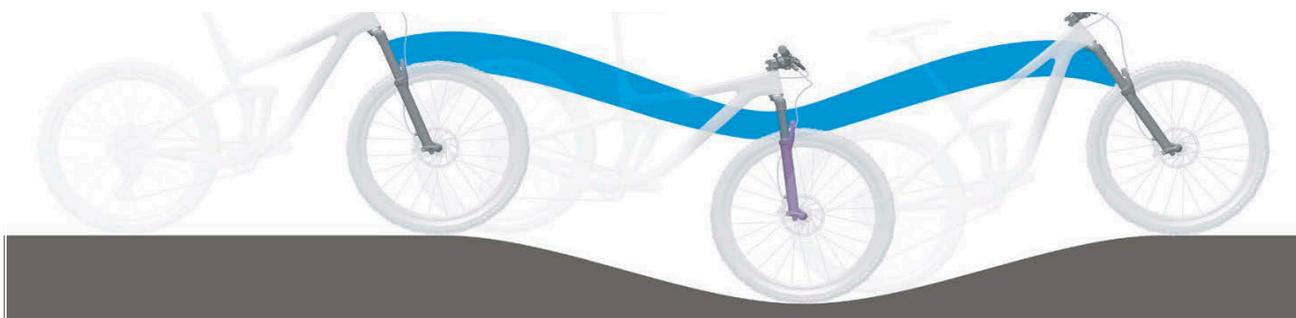


Figure 163: Optimum ride performance on hilly terrain

Compression damper set to hard

- Causes the suspension fork to move higher within the deflection range. This makes it easier for the rider to improve efficiency and maintain momentum over uniformly hilly terrain and around bends.
- Deflection feels somewhat harder on bumpy terrain.

Compression damper set to soft

- Causes the suspension fork to deflect quickly and easily. This makes it easier to maintain speed and momentum when riding on bumpy terrain.
- Deflection may feel somewhat less hard on more rugged terrain.



6.22.2.1 Using SR Suntour high-speed compression damping

A high speed is generated in the suspension fork, e.g. on a mogul slope or during landing after a jump.

The settings on the high-speed damper control the suspension behaviour of the fork during

- stronger impacts
- small, rapid impacts (e.g. stairs or mogul slopes)
- landings after quick, successive jumps.

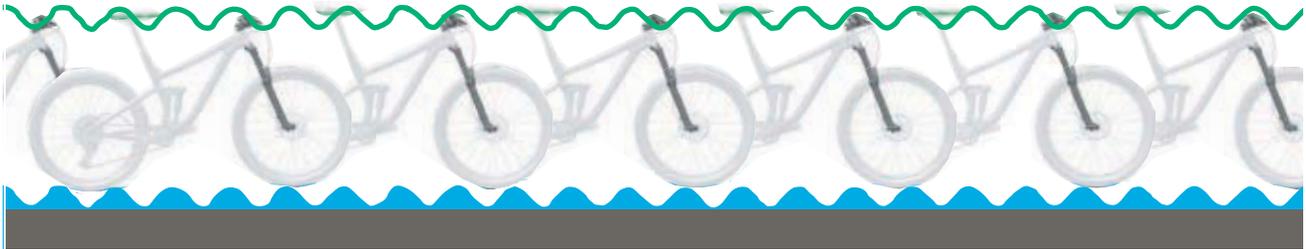


Figure 164: High-speed movements

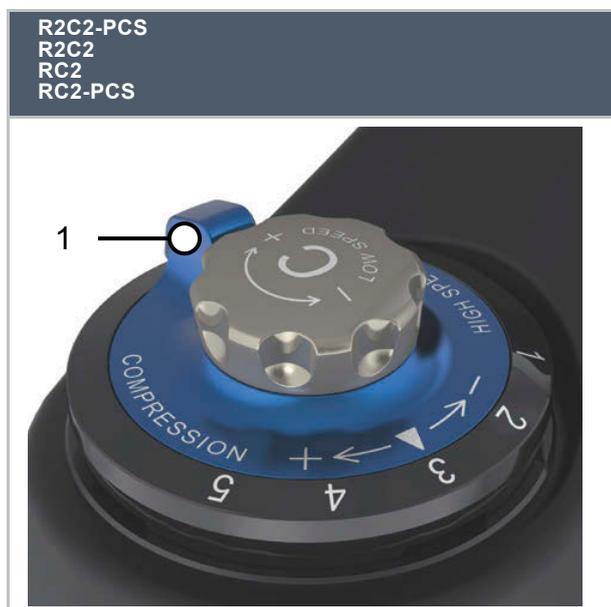


Table 49: High-speed lever (1) on the crown on the SR Suntour suspension fork

- ▶ Turn **high-speed lever (1)** on the crown clockwise gradually.
 - ⇒ The high-speed compression damper is placed in a harder setting.
- ▶ Gradually turn **high-speed lever (1)** on the crown anticlockwise.
 - ⇒ The high-speed compression damper is placed in a softer setting.

6.22.2.2 Using the SR Suntour low-speed compression damping

Low-speed movement in the suspension fork is caused, for example, by riding over bumps.

The settings on the high-speed damper control the suspension behaviour of the fork

- during staggered jumps
- during shifts in the rider's weight
- when force is applied slowly.



Figure 165: Low-speed movements

R2C2-PCS R2C2 RC2 RC2-PCS	RC-PCS RC	RLRC-PCS RLRC	LORC-PCS LORC
			

Table 50: Low-speed lever (1) on the fork crown on the SR Suntour suspension fork

► Gradually turn **low-speed lever (1)** on the crown clockwise.

⇒ The low-speed compression damper is placed in a harder setting.

► Gradually turn **low-speed lever (1)** on the crown anticlockwise.

⇒ The low-speed compression damper is placed in a softer setting.

6.23 Adjusting the suspension fork

- Adjusting the suspension and damping on the suspension fork or on the remote control (suspension fork) while riding:

Use	Position
Suspension	
Downhill rides and uneven terrain	Open or OPEN
Flat, hilly, even or slightly bumpy terrain or uneven roads	Threshold or medium position
Uphill or tarmacked roads	Lock out or LOCK
Damping	
Bumpy terrain	Soft
Uniformly hilly terrain and around bends	Hard

6.23.1 Adjusting suspension fork suspension

Lock

Some suspension forks thus feature a lockout on the fork crown or a remote lockout on the handlebars.

A suspension system is designed to cushion and compensate for unevenness on a surface whether the user is riding on bumpy cycle paths, dirt roads or off road. A suspension system absorbs great deal of motor and muscle power during rides uphill or on optimally tarmacked roads. This increases energy consumption and reduces propulsion. It thus makes sense to lock the suspension on tarmacked roads and when riding uphill.

The lockout setting prevents the suspension fork from deflecting until there is a strong impact force. The suspension fork deflects when a very strong impact or downward movement occurs.

Threshold (optional)

Just like the lockout, the threshold mode prevents the suspension fork from deflecting. The suspension fork deflects when a medium or strong impact or downward force occurs.

6.23.1.1 Locking the SR SUNTOUR suspension fork

Only applies to pedelecs with this equipment

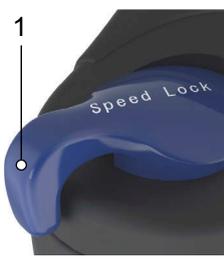
LORC-PCS LORC	LOR	LO	HLO	NLO
				

Table 51: Lockout on the fork crown on SR Suntour suspension forks

► Turn **lockout** (1) on the fork crown clockwise to LOCK.

⇒ The suspension fork is blocked.

► Turn **lockout** (1) on the fork crown anticlockwise to OPEN.

⇒ The suspension fork is open.

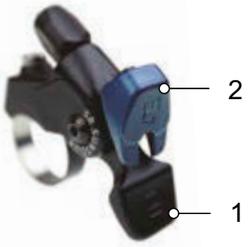
RL22-DUAL-L-2C-22	RL22-SINGLE-L-2C-22	RL22-SINGLE-U-2C-22 RL22-SINGLE-U-2C-32	SL9SC-RLO
			

Table 52: SR Suntour suspension fork lockout on the handlebars

► Press **locking lever** (1) on the handlebars.

⇒ The suspension fork is blocked.

► Press **release lever** (2) on the handlebars.

⇒ The suspension fork is open.

6.23.2 Adjusting the SR Suntour compression damper

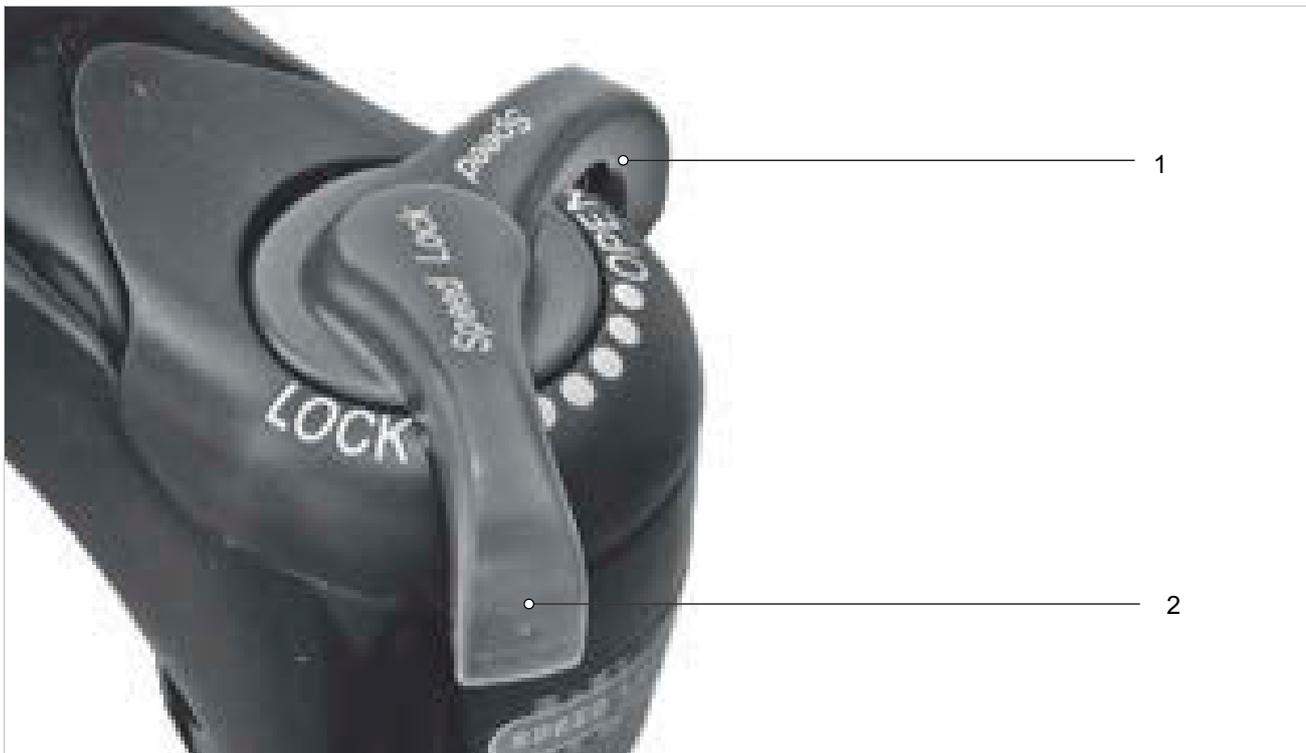


Figure 166: SR SUNTOUR compression adjuster in open (1) and closed (2) position

- ▶ Place **compression adjuster** in the OPEN position.
 - ⇒ The compression adjuster is open.
- ▶ Place **compression adjuster** in the LOCK position.
 - ⇒ The compression adjuster is locked.
- ▶ Position **compression adjuster** between OPEN and LOCK.
 - ⇒ This position allows you to fine-tune the compression adjuster.

We recommend setting the **compression adjuster** to the OPEN position first.

6.24 Folding

Notice

- ▶ Never crush or bend Bowden cables, electric cables or brake cables when folding.

6.24.1 Folding up your pedelec

Only applies to pedelecs with this equipment

The pedelec is folded in eight steps.

- 1 Switch off electric drive system (see [Section 6.17.2](#)).
- 2 Lower kickstand (see [Section 6.25](#)).
- 3 Remove on-board computer (see [Section 6.19.1.1](#)).
- 4 Take out battery (see [Section 6.6.1.1](#), [6.6.2.1](#) or [6.6.3.1](#)).
- 5 Fold pedal up (see [Section 6.24.1.1](#)).
- 6 Fold the stem up (see [Section 6.24.1.2](#) or [6.24.1.3](#)).
- 7 Push in seat post (see [Section 6.24.1.4](#)).
- 8 Fold up the frame (see [Section 6.24.1.5](#)).

6.24.1.1 Folding up the pedal

- 1 Push the pedal against the pedal crank with the foot.

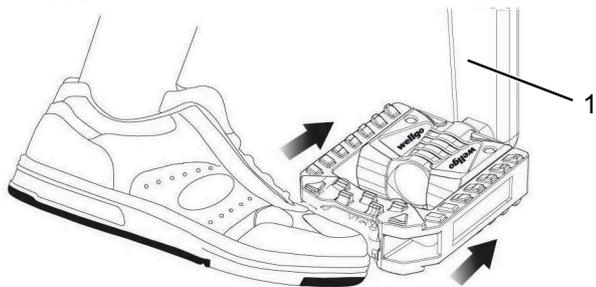


Figure 167: Pushing the pedal against the pedal crank (1)

- 2 Fold the pedal against the pedal crank.

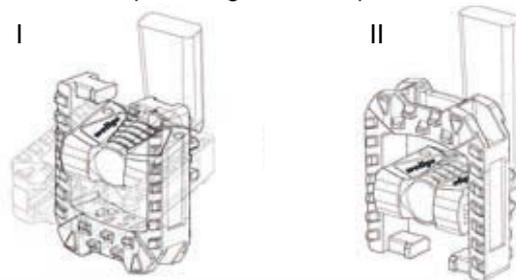


Figure 168: Folding the pedal up (I) or down (II)

6.24.1.2 Folding up the stem, version I

Only applies to pedelecs with this equipment

- 1 Open the clamping lever on the stem quick release.
 - 2 Pull the locking lever on the stem upwards while swivelling it 90° to the right or the left.
- ⇒ You feel the handlebars click into place.
- 3 Push in handlebars.
 - 4 Close clamping lever on the stem quick release.



Figure 169: Opened clamping lever on the stem quick release (3) on the stem (2), version I, with locking lever on the stem (1)

6.24.1.3 Folding up the stem, version II

Only applies to pedelecs with this equipment

- 1 Open the clamping lever on the stem quick release.
- 2 Push the unlocking knob.
- 3 Pivot the handlebars 90° to the right or left.
⇒ You feel the handlebars click into place.
- 4 Close the clamping lever on the stem quick release.



Figure 170: Stem, version II with clamping lever on the stem quick release (1) and unlocking knob (2)

6.24.1.4 Pushing in the seat post

- 1 Open the clamping lever for the quick release on the seat post.
- 2 Push in the saddle to the minimum position.
- 3 Close the clamping lever for the quick release on the seat post.

6.24.1.5 Folding up the frame

- 1 Pivot the frame locking lever upwards.
⇒ The frame clamping lever can be opened freely.
- 2 Open the frame clamping lever.
- 3 Pivot in the frame as far as it will go.

CAUTION

Crash caused by using the opened locking lever incorrectly

The frame will suddenly fold together while the cyclist is riding if the locking lever is open. This will cause a crash with serious injuries.

- ▶ Only use the pedelec with the locking lever closed.



Figure 171: Closed (1) and opened (2) frame locking lever

6.25 Parking

Notice

Heat or direct sunlight can cause the *tyre pressure* to increase above the permitted maximum pressure. This can destroy the *tyres*.

- ▶ Never park the pedelec in the sun.
- ▶ On hot days, regularly check the *tyre pressure* and adjust it as necessary.

Moisture penetrating at low temperatures may impair individual functions due to the open structural design.

- ▶ Always keep the pedelec dry and free from frost.
- ▶ If the pedelec is used at temperatures below 3 °C, the specialist dealer must perform maintenance beforehand and prepare it for winter use.

The pedelec's force of weight may cause the kickstand to sink into soft ground, possibly causing the pedelec to topple over as a result.

- ▶ The pedelec must be parked on firm, level ground only.

- 1 Switch off drive system (see Section 6.17.2).
- 2 After getting off, use your foot to lower the kickstand completely before parking. Ensure that it is stable.
- 3 Park the pedelec carefully and check that it is stable.
- 4 Protect saddle with saddle cover if you park the pedelec outside.
- 5 Lock the pedelec with the bicycle lock.

- 6 Remove battery to protect against theft (see Section 6.6.1.1).
- 7 Clean and service pedelec after every ride; see Section 7.2.

Checklist after each ride

Cleaning		
<input type="checkbox"/>	Lights and reflectors	See Section 7.2.5
<input type="checkbox"/>	Brake	See Section 7.2.5
<input type="checkbox"/>	Suspension fork	See Section 7.2.1
<input type="checkbox"/>	Suspension seat post	See Section 7.2.6
<input type="checkbox"/>	Rear frame damper	See Section 7.2.7
<input type="checkbox"/>	Pedal	See Section 7.2.4
Care		
<input type="checkbox"/>	Suspension fork	See Section 3

6.25.1 Screwing in the quickly adjustable stem

Only applies to pedelecs with this equipment

Screw in the quickly adjustable stem to save space when parking.

- 1 Open stem clamping lever.

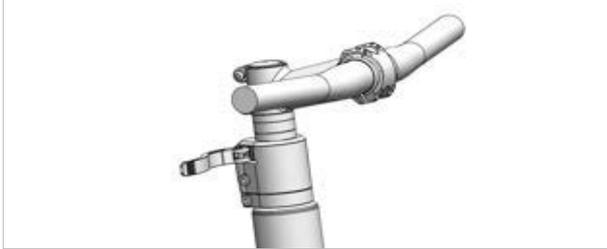


Figure 172: Example of All Up with open stem clamping lever

- 2 Pull handlebars into highest possible position.

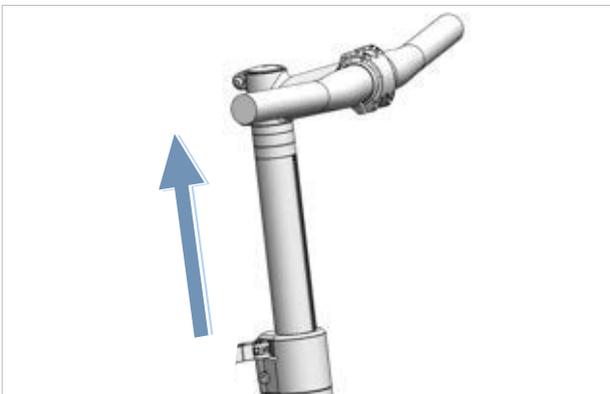


Figure 173: Example of All Up pulled into highest possible position

- 3 Turn handlebars 90° in a clockwise direction.

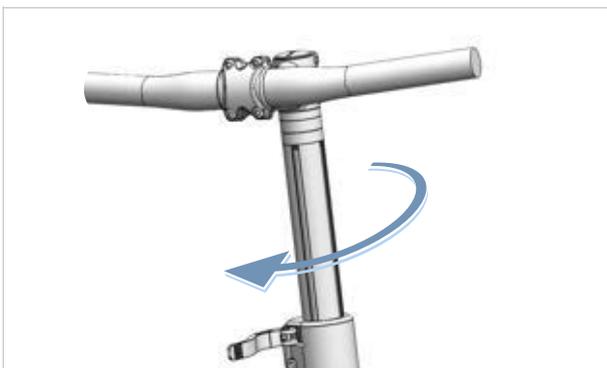


Figure 174: Example of All Up screwed in

- 4 Place handlebars at required height.
- 5 Close stem clamping lever.

6.25.2 Folding up the pedal

- ✓ Clean the pedal (see Section 7.2.4).

- 1 Use two fingers to pull the pedal folding latch (1) downwards and hold in position.

⇒ The folding system is unlocked.

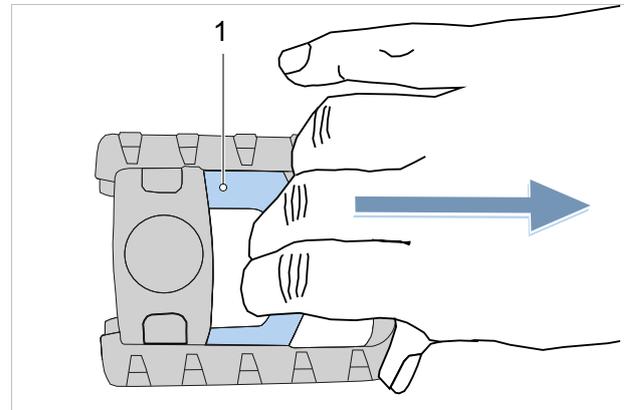


Figure 175: Pulling the pedal folding latch (1) downwards

- 2 Fold the pedal upwards.

- 3 Release your grip to carefully allow the pedal folding latch to return to its original position.

⇒ The pedal is folded away.

6.25.3 Activating the lock function

Only applies to pedelecs with this equipment

- ▶ Remove the on-board computer used during set-up.
- ⇒ The lock function is activated. The drive system now provides no assistance. However, the rider can continue to use the pedelec without assistance.
- ⇒ The drive unit will emit a lock sound (an audible signal) as long as the drive system is switched on.
- ⇒ The lock function status is displayed with a lock icon on the on-board computer for around 3 seconds.

7 Cleaning, maintenance and inspection

- Clean, maintain and inspect pedelec as indicated on checklists.
Complying with these cleaning instructions can increase operational reliability, reduce wear on components, extend the service life of components and ensure safety.

Checklist: Before each ride		
<input type="checkbox"/>	Check everything is sufficiently clean	See Section 7.2
<input type="checkbox"/>	Check guards	See Section 7.1.1
<input type="checkbox"/>	Check battery to ensure it is firmly in place	
<input type="checkbox"/>	Check lights	See Section 7.1.13
<input type="checkbox"/>	Check brake	See Section 7.1.14
<input type="checkbox"/>	Check suspension seat post	See Section 7.1.9
<input type="checkbox"/>	Check pannier rack	See Section 7.1.5
<input type="checkbox"/>	Check bell	See Section 7.1.10
<input type="checkbox"/>	Check handles	See Section 7.1.11
<input type="checkbox"/>	Check rear frame damper	See Section 7.1.4
<input type="checkbox"/>	Check wheel concentricity	See Section 7.1.7
<input type="checkbox"/>	Check frame	See Section 7.1.2
<input type="checkbox"/>	Check quick releases	See Section 7.1.8
<input type="checkbox"/>	Check guards	See Section 7.1.6
<input type="checkbox"/>	Check USB cover	See Section 7.1.12
Checklist: After each ride		
<input type="checkbox"/>	Clean lights	See Section 7.2.1
<input type="checkbox"/>	Clean reflectors	See Section 7.2.1
<input type="checkbox"/>	Clean brake	See Section 7.2.5
<input type="checkbox"/>	Clean suspension fork	See Section 7.2.2
<input type="checkbox"/>	Maintain suspension fork	See Section 3
<input type="checkbox"/>	Clean suspension seat post	See Section 7.2.6
<input type="checkbox"/>	Clean rear frame damper	See Section 7.2.7
<input type="checkbox"/>	Clean the pedals	See Section 7.2.4

Checklist: weekly tasks		
	Clean chain	See Section 7.3.19
	City, folding, cargo and children's bikes and bicycles for young adults	When dry: every 10 days In wet conditions: every 2–6 days
<input type="checkbox"/>	Trekking and racing bikes	When dry: every 140... 200 km In wet conditions: every 100 km
	Mountain bikes	When dry: every 60... 100 km In wet conditions: after every ride
<input type="checkbox"/>	Belt (every 250–300 km)	See Section 7.3.18
	Servicing the chain	See Section 7.4.16 and 7.4.16.1
	City, folding, cargo and children's bikes and bicycles for young adults	When dry: every 10 days In wet conditions: every 2... 6 days
<input type="checkbox"/>	Trekking and racing bikes	When dry: every 140... 200 km In wet conditions: every 100 km
	Mountain bikes	When dry: every 60... 100 km In wet conditions: maintain all the time
<input type="checkbox"/>	Maintain all-round chain guard.	See Section 7.4.16.1
<input type="checkbox"/>	Check tyre pressure (at least once a week)	See Section 7.5.1.1
<input type="checkbox"/>	Check tyres (every 10 days)	See Section 7.5.1.2
<input type="checkbox"/>	Eightpins seat post Refill oil (every 20 hours)	See Section 7.4.19

Checklist: monthly tasks		
<input type="checkbox"/>	Cleaning the battery	See Section 7.3.2
<input type="checkbox"/>	Clean on-board computer	See Section 7.3.1
<input type="checkbox"/>	Clean on-board computer	See Section 7.3.1
<input type="checkbox"/>	Check disc brake linings (once a month or after braking 1,000 times)	See Section 3.3.4.3
<input type="checkbox"/>	Check rim brake brake linings (once a month or after braking 3000 times)	See Section 7.5.1.3
<input type="checkbox"/>	Checking the rim braking surface for wear	See Section 7.5.2.6
<input type="checkbox"/>	Clean handbrake	See Section 7.3.16.1
<input type="checkbox"/>	Clean brake disc	See Section 7.3.17
<input type="checkbox"/>	Check brake disc	See Section 7.5.2.4
<input type="checkbox"/>	Check brake Bowden cables	See Section 7.5.2.3
<input type="checkbox"/>	Clean pannier rack	See Section 7.3.4
<input type="checkbox"/>	Clean handles	See Section 7.3.7
<input type="checkbox"/>	Maintain handles	See Section 7.4.8
<input type="checkbox"/>	Check handbrake	See Section 7.5.2.1
<input type="checkbox"/>	Check hydraulic system	See Section 7.5.2.2
<input type="checkbox"/>	Clean cassette	See Section 7.3.15
<input type="checkbox"/>	Clean chain and all-round chain guard	See Section 7.3.19.1
<input type="checkbox"/>	Clean chain wheels	See Section 7.3.15
<input type="checkbox"/>	Clean leather handles	See Section 7.3.7.1
<input type="checkbox"/>	Maintain leather handles	See Section 7.4.8.2
<input type="checkbox"/>	Clean the leather saddle	See Section 7.3.9.1
<input type="checkbox"/>	Maintain leather saddle	See Section 7.4.11
<input type="checkbox"/>	Clean handlebars	See Section 7.3.6

Checklist: monthly tasks		
<input type="checkbox"/>	Cleaning the motor	See Section 7.3.3
<input type="checkbox"/>	Clean hub	See Section 7.3.12
<input type="checkbox"/>	Cleaning the frame	See Section 7.3.4
<input type="checkbox"/>	Clean tyres	See Section 7.3.10
<input type="checkbox"/>	Check back-pedal brake	See Section 7.5.2.5
<input type="checkbox"/>	Clean saddle	See Section 7.3.9
<input type="checkbox"/>	Clean seat post	See Section 7.3.8
<input type="checkbox"/>	Maintain seat post	See Section 7.4.9
<input type="checkbox"/>	Clean shifter	See Section 7.3.14.1
<input type="checkbox"/>	Cleaning gear shift	See Section 7.3.13
<input type="checkbox"/>	Clean shift cables	See Section 7.3.13
<input type="checkbox"/>	Check disc brake	See Section 7.5.2.4
<input type="checkbox"/>	Clean mudguard	See Section 7.3.4
<input type="checkbox"/>	Clean kickstand	See Section 7.3.4
<input type="checkbox"/>	Clean spokes and spoke nipples	See Section 7.3.11
<input type="checkbox"/>	Maintain spoke nipples	See Section 7.4.13
<input type="checkbox"/>	Clean rigid fork	See Section 7.3.4
<input type="checkbox"/>	Clean transmission	See Section 7.3.13
<input type="checkbox"/>	Clean front derailleur	See Section 7.3.15
<input type="checkbox"/>	Clean stem	See Section 7.3.5

Checklist: Quarterly tasks		
<input type="checkbox"/>	Check brake pressure point	See Section 7.5.2.1
<input type="checkbox"/>	Check rim brake (100 hours trip time or every 2,000 km)	See Section 7.5.2.6
<input type="checkbox"/>	Checking the spokes	See Section 7.5.1.3

Checklist: Tasks performed at least every six months (or every 1,000 km)	
<input type="checkbox"/>	Check Bowden cables gear shift See Section 7.5.10.2
<input type="checkbox"/>	Maintain handbrake See Section 7.4.18.1
<input type="checkbox"/>	Maintain carbon seat post See Section 7.4.9.2
<input type="checkbox"/>	Check gear shift electric cables See Section 7.5.10.1
<input type="checkbox"/>	Maintain suspension seat post See Section 7.4.9.1
<input type="checkbox"/>	Maintain rims See Section 7.4.10
<input type="checkbox"/>	Check rims See Section 7.5.1.3
<input type="checkbox"/>	Check rim hooks See Section 7.5.1.3
<input type="checkbox"/>	Maintain fork See Section 7.4.2
<input type="checkbox"/>	Check gear shift See Section 7.5.10
<input type="checkbox"/>	Maintain pannier rack See Section 7.4.3
<input type="checkbox"/>	Check chain See Section 7.5.10
<input type="checkbox"/>	Check derailleur gears See Section 7.5.10
<input type="checkbox"/>	Check chain tension See Section 7.5.3.1
<input type="checkbox"/>	Check wheel See Section 7.5.1
<input type="checkbox"/>	Maintain handlebars See Section 7.4.7
<input type="checkbox"/>	Check handlebars See Section 7.5.6
<input type="checkbox"/>	Check light See Section 7.5.4
<input type="checkbox"/>	Maintain hub See Section 7.4.12
<input type="checkbox"/>	Check hub See Section 7.5.10.4
<input type="checkbox"/>	Check nipple holes See Section 7.5.1.4
<input type="checkbox"/>	Maintain pedals See Section 7.4.15
<input type="checkbox"/>	Check pedal. See Section 7.5.8
<input type="checkbox"/>	Maintain frame See Section 7.4.1
<input type="checkbox"/>	Check belt tension See Section 7.5.4.3
<input type="checkbox"/>	Check saddle See Section 7.5.7
<input type="checkbox"/>	Maintain shifter See Section 7.4.14.2
<input type="checkbox"/>	Maintain rear derailleur articulated shaft See Section 7.4.14.1
<input type="checkbox"/>	Maintain rear derailleur jockey wheels See Section 7.4.14.1
<input type="checkbox"/>	Maintain kickstand See Section 7.4.5
<input type="checkbox"/>	Check kickstand stability
<input type="checkbox"/>	Check steering headset See Section 8.5.6

Checklist: Tasks performed at least every six months (or every 1,000 km)	
<input type="checkbox"/>	Servicing the stem See Section 7.4.6
<input type="checkbox"/>	Checking the stem See Section 7.5.5

Checklist: Annual tasks (or every 2000 km)	
<input type="checkbox"/>	Adjust hub with cone bearing See Section 8.5.6
<input type="checkbox"/>	Check nipple well (every 1,000 hours or every 2,000 km) See Section 7.5.1.5

 **WARNING**
Crash caused by brake failure

Oil or lubricant on the brake disc in a disc brake or on the rim of a rim brake can cause the brake to fail completely. This may cause a crash with serious injuries.

- ▶ Never allow oil or lubricant to come into contact with the brake disc or brake linings or on the rim of a rim brake.
- ▶ If the brake linings have come into contact with oil or lubricant, contact specialist dealer to have the components cleaned or replaced.
- ▶ After cleaning, servicing or repair, carry out a few test brake applications.

The brake system is not designed for use on a pedelec which is placed on its side or turned upside down. The brake may not function correctly as a result. This can cause a crash, which may result in injuries.

- ▶ If pedelec has been placed on its side or turned upside down, apply the brakes a couple of times before setting off to ensure they work as normal

The brake seals are unable to withstand high pressures. Damaged brakes can fail and cause an accident with injury.

- ▶ Never clean the pedelec with a pressure washer or compressed air.

Take great care when using a hosepipe. Never point the water jet directly at the seal section.

 **CAUTION**
Crash and falling caused by unintentional activation

There is a risk of injury if the electric drive system is activated unintentionally.

- ▶ Remove the battery before cleaning.

Notice

Water may enter the inside of the bearings if you use a steam jet. This dilutes the lubricant inside, the friction increases and, as a result, the bearings are permanently damaged in the long term. Water may also penetrate the electric components and damage them permanently.

- ▶ Never clean pedelec with a pressure washer, water jet or compressed air.

Greased parts, such as the seat post, the handlebars or the stem, may no longer be safely and reliably clamped.

- ▶ Never apply grease or oil to parts which are clamped.

Harsh cleaning agents such as acetone, methylene and trichloroethylene and solvents such as thinners, alcohol and corrosion protection can attack pedelec components and damage them permanently.

- ▶ Use approved care and cleaning products only.

7.1 Before each ride

Complying with these cleaning instructions is the only way to reduce wear on components, increase the operating hours and guarantee safety.

7.1.1 Checking the guards

The chain or belt guards, mudguards or the motor cover may break and fall off when the pedelec is transported or parked outside.

- ▶ Check that all guards are in place.
- ▶ Take pedelec out of service if a guard is damaged or missing. Contact specialist dealer.

7.1.2 Checking the frame

- ▶ Check frame for cracks, warping and damage to the paintwork.
- ▶ If there are any cracks, warping or damage to the paintwork, remove the pedelec from service. Contact specialist dealer.

7.1.3 Checking the fork

- ▶ Check fork for cracks, warping, tarnished components, leaked oil and damage to the paintwork. Also look at hidden parts on the underside.
- ⇒ If there are any cracks, warping, tarnished components, leaked oil or damage to the paintwork, remove the pedelec from service. Contact specialist dealer.

7.1.4 Checking the rear frame damper

- ▶ Check rear frame damper for cracks, warping, tarnished components, leaked oil and damage to the paintwork. Also look at hidden parts on the underside.
- ⇒ If there are any cracks, warping, tarnished components, leaked oil or damage to the paintwork, remove the pedelec from service. Contact specialist dealer.

7.1.5 Checking the pannier rack

- 1 Hold onto pedelec by its frame. Hold onto pannier rack with the other hand.
- 2 Move the pannier rack backwards and forwards to check that all screw connections are firmly in place.
 - ⇒ Tighten loose screws.
 - ⇒ Attach loose baskets permanently with a basket bracket or cable ties.

7.1.6 Checking the mudguards

- 1 Hold onto pedelec by its frame. Hold onto mudguard rack with the other hand.
- 2 Move the mudguard backwards and forwards to check that all screw connections are firmly in place.
 - ⇒ Tighten loose screws.

7.1.7 Check wheel concentricity

- ▶ Lift the front and rear wheels one after the other and spin each wheel when lifted.
- ⇒ If the wheel is loose or crooked when it turns, take pedelec out of service. Contact specialist dealer.

7.1.8 Checking the quick releases

- ▶ Check quick releases to ensure that all quick releases are firmly in their fully closed end position.
- ⇒ If a quick release is not firmly in its closed end position, open quick release and place in its end position.
- ⇒ If the quick release cannot be firmly placed in its end position, take pedelec out of service. Contact specialist dealer.

7.1.9 Checking the suspension seat post

- ▶ Deflect and let the suspension seat post rebound.
- ⇒ If you hear unusual noises when the suspension seat post deflects and rebounds, or it yields without any resistance, take pedelec out of service. Contact specialist dealer.

7.1.10 Checking the bell

- 1 Press the bell button downwards.
 - 2 Let button spring back.
- ⇒ If you do not hear a clear, distinct ring of the bell, replace bell. Contact specialist dealer.

7.1.11 Checking the handles

- ▶ Check the handles are firmly in place.
- ⇒ Screw loose handles firmly into place.

7.1.12 Checking the USB cover

- ⇒ If featured, check the position of the *cover on the USB port* on a regular basis and adjust if necessary.

7.1.13 Checking the riding light

- 1 Switch light on.
 - 2 Check that the headlight and rear light come on.
- ⇒ If the headlight and rear lights do not come on, take pedelec out of service. Contact specialist dealer.

7.1.14 Checking the brake

- 1 Pull both handbrakes when stationary.
 - 2 Push the pedals.
- ⇒ If no resistance is generated in the handbrake's usual position, take pedelec out of service. Contact specialist dealer.
 - ⇒ If the brake is losing fluid, take pedelec out of service. Contact specialist dealer.

7.2 After each ride

Complying with these cleaning instructions is the only way to reduce wear on components, increase the operating hours and guarantee safety.

The following items should be ready for use to clean the pedelec after each ride:

Tool		Cleaning agent	
 Cloth	 Bucket	 Water	 Dish-washing liquid
 Brush	 Fork oil	 Silicone or Teflon oil	 Acid-free lubricating grease

Table 53: Required tools and cleaning agents after each ride

7.2.1 Cleaning the riding light and reflectors



- 1 Clean headlight, rear light and reflectors with a damp cloth.

7.2.2 Cleaning the suspension fork



- 1 Remove dirt and deposits from the stanchions and deflector seals with a damp cloth. Check stanchions for dents, scratches, staining or leaking oil.
- 2 Lubricate the dust seals and stanchions with a few drops of silicone spray.
- 3 Maintain the suspension fork after cleaning.

7.2.3 Maintaining the suspension fork



- Treat dust seals with fork oil.

7.2.4 Cleaning the pedals



- Clean pedals with a brush and soapy water.

7.2.5 Cleaning the brake



- Clean dirt on the rim and brake components with a slightly dampened cloth.

7.2.6 Cleaning the suspension seat post



- Clean dirt on the articulated joints with a slightly dampened cloth immediately after a ride.

7.2.7 Cleaning the rear frame damper



- Clean dirt on the articulated joints with a slightly dampened cloth immediately after a ride.

7.3 Basic cleaning

Complying with these basic cleaning instructions is the only way to reduce wear on components, increase the operating hours and guarantee safety.

The following are required for basic cleaning:

Tool		Cleaning agent	
 Gloves	 Toothbrush	 Water	 Lubricant
 Cloth	 Paintbrush	 Dish-washing liquid	 Brake cleaner
 Sponge	 Watering can	 Degreaser	 Leather cleaner
 Brushes	 Bucket		

Table 54: Required tools and cleaning agents for basic cleaning

- ✓ Remove battery and on-board computer before thorough cleaning.

7.3.1 Cleaning the on-board computer and control panel



Notice

If water enters the on-board computer, it will be permanently damaged.

- ▶ Never immerse the on-board computer in water.
 - ▶ Never use a cleaning agent.
-
- ▶ Carefully clean the on-board computer and control panel with a soft, damp cloth.

7.3.2 Cleaning the battery



CAUTION

Risk of fire and explosion due to penetration by water

The battery is only protected from simple spray water. Penetration by water can cause a short circuit. The battery may self-ignite and explode.

- ▶ Keep contacts dry and clean.
- ▶ Never immerse the battery in water.

Notice

- ▶ Never use a cleaning agent.

- 1 Clean the battery electrical connections with a dry cloth or paintbrush only.
- 2 Wipe off the decorative sides with a damp cloth.

7.3.3 Cleaning the motor



Notice

If water enters the motor, it will be permanently damaged.

- ▶ Never open the motor.
 - ▶ Never immerse the motor in water.
 - ▶ Never use cleaning agents.
-
- ▶ Carefully clean the motor on the outside with a soft, damp cloth.

7.3.4 Cleaning the frame, fork, pannier rack, guards and kickstand



- 1 Soak the components with dish-washing detergent if the dirt is thick and ingrained.
- 2 After leaving it to soak for a short time, remove the dirt and mud with a sponge, brush and toothbrushes.
- 3 Rinse off the components with water from a watering can.
- 4 Wipe away oil stains with a degreaser.

7.3.5 Cleaning the stem



- 1 Clean stem with a cloth and soapy water.
- 2 Rinse off component with water from a watering can.

7.3.6 Cleaning the handlebars



- 1 Clean handlebars, including handles and all gears or twist grip shifter, with a cloth and soapy water.
- 2 Rinse off component with water from a watering can.

7.3.7 Cleaning the handles



- 1 Clean handles with sponge, water and soapy water.
- 2 Rinse off component with water from a watering can.
- 3 Care for rubber handles after cleaning (see Section [7.4.8.1](#)).

7.3.7.1 Cleaning leather handles



Leather is a natural product and has similar properties to human skin. Regular cleaning and care help to prevent leather dehydrating, fading or becoming brittle or stained.

- 1 Remove dirt with a soft, damp cloth.
- 2 Remove stubborn stains with a leather cleaner.
- 3 Care for leather handles after cleaning (see Section [7.4.8.2](#)).

7.3.8 Cleaning the seat post



- 1 Clean seat post with a cloth and soapy water.
- 2 Rinse off component with water from a watering can.
- 3 Wipe away any grease or assembly paste residue with a cloth and degreaser.

7.3.9 Cleaning the saddle



- 1 Clean the saddle with lukewarm water and a cloth dampened with soapy water.
- 2 Rinse off component with water from a watering can.

7.3.9.1 Cleaning the leather saddle



Leather is a natural product and has similar properties to human skin. Regular cleaning and care help to prevent leather dehydrating, fading or becoming brittle or stained.

- 1 Remove dirt with a soft, damp cloth.
- 2 Remove stubborn stains with a leather cleaner.
- 3 Care for leather saddle after cleaning (see Section [7.4.11](#)).

7.3.10 Cleaning the tyres



- 1 Clean tyres with a sponge, a brush and soap cleaner.
- 2 Rinse off component with water from a watering can.
- 3 Remove any embedded chips and small stones.

7.3.11 Cleaning the spokes and spoke nipples

- 1 Clean spokes from the inside to the outside with a sponge, brush and soapy water.
- 2 Clean rim with a sponge.
- 3 Rinse off component with water from a watering can.
- 4 Care for spoke nipples after cleaning (see Section [7.4.13](#)).

7.3.12 Cleaning the hub



- 1 Put on protective gloves.
- 2 Remove dirt from hub with a sponge and soapy water.
- 3 Rinse off component with water from a watering can.
- 4 Wipe off oily dirt with a degreaser and a cloth.

7.3.13 Cleaning the switching elements



- 1 Clean gear shift and shift cables with water, a brush and dish-washing detergent.
- 2 Rinse off component with water from a watering can.

7.3.14 Cleaning the SRAM AXS rear derailleur



Notice

The battery will be permanently damaged if water enters the rear derailleur battery or the battery mount.

- ▶ If fitted, remove the rear derailleur battery from the SRAM rear derailleur and insert the battery separator into the rear derailleur before cleaning.
 - ▶ Never immerse the rear derailleur in water.
 - ▶ Never use acidic or degreasing agents on the electrical components.
 - ▶ Never use chemical cleaning agents or solvents as they can destroy the plastic components.
-
- ▶ Clean all derailleur components with a damp cloth.

7.3.14.1 Cleaning the shifter



- Carefully clean shifter with a damp, soft cloth.

7.3.15 Cleaning the cassette, chain wheels and front derailleur



- 1 Put on protective gloves.
- 2 Spray cassette, chain wheels and front derailleur with degreasing agent.
- 3 Clean coarse dirt with a brush after soaking for a short time.
- 4 Wash down all parts with dish-washing detergent and a toothbrush.
- 5 Rinse off component with water from a watering can.

7.3.16 Cleaning the brake

7.3.16.1 Cleaning the handbrake



- Carefully clean the handbrake with a damp, soft cloth.

7.3.17 Cleaning the brake disc



Notice

- Protect brake disc against lubricants and grease from hands.

- 1 Put on protective gloves.
- 2 Spray brake disc with brake disc cleaning spray.
- 3 Wipe with a cloth.

7.3.18 Cleaning the belt



Notice

- Never use aggressive (acid-based) cleaners, rust removers or degreasers when cleaning the belt.

- 1 Dampen a cloth with soapy water. Place the cloth on the belt.
- 2 Hold and apply slight pressure while slowly turning the rear wheel so that the belt passes through the cloth.

7.3.19 Cleaning the chain



Notice

- ▶ Never use aggressive (acid-based) cleaners, rust removers or degreasers when cleaning the chain.
- ▶ Never use gun oil or rust remover spray.
- ▶ Never use chain cleaning devices or chain cleaning baths.
- ▶ Have chain with all-round guard cleaned and cared for during major inspection.

✓ Place newspaper or paper towels underneath to collect dirt.

- 1 Slightly dampen a brush with dish-washing liquid. Brush both sides of the chain.
- 2 Dampen a cloth with soapy water. Place the cloth on the chain.
- 3 Hold and apply slight pressure while slowly turning the rear wheel, so the chain passes through the cloth.
- 4 Wipe off oily, dirty chains thoroughly with a cloth and degreaser.
- 5 Care for the chain after cleaning (see Section [7.4.16](#)).

7.3.19.1 Cleaning the chain, including all-round chain guard



Notice

The chain guard must be removed before cleaning. Contact specialist dealer.

- ▶ Clean water hole on the chain guard lower surface.
- ▶ Care for the chain after cleaning (see Section [7.4.16.1](#)).

7.4 Maintenance

Complying with these servicing instructions is the only way to reduce wear on components, increase the operating hours and guarantee safety.

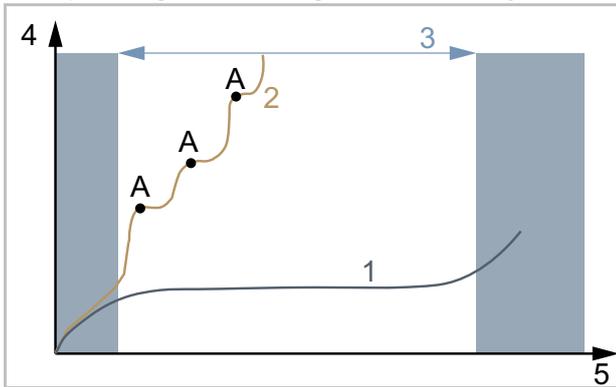


Figure 176: Diagram showing wear, operating hours (5) vs. material abrasion (4)

The service life (3) of an optimally serviced drive chain (1) is almost three times as long with lubrication (A) compared to a drive chain (2) lubricated on an irregular basis.

These tools and cleaning agents are required for servicing:

Tool		Cleaning agent	
 Cloth	 Toothbrush	 Frame wax spray	 Silicone or Teflon oil
		 Acid-free lubricating grease	 Fork oil
		 Teflon spray	 Spray oil
		 Chain oil	 Leather care product
		 Battery terminal grease	

Table 55: Required tools and cleaning agents for servicing

7.4.1 Maintain frame



Notice

- ▶ Hard wax polish and protection wax are particularly resistant on gloss paintwork. These car accessory retail products are unsuitable for matt paint finishes.
- ▶ Try wax spray out on a small spot before application.

- 1 Dry frame with a cloth.
- 2 Spray frame with spray wax and leave to dry.
- 3 Wipe away any wax residue with a cloth.

7.4.2 Maintain fork



Notice

- ▶ Hard wax polish and protection wax are particularly resistant on gloss paintwork. These car accessory retail products are unsuitable for matt paint finishes.
- ▶ Try wax spray out on a small spot before application.

- 1 Dry fork with a cloth.
- 2 Spray frame care oil on frame and leave to dry.
- 3 Wipe away any wax residue with a cloth.

7.4.3 Maintain pannier rack



- 1 Dry pannier rack with a cloth.
- 2 Spray pannier rack with spray wax and leave to dry.
- 3 Wipe pannier rack with a cloth.
- 4 Protect chafing points on panniers with adhesive film. Replace worn adhesive film.
- 5 Maintain coil springs with silicone spray or wax spray from time to time.

7.4.4 Maintain mudguard



- Depending on the requirements for the material in the mudguard, apply hard wax polish, metal polish or a plastic care product as per the product instructions.

7.4.5 Servicing the kickstand



- 1 Dry kickstand with a cloth.
- 2 Spray kickstand rack with spray wax and leave to dry.
- 3 Wipe down kickstand with a cloth.
- 4 Lubricate the kickstand joints with spray oil.

7.4.6 Maintaining the stem



- 1 Spray painted and polished metal surfaces with wax spray and leave to dry.
- 2 Wipe away any wax residue with a cloth.
- 3 Apply silicone or Teflon oil to the stem shaft tube and the quick release lever pivot point with a cloth.
- 4 If you have a Speedlifter Twist, also apply oil to the unlocking bolt groove in the Speedlifter body.
- 5 Apply a little acid-free lubricant grease between the stem quick release lever and the sliding piece to reduce the quick release lever operating force.
- 6 If you have a stem with a cone clamp, apply a new protective layer of assembly paste onto the stem and fork steerer contact point once a year.

7.4.7 Maintaining the handlebars



- 1 Spray painted and polished metal surfaces with wax spray and leave to dry.
- 2 Wipe away any wax residue with a cloth.

7.4.8 Maintaining the handles

7.4.8.1 Maintaining rubber handles

- 1 Apply talcum powder to sticky rubber handles.

Notice

- ▶ Never apply talcum powder to leather or foam handles.

7.4.8.2 Maintaining the leather handles



Standard leather care products keep leather smooth and resistant, brighten its appearance and improve or replace stain protection.

- 1 Try leather care product out on a less visible spot before use.
- 2 Care for leather handles with a leather care product.

7.4.9 Maintaining the seat post

- 1 Carefully preserve screw connections with wax spray. In doing so, ensure that no wax is applied to the metal contact surfaces.
- 2 Replace the assembly paste protective layer on the metal contact surfaces on the seat post and seat tube every year.

7.4.9.1 Maintaining the suspension seat post



- 1 Lubricate articulated joints with spray oil.
- 2 Deflect and let the suspension seat post rebound five times. Remove any surplus lubricant with a clean cloth.

7.4.9.2 Maintaining the carbon seat post



Notice

Rain and puddle water can cause contact corrosion if carbon seat posts are used in an aluminium frame without protective assembly paste. It may then take a great deal of force to remove the seat post. The carbon seat post may break as a result.

- 1 Take out the carbon seat post.
- 2 Remove old assembly paste with a cloth.
- 3 Apply new assembly paste with a cloth.
- 4 Re-insert the carbon seat post.

7.4.10 Maintaining the rims



- ▶ Care for chrome rims, stainless steel rims and polished aluminium with chrome or metal polish. Never maintain the brake surface with polish.

7.4.11 Maintaining the leather saddle



Standard leather care products keep leather smooth and resistant, brighten its appearance and improve or replace stain protection.

- 1 Try leather care product out on a less visible spot before use.
- 2 Care for leather saddle from below with a leather care product. Only maintain the top of leather saddles with a leather care product if they are badly worn and dried-out.
- 3 Avoid wearing light-coloured trousers after care due to staining.

7.4.12 Maintaining the hub



- 1 Apply wax spray especially around the spoke holes. In doing so, ensure that no wax is applied to brake parts.
- 2 Treat rubber seals with a cloth with one or two drops of silicone spray. Never use oil if you have disc brakes.

7.4.13 Maintaining the spoke nipples



- 1 Apply wax spray onto the spoke nipples from the rim side.
- 2 Treat heavily corroded spoke nipples with a drop of penetrating or special care oil.

7.4.14 Maintaining the gear shift

7.4.14.1 Maintaining the rear derailleur articulated shafts and jockey wheel



- ▶ Treat front and rear derailleur articulated shafts and jockey wheels with Teflon spray.

7.4.14.2 Maintaining the shifter



Notice

- ▶ Never treat shifters with degreaser or penetrating oil spray.
- ▶ Lubricate articulated joints and mechanical parts which are accessible from outside with a few drops of spray oil or precision mechanics oil.

7.4.15 Maintaining the pedals



- 1 Treat pedals with spray oil. In doing so, ensure that no lubricant is applied to the pedal surfaces.
- 2 Lubricate seals and mechanical parts sparingly with a few drops of oil.
- 3 Remove any surplus lubricant with a clean cloth.
- 4 Spray metal foot rests with silicone spray.

7.4.16 Maintaining the chain



- ✓ Place newspaper or paper towels underneath to collect chain oil.
- 1 Lift rear wheel.
- 2 Turn the crank briskly in an anti-clockwise direction.
- 3 Use slight finger pressure to the chain oil bottle to apply a wafer-thin thread of oil to the chain links. The faster the crank is turned, the thinner the threads of oil will be.

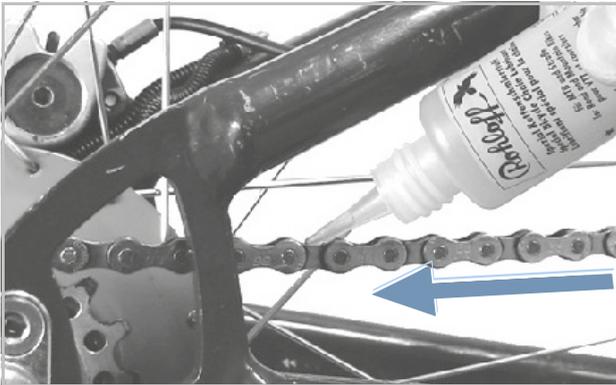


Figure 177: Lubricating the chain

- 4 Remove excessive chain oil with a cloth. If you apply too much oil, it will make the chain all the dirtier at a later point in time.
- 5 Leave chain oil to penetrate into the chain links for a few hours or overnight.

7.4.16.1 Maintaining the chain and all-round chain guard



- ✓ Place newspaper or paper towels underneath to collect chain oil.
- 1 Lift rear wheel.
- 2 Turn the crank briskly in an anti-clockwise direction.
- 3 Use slight finger pressure to the chain oil bottle to apply a wafer-thin thread of oil onto the chain links through the oil hole on the upper surface of the chain guard. The faster the crank is turned, the thinner the threads of oil will be.
- 4 Remove excessive chain oil with a cloth. If you apply too much oil, it will make the chain all the dirtier at a later point in time.
- 5 Leave chain oil to penetrate into the chain links for a few hours or overnight.

7.4.17 Maintaining the battery



- ▶ Grease plug terminals on the battery with terminal grease or contact spray from time to time.

7.4.18 Maintaining the brake

7.4.18.1 Maintaining the handbrake



Notice

- ▶ Never treat brake handbrake with degreaser or penetrating oil spray.
- ▶ Lubricate articulated joints and mechanical parts which are accessible from outside with a few drops of spray oil or precision mechanics oil.

7.4.19 Lubricating the Eightpins seat post tube

- ▶ Use a 2.5 ml syringe to carefully fill Eightpins Fluid V3 very slowly into the lubricating nipple on the outer tube.



Figure 178: Lubricating the Eightpins seat post

Notice

- ▶ Fill a maximum of 2.5 ml since otherwise the reservoir inside will overflow and the oil will spill into the frame.

7.5 Inspection

The following tools are required for an inspection:

	Gloves
	Ring spanners 8 mm, 9 mm, 10 mm, 13 mm, 14 mm and 15 mm
	Torque spanner Working range 5... 40 Nm
	by.schulz handlebars: TORX® bits: T50, T55, and T60
	Hex key 2 mm, 2.5 mm, 3 mm, 4 mm, 5 mm, 6 mm and 8 mm
	Phillips screwdriver
	Slotted-head screwdriver

Table 56: Tools required for inspection

7.5.1 Checking the wheel

- 1 Hold pedelec.
- 2 Hold onto the front or rear wheel and try to move the wheel sideways. In doing so, check to see if the wheel nuts or quick releases move.
 - ⇒ If the wheel moves or the wheel nut or quick release moves sideways, take pedelec out of service. Contact specialist dealer.
- 3 Lift pedelec slightly. Turn front or rear wheel. In doing so, check whether the wheel deflects sideways or outwards.
 - ⇒ If the wheel deflects sideways or outwards, take pedelec out of service. Contact specialist dealer.

7.5.1.1 Checking tyre pressure

Notice

If the tyre pressure is too low in the tyre, the tyre does not achieve its load bearing capacity. The tyre is not stable and may come off the rim.

If the tyre pressure is too high, the tyre may burst.

Tyres are wear parts and wear away due to fatigue, storage, environmental influences or mechanical impacts. Only optimum tyre pressure will guarantee greater safety, lower rolling resistance, effective protection against punctures and a longer service life.

Air loss

Even the most airtight tube will lose pressure on a continuous basis since the air pressures in a pedelec tyre are significantly higher and the wall thicknesses significantly finer than in a car tyre. Pressure loss of 1 bar per month can be regarded as normal. During this process, the pressure loss is significantly faster at high pressures and significantly slower at low pressures.

Checking tyre pressure

The permitted pressure range is indicated on the side of the tyre.



Figure 179: Tyre pressure specification in bar (1) and psi (2)

- ▶ Verify tyre pressure against the value noted in the pedelec pass every 10 days as a minimum.

Dunlop valve**Only applies to pedelecs with this equipment**

The tyre pressure cannot be measured on the simple Dunlop valve. You thus measure the tyre pressure in the filling hose while slowly pumping the bicycle air pump.

- ✓ It is recommendable to use a bicycle air pump with a pressure gauge.
- 1 Unscrew and remove the valve cap.
- 2 Undo the rim nuts.
- 3 Connect the bicycle air pump.
- 4 Pump up the tyre slowly and pay attention to the tyre pressure in the process.
- 5 Correct the tyre pressure to meet the specified value in the Pedelec pass.
- 6 If the tyre pressure is too high, unfasten the union nut, let air out and re-tighten the union nut.
- 7 Remove the bicycle air pump.
- 8 Screw the valve cap tight.
- 9 Screw the rim nut gently against the rim with the tips of your fingers.
- ⇒ Correct tyre pressure if necessary (see section 6.5.8.2).

Schrader valve**Only applies to pedelecs with this equipment**

- ✓ It is recommended to use an air pump at a filling station or a modern bicycle air with a pressure gauge. Older and simple bicycle air pumps are unsuitable for filling tyres via a Schrader valve.
- 1 Unscrew and remove the valve cap.
- 2 Undo the rim nuts.
- 3 Connect the bicycle air pump.
- 4 Pump up the tyre slowly and pay attention to the tyre pressure in the process.
- ⇒ The tyre pressure has been adjusted as per the specifications.
- 5 Remove the bicycle air pump.
- 6 Screw the valve cap tight.
- 7 Screw the rim nut gently against the rim with the tips of your fingers.
- ⇒ Correct tyre pressure if necessary (see section 6.5.8.2).

Presta valve**Only applies to pedelecs with this equipment**

- ✓ It is recommendable to use a bicycle air pump with a pressure gauge. You must observe the bicycle air pump operating instructions.
- 1 Unscrew and remove the valve cap.
- 2 Open the knurled nut around four turns.
- 3 Carefully attach the bicycle air pump so that you do not bend the valve insert.
- 4 Pump up the tyre slowly and pay attention to the tyre pressure in the process.
- 5 Correct the tyre pressure as per the specifications on the tyre.
- 6 Remove the bicycle air pump.
- 7 Tighten the knurled nut with your fingers.
- 8 Screw the valve cap tight.
- 9 Screw the knurled nut gently against the rim with the tips of your fingers.
- ⇒ Correct tyre pressure if necessary (see section 6.5.8.2).

7.5.1.2 Checking the tyres

The tread is far less important for bicycle tyres than it is for car tyres, for example. Consequently, tyres can still be used with a worn tread with the exception of tyres on mountain bikes.

- 1 Check the tread for wear. The tyre is worn if the anti-puncture protection or the carcass cords are visible.

Since resistance to punctures also depends on the thickness of the tread, it may make sense to change the tyre at an earlier stage.

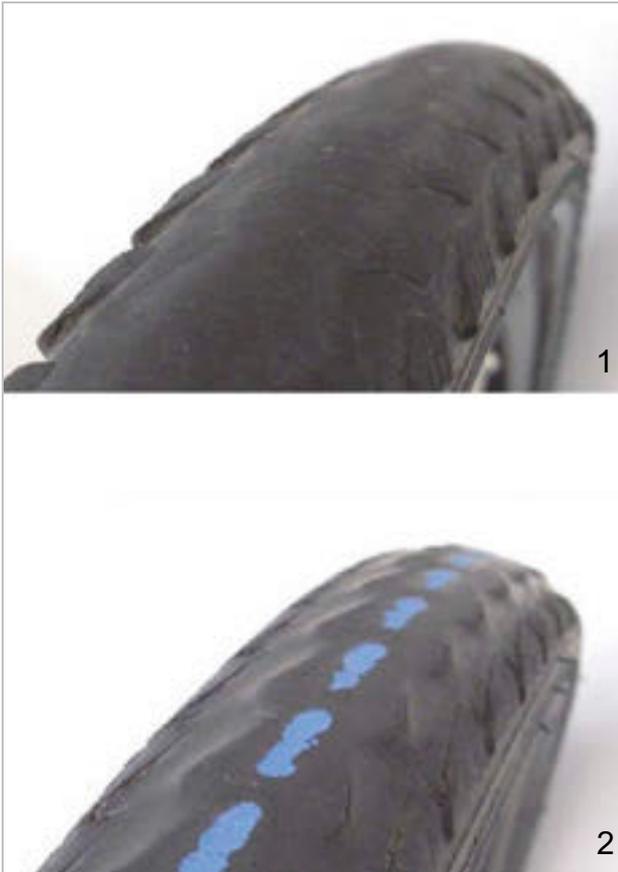


Figure 180: Tyres without a tread which can be replaced (1) and tyres with puncture protection showing through (2) must be replaced

- 2 Check the side walls for wear. If there are any cracks or tears, the tyre must be replaced.



Figure 181: Examples of fatigue cracks (1) and ageing cracks (2)

- 3 Replacing a wheel requires considerable mechanical expertise. If a tyre is worn, it needs to be replaced at a specialist dealer's.

7.5.1.3 Checking the rims



Crash caused by a worn rim

A worn rim can break and block the wheel. This may cause a crash with serious injuries.

- ▶ Check rim wear on a regular basis.
- ▶ Take pedelec out of service if the rim has any cracks or warping. Contact specialist dealer.

Rims are wear parts and wear away due to fatigue, mechanical impacts, environmental influences or due to braking if rim brakes are used.

- ▶ Check the rim well for wear.
- ⇒ The rims of a rim brake with invisible wear indicator are worn as soon as the wear indicator becomes visible in the area of the rim joint.
- ⇒ The rims with visible wear indicator are worn as soon as the black, all-round groove on the pad friction surface is no longer visible.
- ▶ We recommend that you also replace the *rims* at the same time as every second brake lining replacement.

7.5.1.4 Checking the nipple holes

Nipples cause fatigue and stress on the edge of the nipple hole.

- ▶ Check whether there are cracks on the edge of the nipple hole.

If there are cracks on the edge of the nipple hole, contact your specialist dealer.

7.5.1.5 Checking the nipple well

The nipple holes can weaken the tyre bed.

- ▶ Check to see if cracks are emerging from the nipple holes.
- ⇒ If there are cracks radiating from the nipple hole, contact your specialist dealer.

7.5.1.6 Checking the rim hooks

Mechanical impacts can warp the rim hooks. There is no longer a guarantee that a tyre can be fitted safely if this is the case.

- ▶ Check for twisted rim hooks.
- ⇒ Replace rims with twisted rim hooks. Never repair the rim with pliers and bend the hook back.

7.5.1.7 Checking the spokes

- ▶ Press spokes slightly together with your thumb and index finger. Check to ensure that the tension is the same for all spokes.
- ⇒ Contact your specialist dealer if the spokes are loose or are tensioned differently.

7.5.2 Checking the brake system



Crash caused by brake failure

Worn brake discs and brake linings and a lack of hydraulic fluid in the brake cable reduce the braking power. This may cause a crash with serious injuries.

- ▶ Check brake disc, brake linings and the hydraulic brake system regularly. Contact specialist dealer.

The inspection interval for the brake depends on how often it is used and the weather conditions. If the pedelec is used under extreme conditions such as rain, dirt or high mileage, inspection must be performed more frequently.

7.5.2.1 Checking the handbrake

- 1 Check that all screws in the handbrake are firmly in place (see Section 9.4.7).
- 2 Tighten loose screws.
- 3 Check that handbrake is torsionally rigid on the handlebars (see Section 9.4.7).
- 4 Tighten loose screws.
- 5 Check that there is a gap of at least 1 cm between the handbrake and the handle when the handbrake is fully applied.
- 6 Adjust the grip distance if the gap is too narrow (see Section 6.5.9.5).
- 7 Check the braking effect by pedalling while pulling the handbrake.
 - ▶ If the braking power is too weak, adjust the brake pressure point.
 - ▶ Contact your specialist dealer if the pressure point cannot be reached.

7.5.2.2 Checking the hydraulic brake system

- 1 Pull on the handbrake and check whether any brake fluid leaks out of the lines, connections or on the brake linings.
- 2 If any brake fluid leaks from anywhere, take pedelec out of service. Contact specialist dealer.
- 3 Pull brake handbrake and hold several times.
- 4 If you are unable to clearly detect the pressure point and it changes, the brake needs to be bled. Contact specialist dealer.

7.5.2.3 Checking the Bowden cables

- 1 Pull on handbrake several times. Check whether the Bowden cables get stuck or they make scraping noises.
- 2 Check the physical condition of the Bowden cables for visible damage and check to see if wire strands are broken.
- 3 Have defective Bowden cables replaced. Contact specialist dealer.

7.5.2.4 Checking the disc brake

Only applies to pedelecs with this equipment

Checking the brake linings

- ▶ Check that the brake linings are no less than 1.8 mm wide at any point and there are no less than 2.5 mm between the brake lining and supporting plate.



Figure 182: Checking the brake lining when fitted with the help of the transport safety wear gauge

- 1 Check brake linings for damage and thick dirt.
 - ⇒ Have damaged or very dirty brake linings replaced. Contact specialist dealer.
- 2 Pull handbrake and hold.
- 3 In doing so, check whether the transport safety wear gauge can fit between the brake lining supporting plates.
 - ⇒ If the transport safety wear gauge fits between the supporting plates, the brake linings have not reached their wear limit.
 - ⇒ Contact your specialist dealer if they are worn.

Checking the brake discs

- ✓ Put on gloves as the brake disc is very sharp.
- 1 Take hold of brake disc and wiggle it gently to check whether the brake disc is positioned against the wheel free of backlash.
- 2 Check that the brake linings move steadily and symmetrically back towards the brake disc when you pull and release handbrake.
 - ⇒ If the brake disc can be moved or the brake linings move erratically, contact your specialist dealer.
- 3 Check that the brake disc is no less than 1.8 mm thick at any point.
 - ⇒ If the brake disc is under the wear limit and is less than 1.8 mm thick, the brake disc must be replaced. Contact specialist dealer.

7.5.2.5 Checking the back-pedal brake

Only applies to pedelecs with this equipment

- ✓ There are sharp corners and edges on the back-pedal brake. Wear gloves.
- 1** Hold and check counter support to ensure it is firmly attached to rear frame down tube.
- ⇒ Tighten screw into the counter support if it is loose.
- 2** Carry out brake test. Listen for noises while doing so.
- ⇒ If braking with the backpedal makes noises, contact specialist dealer.

7.5.2.6 Checking the rim brake

Only applies to pedelecs with this equipment

Checking the brake linings

- ▶ We recommend that you also replace the *rim*s at the same time as every second brake lining replacement.
- 1 Check whether the brake linings are worn evenly on both sides of the rim. Check whether the brake linings are worn to one side.
 - ⇒ If the brake linings are worn unevenly or worn to one side, contact your specialist dealer.
- 2 Check whether the brake lining wear limit has been reached.
 - ⇒ If the brake linings have reached their wear limit, they need to be changed. Contact specialist dealer.
- 3 Check whether the brake linings can be twisted.
 - ⇒ If the brake linings twist, the brake lining bracket is defective and must be replaced. Contact specialist dealer.
- 4 Check that the brake linings move steadily and symmetrically back towards the rim when you pull and release the handbrake.
 - ⇒ If the brake linings move irregularly, contact your specialist dealer.

Checking the rim braking surface for wear

The side wall is more prone to wear in rim brakes. Wear depends on the stress loads during rides. Dirt between the brake lining and rim and strong braking forces can have an impact on the service life.

The rim must be replaced if the wall is less than 0.9 mm thick. If deep grooves are visible, rim hooks will warp towards the outside or the braking power will change, contact your specialist dealer as soon as possible.

- ▶ Replacing a rim requires considerable mechanical expertise. Only a specialist dealer should carry out this task.

Adjusting the V-brake

- ▶ Check that the braking effect initiates after one third of the handbrake distance is reached.
 - ⇒ Turn the setting screw on the brake handle to the left and right to adjust the gap between the brake shoes and the rim uniformly to 1-1.5 mm.
 - ⇒ If the brake handle has no setting screw or the gap between the brake shoes and the rim can only be set above 1.5 mm, contact your specialist dealer.

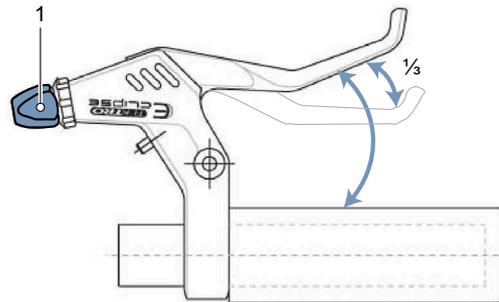


Figure 183: Turn setting screw (1) until brakes initiate after $\frac{1}{3}$ of the handbrake distance is reached

7.5.3 Checking the chain

- ▶ Check chain for rust, damage and chain links that are difficult to move.
- ⇒ Replace rusted, damaged or difficult-to-move chains since they will not withstand the tensile loads from the drive and will soon break. Contact specialist dealer.

7.5.3.1 Checking the chain tension

Notice

Excessive chain tension increases wear. If the chain tension is too low, there is a risk that the chain will slip off the chain wheels.

- ▶ Check the chain tension once a month.

Check tension in derailleur gears

The rear derailleur tensions the chain on pedelecs with derailleur gears.

- 1 Check to see if the chain is sagging.
 - 2 Gently press the rear derailleur forwards to check whether it moves and whether it goes back into position by itself.
- ⇒ If the chain is sagging or the rear derailleur does not go back into position by itself, contact your specialist dealer.

Check tension in hub gear

- 3 Remove the chain guard on pedelecs with a circumferential chain guard.

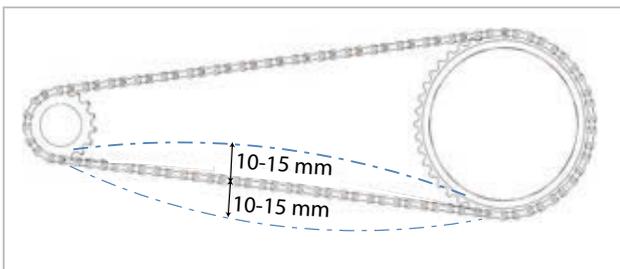


Figure 184: Checking the chain tension (example): 5 mm upwards, 10 mm downwards = 15 mm deviation

- 1 Lift chain upwards. Measure the distance to the centre. Press chain downwards. Measure the distance to the centre.
- 2 Add the two values together to calculate the deviation.

- 3 Check the chain tension at three to four points.

- ⇒ If the deviation is greater than 20 mm, tighten chain.
- ⇒ If the deviation is less than 10 mm, Loosen chain.
- ▶ If a hub gear is fitted, the rear wheel must be pushed backwards and forwards to tighten the chain. Contact specialist dealer.
- ▶ In the case of pedelecs with a hub gear or back-pedal brake, the chain is tensioned by an eccentric bearing or movable fork end in the bottom bracket axle. Special tools and specialist knowledge are required to tension the chain. Contact specialist dealer.

7.5.3.2 Checking the belt for wear

Each chain has a wear limit. If this limited is exceeded, the chain needs to be replaced.

Manufacturer	Wear limits
SHIMANO	>1%
KCM	>0.8 mm per link
SRAM	>0.8%
ROHLOFF	S: >0.1 mm per link A: >0.075 mm per link

Table 57: Chain wear limit by manufacturer

Rough check

You can perform a rough check on the chain wheel by hand on conventional chains.

- 1 Place the chain on the largest chain wheel.
 - 2 Lift the chain from the front to the centre of the bike.
- ⇒ If the chain can be lifted more than half a link from the chain wheel, carry out a check or contact your specialist dealer.

Check

There is a different wear gauge for each chain, depending on the manufacturer:



Figure 185: Example of a KMC gauge



Figure 186: Example of a SHIMANO gauge

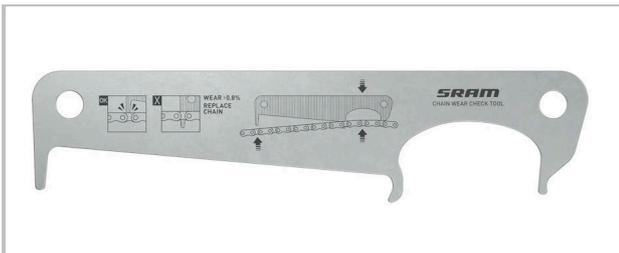


Figure 187: Example of a SRAM gauge



Figure 188: Example of a ROHLOFF gauge



Figure 189: Example of a KMC digital gauge

- 1 Insert gauge between two chain links on the right-hand side.

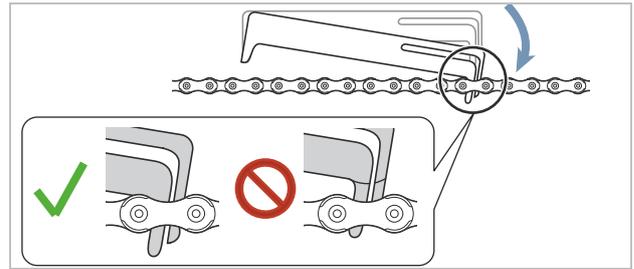


Figure 190: Gauge is inserted

- 2 Lower gauge down to the left-hand side.

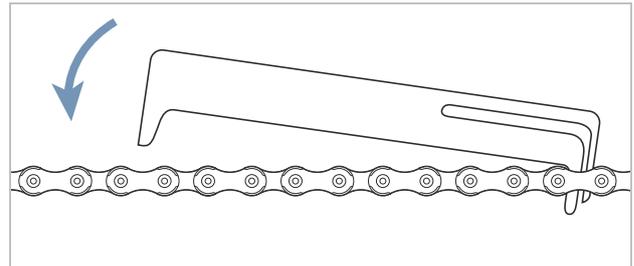


Figure 191: Lower gauge to the left

- ⇒ If the gauge does not fit between the links, the chain is not worn yet.

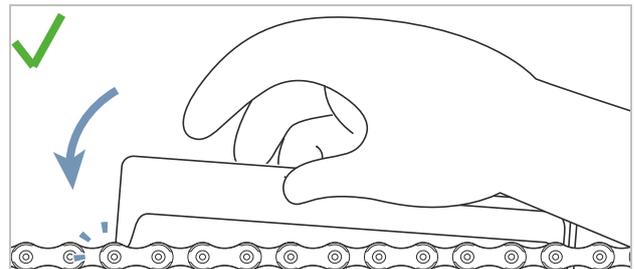


Figure 192: Gauge does not fit

- ⇒ If the gauge does not fit between the links, the chain is worn and must be replaced. Contact specialist dealer.

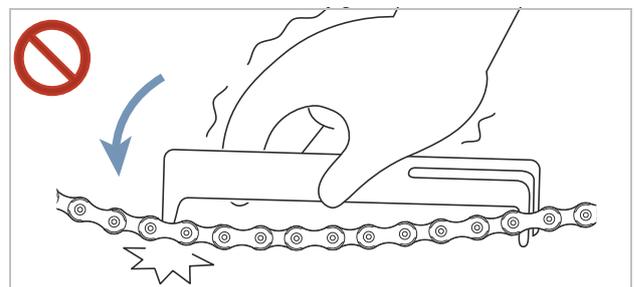


Figure 193: Gauge fits

7.5.4 Checking the riding light

- 1 Check the cable connections on the headlight and rear light for damage and corrosion and ensure they are firmly in position.
- ⇒ If cable connections are damaged or corroded, or are not firmly in positioned. take pedelec out of service. Contact specialist dealer.
- 2 Switch light on.
- 3 Check that the headlight and rear light come on.
- ⇒ If the headlight or rear lights do not come on, take pedelec out of service. Contact specialist dealer.
- 4 Place pedelec 5 m from the wall.
- 5 Stand the pedelec up straight. Hold the handlebars straight with both hands. Do not use the kickstand.

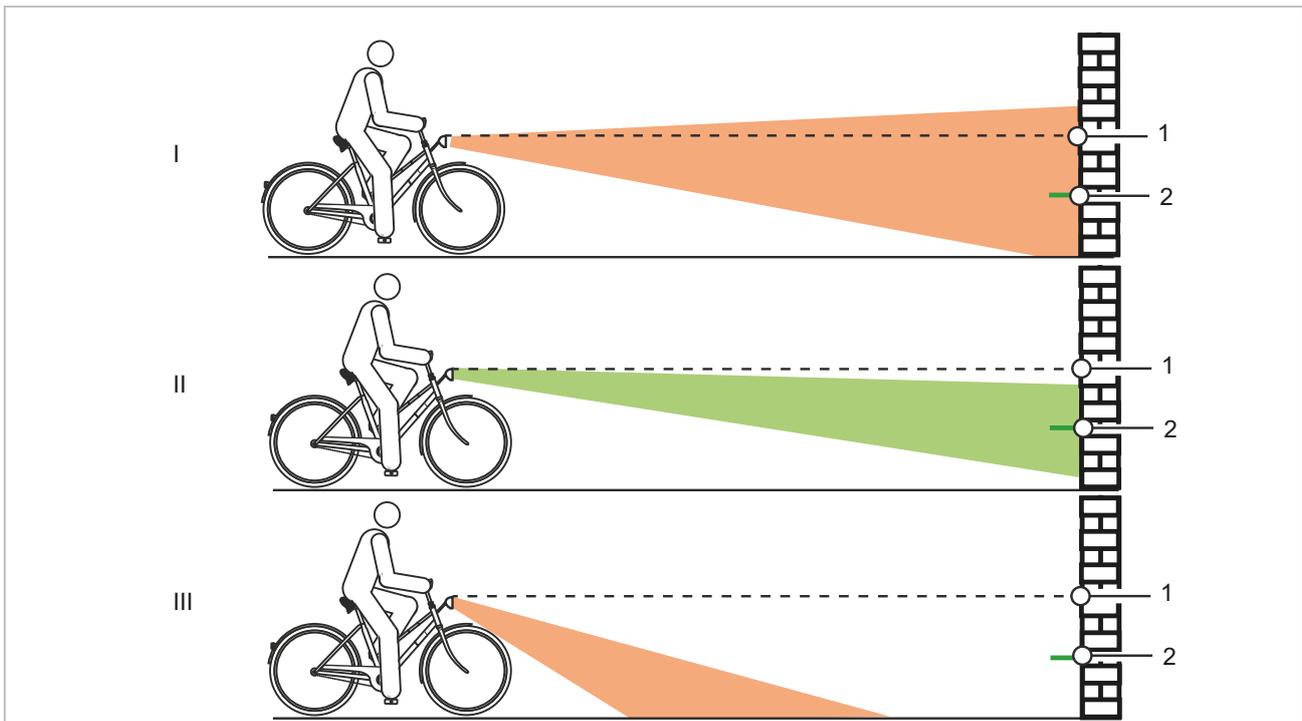


Figure 194: Light positioned too high (1), correctly (2) and too low (3)

- 6 Check the position of the light beam.
- ⇒ If the light is positioned too high or too low, adjust riding light (see Section 6.5.15.1).

7.5.5 Checking the stem

- ▶ The stem and quick release system must be inspected at regular intervals. The specialist dealer should adjust them if they require adjustment.
- ▶ If the hexagon socket head screw is also loosened, the bearing clearance also needs to be adjusted. Medium-strength thread locker, such as Loctite blue, then needs to be applied to the loosened screws and the screws tightened as per specifications.
- ▶ Check metal contact surfaces on cone, stem clamping screw and fork steerer for corrosion.
- ⇒ Take pedelec out of service if there is any wear or signs of corrosion. Contact specialist dealer.

7.5.6 Checking the handlebars

- 1 Take hold of handlebars with both hands on the handles.
 - 2 Move handlebars up and down and press to tilt.
- ⇒ If the handlebars can move, contact your specialist dealer.
- 3 Place front wheel in position where it can't move sideways (e.g. in a bike stand).
 - 4 Hold handlebars firmly with both hands.
 - 5 Check if the handlebars are able to twist against the front wheel.
- ⇒ If the handlebars can move, contact your specialist dealer.

7.5.7 Checking the saddle

- 1 Hold saddle firmly.
 - 2 Check whether the saddle twists, tilts or can be pushed in one direction or other.
- ⇒ If the saddle twists, tilts or can be pushed in one direction or other, adjust the saddle (see Section 6.5.4).
 - ⇒ Contact your specialist dealer if the saddle cannot be fixed into position.

7.5.8 Checking the seat post

- 1 Take seat post out of the frame.
- 2 Check seat post for cracks and corrosion.
- 3 Reinsert seat post.

7.5.9 Checking the pedal

- 1 Hold pedal and try to move it sideways toward the inside or outside. In doing so, observe whether the crank arm or bearing move sideways.
- ⇒ If the pedal, crank arm or crank bearing moves sideways, fasten screw on the pedal crank rear.
- 2 Hold pedal and try to move it upwards and downwards vertically. In doing so, observe whether the pedal, crank arm or crank bearing moves vertically.
- ⇒ If the pedal, crank arm or crank bearing moves vertically, fasten screw.

7.5.10 Checking the gear shift

- 1 Check that all gear shift components are free of damage.
- 2 Contact your specialist dealer if components are damaged.
- 3 Place the pedelec on stand.
- 4 Turn the pedal crank clockwise.
- 5 Switch through all speeds.
- 6 Check that pedelec can switch through all speeds without making unusual noises.
- 7 Adjust the gear shift if gears cannot be changed correctly.

7.5.10.1 Checking the electric gear shift

- 1 Check the cable connections for damage and corrosion and ensure they are firmly in position.
- ⇒ If cable connections are loose, damaged or corroded, contact your specialist dealer.

7.5.10.2 Checking the mechanical gear shift

- 1 Change gear a number of times. Check whether the Bowden cables get stuck or they make scraping noises.
 - 2 Check the physical condition of the Bowden cables for visible damage and check to see if wire strands are broken.
- ⇒ Have defective Bowden cables replaced. Contact specialist dealer.

7.5.10.3 Checking derailleur gears

The chain is tensioned by the rear derailleur in pedelecs with derailleur gears.

- 1 Place the pedelec on stand.
 - 2 Check to see if the chain is sagging.
 - 3 Gently press the rear derailleur forwards to check whether it moves and whether it goes back into position by itself.
- ⇒ If the chain is sagging or the rear derailleur does not go back into position by itself, contact your specialist dealer.

- 4 Check that there is clearance between the chain tensioner and spokes.
- ⇒ If there is no clearance or the chain scrapes against the spokes or tyres, contact your specialist dealer.
- 5 Check that there is clearance between the chain or rear derailleur and spokes.
- ⇒ If there is no clearance or the chain scrapes against the spokes, contact your specialist dealer.

7.5.10.4 Checking the hub gear

In the case of pedelecs with a hub gear or back-pedal brake, the chain or the belt is tensioned by an eccentric bearing or movable fork end in the bottom bracket axle. Special tools and specialist knowledge are required to tension the chain. Contact specialist dealer.

- ✓ Remove the chain guard on pedelecs with a circumferential chain guard.

- 1 Place the pedelec on stand.
- 2 Check the chain or belt tension in three or four positions, turning the crank a full revolution.

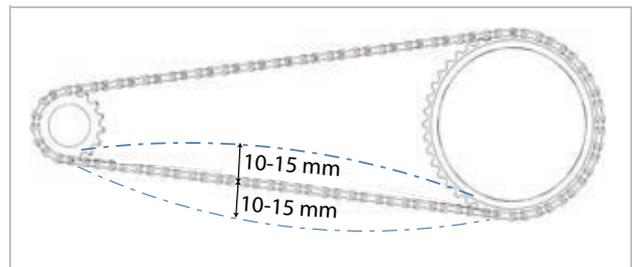


Figure 195: Checking the chain tension (example): 5 mm upwards, 10 mm downwards = 15 mm deviation

- 3 If the chain or the belt can be pushed more than 2 cm, the chain will need to be re-tensioned. Contact specialist dealer.
- ⇒ If the chain or belt can only be pushed up and down less than 1 cm, you will need to the chain or belt slightly. Contact specialist dealer.
- ⇒ The ideal chain and belt tension has been achieved if the chain can be pushed between a maximum of 10 and 15 mm in the middle between the sprocket and the toothed wheel. The crank must also turn without resistance.

7.5.10.5 Adjusting the ROHLOFF hub

Only applies to pedelecs with this equipment

- 1 Check whether shift cable tension is set in such a way that there is a perceptible play of around 5 mm when the shift handle is turned.
 - 2 Adjust the shift cable tension by turning the **tension adjuster**.
- ⇒ Unscrew the **tension adjuster** to increase the shift cable tension.
- ⇒ Tighten the **tension adjuster** to decrease the shift cable tension.

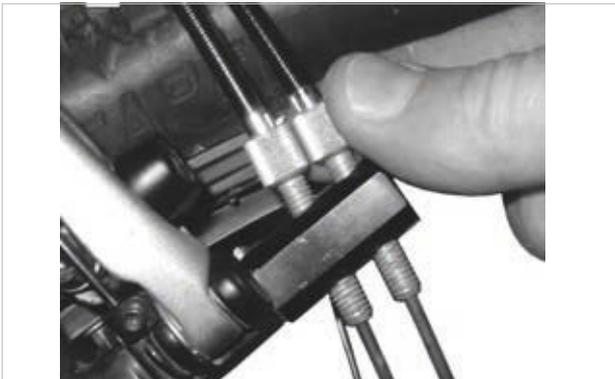


Figure 196: The tension adjuster on ROHLOFF hub versions with internal switch control is located on the tension counter support



Figure 197: The tension adjuster on ROHLOFF hub versions with external switch control is located on the cable box positioned on the left-hand side

- 3 If the marking and numbers on the shift handle to no longer coincide after the gear shift is adjusted, tighten one of the tension adjusters and screw out the other tension adjuster to the same extent.

7.5.10.6 Adjusting the cable-operated gear shift, dual-cable

Only applies to pedelecs with this equipment

- ▶ For a smooth gear shift, adjust the **adjusting sleeves** underneath the chain stay on the frame.
- ▶ The shift cable has around 1 mm play when it is pulled out gently.

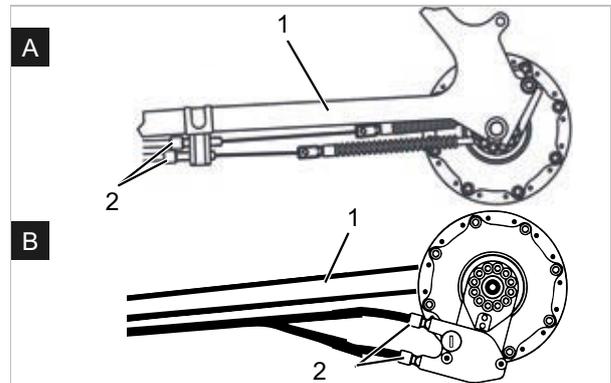


Figure 198: Adjusting sleeves (2) on two alternative versions (A and B) of a dual-cable, Bowden-cable-operated gear shift on the chain stay (1)

7.5.10.7 Adjusting the dual-cable, Bowden-cable-operated twist grip shifter

Only applies to pedelecs with this equipment

- ▶ For a smooth gear shift, adjust the **adjusting sleeves** on the shifter housing.
- ⇒ There is noticeable play of 2 to 5 mm (1/2 gear) when you turn the twist grip shifter.

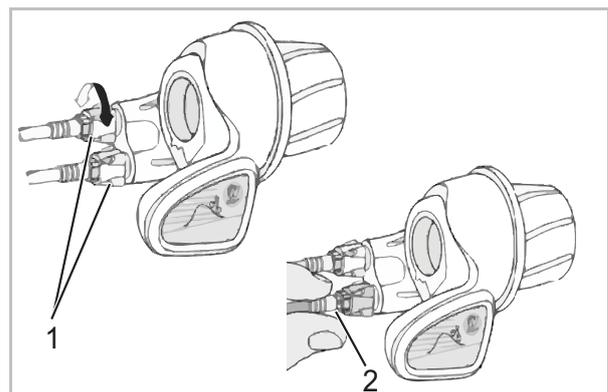


Figure 199: Twist grip shifter with adjusting sleeves (1) with play (2)

7.5.10.8 Checking kickstand stability

- 1 Place the pedelec on a slight elevation of 5 cm.
 - 2 Extend kickstand.
 - 3 Jolt pedelec to check stability.
- ⇒ If pedelec topples over, tighten screws or change height of the kickstand.

8 Inspection and maintenance

8.1 Initial inspection

After 200 km or 4 weeks after purchase

Vibrations produced while riding can cause screws and springs that were tightened during pedelec manufacture to settle or come loose.

- ▶ Arrange an appointment for the initial inspection directly when purchasing the pedelec.
- ▶ Have the initial inspection entered and stamped in the maintenance book.



- ▶ Carrying out the initial inspection, see Section 8.4.

8.2 Major inspection

every six months

You must have your specialist dealer perform a major inspection every six months as a minimum. This is the only way to ensure that the pedelec remains safe and fully functional.

Tasks require technical expertise, special tools and special lubricants. The pedelec may become damaged if the stipulated major inspection and procedures are not carried out. This is why only specialist dealers may carry out the major inspection.

- ▶ Contact your specialist dealer and arrange an appointment.
- ▶ Enter and stamp major inspection tasks in the maintenance book.



- ▶ Perform major inspection.

8.3 Component-specific maintenance

High-quality components require extra maintenance. Tasks require technical expertise, special tools and special lubricants. The pedelec may become damaged if the stipulated maintenance intervals and procedures are not carried out. This is why only specialist dealers may carry out maintenance.

Correct maintenance on the fork not only guarantees a long service life, but also ensures optimal performance.

Each maintenance interval shows the maximum cycling hours for the required type of maintenance that the component manufacturer recommends.

- ▶ Optimise performance with shorter maintenance intervals, depending on use, terrain and environmental conditions.



- ▶ Enter any components with extra maintenance requirements with their corresponding maintenance intervals into the maintenance book when the pedelec is purchased.
- ▶ Inform the buyer of the additional maintenance schedule.
- ▶ Enter and stamp maintenance tasks in the maintenance book.

Inspection and maintenance intervals for suspension fork		
SR SUNTOUR suspension fork		
<input type="checkbox"/>	Maintenance 1	Every 50 hours
<input type="checkbox"/>	Maintenance 2	Every 100 hours
FOX suspension fork		
<input type="checkbox"/>	Maintenance	Every 125 hours or once a year
RockShox suspension fork		
<input type="checkbox"/>	Maintenance of stanchions for: Paragon™, XC™ 28, XC 30, 30™, Judy®, Recon™, Sektor™, 35™*, Bluto™, REBA®, SID®, RS-1™, Revelation™, PIKE®, Lyrik™, Yari™, BoXXer	Every 50 hours
<input type="checkbox"/>	Maintenance of spring and damper unit for: Paragon, XC 28, XC 30,30 (2015 and earlier), Recon (2015 and earlier), Sektor (2015 and earlier), Bluto (2016 and earlier), Revelation (2017 and earlier), REBA (2016 and earlier), SID (2016 and earlier), RS-1 (2017 and earlier), BoXXer (2018 and earlier)	Every 100 hours
<input type="checkbox"/>	Maintenance of spring and damper unit for: 30 (2016+), Judy (2018+), Recon (2016+), Sektor (2016+), 35 (2020+)*, Revelation (2018+), Bluto (2017+), REBA (2017+), SID (2017+), RS-1 (2018+), PIKE (2014+), Lyrik (2016+), Yari (2016+), BoXXer (2019+)	Every 200 hours

Inspection and maintenance intervals for seat post		
by.schulz suspension seat post		
<input type="checkbox"/>	Maintenance	After the first 250 km; every 1500 km after that
Eightpins suspension seat post		
<input type="checkbox"/>	Clean wiper	20 hours
<input type="checkbox"/>	Clean slide bushing	40 hours
<input type="checkbox"/>	Replace slide bushing, wiper and felt strip	100 hours
<input type="checkbox"/>	Seal service for gas pressure spring	200 hours
FOX suspension seat post		
<input type="checkbox"/>	Maintenance	Every 125 hours or once a year
KINDSHOCK suspension seat post		
<input type="checkbox"/>	Maintenance	Every 6 months
RockShox dropper post		
<input type="checkbox"/>	Venting of remote control lever and/or maintenance of lower seat post unit for: Reverb™ A1/A2/B1, Reverb Stealth A1/A2/B1/C1*	Every 50 hours
<input type="checkbox"/>	Detach lower seat post, clean brass pins, check and replace if necessary and apply new grease for: Reverb AXS™ A1*	Every 50 hours
<input type="checkbox"/>	Venting of remote control lever and/or maintenance of lower seat post unit for: Reverb B1, Reverb Stealth B1/C1*, Reverb AXS™ A1*	Every 200 hours
<input type="checkbox"/>	Complete maintenance of seat post for: Reverb A1/A2, Reverb Stealth A1/A2	Every 200 hours
<input type="checkbox"/>	Complete maintenance of seat post for: Reverb B1, Reverb Stealth B1	Every 400 hours
<input type="checkbox"/>	Complete maintenance of seat post for: Reverb AXS™ A1*, Reverb Stealth C1*	Every 600 hours
SR SUNTOUR suspension seat post		
<input type="checkbox"/>	Maintenance	Every 100 hours or once a year
All other suspension seat posts		
<input type="checkbox"/>	Maintenance	Every 100 hours

Inspection and maintenance intervals for rear frame damper		
RockShox rear frame damper		
<input type="checkbox"/>	Service air chamber assembly	Every 50 hours
<input type="checkbox"/>	Service damper and spring	Every 200 hours
FOX rear frame damper		
<input type="checkbox"/>	Maintenance	Every 125 hours or once a year
SR SUNTOUR rear frame damper		
<input type="checkbox"/>	Complete shock absorber service including damper reassembly and air seal replacement	Every 100 hours

Inspection and maintenance intervals for hub		
SHIMANO 11-speed hub		
<input type="checkbox"/>	Internal oil change and maintenance	1,000 km after start of use, then every 2 years or 2,000 km
All other SHIMANO gear hubs		
<input type="checkbox"/>	Lubricate internal components	Once a year or every 2,000 km
ROHLOFF Speedhub 500/14		
<input type="checkbox"/>	Clean cable box and grease cable drum interior	Every 500 km
<input type="checkbox"/>	Oil change	Every 5,000 km or at least once a year
Pinion		
<input type="checkbox"/>	Maintenance 1 Check drive elements and replace if necessary Clean cable pulley, slide surfaces and gear box interior, epicyclic wheels, etc. thoroughly and grease generously	Every 500 km
<input type="checkbox"/>	Maintenance 2 Replace chain rings and change oil	Every 10,000 km

 **WARNING**
Injury due to damaged brakes

Special tools and specialist knowledge are required to repair the brakes. Incorrect or unauthorised assembly can damage the brakes. This may lead to an accident with serious injuries.

- ▶ Only specialist dealers may carry out repairs on brakes.
- ▶ Only carry out work or changes, such as dismantling, sanding or painting, which are permitted and described in the brake operating instructions.

Injury to the eyes

Problems may arise if the settings are not made properly and you may sustain serious injuries as a result.

- ▶ Always wear safety glasses during Inspection and maintenance work.

 **CAUTION**
Crash and falling caused by unintentional activation

There is a risk of injury if the electric drive system is activated unintentionally.

- ▶ Remove the battery before inspection or maintenance.

Crash caused by material fatigue

If the service life of a component has expired, the component may suddenly fail. This may cause a crash with injuries.

- ▶ Have the specialist dealer carry out basic cleaning of the pedelec every six months, preferably at the same time as the required servicing work.

 **CAUTION**
Hazard for the environment due to toxic substances

The brake system contains toxic and environmentally harmful oils and lubricants. Such fluids will contaminate if they enter the sewers or groundwater.

- ▶ Dispose of lubricants and oils left over after repairs in an environmentally responsible way in accordance with statutory regulations.

Notice

The motor is maintenance-free and only qualified specialist personnel may open it.

- ▶ Never open the motor.

8.4 Carry out initial inspection

Incorrectly fastened screws may come loose due to impact. The stem may no longer be firmly fixed in its position as a result. This will cause a crash with injuries.

- ▶ Check the handlebars and the stem quick release system are firmly in position after the first two hours of riding.

Vibrations produced while riding can cause screws and springs that were tightened during manufacture of the pedelec to settle or come loose.

- 1 Check quick release system is fixed in position.
- 2 Check all tightening torques of screws and screw connections.



8.5 Perform major inspection

Complying with these inspection and maintenance instructions is the only way to reduce wear on components, increase the operating hours and guarantee safety.

Diagnosis and documentation of current status

Components	Fre- quency	Description			Criteria		Measures if rejected
		Inspection	Tests	Maintenance	Accept- ance	Rejection	
Chassis							
Frame	Once a month	Dirt	...	Section 7.3.4	O.K.	Dirt	Cleaning
	6 months	Maintenance	...	Section 7.4.1	O.K.	Untreated	Wax
	6 months	Check for damage – fracture, scratches	Section 8.6.1	...	O.K.	Damage detected	Take pedelec out of service, new frame as specified in parts list
Carbon frame (optional)	Once a month	Dirt	Section 7.3.4	...	O.K.	Dirt	Cleaning
	6 months	Maintenance	...	Section 7.4.1	O.K.	No wax	Wax
	6 months	Damage to paintwork	Section 8.6.1.1	...	O.K.	Damage to paintwork	Apply paint
	6 months	Damage from impact	Section 8.6.1.1	...	O.K.	Damage from impact	Take pedelec out of service, new frame as specified in parts list
ROCKSHOX Rear frame damper (optional)	6 months	Check for damage, corrosion, fracture	See ROCKSHOX component maintenance instructions	Maintenance as specified by manufacturer Air chamber assembly group, damper and spring	O.K.	Damage detected	New rear frame damper as specified in parts list
FOX Rear frame damper (optional)	6 months	Check for damage, corrosion, fracture	...	Send to FOX	O.K.	Damage detected	New rear frame damper as specified in parts list
SR SUNTOUR Rear frame damper (optional)	6 months	Check for damage, corrosion, fracture	See SR SUNTOUR component maintenance instructions	Maintenance as specified by manufacturer Complete shock absorber service including damper reassembly and air seal replacement	O.K.	Damage detected	New rear frame damper as specified in parts list
Steering system							
Handlebars	Once a month	Cleaning	...	Section 7.3.6	O.K.	Dirt	Cleaning
	6 months	Wax	...	Section 7.4.7	O.K.	Untreated	Wax
	6 months	Check mount fastening	Section 7.5.6	...	O.K.	Loose, rust	Tighten screws; new handlebars as specified in parts list if necessary



Components	Fre- quency	Description			Criteria		Measures if rejected
		Inspection	Tests	Maintenance	Accept- ance	Rejection	
Stem	Once a month	Cleaning	...	Section 7.3.5	O.K.	Dirt	Cleaning
	6 months	Wax	...	Section 7.4.6	O.K.	Untreated	Wax
	6 months	Check mount fas- tening	Section 7.5.5 and Section 8.6.4	...	O.K.	Loose, rust	Retighten screws; new stem as specified in parts list if neces- sary
Handles	Once a month	Cleaning	...	Section 7.3.7	O.K.	Dirt	Cleaning
	Once a month	Care	Section 7.4.8	...	O.K.	Untreated	Talcum powder
	before each ride	Wear; check if fas- tened securely	Section 7.1.11	...	O.K.	Missing, wob- bles	Retighten screws, new handles and cov- erings as specified in parts list
Steering head- set	6 months	Clean and check for damage	...	Clean, lubricate and adjust	O.K.	Unclean	Clean and lubricate
Fork (rigid)	6 months	Check for damage, corrosion, fracture	...	Dismount, check, lubricate, refit	O.K.	Damage detected	New fork as specified in the parts list
Carbon fork (optional)	6 months	Check for damage, corrosion, fracture	...	Maintenance as specified by manufacturer Lubrication, oil change as specified by manufacturer	O.K.	Damage detected	New fork as specified in the parts list
SR SUNTOUR suspension fork (optional)	6 months	Check for damage, corrosion, fracture	...	Maintenance as specified by manufacturer Lubrication, oil change as specified by manufacturer	O.K.	Damage detected	New fork as specified in the parts list
FOX suspen- sion fork (optional)	6 months	Check for damage, corrosion, fracture	...	Send to FOX	O.K.	Damage detected	New rear frame damper as specified in parts list
RockShox sus- pension fork (optional)	6 months	Check for damage, corrosion, fracture	...	Maintenance as specified by manufacturer Lubrication, oil change as specified by manufacturer	O.K.	Damage detected	New fork as specified in the parts list
Spinner sus- pension fork (optional)	6 months	Check for damage, corrosion, fracture	...	Maintenance as specified by manufacturer Lubrication, oil change as specified by manufacturer	O.K.	Damage detected	New fork as specified in the parts list



Components	Fre- quency	Description			Criteria		Measures if rejected
		Inspection	Tests	Maintenance	Accept- ance	Rejection	
Wheel							
Wheel	Before each ride	Concentricity	Section 7.1.7	...	O.K.	Not straight	Re-mount wheel
	6 months	Assembly	Section 7.5.1	...	O.K.	Loose	Adjust quick release
Tyres	Once a month	Cleaning	Section 7.3.10	...	O.K.	Dirt	Cleaning
	Once a week	Tyre pressure	Section 7.5.1.1	...	O.K.	Tyre pressure too low/too high	Adjust tyre pressure
	10 days	Wear	Section 7.3.10	...	O.K.	Worn profile	New tyre as specified in the parts list
Rims	6 months	Wax	...	Section 7.4.10	O.K.	Untreated	Wax
	6 months	Wear	Section 7.5.1.3	...	O.K.	Defective rim	New rim as specified in the parts list
	Once a month	Wear on brake surface	Section 7.5.2.4	...	O.K.	Worn brake surface	New rim as specified in the parts list
Spokes	Once a month	Cleaning	...	Section 7.3.11	O.K.	Dirt	Cleaning
	3 months	Check tension	Section 7.5.1.3	...	O.K.	Loose, tension varies	Re-tension spokes or new spokes as specified in parts list
	6 months	Check rim hooks	Section 7.5.1.3	...	O.K.	Twisted rim hooks	New rim as specified in the parts list
Spoke nipples	Once a month	Cleaning	...	Section 7.3.11	O.K.	Dirt	Cleaning
	Once a month	Wax	...	Section 7.4.13	O.K.	Untreated	Wax
Nipple holes	6 months	Check for cracks	Section 7.5.1.4	...	O.K.	Cracks	New rim as specified in the parts list
Nipple well	Once a year	Check for cracks	Section 7.5.1.5	...	O.K.	Cracks	New rim as specified in the parts list
Hub	Once a month	Cleaning	...	Section 7.3.12	O.K.	Dirt	Cleaning
	Once a month	Care	...	Section 7.4.12	O.K.	Untreated	Treat
Hub with cone bearing (optional)	Once a month	Cleaning	...	Section 7.3.12	O.K.	Dirt	Cleaning
	Once a month	Care	...	Section 7.4.12	O.K.	Untreated	Treat
	6 months	Check mount fastening	O.K.	Loose, rust	Retighten screws; new handlebars as specified in parts list if necessary
	Once a year	Adjust	O.K.	Not adjusted	New position



Components	Fre- quency	Description			Criteria		Measures if rejected
		Inspection	Tests	Maintenance	Accept- ance	Rejection	
Hub gear (optional)	Once a month	Cleaning	...	Section 7.3.12	O.K.	Dirt	Cleaning
	Once a month	Care	...	Section 7.4.12	O.K.	Untreated	Treat
	6 months	Check mount fas- tening	O.K.	Loose, rust	Retighten screws; new handlebars as specified in parts list if necessary
	6 months	Functional check	Section 7.5.10.4	...		incorrect switching	Readjust hub
Saddle and seat post							
Saddle	Once a month	Cleaning		Section 7.3.9	O.K.	Dirt	Cleaning
	6 months	Check mount fas- tening	Section 7.5.7	...	O.K.	Loose	Retighten screws
Leather saddle (optional)	Once a month	Cleaning	...	Section 7.3.9.1	O.K.	Dirt	Cleaning
	6 months	Care	...	Section 7.4.11	O.K.	Untreated	Leather wax
	6 months	Check mount fas- tening	Section 7.5.7	...	O.K.	Loose	Retighten screws
Seat post	Once a month	Cleaning	...	Section 7.3.8	O.K.	Dirt	Cleaning
	6 months	Care	...		O.K.	Untreated	Leather wax
	6 months	Complete clean, check fastening and paint protection film	...	Section 8.6.8	O.K.	Loose	Tighten screws, new paint protection film
Carbon seat post (optional)	Once a month	Cleaning	...	Section 7.3.8	O.K.	Dirt	Cleaning
	6 months	Care	...	Section 7.4.9.2	O.K.	Untreated	Assembly paste
	6 months	Complete clean, check fastening and paint protection film	...	Section 8.6.8.1	O.K.	Loose	Tighten screws, apply new paint protection film; new seat post as specified in parts list if damaged
Suspension seat post (optional)	Once a month	Cleaning	O.K.	Dirt	Cleaning
	6 months	Care	...	Section 7.4.9.1	O.K.	Untreated	Oils
	100 hours or 6 months	Complete clean, check fastening and paint protection film	Section 8.6.8	...	O.K.	Loose	Tighten screws, new paint protection film
by.schulz sus- pension seat post (optional)	After the first 250 km; every 1500 km after that	Complete clean, check fastening and paint protection film, lubricate	Section 8.6.8.2	...	O.K.	Loose	Tighten screws, apply new paint protection film; new seat post as specified in parts list if damaged
SR SUNTOUR suspension seat post	Every 100 hours or once a year	Complete clean, check fastening and paint protection film, lubricate	Section 8.6.8.3	...	O.K.	Loose	Tighten screws, apply new paint protection film; new seat post as specified in parts list if damaged



Components	Fre- quency	Description			Criteria		Measures if rejected
		Inspection	Tests	Maintenance	Accept- ance	Rejection	
EIGHTPINS NGS2 Suspension seat post	20 hours	Refill oil	...	Section 7.4.19	O.K.	No oil	Refill oil
	20 hours	Clean wiper			O.K.	Dirt	Cleaning
	40 hours	Clean slide bushing			O.K.	Dirt	Cleaning
	100 hours	Replace slide bushing, wiper and felt strip			O.K.	No replacement	Replace
	200 hours	Seal service for gas pressure spring			O.K.	No service	Carry out the service
EIGHTPINS H01 Suspension seat post	20 hours	Refill oil	...	Section 7.4.19	O.K.	No oil	Refill oil
	20 hours	Clean wiper			O.K.	Dirt	Cleaning
	40 hours	Clean slide bushing			O.K.	Dirt	Cleaning
	100 hours	Replace slide bushing, wiper and felt strip			O.K.	No replacement	Replace
	200 hours	Seal service for gas pressure spring			O.K.	No service	Carry out the service
RockShox dropper post	50 hours	Venting	...	See manufacturer	O.K.		
	50 hours	Cleaning	...	See manufacturer	O.K.		
	200 hours	Venting	...	See manufacturer	O.K.		
	200 hours	Complete maintenance	...	See manufacturer	O.K.		
	400 hours	Complete maintenance	...	See manufacturer	O.K.		
	600 hours	Complete maintenance	...	See manufacturer	O.K.		
FOX suspension seat post	Every 125 hours or once a year	Complete maintenance	See manufacturer	At the manufacturer FOX	
Safety guards							
Belt or chain guards	6 months	Attachment	Check mount fastening	...	O.K.	Loose	Retighten screws
Guard	6 months	Attachment	Check mount fastening	...	O.K.	Loose	Retighten screws
Motor cover	6 months	Attachment	Check mount fastening	...	O.K.	Loose	Retighten screws
Brake system							
Handbrake	6 months	Attachment	Check mount fastening	...	O.K.	Loose	Retighten screws
Brake fluid	6 months	Check fluid level	Depending on time of year	...	O.K.	Too little	Top up brake fluid; take Pedelec out of service if damaged; new brake hoses
Brake linings	6 months	Brake linings, brake discs and rims	Check for damage	...	O.K.	Damage detected	New brake linings, brake discs and rims



Components	Fre- quency	Description			Criteria		Measures if rejected
		Inspection	Tests	Maintenance	Accept- ance	Rejection	
Back-pedal brake braking armature	6 months	Attachment	Check mount fastening	...	O.K.	Loose	Retighten screws
Brake system	6 months	Attachment	Check mount fastening	...	O.K.	Loose	Retighten screws
Lighting system							
Light cabling	6 months	Connections, cor- rect wiring	Check	...	O.K.	Cable defec- tive, no light	New cabling
Rear light	6 months	Side light	Functional check	...	O.K.	No constant light	New rear light as specified in parts list; replace if necessary
Front light	6 months	Side light, daytime riding light	Functional check	...	O.K.	No constant light	New front light as specified in parts list; replace if necessary
Reflectors	6 months	All complete, state, fastening	Check	...	O.K.	Damaged or not all com- plete	New reflectors
Drive/gear shift							
Chain/cassette/ sprocket/chain- ring	6 months	Check for damage	Check for dam- age	...	O.K.	Damage	Refasten if necessary or replace as speci- fied in parts list
Chain guard/ spoke guard	6 months	Check for damage	Check for dam- age	...	O.K.	Damage	Replace as specified in parts list
Bottom bracket axle/crank	6 months	Check mount fas- tening	Check mount fastening	...	O.K.	Loose	Retighten screws
Pedals	6 months	Check mount fas- tening	Check mount fastening	...	O.K.	Loose	Retighten screws
Shifter	6 months	Check mount fas- tening	Check mount fastening	...	O.K.	Loose	Retighten screws
Shift cables	6 months	Check for damage	Check for dam- age	...	O.K.	Loose and defective	Adjust shift cables; new shift cables if necessary
Front derailleur	6 months	Check for damage	Check for dam- age	...	O.K.	Gear shift diffi- cult or not pos- sible	Adjust
Rear derailleur	6 months	Check for damage	Check for dam- age	...	O.K.	Gear shift diffi- cult or not pos- sible	Adjust
Electric drive system							
On-board com- puter	6 months	Check for damage	Check for dam- age	...	O.K.	No screen, defective screen display	Restart, test battery, new software or new on-board computer, decommissioning,
Control panel	6 months	Check control panel for damage	Check for dam- age	...	O.K.	No response	Restart; contact con- trol panel manufac- turer, new control panel
Tachometer	6 months	Calibration	Speed meas- urement	...	O.K.	Pedelec travel- ling 10% too fast/slow	Take pedelec out of service until the source of the error is found
Cabling	6 months	Visual inspection	Visual inspec- tion	...	O.K.	Failure in sys- tem, damage, kinked cables	New cabling



Components	Frequency	Description			Criteria		Measures if rejected
		Inspection	Tests	Maintenance	Acceptance	Rejection	
Rechargeable battery	6 months	First examination	See Section on Assembly	...	O.K.	Error message	Contact battery manufacturer; take out of service, new battery
Battery mount	6 months	Firmly in position, lock, contacts	Check mount fastening	...	O.K.	Loose; lock doesn't close, no contacts	New battery mount
Motor	6 months	Visual inspection and mount	Check mount fastening	...	O.K.	Damage, loose	Refasten motor, contact motor manufacturer, new motor; take out of service
Software	6 months	Check version	Check software version	...	In latest version	Not latest version	Import update
Miscellaneous							
Pannier rack	Before each ride	Stability	Section 7.1.5	...	O.K.	Loose	Firm
	Once a month	Dirt	...	Section 7.3.4	O.K.	Dirt	Cleaning
	6 months	Maintenance	...	Section 7.4.3	O.K.	Untreated	Wax
	6 months	Check fastening and paint protection film	Section 8.5.2	...	O.K.	Loose	Tighten screws, new paint protection film
Kickstands	Once a month	Dirt	...	Section 7.3.4	O.K.	Dirt	Cleaning
	6 months	Maintenance	...	Section 7.4.5	O.K.	Untreated	Wax
	6 months	Attachment	Section 7.5.10.8	...	O.K.	Loose	Retighten screws
	6 months	Stability	Section 7.5.10.8	...	O.K.	Tips over	Change kickstand height
Bell	Before each ride	Sound	Functional check, Section 7.1.10.	...	O.K.	No ring, too quiet, missing	New bell as specified in the parts list
Attachments (optional)	6 months	Attachment	Check mount fastening	...	O.K.	Loose	Retighten screws

Technical inspection, checking safety, test ride

Components	Description		Criteria		Measures if rejected
	Assembly/inspection	Tests	Acceptance	Rejection	
Brake system	6 months	Functional check	O.K.	No full braking; braking distance too long	Locate defective part in brake system and correct
Gear shift under operating load	6 months	Functional check	O.K.	Problems when shifting gear	Readjust gear shift
Suspension components (fork, shock absorber, seat post)	6 months	Functional check	O.K.	Suspension too deep or no longer exists	Locate defective component and correct
Electric drive system	6 months	Functional check	O.K.	Loose connection, problems when riding, accelerate	Locate faulty component in electric drive and remedy
Lighting system	6 months	Functional check	O.K.	No continuous light, not bright enough	Locate defective part in lighting system and correct
Test ride	6 months	Functional check	No strange noises	Strange noises	Locate source of noise and correct



8.5.1 Inspect frame

- 1 Check frame for cracks, warping and damage to the paintwork.
- ⇒ If there are any cracks, warping or damage to the paintwork, remove the pedelec from service. New frame as specified in the parts list.

8.5.1.1 Inspecting the carbon frame

You need to distinguish between scratches on the paintwork and impacts if the carbon frame paintwork is damaged.

- ▶ Ask customer what caused the damage.
- ▶ Examine damage with a magnifying glass to see if fibres are permanently damaged or delamination has taken place.

8.5.2 Inspecting the pannier rack

Scratches, cracks and breaks may appear on the pannier rack caused by the panniers and cargo boxes.

- 1 Examine pannier rack for scratches, cracks and breaks.
- ⇒ Replace damaged pannier racks.
- ⇒ If the paint protection film is missing or has worn away, affix a new paint protection film.

8.5.3 Inspecting and maintaining the rear frame damper

Only applies to pedelecs with this equipment



WARNING

Injury due to explosion

The air chamber is pressurised. If the air system is serviced in a rear frame damper, it can explode and cause serious injury.

- ▶ Wear safety goggles, protective gloves and safety clothing when assembling or carrying out maintenance on the bicycle.
- ▶ Release the air for the air chambers. Detach all air insert fitments.
- ▶ Never service or dismantle a rear frame damper if it has not completely rebounded.

Intoxication from suspension oil

Suspension oil is poisonous to the touch, irritates respiratory tracts and causes cancer, sterility and mutation in germ cells.

- ▶ Always wear safety goggles and nitrile gloves when carrying suspension oil.
- ▶ Never perform inspection or maintenance when you are pregnant.
- ▶ Use an oil catchment tray under the section where the rear frame damper is being serviced.

Intoxication from lubrication oil

The lubrication oil for Eightpins seat posts is toxic if touched or inhaled.

- ▶ Always wear safety goggles and nitrile gloves when working with lubrication oil.
- ▶ Lubricate seat post in the open air or in a well-ventilated room only.
- ▶ Avoid skin coming into contact with lubrication oil. Wear nitrile gloves when lubricating, cleaning and maintaining the vehicle.
- ▶ Use an oil catchment tray under the section where the seat post is serviced.


CAUTION
Hazard for the environment due to toxic substances

The rear frame damper contains toxic and environmentally harmful oils and lubricants. Such fluids will contaminate if they enter the sewers or groundwater.

- ▶ Dispose of lubricants and oils left over after repairs in an environmentally responsible way in accordance with statutory regulations.

- 1 Dismantle the rear frame damper.
 - 2 Clean and inspect its interior and exterior.
 - 3 Recondition air springs.
 - 4 Replace airtight seals on air springs.
 - 5 Change oil.
- ⇒ Replace dust wipers.

8.5.4 Inspecting the gear hub

8.5.4.1 Adjusting the hub with cone bearing

In the case of hubs with a cone bearing, the bearing shell fixed in the hub cone body rotates with its larger ball bearing surfaces around the inner bearing cone resting against the fork end. The outer bearing shell rotating around the stationary bearing cone is subject to considerably more evenly distributed loads thanks to its larger ball running surface.

- 1 Attach a small, red colour marking on the lock nut.
 - 2 Turn the wheel axle 40° to 90° every 1,000 to 2,000 km.
- ⇒ The bearing cone is subject to evenly distributed loads.

8.5.5 Inspecting the stem

Incorrectly fastened screws may come loose due to impact. The stem may no longer be firmly fixed in its position as a result. This will cause a crash with injuries.

- ▶ Check the handlebars and the stem's quick release are firmly in position.

8.5.6 Inspect and grease steering headset

- 1 Remove fork.
- 2 Clean steering headset. If it is very dirty, flush the bearing with cleaning agents such as WD-40 or Karamba.
- 3 Check steering headset for damage.
 - ⇒ If the steering headset is damaged, replace steering headset as specified in the parts list.
- 4 Grease steering headset and bearing seat with highly viscous, water-repellent grease (e.g. Dura Ace special grease by SHIMANO).
- 5 Re-fit fork with steering headset as per fork instructions.



8.5.7 Inspecting the axle with quick release

CAUTION

Crash caused by unfastened quick release

A faulty or incorrectly installed quick release may become caught in the brake disc and block the wheel. This will cause a crash.

- ▶ Install the front wheel quick release lever on the opposite side to the brake disc.

Crash caused by faulty or incorrectly installed quick release

The brake disc becomes very hot during operation. Parts of the quick release may become damaged as a result. The quick release comes loose. This will cause a crash with injuries.

- ▶ The front wheel quick release lever and the brake disc must be situated on opposite sides.

Crash caused by incorrectly set clamping force

Excessively high clamping force will damage the quick release and cause it to lose its function.

Insufficient clamping force will cause a detrimental transmission of force. The suspension fork or the frame may break. This will cause a crash with serious injuries.

- ▶ Never fasten a quick release using a tool (e.g. hammer or pliers).
- ▶ Only use the clamping lever with the specified set clamping force.

- 1 Undo quick release.
- 2 Fasten quick release.
- 3 Check the position and clamping force of the quick release lever.

- ⇒ The quick release lever is flush with the lower housing.
- ⇒ You should be able to see slight impression on the palm of your hand when you close the quick release lever.



Figure 200: Adjusting the quick release clamping force

- 4 Use a 4 mm hexagon socket spanner to adjust the clamping lever clamping force if required.
- 5 Check the quick release lever position and clamping force again.

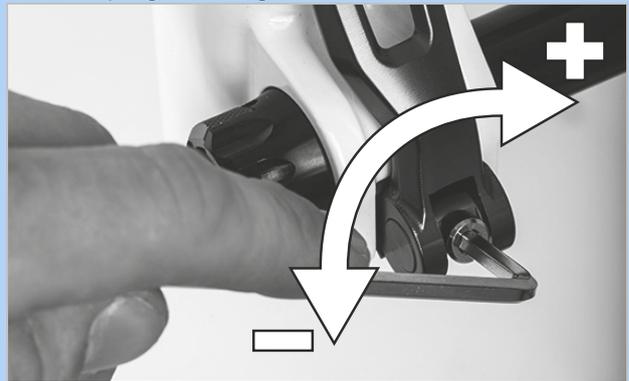


Figure 201: Adjusting the quick release clamping force



8.5.8 Inspecting the fork

WARNING

Injury due to explosion

The air chamber is pressurised. When the air system in a faulty suspension fork is maintained, it may explode and cause serious injury.

- ▶ Wear safety goggles, protective gloves and safety clothing when assembling or carrying out maintenance on the bicycle.
- ▶ Release the air for the air chambers. Detach all air insert fitments.
- ▶ Never service or dismantle a suspension fork if it has not completely rebounded.

CAUTION

Hazard for the environment due to toxic substances

The suspension fork contains toxic and environmentally harmful oils and lubricants. Such fluids will contaminate if they enter the sewers or groundwater.

- ▶ Dispose of lubricants and oils left over after repairs in an environmentally responsible way in accordance with statutory regulations.

- 1 Remove fork.
- 2 Check fork for cracks, warping and damage to the paintwork.
 - ⇒ If there are any cracks, warping or damage to the paintwork, remove the pedelec from service. New fork as specified in the parts list.
- 3 Clean inside and exterior.
- 4 Grease fork.
- 5 Install fork.

8.5.8.1 Inspecting the carbon suspension fork

Only applies to pedelecs with this equipment

- 1 Remove fork.
- 2 Check fork for cracks, warping and damage to the paintwork.
- 3 You need to distinguish between scratches on the paintwork and impacts if the carbon suspension fork paintwork is damaged.
 - ▶ Ask customer what caused the damage.
 - ▶ Examine damage with a magnifying glass to see if fibres are permanently damaged or delamination has taken place.

8.5.8.2 Inspecting the suspension fork

Only applies to pedelecs with this equipment

- 1 Remove fork.
- 2 Check fork for cracks, warping and damage to the paintwork.
 - ⇒ If there are any cracks, warping or damage to the paintwork, remove the pedelec from service. New fork as specified in the parts list.
- 3 Dismantle suspension fork.
- 4 Lubricate dust seals and slide bushings.
- 5 Check torques.
- 6 Clean inside and exterior.
- 7 Grease fork.
- 8 Install fork.
- 9 Adjust suspension fork (see Section 6.3.14).



8.5.9 Inspecting the seat post



WARNING

Intoxication from lubrication oil

The lubrication oil for Eightpins seat posts is toxic if touched or inhaled.

- ▶ Always wear safety goggles and nitrile gloves when working with lubrication oil.
- ▶ Lubricate seat post in the open air or in a well-ventilated room only.
- ▶ Avoid skin coming into contact with lubrication oil. Wear nitrile gloves when lubricating, cleaning and maintaining the vehicle.
- ▶ Use an oil catchment tray under the section where the seat post is serviced.

- 1 Remove seat post from the frame.
 - 2 Clean seat post on the inside and outside.
 - 3 Examine seat post rack for scratches, cracks and fractures.
- ⇒ Replace damaged seat post as specified in the parts list.
- 4 Fit seat post as per height specifications in the pedevec pass.

8.5.9.1 Inspecting the carbon seat post

Only applies to pedevecs with this equipment

You need to distinguish between impacts and scratches on the paintwork if the carbon seat post paintwork is damaged.

- ▶ Ask customer what caused the damage.
- ▶ Examine damage with a magnifying glass to see if fibres are permanently damaged or delamination has taken place.

8.5.9.2 Inspecting and greasing BY.SCHULZ suspension seat post

Only applies to pedevecs with this equipment

- 1 Remove seat post from the frame.
 - 2 Remove safety and protective cover.
 - 3 Clean seat post on the inside and outside.
 - 4 Examine seat post rack for scratches, cracks and fractures.
- ⇒ Replace damaged seat post as specified in the parts list.
- 5 Lubricate screws in the parallel suspension.
 - 6 Reinsert seat post as per height specifications in the pedevec pass. Check screws for correct tightening torques.

☐	Torques G1 M8 seat clamp screw M5 fixing grub screws	20 ... 24 Nm 3 Nm
☐	Torque G2 M6 seat clamp screw M5 fixing grub screws	12 ... 14 Nm 3 Nm

- 7 Put on safety and protective cover.



8.5.9.3 Inspecting and greasing RS SUNTOUR suspension seat post

Only applies to pedelecs with this equipment

- 1 Remove seat post from the frame.
- 2 Remove safety and protective cover.
- 3 Examine seat post rack for scratches, cracks and fractures.
 - ⇒ Replace damaged seat post as specified in the parts list.
 - ⇒ If the paint protection film protecting a child seat is missing or has worn away, affix a new paint protection film.
- 4 Undo preload adjuster and take out steel suspension.
- 5 Clean seat post on inside and outside.
- 6 Grease seat post on inside with SR SUNTOUR grease no. 9170-001.
- 7 Lubricate pressure roller with bicycle chain oil.
 - ▶ Lubricate articulated joints in parallel suspension with bike chain oil.



Figure 202: SR SUNTOUR suspension seat post lubrication points

- 8 Reinsert seat post as per height specifications in the pedelec pass.
- 9 Check screws for correct tightening torques.

□	SR SUNTOUR suspension seat post torques	
	Seat clamp screw	15–18 Nm
	M5 fixing grub screws	3 Nm

- 10 Put on safety and protective cover.

9 Troubleshooting, fault clearance and repair

9.1 Preventing pain

The pedelec is both a means of transport and a piece of sports equipment that promotes health.

After the first few rides, you may experience sore muscles the next day. However, permanent pain should never occur during or after a ride.

The most common complaints are:

- Sitting discomfort
- Pain in hips
- Backache
- Pain in shoulders and nape of neck
- Numb or aching hands
- Pain in upper thigh
- Pain in the knee
- Pain in the foot

If you suffer from one or more of the complaints above, take the following action steps:

- 1** Check the correct adjustment of all components. In most cases, however, pain after pedelec rides is due to a lack of training and components set incorrectly or components that are not adjusted to the rider's physique.
- 2** Consult a doctor as soon as possible and talk openly about the complaints. Pain may be a sign of medical problems that need to be treated.



- 3** If the doctor does not diagnose a medical condition, visit a gym, sports trainer or physiotherapist. Personalised stretching or musculature strengthening exercises must be supervised to ensure they are performed correctly.

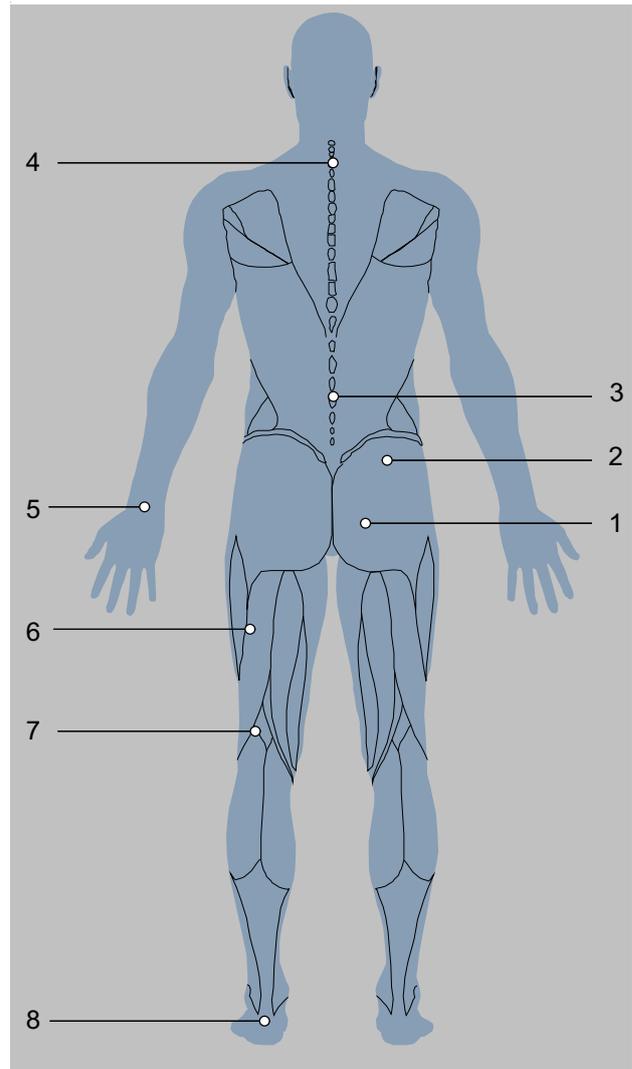


Figure 203: Known pain due to lack of training and/or incorrect component adjustment

9.1.1 Sitting discomfort

Around 50% of all pedelec riders experience sitting discomfort:

- Pressure pain in the sitting bones
- Pain in the lower back
- Pressure pain and numbness in perineal region

Solution

- Adopt an optimal riding position (see Section 6.5.2).
- Adjust the saddle height and tilt (see Section 6.5.4).
- Wear cycling shorts and use chamois cream (see Section 6.12).
- Use an ergonomically adjusted saddle (see Section 6.5.4).

- Ride standing up now and again.



9.1.2 Pain in hips

Lower back pain is often not caused by the back muscles, but by the iliopsoas muscle instead. This muscle is part of the inner hip musculature and flexes the hip. It is attached to the thigh bone and reaches up to the spine. Pain can occur in the back if this muscle is strained too much or shortened.

Solution

- Strengthening exercises for the iliopsoas muscle
- Stretching exercises for hip flexors and extensors.



9.1.3 Backache

Riding a pedelec strengthens the back musculature. The greater the saddle-to-bar drop is, the greater the strain on the back musculature is. At the beginning, a posture where you lean too far forward can lead to pain in the back, arms and wrists. The abdominal muscles are the counterpart to the back muscles and stabilise the pelvis and the back. Back pain is thus often caused by weak abdominal muscles.

Solution

- Contact specialist dealer. You need to adopt a more upright sitting position (see Section 6.5.3).
- Stretching exercises for the back and abdominal muscle ligaments and moderate bicycle training will lengthen the tendons and build new back and abdominal muscles.



The desired position can be adopted after a period of training.

9.1.4 Pain in shoulders and nape of neck

The weight of the upper body places a strain on the shoulders due to the bent-forward posture. The more stretched the position is, the more strain there is on the shoulders.

The specific posture adopted is often the source of pain. Pedelec riders often extend their arms. Impacts such as those occurring on bumpy roads are thus transmitted to the shoulders without suspension. This causes severe pain.

Another source of pain is a hunchback. Due to the posture adopted, the neck needs to be extended backwards excessively so that the rider can look forwards. This causes strain in the neck and shoulder muscles.

9.1.5 Numb or aching hands

Your hands are one of the three points of contact when you ride a pedelec. The hands transmit the weight of the upper body to the handlebars. In the upright Holland position, there is almost no weight applied whereas body weight is at its highest in the sports position. The force is applied to a small area on the handle, meaning the pressure load on the hands is very high. Hands are highly sensitive and can bear a maximum of 20% of body weight during prolonged exposure to load.

9.1.6 Pain in upper thigh

Pain in the upper thigh is usually due to muscular problems. A muscular imbalance between the extensors, flexors and adductors can cause this pain.

Solution



- A more upright riding position will immediately reduce pain.
- Always bend elbows slightly.
- ⇒ The elbow joint will not block. The arms cushion impacts.
- Adjust the handlebars (see Section 6.5.5).
- Always adopt an optimal riding position (see Section 6.5.3).

Solution

- Position handles perfectly (see Section 6.5.5.1, 6.5.5.2 and 6.5.8).
- Move hands and arms while riding (see Section 6.15).
- Use padded cycling gloves (see Section 2.15).
- Optimise handles (see Section 6.5.7).

Solution

- Increasing assistance on the pedelec will bring immediate relief.



- Targeted exercises to correct imbalance and shortening of the thigh muscles.
- Stretching exercises for the thigh muscles.

9.1.7 Knee pain

Pedelec riding is a sport that is easy on the knee joints and is recommended for beginners. Very powerful forces are transmitted from the thigh to the foot via the knee when pedalling. As a result, the tendons and cartilage in the knee are subjected to great stress.

Pain on the inside and outside of the knee is often caused by incorrect adjustment of the click system and the foot being out of position as a consequence. Pain in the lower part of the knee usually stems from an improper riding position.

Cold weather can also cause knee pain. Tendons are less elastic at low temperatures and thus rub against the knee more.

If the knee is out of position, the cartilage becomes very worn. Ligaments that are too short or muscular imbalances can increase this effect. Pain on the top of the kneecap often indicates a muscular imbalance. Pain under the kneecap is usually related to excessive pressure in the knee joint and consequential irritation to the patellar tendon.

9.1.8 Pain in the foot

Your feet are one of three points of contact when you ride a pedelec. Feet transmit force from the upper thigh to the pedal, thus driving the pedelec. In the process, your feet are subjected to between 100% and, during jumps, even up to 1,000% of your body weight.

Foot pain often arises when the saddle is too low or the foot is placed incorrectly on the pedal.

Unsuitable shoes can also be the cause of pain in the feet.

Solution

- Contact specialist dealer. Have the pedelec adjusted (see Section 6.5). Then measure the wheel.
- Avoid cold.



- Get imbalances under control through stretching exercises, strengthening the muscles and Blackroll training.

Solution

- Wear sturdy shoes which are not too tightly laced (see Section 2.5).
- Position feet correctly on the pedals (see Section 6.13).
- Adjust the saddle height to an optimum position (see Section 6.5.4).

9.2 BOSCH Smart System drive system

The on-board computer indicates whether a critical or less critical error has arisen in the drive system.

The error messages generated by the drive system can be read in the eBike Flow app and by the specialist dealer.

The rider can use a link in the eBike Flow app to display all information on errors and assistance on eliminating errors.

9.2.1 Drive system or on-board computer does not start up

If the on-board computer and/or the drive system do not start up, proceed as follows:

- 1 Check whether the battery is switched on. If not, start the battery.
- ⇒ Contact your specialist dealer if the battery level indicator LEDs do not light up.
- 2 If the LEDs on the Battery Level indicator light up, but the drive system does not start, remove the battery.
- 3 Insert the battery.
- 4 Start the drive system.
- 5 If the drive system does not start up, remove the battery.
- 6 Clean all the contacts with a soft cloth.
- 7 Insert the battery.
- 8 Start the drive system.
- 9 If the drive system does not start up, remove the battery.
- 10 Fully charge the battery.
- 11 Insert the battery.
- 12 Start the drive system.
- 13 If the drive system does not start, press the **On-Off button (on-board computer)** for at least 8 seconds.

- 14 If the drive system does not start after about 6 seconds, press the **On-Off button (on-board computer)** for at least 2 seconds.
- 15 Contact your specialist dealer if the drive system won't start.

More info on Intuvia 100

Description
Adjusting
Use
Cleaning
Maintenance
Error solution

9.2.2 Errors in assistance function

Symptom	Cause	Remedy
Assistance is not available.	Is the battery charged sufficiently?	<ol style="list-style-type: none"> 1 Check battery is charged. 2 Recharge the battery if it is almost flat.
	Is the system switched on?	<p>▶ Press On-Off button (battery).</p> <p>⇒ The drive system starts.</p>
	Is the level of assistance set to [OFF]?	<ol style="list-style-type: none"> 1 Set the assistance mode to a different level of assistance than [OFF]. 2 Contact your specialist dealer if you still feel that the no assistance is being supplied.
	The rechargeable battery, on-board computer or assistance switch may be connected incorrectly, or one or more of them may have a problem.	▶ Contact specialist dealer.
	Are the pedals being pushed?	<p>The pedelec is not a motorbike.</p> <p>▶ Push the pedals.</p>
	Is the speed too high?	<p>The electronic gear assistance is only active up to a maximum speed of 25 km/h.</p> <p>▶ Check on-board computer indicators.</p>
	Is the lock function activated?	▶ Use suitable on-board computer.
	The battery may become too hot during rides at high temperatures, up long inclines or when carrying a heavy load for a long time.	<ol style="list-style-type: none"> 1 Switch off the drive system. 2 Leave pedelec to cool down. 3 Start the drive system.
The assisted journey distance is too short.	Is the battery fully charged?	<ol style="list-style-type: none"> 1 Check charge level. 2 Recharge the battery if it is almost flat.
	The battery does not perform as well in winter weather.	This does not indicate a problem.
	The journey distance can be shorter depending on the road conditions, the gear level and the entire light usage time.	This does not indicate a problem.
	The battery is a consumable. Repeated charging and long periods of use cause the battery to degrade (loss of power).	<p>If the distance covered with a fully charged battery has become shorter, the battery may be affected.</p> <p>▶ Replace old battery with new one.</p>
It is difficult to pedal.	Are the tyres pumped to an adequate pressure?	1 Pump up tyres.
	Is the level of assistance set to [OFF]?	<ol style="list-style-type: none"> 1 Set level of assistance to [HIGH], [STD], [ECO] or [AUTO]. 2 Contact your specialist dealer if the pedals are still stiff.
	Is the battery fully charged?	<ol style="list-style-type: none"> 1 Check charge level. 2 Recharge the battery if it is almost flat.
	Have you switched on the system with your foot on the pedal?	<ol style="list-style-type: none"> 1 Switch system on again without applying pressure to the pedal. 2 Contact your specialist dealer if the pedals are still stiff.

Table 58: Error solution for assistance system

9.2.3 Battery errors

Symptom	Cause	Remedy
The battery discharges very quickly.	The battery may be at the end of its useful life.	► Replace old battery with new one.
The battery cannot be recharged.	Is the charger mains plug firmly connected to the socket?	<ol style="list-style-type: none"> 1 Disconnect the charger mains plug and plug it in again. 2 Start charging. 3 If the battery still won't recharge, contact your specialist dealer.
	Is the charger plug firmly connected to battery?	<ol style="list-style-type: none"> 1 Disconnect the charger plug and plug it in again. 2 Start charging. 3 If the battery still won't recharge, contact your specialist dealer.
	Is the adapter firmly connected to the charger plug or the battery's charging port?	<ol style="list-style-type: none"> 1 Connect the adapter firmly to the charger plug or the battery charging port. 2 Start charging. 3 If the battery still won't recharge, contact your specialist dealer.
	Is the connection terminal for the charger, charger adapter or batteries dirty?	<ol style="list-style-type: none"> 1 Wipe with a dry cloth to clean the connection terminals. 2 Start charging. 3 If the battery still won't recharge, contact your specialist dealer.
The battery does not start charging when the charger is connected.	The battery may be at the end of its useful life.	► Replace old battery with new one.
The battery and charger become hot.	Has the battery or charger temperature exceeded the operating temperature range?	<ol style="list-style-type: none"> 1 Interrupt charging process. 2 Leave battery and charger to cool down. 3 Start charging. <p>⇒ If the battery becomes too hot to touch, there might be a problem with the battery.</p> <ol style="list-style-type: none"> 4 Contact specialist dealer.
The charger is hot.	If the charger is used continuously to charge batteries, it may become hot.	<ol style="list-style-type: none"> 1 Interrupt charging process. 2 Leave charger to cool down. 3 Start charging.
The LED on the charger does not light up.	The LED on the charger will go out when the battery is fully charged.	This is not a malfunction.
	Is the charger plug firmly connected to battery?	<ol style="list-style-type: none"> 1 Check connection for any contaminants. 2 Insert charger plug. 3 If the battery still won't recharge, contact your specialist dealer.
	Is the battery fully charged?	<ol style="list-style-type: none"> 1 Disconnect charger mains plug. 2 Insert mains plug again. 3 Start charging. 4 Contact your specialist dealer if the LED on the charger still doesn't light up.
The battery cannot be removed.		► Contact your specialist dealer.
The battery cannot be inserted.		► Contact specialist dealer.
Fluid is leaking from the battery.		► Observe all the warnings in Section 2 Safety.

Table 59: Error solution for battery

Symptom	Cause	Remedy
There is an unusual smell.		<ol style="list-style-type: none"> 1 Remove from the battery immediately. 2 Contact the fire service immediately. 3 Observe all the warnings in Section 2 Safety.
Fumes are emitted from the battery.		<ol style="list-style-type: none"> 1 Remove from the battery immediately. 2 Contact the fire service immediately. 3 Observe all the warnings in Section 2 Safety.

Table 59: Error solution for battery

9.2.4 Display screen errors

Symptom	Cause	Remedy
No data are shown on the display screen if you press the on-off button (battery) .	The battery charge level may be insufficient.	<ol style="list-style-type: none"> 1 Charge the battery. 2 Switch on the power.
	Is the power switched on?	▶ Press the On-Off button (battery) to switch the power on.
	Is the battery charged?	If the battery is fitted to the pedelec and is being charged, it cannot be switched on. ▶ Interrupt charging.
	Is the connector fitted to the power cable correctly?	<ol style="list-style-type: none"> 1 Check whether the connector is fitted to the power cable correctly. 2 If the connector is fitted correctly, contact your specialist dealer.
	A component may be connected which the system is unable to recognise.	▶ Contact specialist dealer.
The gear level is not shown on the display screen.	The gear level is only shown if the electronic gear shift is used.	<ol style="list-style-type: none"> 1 Check that the power cable connector has not been disconnected. 2 If this is not the case, contact your specialist dealer.
The settings menu cannot be opened while you are pedalling.	The product is designed in such a way that the settings menu cannot be opened if the system detects that someone is riding the pedelec. This is not a malfunction.	<ol style="list-style-type: none"> 1 Stop pedelec. 2 Change settings when stationary only.
The lock function cannot be set up or switched off.	It may be a firmware error.	▶ Contact specialist dealer.
The connect account has been deleted or deactivated and the lock function is still activated.	...	▶ Contact specialist dealer.

Table 60: On-board computer error solution

9.2.5 Lighting does not work

Symptom	Cause	Remedy
Front lamp or rear lamp does not go on, even when the switch is pressed.	The default settings in the electric drive system have probably been configured incorrectly.	<ol style="list-style-type: none"> 1 Take pedelec out of service immediately. 2 Contact specialist dealer.
	The light is defective.	

Table 61: Lighting fault solution

9.2.6 Correcting disc brake faults

Symptom	Cause	Remedy
Ringing and unusual sounds from disc brakes.	Riding on asphalt with off-road tyres.	▶ Contact specialist dealer. Fit a city or trekking tyre.
Low braking power from the disc brake.	Dirty or greasy brake disc.	▶ Clean brake disc thoroughly with white spirit or brake cleaner.
	Worn brake disc.	▶ Contact specialist dealer. New brake disc.
	Worn brake lining.	▶ Contact specialist dealer. New brake linings.
	Brake lining vitrification.	
Metallic noises from disc brake.	Worn brake linings.	▶ Contact specialist dealer. New brake linings and brake disc.
Spongy, soft or poor pressure point in disc brakes.	Brake calliper fitted incorrectly, brake disc loose, brake disc or brake lining worn or brake system leaking.	▶ Contact specialist dealer.
Noises when a disc brake is applied.	Dirt.	1 Clean brake disc and brake thoroughly. 2 If the problem is not solved, contact your specialist dealer.
	Worn or wrong brake linings.	▶ Contact specialist dealer. New brake linings and brake discs.
	Wheel, hub or axle fitted incorrectly.	▶ Contact specialist dealer. Check brake system and wheel assembly.
	Brake calliper and/or brake disc fitted incorrectly.	
	Incorrect torques.	
	Brake disc damaged by side impact.	
	Vitrified brake linings.	
	Brake system leaking.	
	Incorrect brake mount height.	

Table 62: Disc brake error solution

9.2.7 Problems with back-pedal brake

Symptom	Cause	Remedy
Brake is too sensitive		<ol style="list-style-type: none"> 1 Contact specialist dealer. Lubricate brake hub. 2 Replace brake shoe unit.
Brake is too weak		<ol style="list-style-type: none"> 1 Contact specialist dealer. Replace brake shoe unit. 2 If the problem should persist, replace the internal hub unit.
The rider needs to push the pedals too far back before the brakes engage.		<ol style="list-style-type: none"> 1 Contact specialist dealer. Replace brake shoe unit. 2 If the problem should persist, replace the internal hub unit.
The wheels block if the pedelec is pushed backwards		<ul style="list-style-type: none"> ▶ Contact specialist dealer. Replace internal hub unit.
Unusual noises when braking		<ol style="list-style-type: none"> 1 Contact specialist dealer. Lubricate brake hub. 2 Replace brake shoe unit.
Rotation feels stiff during free rotation		<ul style="list-style-type: none"> ▶ Contact specialist dealer. Replace brake shoe unit.

Table 63: Error solution for back-pedal brake

9.2.8 Problems with rim brakes

Symptom	Cause	Remedy
Noises when rim brake is applied	Break in brakes. A rim brake's full braking power is not produced until the rider has cycled several kilometres.	► This is not a malfunction. During the first 50 km or so after replacing the brake linings, check the rims and brake linings regularly and clean to remove any residues.
	Dirt.	1 Clean rim and brake thoroughly. 2 If the problem is not solved, contact your specialist dealer.
	Worn or wrong brake linings.	► Contact specialist dealer. New brake linings and rims.
	Wheels, hub or axle fitted incorrectly.	► Contact specialist dealer. Check brake system and wheel assembly.
	Incorrect torques.	
	Incorrect brake mount height.	

Table 64: Rim brake error solution

9.2.9 Problems with hub gear

Symptom	Cause	Remedy
A noise is heard when the pedals are turning.	All gear speeds except 1.	▶ This is not a malfunction.
A noise is heard when the pedelec is pushed backwards.	All gear speeds except 1.	
Noises and vibrations occur on switching on.	All gear speeds.	
Gear shifting feels different, depending on the gear speed.	All gear speeds.	
A noise is heard whenever the rider isn't pedalling while riding.	All gear speeds.	
The gears are difficult to engage.	The cable has not been installed properly.	▶ Contact specialist dealer.
	The gear shift unit has been set to the override state.	▶ Contact specialist dealer (readjust gear shift unit).
Gears cannot be engaged smoothly.	Shift cable tension setting not correct.	▶ Carefully pull the <i>adjusting sleeve</i> away from the shifter housing, turning it as you do so. ▶ Check the gear shift function after each adjustment.
The gear speed cannot be changed.	The cable was not set correctly.	▶ Contact specialist dealer. (Reset gear shift unit; check whether the gear speed can be changed when the wheel is detached from the frame.)
Strange noises occur.	When switching gears	▶ Contact specialist dealer.
	When pedalling.	
The gear speed shown on the indicator differs from the speed in the hub.	The cable was not set correctly.	▶ Contact specialist dealer.
	The internal unit has a defect.	
The hub rotates with difficulty only or does not rotate smoothly.	The cone is firmly positioned.	▶ Contact specialist dealer.
	The internal unit has a defect.	▶ Contact specialist dealer.
A rattling noise is heard when pedalling.	The section around the cone is damaged.	▶ Contact specialist dealer.
Free rotation is not smooth if the rider does not pedal.		▶ Contact specialist dealer.
The brakes are too sensitive.		▶ Contact specialist dealer.
The brakes are not strong enough.		▶ Contact specialist dealer.
The rider needs to push the pedals too far back before the brakes engage.		▶ Contact specialist dealer.
The wheels block if the pedelec is pushed backwards.		▶ Contact specialist dealer.

Table 65: Error solution for limit stop

Symptom	Cause	Remedy
Strange noises occur when the brakes are applied.		▶ Contact specialist dealer.
Rotation feels stiff during free rotation.		▶ Contact specialist dealer.
Chain jumps between the gearwheels when gear is changed.	Gearwheels and/or chain worn.	▶ Contact specialist dealer. New chain, gearwheels or hub.

Table 65: Error solution for limit stop

9.2.10 Correcting freewheel faults

Symptom	Cause	Remedy
Freewheel blocked.	Cover forgotten after fitting.	▶ Contact specialist dealer. Check installation correct.
	After fitting, socket was compressed by over-tightening the quick-release axle.	▶ Contact specialist dealer. Measure the length of the socket. If the socket is shorter than 15.4 mm, replace socket.
Freewheel does not lock into place or slips.	After maintenance: Too much or wrong grease on the toothed discs.	▶ Contact specialist dealer. Remove hub. Clean and grease toothed disc.
	Toothed discs are worn.	▶ Contact specialist dealer. Replace toothed disc.
	One or both springs were forgotten after fitting.	▶ Contact specialist dealer. Check installation correct.
	One or both toothed discs are fitted the wrong way round after assembly.	▶ Contact specialist dealer. Check installation correct.
Hub has axial clearance.	Ball bearings are worn.	▶ Contact specialist dealer. Replace ball bearings.
	One or both toothed discs are fitted the wrong way round after assembly.	▶ Contact specialist dealer. Check installation correct.
Hub is stiff when turned.	Ball bearings are worn.	▶ Contact specialist dealer. Replace ball bearings.
	Ball bearings have been driven in too firmly after assembly	▶ Contact specialist dealer. Check installation correct.
	Installation sequence for ball bearings not observed.	▶ Contact specialist dealer. Check installation correct.
Hub makes noise.	Ball bearings are worn.	▶ Contact specialist dealer. Replace ball bearings.
Cassette caused notches on the freewheel body.	Steel cassette works its way into the aluminium bar on the freewheel body.	▶ Contact specialist dealer. Remove notches on the cassette surface with a file.
Freewheel body is stiff when turned.	Ball bearings in the freewheel body are worn.	▶ Contact specialist dealer. Replace freewheel body.
Freewheel is too loud or too quiet.	Perception of freewheel noise is subjective. While some pedelec riders prefer loud freewheel noise, others like a quite freewheel more.	▶ This is not a malfunction. The amount of grease between the toothed discs may have an effect on the freewheel noise. Less grease increases freewheel noise but also causes greater wear.

Table 66: Error solution for freewheel

9.2.11 Correcting lighting faults

Symptom	Cause	Remedy
The front light or rear light does not go on, even when the switch is pressed.	The default settings in the electric drive system have probably been configured incorrectly. The light is defective.	<ol style="list-style-type: none"> 1 Take pedelec out of service immediately. 2 Contact specialist dealer.

Table 67: Lighting fault solution

9.2.12 Correcting faults in tyres

Symptom	Cause	Remedy
Valve torn off.	Presta valve used with a sizeable valve hole. The hole's metal edge separates the valve stem from the tube.	► Contact specialist dealer. Fit another type of valve.

Table 68: Fault solution for tyres

9.2.13 Correcting control seat post faults

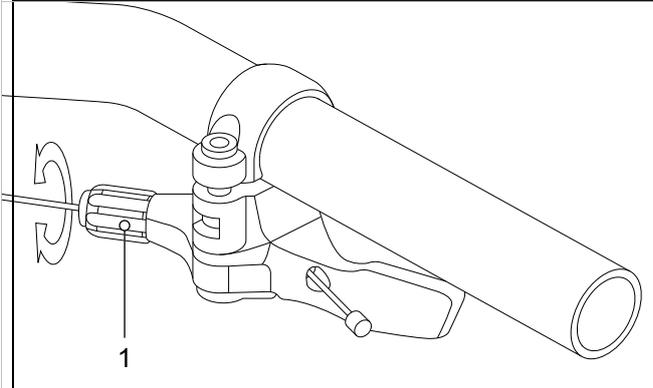
Symptom	Cause	Remedy
Seat post clicks or creaks.	Protective layer missing.	► Service seat post (see Section 7.4.9).
Seat post deflects and bobs periodically.	Incorrect preload.	► Adjust preload so that the suspension seat post does not compress under the rider's weight when at rest.
Seat post with remote control does not rise or lower.	Bowden cable is not tensioned correctly.	<p>► Adjust the Bowden cable with the setting screw (1) on the remote control.</p>  <p>Figure 204: Remote control with setting screw (1)</p> <ul style="list-style-type: none"> • Reduce sensitivity: turn the setting screw clockwise. • Increase sensitivity: turn setting screw anti-clockwise.

Table 69: Fault solution for the seat post

9.2.14 Correcting other faults and errors

Symptom	Cause	Remedy
Two beeps will sound if a switch is pressed but the switch cannot be operated.	Pressed switch mode has been deactivated.	▶ This is not a malfunction.
Three beeps are sounded.	A fault or warning has occurred.	▶ This occurs when a warning or an error is shown on the on-board computer. Follow the instructions for the code in Section 6.2 System Messages.
If an electronic gear shift is used, pedal assistance becomes less effective when the gear is changed.	This is because the computer sets the pedal assistance to the optimum level.	▶ This is not a malfunction.
A noise can be heard after switching.		▶ Contact specialist dealer.
It is normal to hear a noise coming from the rear wheel when cycling as normal.	The gear shift setting may not have been made properly.	▶ Contact specialist dealer.
If the pedelec is brought to a stop the pedelec, the gear transmission does not switch to the position pre-configured in the functional feature.	You may have applied too much pressure on the pedals.	▶ Press on the pedals only gently to make it easier to change the transmission.

Table 70: Other drive system errors

9.2.15 Correcting faults in the SR SUNTOUR suspension fork

9.2.15.1 Rebound too fast

The suspension fork rebounds too quickly, producing a "pogo stick" effect, where the wheel lifts from the ground in an uncontrolled way. This impairs traction and control (blue line).

Fork head and handlebars are deflected upwards if the wheel bounces back from the ground. Body weight may be thrown up and back in an uncontrolled way (green line).



Figure 205: Suspension fork rebounding too quickly

Solution

► Turn **rebound adjuster (fork)** clockwise.

⇒ The rebound speed is decreased (slower return).

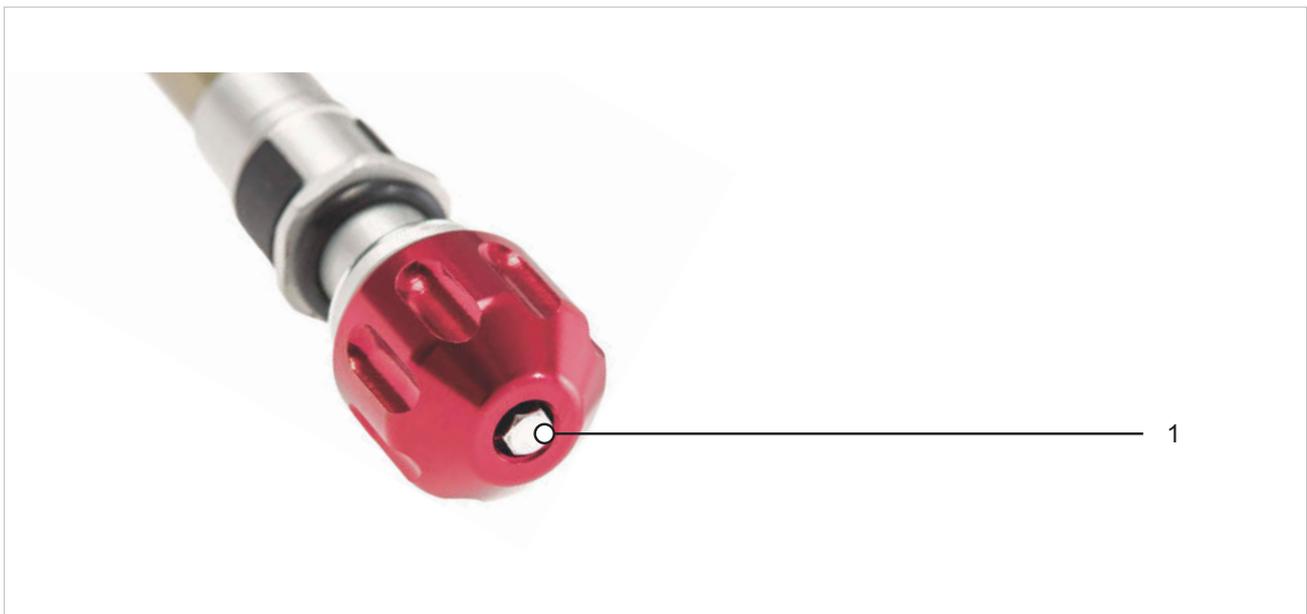


Figure 206: Example of SR SUNTOUR rebound adjuster (fork) (1)

9.2.15.2 Rebounding too slowly

The fork does not rebound quickly enough after absorbing a bump. The fork also remains deflected over subsequent bumps, which reduces deflection and increases the hardness of impacts. Available deflection, traction and control decrease (blue line).

The fork remains in a deflected state, causing the headset and handlebars to move to a lower position. Body weight is shifted forward after the impact (green line).

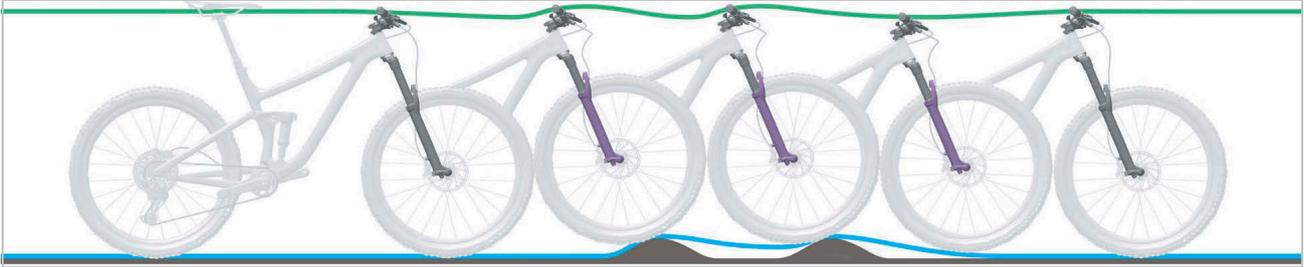


Figure 207: Suspension fork rebounding too slowly

Solution

► Turn **rebound adjuster (fork)** anti-clockwise.

⇒ The rebound speed is increased (faster return).



Figure 208: Example of SR SUNTOUR rebound adjuster (fork) (1)

9.2.15.3 Suspension too soft on inclines

The fork deflects at a low point in the terrain. The deflection is quickly used up, body weight shifts forward and the pedelec loses some momentum.

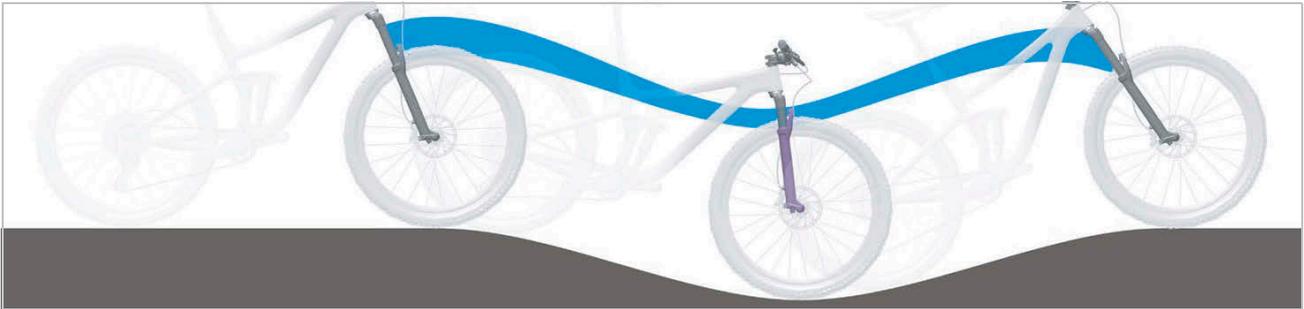


Figure 209: Excessively soft suspension in the suspension fork on hilly terrain

Solution

- Turn **compression lever** clockwise towards **LOCK**.

⇒ The damping and compression hardness are increased and the deflection stroke speed. Efficiency on hilly and flat terrain is improved.

R2C2-PCS R2C2 RC2 RC2-PCS	RC-PCS RC	RLRC-PCS RLRC	LORC-PCS LORC

Table 71: Low-speed lever (1) on the SR Suntour suspension fork on the fork crown

9.2.15.4 Excessively hard damping on bumps

When the bike hits a bump, the fork deflects too slowly and the wheel lifts up from the bump. Traction decreases when the wheel no longer touches the ground.

The headset and handlebars are deflected upwards significantly, which can impair control.

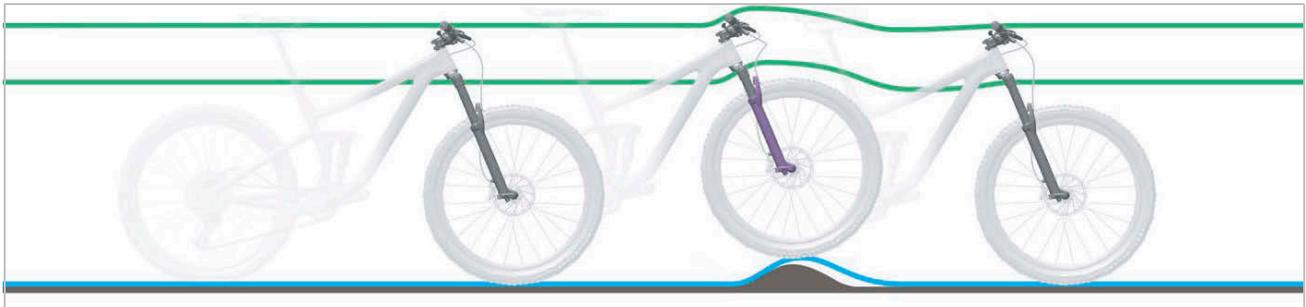


Figure 210: Excessively hard damping in the suspension fork on bumps

Solution

► Turn **compression lever** clockwise towards OPEN.

⇒ The damping and compression hardness reduces and the deflection stroke speed is reduced. Sensitivity to small bumps is increased.

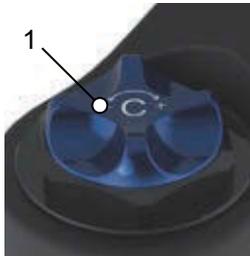
R2C2-PCS R2C2 RC2 RC2-PCS	RC-PCS RC	RLRC-PCS RLRC	LORC-PCS LORC
			

Table 72: Low-speed lever (1) on the SR Suntour suspension fork on the fork crown



9.3 Repairs at the specialist dealer

Expert knowledge and special tools are required for many repairs. For this reason, repairs may only be carried out at a specialist dealer. These include:

- Replacing tyre, tube and spokes
- Replace brake linings, rims and brake discs
- Replace and tension the chain.

9.3.1 Original parts and lubricants

The individual pedelec parts have been carefully selected and matched to one other.

Only original parts and lubricants must be used for inspection and repair.

The constantly updated accessory approval and parts lists are in Section 11, Documents and Drawings.

- ▶ Follow the operating instructions for the new components.

9.3.2 Repairing the frame

9.3.2.1 Removing paint damage on frame

- 1 Gently sand paintwork damage with 600-grit sandpaper.
- 2 Smooth edges.
- 3 Apply one or two coats of repair paint.

9.3.2.2 Removing damage from impact on the carbon frame

There may be damage to the laminate beneath the paintwork in the case of impact. The frame may break even under light stress.

- 1 Take pedelec out of service.
- 2 Send frame to a fibre composite repair company or purchase new frame as specified in the parts list.

9.3.3 Repairing the suspension fork

9.3.3.1 Removing paint damage on the fork

- 1 Gently sand paintwork damage with 600-grit sandpaper.
- 2 Smooth edges.
- 3 Apply one or two coats of repair paint.

9.3.3.2 Removing damage from impact on the carbon frame

There may be damage to the laminate beneath the paintwork in the case of impact. The fork may break even under light stress.

- ▶ Take pedelec out of service. New fork as specified in the parts list.

⇒ The fork must be free from any defects.

- 4 Clean inside and exterior.
- 5 Grease fork.
- 6 Install fork.

9.3.3.3 Repairing the seat post

Repairing paint damage on the seat post.

- 1 Gently sand paintwork damage with 600-grit sandpaper.
- 2 Smooth edges.
- 3 Apply one or two coats of repair paint.

9.3.3.4 Repairing damage from impact on the carbon seat post

There may be damage to the laminate beneath the paintwork in the case of impact. The carbon seat post may break even under light stress.

- 1 Take pedelec out of service.
- 2 New carbon seat post as specified in parts list.



9.3.4 Replacing the riding light

- ▶ Only use components in the corresponding power class for replacement.

9.3.5 Adjusting the headlight

- ▶ The *headlight* must be positioned so that its light beam shines on the road 10 m in front of the pedelec (see Section 6.4).

9.3.6 Checking suspension fork-tyre clearance

The tyre clearance needs to be checked each time a suspension fork tyre is replaced.

- 1 Release pressure from the suspension fork.
- 2 Press suspension fork together fully.
- 3 Measure the gap between the top of the tyre and the fork crown's lower surface. The gap must not be less than 10 mm. If the tyre is too large, the tyre will touch the lower surface of the fork crown when the fork is fully pressed together.
- 4 Release pressure on the suspension fork and pump it up again if it is an air suspension fork.
- 5 Take into account the fact that the gap will be smaller if there is a guard. Check again to ensure that there is sufficient clearance for the tyre.

9.3.7 Replacing pedelec components if lock function is installed

9.3.7.1 Replacing a smartphone

- 1 Install Bosch eBike connect app on the new smartphone.
 - 2 Log on using the same account which was used to activate the lock function.
 - 3 Connect on-board computer with the smartphone while the on-board computer is in use.
- ⇒ The lock function is shown as set up in the BOSCH eBike Connect app.

9.3.7.2 Replacing the on-board computer

- Connect on-board computer with the smartphone while the on-board computer is in use.
- ⇒ The lock function is shown as set up in the BOSCH eBike Connect app.

9.3.7.3 Activating the lock function after motor replacement

- ✓ The lock function is displayed as deactivated in the eBike Connect app when the motor has been replaced.
- 1 Open the <My eBike> menu item in the eBike Connect app.
 - 2 Push the <Lock function> slider to the right.
- ⇒ The drive unit assistance can now be deactivated by removing the on-board computer.

10 Recycling and disposal



This device is marked according to the European Directive 2012/19/EU on waste electrical and electronic equipment – WEEE and the European



Directive 2006/66/EC on accumulators. The directive provides the framework for the return and recycling of used devices

across the EU. Consumers are legally required to return all used batteries of any type. It is forbidden to dispose of batteries in domestic waste.

The battery manufacturer is legally obliged to take back used and old batteries free of charge according to Section 9 German Batteries Act. The pedelec frame, battery, motor, on-board computer and charger are recyclable materials. You must dispose of and recycle them separately from the domestic waste in compliance with applicable statutory regulations. Separate collection and

recycling saves reserves of raw materials and ensures that all the regulations for protection of health and the environment are adhered to when recycling the product and/or the battery.

- ▶ Never dismantle the pedelec, battery or charger for disposal.

The pedelec, on-board computer, the unopened and undamaged battery and the charger can be returned to any specialist dealer free of charge. Further disposal options may be available, depending on the region.

- ▶ Store the individual parts of the decommissioned pedelec in a dry place, free from frost, where they are protected from direct sunlight.

10.1 Guidelines on removal of waste

Waste type	Disposal
Non-hazardous waste	
Recycling	
Waste paper, cardboard	Return paper collection bin, paper container, undamaged transport packaging to suppliers
Scrap metal and aluminium	Take to municipal collection points or have collected by waste disposal companies
Tyres, tubes	Tyre manufacturers' collection points, collection forms and fax templates available from tyre manufacturer Otherwise, residual waste bin (grey bin)
Fibre composite components (e.g. carbon, GRP)	Large carbon components such as defective frames and carbon rims can be sent to special collection points for recycling; see www.cfk-recycling.de/index.php?id=57
Dual system sales packaging made of plastic, metal and composite material, lightweight packaging	Collection by waste disposal firm where applicable; return transport packaging to suppliers Plastic waste bin (yellow bin)
CDs, DVDs	Take to municipal collection points since they are made of high-grade plastic and are easy to recycle Otherwise, residual waste bin (grey bin)

Table 73: Removal of waste guidelines

Waste type	Disposal
Dispose of	
Residual waste	Residual waste bin (grey bin)
Biodegradable lubricants Biodegradable oils Cleaning cloths covered in biodegradable oil	Residual waste bin (grey bin)
Filament lamps, halogen lamps	Residual waste bin (grey bin)
Hazardous waste	
 Recycling	
Batteries, rechargeable batteries	Return to the battery manufacturer.
Electric devices: Motor On-board computer Display Control panel Wiring	Take to a municipal collection point for electronic waste
Dispose of	
Waste oil Cleaning cloths daubed in oil Lubrication oil Gear oil Lubricating grease Cleaning fluids Kerosene White spirit Hydraulic fluid Brake fluid	<p>Never mix different oil fluids. Store in original container</p> <p>Small amounts (mainly <30 kg) Take to municipal collection points for hazardous waste (e.g. mobile toxic waste collection service)</p> <p>Larger quantities (>30 kg) Collection by waste disposal companies</p>
Paints Varnishes Thinners	Take to municipal collection points for hazardous waste (e.g. mobile toxic waste collection service)
Neon lights, energy-saving lamps	Take to municipal collection points for hazardous waste (e.g. mobile toxic waste collection service)

Table 73: Removal of waste guidelines



11 Documents

11.1 Assembly report

Date:

Frame number:

Components	Description	Tests	Criteria		Measures if rejected
			Acceptance	Rejection	
Front wheel	Assembly		O.K.	Loose	Adjust quick release
Kickstands	Check mount fastening	Functional check	O.K.	Loose	Retighten screws
Tyres		Tyre pressure check	O.K.	Tyre pressure too low/ too high	Adjust tyre pressure
Frame	Check for damage – fracture, scratches		O.K.	Damage detected	<i>Take out of operation</i> , new frame
Handles, coverings	Check mount fastening		O.K.	Not provided	Retighten screws, new handles and coverings as specified in parts list
Handlebars, stem	Check mount fastening		O.K.	Loose	Retighten screws; new stem as specified in parts list if necessary
Steering headset	Check for damage	Functional check	O.K.	Loose	Retighten screws
Saddle	Check mount fastening		O.K.	Loose	Retighten screws
Seat post	Check mount fastening		O.K.	Loose	Retighten screws
Guard	Check mount fastening		O.K.	Loose	Retighten screws
Pannier rack	Check mount fastening		O.K.	Loose	Retighten screws
Attachments	Check mount fastening		O.K.	Loose	Retighten screws
Bell		Functional check	O.K.	No ring, too quiet, missing	New bell as specified in the parts list
Suspension elements					
Fork, suspension fork	Check for damage		O.K.	Damage detected	New fork as specified in the parts list
Rear frame damper	Check for damage		O.K.	Damage detected	New fork as specified in the parts list
Suspension seat post	Check for damage		O.K.	Damage detected	New fork as specified in the parts list
Brake system					
Handbrake	Check mount fastening		O.K.	Loose	Retighten screws
Brake fluid	Check fluid level		O.K.	Too little	Refill with brake fluid; new brake hoses if damaged
Brake linings	Check brake linings, brake discs and rims for damage		O.K.	Damage detected	New brake linings, brake discs and rims
Back-pedal brake braking armature	Check mount fastening		O.K.	Loose	Retighten screws
Lighting system					
Rechargeable battery	First examination		O.K.	Error message	<i>Take out of service</i> ; contact battery manufacturer, new battery
Light cabling	Connections, correct wiring		O.K.	Cable defective, no light	New cabling
Rear light	Side light	Functional check	O.K.	No constant light	<i>Take out of service</i> ; new rear light as specified in parts list; replace if necessary
Front light	Side light, daytime riding light	Functional check	O.K.	No constant light	<i>Take out of service</i> ; new front light as specified in parts list; replace if necessary
Reflectors	All complete, state, fastening		O.K.	Damaged or not all complete	New reflectors



Components	Description		Criteria		Measures if rejected
	Assembly /inspection	Tests	Acceptance	Rejection	
Drive/gear shift					
Chain/cassette/sprocket/chainring	Check for damage		O.K.	Damage	Refasten if necessary or replace as specified in parts list
Chain guard/spoke guard	Check for damage		O.K.	Damage	Replace as specified in parts list
Bottom bracket axle/crank	Check mount fastening		O.K.	Loose	Retighten screws
Pedals	Check mount fastening		O.K.	Loose	Retighten screws
Shifter	Check mount fastening	Functional check	O.K.	Loose	Retighten screws
Shift cables	Check for damage	Functional check	O.K.	Loose and defective	Adjust shift cables; new shift cables if necessary
Front derailleur	Check for damage	Functional check	O.K.	Switching gears difficult or not possible	Adjust
Rear derailleur	Check for damage	Functional check	O.K.	Switching gears difficult or not possible	Adjust
Electric drive					
On-board computer	Check for damage	Functional check	O.K.	No screen, defective screen display	Restart, test battery, new software or new on-board computer; <i>take out of service</i>
Control panel	Control panel Check for damage	Functional check	O.K.	No response	Restart; contact control panel manufacturer, new control panel
Tachometer		Speed measurement	O.K.	Pedelec travelling 10% too fast/slow	Take pedelec out of service until the source of the error is found
Cabling	Visual inspection		O.K.	Failure in system, damage, kinked cables	New cabling
Battery mount	Firmly in position, lock, contacts	Functional check	O.K.	Loose; lock doesn't close, no contacts	New battery mount
Motor	Visual inspection and mount		O.K.	Damage, loose	Refasten motor, contact motor manufacturer, new motor
Software	Check version		In latest version	Not latest version	Import update

Technical inspection, checking safety, test ride

Components	Description		Criteria		Measures if rejected
	Assembly /inspection	Tests	Acceptance	Rejection	
Brake system		Functional check	O.K.	No full braking; braking distance too long	Locate defective part in brake system and correct
Gear shift under operating load		Functional check	O.K.	Problems when shifting gear	Readjust gear shift
Suspension components (fork, shock absorber, seat post)		Functional check	O.K.	Suspension too deep or no longer exists	Locate defective component and correct
Electric drive system		Functional check	O.K.	Loose connection, problems when riding, accelerate	Locate faulty components in electric drive and remedy
Lighting system		Functional check	O.K.	No continuous light, not bright enough	Locate defective part in lighting system and correct
Test ride			No strange noises	Strange noises	Locate source of noise and correct

Date:	
Fitter's name:	
Final inspection by workshop manager:	



11.2 Inspection and maintenance log

Diagnosis and documentation of current status

Date:

Frame number:

Component	Frequency	Description			Criteria		Measures if rejected
		Inspection	Test		Acceptance	Rejection	
Front wheel	6 months	Assembly			O.K.	Loose	Adjust quick release
Kickstands	6 months	Check mount fastening	Functional check		O.K.	Loose	Retighten screws
Tyres	6 months		Tyre pressure check		O.K.	Tyre pressure too low/ too high	Adjust tyre pressure
Frame	6 months	Check for damage – fracture, scratches			O.K.	Damage detected	Take pedelec out of service, new frame
Handles, coverings	6 months	Wear; check if fastened securely			O.K.	Not provided	Retighten screws, new handles and coverings as specified in parts list
Handlebars, stem	6 months	Check mount fastening			O.K.	Loose	Retighten screws; new stem as specified in parts list if necessary
Steering headset	6 months	Check for damage	Functional check	Lubricating and adjustment	O.K.	Loose	Retighten screws
Saddle	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Seat post	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Guard	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Pannier rack	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Attachments	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Bell	6 months		Functional check		O.K.	No ring, too quiet, missing	New bell as specified in the parts list
Suspension elements							
Fork, suspension fork	To manufacturer's specifications*	Check for damage, corrosion, fracture		Maintenance as specified by manufacturer Lubrication, oil change as specified by manufacturer	O.K.	Damage detected	New fork as specified in the parts list
Rear frame damper	To manufacturer's specifications*	Check for damage, corrosion, fracture		Maintenance as specified by manufacturer Lubrication, oil change as specified by manufacturer	O.K.	Damage detected	New fork as specified in the parts list
Suspension seat post	To manufacturer's specifications*	Check for damage		Maintenance as specified by manufacturer	O.K.	Damage detected	New fork as specified in the parts list



Component	Frequency	Description			Criteria		Measures if rejected
		Inspection	Test		Acceptance	Rejection	
Brake system							
Handbrake	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Brake fluid	6 months	Check fluid level		Depending on time of year	O.K.	Too little	Top up brake fluid; take Pedelec out of service if damaged; new brake hoses
Brake linings	6 months	Check brake linings, brake discs and rims for damage			O.K.	Damage detected	New brake linings, brake discs and rims
Back-pedal brake braking armature	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Brake system	6 months	Check mount fastening		Functional check	O.K.	Loose	Retighten screws
Lighting system							
Rechargeable battery	6 months	First examination			O.K.	Error message	Contact battery manufacturer; take battery out of service; new battery
Light cabling	6 months	Connections, correct wiring			O.K.	Cable defective, no light	New cabling
Rear light	6 months	Side light	Functional check		O.K.	No constant light	New rear light as specified in parts list; replace if necessary
Headlight	6 months	Side light, daytime riding light	Functional check		O.K.	No constant light	New headlight light as specified in parts list; replace if necessary
Reflectors	6 months	All complete, state, fastening			O.K.	Damaged or not all complete	New reflectors
Drive/gear shift							
Chain/cassette/sprocket/chainring	6 months	Check for damage			O.K.	Damage	Refasten if necessary or replace as specified in parts list
Chain guard/spoke guard	6 months	Check for damage			O.K.	Damage	Replace as specified in parts list
Bottom bracket axle/crank	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Pedals	6 months	Check mount fastening			O.K.	Loose	Retighten screws
Shifter	6 months	Check mount fastening	Functional check		O.K.	Loose	Retighten screws
Shift cables	6 months	Check for damage	Functional check		O.K.	Loose and defective	Adjust shift cables; new shift cables if necessary
Front derailleur	6 months	Check for damage	Functional check		O.K.	Switching gears difficult or not possible	Adjust
Rear derailleur	6 months	Check for damage	Functional check		O.K.	Switching gears difficult or not possible	Adjust



Component	Frequency	Description			Criteria		Measures if rejected
		Inspection	Test		Acceptance	Rejection	
Electric drive system							
On-board computer	6 months	Check for damage	Functional check		O.K.	No screen, defective screen display	Restart; test battery; new software or new on-board computer; take out of service
Control panel	6 months	Check control panel for damage	Functional check		O.K.	No response	Restart; contact control panel manufacturer, new control panel
Tachometer	6 months		Speed measurement		O.K.	Pedelec travelling 10% too fast/slow	Take pedelec out of service until the source of the error is found
Cabling	6 months	Visual inspection			O.K.	Failure in system, damage, kinked cables	New cabling
Battery mount	6 months	Firmly in position, lock, contacts	Functional check		O.K.	Loose; lock doesn't close, no contacts	New battery mount
Motor	6 months	Visual inspection and mount			O.K.	Damage, loose	Refasten motor, contact motor manufacturer, new motor; <i>take out of service</i>
Software	6 months	Check version			In latest version	Not latest version	Import update

Technical inspection, checking safety, test ride

Component	Frequency	Description			Criteria
		Inspection	Test		Acceptance
Brake system	6 months	Functional check	O.K.	No full braking; braking distance too long	Locate defective part in brake system and correct
Gear shift under operating load	6 months	Functional check	O.K.	Problems when shifting gear	Readjust gear shift
Suspension components (fork, shock absorber, seat post)	6 months	Functional check	O.K.	Suspension too deep or no longer exists	Locate defective component and correct
Electric drive	6 months	Functional check	O.K.	Loose connection, problems when riding, accelerate	Locate faulty component in electric drive and remedy
Lighting system	6 months	Functional check	O.K.	No continuous light, not bright enough	Locate defective part in lighting system and correct
Test ride	6 months	Functional check	No strange noises	Strange noises	Locate source of noise and correct

Date:	
Fitter's name:	
Final inspection by workshop manager:	



Notes



11.3 Parts list

11.3.1 FUTURA I-8

24-Q-0007, 24-Q-0008, 24-Q-0009

HE, TR, ZR

Frames (variants)	HAJJIE, Futura I-8	Shape: HE; size: 53 cm
		Shape: HE; size: 57 cm
		Shape: HE; size: 61 cm
		Shape: TR; size: 45 cm
		Shape: TR; size: 49 cm
		Shape: TR; size: 53 cm
		Shape: ZR; size: 45 cm
		Shape: ZR; size: 49 cm
		Shape: ZR; size: 53 cm
		Shape: ZR; size: 57 cm
Tyres	SCHWALBE, Energizer Plus	Size: ETRTO 50-622 (28 × 2.00 inches), version: GreenGuard; see Section: #
Tube	SCHWALBE, AV19 (27.5"/28"/29")	Valve: AV; valve length: 40 mm; size: ETRTO 40/62-584/ 635; version: Standard
Rim band	TAPIR, 6781	Size: 8 mm × 2000 mm; thickness: 0.30 mm, colour: Yellow
Rim	RODI, VIPER # 28"	32H
Spoke	MACH1, Plus	14G, Ø: 2 mm; length: 294 mm
Spoke nipples	SAPIM, Polyax	Inside Ø: 14G; length: 14 mm
Spoke guard	WESTPHAL GMBH, Regina	52T; inner Ø: 100 mm; outer Ø: 230 mm
Front wheel hub	SHIMANO, HB-QC300	32H
Rear wheel hub	SHIMANO, FH-QC300-HM	Freewheel hub, 32H
Steering headset	ACROS, AZF-642	ZS44/28.6 ZS56/30
Stem (variants)	SATORI, Zecure Up2+	Extension: 90 mm
		Extension: 110 mm
Handlebars (variants)	SATORI, ZECURE Wien	Aluminium, Ø: 31.8 mm; width: 640 mm; height: 20 mm; backsweep: 20°; sweep: 15°
		Aluminium, Ø: 31.8 mm; width: 680 mm; height: 20 mm; backsweep: 20°; sweep: 15°
Handles/tapered	VELO ENTERPRISE, #	#
Fork	SR SUNTOUR, NEX-E25 DS HLO 700C	Suspension fork, air suspension, deflection: 63 mm, HLO damper
Saddle (variants)	SELLE ROYAL, Vivo Ergo Sport (1217DRN)	Ladies' saddle shape
	SELLE ROYAL, Vivo Ergo Sport (1217HRN)	Shape: Men's saddle
Seat post	LIMOTEC, S1	Ø: 30.9 mm; bearing weight: 85-105 kg
Saddle clamp	KALLOYUNO, XC68C	Ø: 34.9 mm



Pedal	MARWI, SP828	Aluminium, with reflector, 9/16"
Crank set	CAESAR, EC40-F9-BNI-170	Aluminium, crank set, crank length: 170 mm, for BOSCH™ Gen3 motors
Chain/belt	KMC, e8	Chain, # links
Chain guard	HORN, Catena 17	
Rear derailleur	SHIMANO, ACERA RD-M3020-8	
Sprocket/belt sprocket/freewheel	CAESAR EMS05-BHV03-S38T-C47	Freewheel, 38T
Shifter	SHIMANO, SL-M315-8R	Shifter with indicator, 8-speed
Motor	BOSCH, Performance Line [BDU3360] (EB11.100.00A)	See Section 3.5.06.1
On-board computer	BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)	
Rechargeable battery	BOSCH, PowerTube 625 Horizontal (BBP3760) [EB12.100.011]	
Charger	BOSCH, 2A Charger [BPC3200] (EB12.110.016)	Charging current (max.): 2 A, 220-240 V; see charger instructions
Rear brake	SHIMANO, BL-MT200/BR-MT200	3-finger brake lever Length: 1700 mm Hydraulic disc brake, 2-piston
Front brake	SHIMANO, BL-MT201/BR-MT200	3-finger brake lever Length: 1000 mm Hydraulic disc brake, 2-piston
Brake disc	SHIMANO, RT-EM300	Ø: 160 mm
Brake disc	SHIMANO, SM-RT10	Ø: 180 mm
Headlight	FUXON, FS-50 EB	50 lx
Rear light	BUSCH&MÜLLER, Toplight 2C E	LED, 5...15 V, integrated large red reflector with Z registration mark, fitted on pannier rack
Pannier rack, rear	STANDWELL, SW- MJ001SC 210430	With MonkeyLoad system
Guard, rear	CURANA, Apollo 60 1240	Length: 1240 mm; radius: 390 mm; drawing: 102068
Guard, front	CURANA, Apollo 60 810	Length: 810 mm; radius: 400 mm; drawing: 102066
Stand	PLETSCHER, COMP40 Flex 28"	Kickstand
Bell/horn	WIDEK, E-Bike	Bell
Battery lock	ABUS, BLO BMZ IT1 XPLUS	...

...not available

Information not available when document was produced



11.3.2 FUTURA I-9

24-Q-0004, 24-Q-0005, 24-Q-0006

HE, TR, ZR

Frames (variants)	#, Futura I-9	Shape: HE, size: 53 cm
		Shape: HE, size: 57 cm
		Shape: HE, size: 61 cm
		Shape: TR, size: 45 cm
		Shape: TR, size: 49 cm
		Shape: TR, size: 53 cm
		Shape: ZR, size: 45 cm
		Shape: ZR, size: 49 cm
		Shape: ZR, size: 53 cm
		Shape: ZR, size: 57 cm
Tyres	SCHWALBE, Energizer Plus	Size: ETRTO 50-622 (28 × 2.00 inches), version: GreenGuard; see Section: #
Tube	SCHWALBE, AV19 (27.5"/28"/29")	Valve: AV; valve length: 40 mm; size: ETRTO 40/62-584/ 635; version: Standard
Rim band	TAPIR, 6781	Size: 8 mm × 2000 mm; thickness: 0.30 mm, colour: Yellow
Rim	RODI, VIPER # 28"	32H
Spoke	MACH1, Plus	14G, Ø: 2 mm; length: 294 mm
Spoke nipples	SAPIM, Polyax	Inside Ø: 14G; length: 14 mm
Spoke guard	WESTPHAL GMBH, Regina	52T; inner Ø: 100 mm; outer Ø: 230 mm
Front wheel hub	SHIMANO, HB-QC300	32H
Rear wheel hub	SHIMANO, FH-QC300-HM	Freewheel hub, 32H
Steering headset top bottom	ACROS, AZF-1039, ZS 1 1/8-1.5	ZS44/28.6 ZS56/30
Stem (variants)	SATORI, Zecure Up2+	Extension: 110 mm
		Extension: 90 mm
Handlebars (variants)	SATORI, ZECURE Wien	Aluminium, Ø: 31.8 mm; width: 640 mm; height: 20 mm; backsweep: 20°; sweep: 15°
		Aluminium, Ø: 31.8 mm; width: 680 mm; height: 20 mm; backsweep: 20°; sweep: 15°
Handles/tapered	VELO ENTERPRISE, #	#
Fork	SR SUNTOUR, NEX-E25 DS HLO 700C	Suspension fork, air suspension, deflection: 63 mm, HLO damper
Saddle (variants)	SELLE ROYAL, Vivo Ergo Sport (1217DRN)	Shape: Ladies' saddle
	SELLE ROYAL, Vivo Ergo Sport (1217HRN)	Shape: Men's saddle
Seat post	LIMOTEC, S1	Ø: 30.9 mm; bearing weight: 85-105 kg
Saddle clamp	KALLOYUNO, XC68C	Ø: 34.9 mm
Pedal	MARWI, SP828	Aluminium, with reflector, 9/16"



Crank set	FSA, CK-320/ISIS	Aluminium, crank set, crank length: 170 mm; for BOSCH™ Gen4 motors, ISIS
Chain/belt	SHIMANO, CN-LG500	Chain, # links
Chain wheel/belt sprocket	FSA, WB486/W0134	# Chain wheel: 38T/Spider
Chain guard	HORN, CATENA 18	Plastic, 38T
Rear derailleur	SHIMANO, CLARIS RD-R2000-GS	
Sprocket/belt sprocket/freewheel	SHIMANO, CUES CS-LG300-9 (11-46T)	9-speed, 11-13-15-17-20-23-28-36-46T (11-46T)
Shifter	SHIMANO, CUES SL-U4000-9R	Shifter with indicator, 9-speed
Motor	BOSCH, Performance Line CX / Cargo [BDU3740] (EB11.100.001)	See Section 3.5.06.1
On-board computer	BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)	
Rechargeable battery	BOSCH, PowerTube 625 Horizontal (BBP3760) [EB12.100.011]	
Brake (rear)	SHIMANO, BL-MT200/BR-MT200	3-finger brake lever Length: 1700 mm Hydraulic disc brake, 2-piston
Brake (front)	SHIMANO, BL-MT201/BR-MT200	3-finger brake lever Length: 1000 mm Hydraulic disc brake, 2-piston
Brake disc	SHIMANO, RT-EM300	Ø: 160 mm
Brake disc	SHIMANO, SM-RT10	Ø: 180 mm
Headlight	FUXON, FS-50 EB	50 lx
Rear light	BUSCH&MÜLLER, Toplight 2C E	LED, 5... 15 V, integrated large red reflector with Z registration mark, fitted on pannier rack
Pannier rack		
Guard, rear	CURANA, Apollo 60 1240	Length: 1240 mm; radius: 390 mm; drawing: 102068
Guard, front	CURANA, Apollo 60 810	Length: 810 mm; radius: 400 mm; drawing: 102066
Stand	PLETSCHER, COMP40 Flex 28"	Kickstand
Bell/horn	WIDEK, E-Bike	Bell
Battery lock	ABUS, BLO BMZ IT1 XPLUS	...

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11.3.3 LYON F7

24-Q-0019

ZR

Frames (variants)	HERCULES, LYON R7 coaster 700C	Shape: ZR; frame height: 48 cm, aluminium
	HERCULES, LYON R7 coaster 700C	Shape: ZR; frame height: 52 cm, aluminium
	HERCULES, LYON R7 coaster 700C	Shape: ZR; frame height: 56 cm, aluminium
Tyres	CST, Supero Optima Safe (C-3031)	# Size: ETRTO 47-622 (28 × 1.75 inches), 30 TPI
Tube	CST	Valve: AV; valve length: 40 mm; size: ETRTO 60-622 29" × 2.35"
Rim band	SHEN HONG, "SHN" #	# Size: 27.5 × 2.0, 900 mm
Rim	ALWAYS, DBM-2 700C	14G, 36H
Spoke (variants)	ALWAYS, #	14G; length: 291.0 mm; Ø: # mm, steel, with brass nipple
	ALWAYS, XT344	13G-14G; length: 280.0 mm; Ø: # mm, steel, with brass nipple
	ALWAYS, XT344	13G-14G; length: 279.0 mm; Ø: # mm; steel, with silver brass nipple
Front wheel hub	FORMULA, STYX OV31-FQR	# 14G, 36H, M9 × 100 AL
Rear wheel hub	SHIMANO, NEXUS SG-C3001-7C	Gear hub with backpedal, 7-speed, 36H
Steering headset	FSA, HS TH-8065T	# 1-1/8" 11.0/11.0 ALLOY, ANODIZED MATT BLACK LOCK NUT
Stem	KALLOYUNO, AL822	Classic stem, angle adjustable; stem length 100 mm; clamp Ø: 25.4 mm; length: 180 mm
Handlebars	KALLOYUNO, HB411-ENC	# Width: 660 mm
Handles/tapered	VELO ENTERPRISE, VLG-1115A-D2	# Length 134.5 mm/92 mm
Fork	SR SUNTOUR, CR85-E25 P 700C	Suspension fork, steel suspension, deflection: 63 mm; spring stiffness: medium; shaft length: 197 mm
Fork	SR SUNTOUR, CR85-E25 P 700C	Suspension fork, steel suspension, deflection: 63 mm; spring stiffness: medium; shaft length: 222 mm
Seat post	KALLOYUNO, SPF102	2D forged head; diameter: 27.2 mm; length: 350 mm
Saddle clamp	KALLOYUNO, XC-ZG1-C	Ø: 31.8 mm
Pedal	WELLGO, C157	With DIN reflector
Crank set	FSA, CK-220	Aluminium, crank set, crank length: 170 mm, for BOSCH™ Gen3 motors
Chain/belt	KMC, Z1eHX Narrow	Chain, 108 links
Chain wheel/belt sprocket	SAMOX, BHV03-S38T-C47	# Chain wheel, 38T; chainline: 47 mm
Chain guard	HORN, CATENA B18	38 Z.
Sprocket/belt sprocket/freewheel	SHIMANO, NEXUS SM-GEAR	Sprocket, 19T
Shifter	SHIMANO, NEXUS SL-C3000-7	Twist grip shifter with indicator, 7-speed
Motor	BOSCH, Active Line [BDU3320] (EB11.100.006)	See Section 3.5.06.1



On-board computer	BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)	
Charger	BOSCH, 2A Charger [BPC3200] (EB12.110.016)	Charging current (max.): 2 A, 220-240 V; see charger instructions
Brake	MAGURA, HS11	Rim brake
Headlight	FUXON, F16 EB	6-12V
Rear light	FUXON, R-232-EB	6...12 V
Pannier rack, rear	STANDWELL, Z-A23429/SW-ML001SF 700C	MonkeyLoad system, with spring flap
Guard, rear	REINFORCE, Z-A22432/SP-60A	700C
Stand	STANDWELL	
Bell/horn	NUVO ENTERPRISE, NH-405A/P	Bell
Battery lock	AXA, #	...

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Information not available when document was produced



11.3.4 LYON R7

24-Q-0018

ZR

Frames (variants)	HERCULES, LYON F7 non coaster 700C	Shape: ZR; frame height: 48 cm, aluminium
		Shape: ZR; frame height: 52 cm, aluminium
		Shape: ZR; frame height: 56 cm, aluminium
Tyres	CST, Supero Optima Safe (C-3031)	# Size: ETRTO 47-622 (28 × 1.75 inches), 30 TPI
Tube	CST	Valve: AV; valve length: 40 mm; size: ETRTO 60-622 29" × 2.35"
Rim band	SHEN HONG, "SHN" #	# Size: 27.5 × 2.0, 900 mm
Rim	ALWAYS, STYX DDM-2 700C	14G, 36H
Spoke (variants)	ALWAYS, #	14G; length: 288.0 mm; Ø: 2.3 mm, steel with brass nipple
		14G; length: 287.0 mm; Ø: # mm, steel
	ALWAYS, XT344	13G-14G; length: 279.0 mm; Ø: # mm; steel, with silver brass nipple
		13G-14G; length: 278.0 mm; Ø: # mm, steel, with brass nipple
Front wheel hub	FORMULA, CL-51F-QR	# 36H
Rear wheel hub	SHIMANO, NEXUS SG-C3001-7D	Gear hub, 7-speed, 36H
Steering headset	FSA, HS TH-8065T	# 1-1/8" 11.0/11.0 ALLOY, ANODIZED MATT BLACK LOCK NUT
Stem	KALLOYUNO, AL822	Classic stem, angle adjustable; stem length 100 mm; clamp Ø: 25.4 mm; length: 180 mm
Handlebars	KALLOYUNO, HB411-ENC	# Width: 660 mm
Handles/tapered	VELO ENTERPRISE, VLG-1115A-D2	# Length 134.5 mm/92 mm
Fork (variants)	SR SUNTOUR, NEX-E25 DS 700C	Suspension fork, shaft length: 197 mm
		Suspension fork, shaft length: 222 mm
Seat post	KALLOYUNO, SPF102	2D forged head; diameter: 27.2 mm; length: 350 mm
Saddle clamp	KALLOYUNO, XC-ZG1-C	Ø: 31.8 mm
Pedal	WELLGO, C157	With DIN reflector
Crank set	FSA, CK-220	Aluminium, crank set, crank length: 170 mm, for BOSCH™ Gen3 motors
Chain/belt	KMC, Z1eHX Narrow	Chain, 108 links
Chain wheel/belt sprocket	SAMOX, BHV03-S38T-C47	# Chain wheel, 38T; chainline: 47 mm
Chain guard	HORN, CATENA B18	38 Z.
Sprocket/belt sprocket/freewheel	SHIMANO, NEXUS SM-GEAR	Sprocket, 19T
Shifter	SHIMANO, NEXUS SL-C3000-7	Twist grip shifter with indicator, 7-speed
Motor	BOSCH, Active Line [BDU3320] (EB11.100.006)	See Section 3.5.06.1
On-board computer	BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)	



Charger	BOSCH, 2A Charger [BPC3200] (EB12.110.016)	Charging current (max.): 2 A, 220-240 V; see charger instructions
Front brake	TEKTRO, # HD-T281	# Length: 1000 mm Hydraulic disc brake, # piston Ø: 160
Rear brake	TEKTRO, # HD-T281	# Length: 2000 mm Hydraulic disc brake, # piston Ø: 160
Brake disc	TEKTRO, TR-35	Ø: 160 mm
Brake disc	TEKTRO, TR-35	Ø: 180 mm
Headlight	FUXON, F16 EB	6-12V
Rear light	FUXON, R-232-EB	6...12 V
Pannier rack, rear	STANDWELL, Z-A24220/SW-ML001SF 700C	MonkeyLoad system, with spring flap
Guard, rear	REINFORCE, Z-A24218/SP-60A, 700C CHROMO PLASTIC BLACK, REAR: 3/4	700C
Stand	STANDWELL	for KSA 40 mm
Bell/horn	NUVO ENTERPRISE, NH-405A/P	Bell
Battery lock	AXA, #	...

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Information not available when document was produced



11.3.5 NIZZA F7 NL

24-Q-0023

ZR

Frames (variants)	HERCULES, NIZZA F7 NL DISC 700C	Shape: Wave; frame height: 45 cm, aluminium
		Shape: Wave; frame height: 50 cm, aluminium
		Shape: Wave; frame height: 55 cm, aluminium
Tyres	CST, Supero Optima Safe (C-3031)	# Size: ETRTO # «700 × 50C», 30 TPI, LDP: 3, 3 mm
Tube	CST	Valve: AV; valve length: 40 mm; size: ETRTO 60-622 29" × 2.35"
Rim band	SHEN HONG, "SHN" #	# Size: 27.5 × 2.0, 900 mm
Rim	ALWAYS, STYX DDM-2 700C	14G, 36H
Spoke (variants)	ALWAYS, #	14G; length: 256.5 mm; Ø: # mm; stainless steel
	ALWAYS, XT344	13G-14G; length: 278.0 mm; Ø: # mm; stainless steel, with brass nipple
	ALWAYS, XT344	13G-14G; length: 279.0 mm; Ø: # mm; stainless steel, with silver brass nipple
	SAPIM, #	14G; length: 288.0 mm; Ø: 2.3 mm, steel with brass nipple
Front wheel hub	FORMULA, CL-51F-QR	# 36H
Rear wheel hub	SHIMANO, NEXUS SG-C3001-7D	Gear hub, 7-speed, 36H
Steering headset	FSA, HS TH-8065T	# 1-1/8" 11.0/11.0 ALLOY, ANODIZED MATT BLACK LOCK NUT
Stem (variants)	KALLOYUNO, AL822	Classic stem, angle adjustable; stem length 100 mm; clamp Ø: 25.4 mm; length: 180 mm
		# Classic stem, angle adjustable; #stem length: 90 mm; clamp Ø: 25.4 mm; length: 180 mm
Handlebars	KALLOYUNO, HB411-ENC	# Width: 660 mm
Handles/tapered	VELO ENTERPRISE, VLG-1115A-D2	# Length 134.5 mm/92 mm
Fork (variants)	SR SUNTOUR, NEX-E25 DS 700C	Suspension fork, shaft length: 182 mm
		Suspension fork, shaft length: 197 mm
		Suspension fork, shaft length: 207 mm
Seat post	KALLOYUNO, SPF102	2D forged head; diameter: 31.6 mm; length: 350 mm
Saddle clamp	KALLOYUNO, SC200	Ø: 34.9 mm
Pedal	WELLGO, C157	With DIN reflector
Crank set	FSA, CK-220	Aluminium, crank set, crank length: 170 mm, for BOSCH™ Gen3 motors
Chain/belt	KMC, Z1eHX Narrow	Chain, 116 links
Chain wheel/belt sprocket	SAMOX, BHV03-S38T-C47	# Chain wheel, 38T; chainline: 47 mm
Chain guard	HESLING, Ride 1.3	...
Sprocket/belt sprocket/freewheel	SHIMANO, NEXUS SM-GEAR	Sprocket, 18T



Shifter	SHIMANO, NEXUS SL-C3000-7	Twist grip shifter with indicator, 7-speed
Motor	BOSCH, Active Line [BDU3320] (EB11.100.006)	See Section 3.5.06.1
On-board computer	BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)	
Charger	BOSCH, 2A Charger [BPC3200] (EB12.110.016)	Charging current (max.): 2 A, 220-240 V; see charger instructions
Front brake	SHIMANO, BL-MT200/BR-MT200	3-finger brake lever Length: 1000 mm Hydraulic disc brake, 2-piston
Rear brake	SHIMANO, BL-MT200/BR-MT200	3-finger brake lever Length: 1700 mm Hydraulic disc brake, 2-piston
Brake disc	SHIMANO, SM-RT10	Ø: 180 mm
Brake disc	SHIMANO, SM-RT10	Ø: 160 mm
Headlight	FUXON, F16 EB	6-12V
Rear light	FUXON, R-232-EB	6...12 V
Pannier rack, rear	STANDWELL	See frame drawing
Guard, rear	REINFORCE, Z-A24218/SP-60A, 700C CHROMO PLASTIC BLACK, REAR: 3/4	700C
Stand	STANDWELL	for KSA 40 mm
Bell/horn	NUVO ENTERPRISE, NH-405A/P	Bell
Battery lock	AXA, Solid Plus Set	...

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11.3.6 Prima E5

24-Q-7814

ZR

Frame	Hercules Prima 5E 20"	Size: 52 cm
Tyres	SCHWALBE, Supermoto-X	Size: ETRTO 100-406, version: Performance
Tube	SCHWALBE, AV7/XXL	Valve: AV; valve length: 40 mm; size: ETRTO 90/120-406 mm
Rim band	SHEN HONG	Size: 20 mm × 622 mm; thickness: 0.30 mm, colour: Yellow
Rim	SHEANG LIH, AS-47	14G, 36H
Spoke (variants)	ALWAYS	14G, Ø: 2 mm; length: 174 mm, with spoke nipples
		14G, Ø: 2 mm; length: 176 mm, with spoke nipples
		13G-14G, Ø: 2 mm; length: 160 mm, with spoke nipples
		13G-14G, Ø: 2 mm; length: 162 mm, with spoke nipples
Front wheel hub (variable)	FORMULA, FTA-15E	
	SHIMANO, HB-TC500-15-B	36H
Rear wheel hub	SHIMANO, NEXUS SG-C7000-5D	Mechanical gear hub, 5-speed, 36H
Steering headset	FSA, Orbit 1,5 ACR	
Stem	KALLOYUNO, ASZG8	# Stem length: 24 mm
Handlebars	KALLOYUNO, HB-SM9	# Length: 750 mm
Handles	VELO ENTERPRISE, VLG-1551-2AD3	Winged grips; length: 130/94 mm
Fork	Hercules Prima E5 20"	Rigid fork
Saddle	#, VL-8088	
Seat post	KALLOYUNO, SPF102	2D forged head; diameter: 34.9 mm; length: 350 mm
Saddle clamp	JD COMPO, TransX SC65A	Ø: 38.9 mm
Pedal	WELLGO, C157	With DIN reflector
Crank set	SAMOX, EC39-F40-BNI-155-L/ EC39-F5-BNI-155-R	Pedal crank length: 155 mm/155 mm
Chain	KMC,Z1EHX NARROW	
Chain wheel	SAMOX, EMS05-BHV03-S44T-C33-P33	# Chain wheel, 44T; chainline: 33 mm
Chain guard	HORN, Catena 17	Plastic, 44T, #135530, BOSCH Gen. 3
Ring gear	SHIMANO, NEXUS CS-C7000	Sprocket, 27T
Shifter	SHIMANO, NEXUS SL-C7000-5	Twist grip shifter with indicator, 3-speed, front
Motor	BOSCH, Performance Line [BDU3360] (EB11.100.00A)	See Section 3.5.06.1
On-board computer	BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)	
Charger	BOSCH, 2A Charger [BPC3200] (EB12.110.016)	Charging current (max.): 2 A, 220-240 V; see charger instructions



Front brake	TEKTRO, HD-T280	3-finger brake lever Length: 1000 mm Hydraulic disc brake, 2-piston
Rear brake	TEKTRO, HD-T280	3-finger brake lever Length: 2000 mm Hydraulic disc brake, 2-piston
Brake disc	TEKTRO, TR-35	Ø: 180 mm
Headlight	SATE LITE, C12	
Rear light	FUXON, R-Glow-S-BL-EB	With reflector
Reflectors	LORD BENEX, PT-R5	Z-reflector
Pannier rack	STANDWELL, CR-Z-A24360/SW-CA674 20	
Guard	SUNNYWHEEL, SW-FE-119/ MSB Strebe (MG-Z-A24360)	20"
Stand	STANDWELL	
Bell	NUVO ENTERPRISE, NH-405A/P	Bell
Rechargeable battery	ABUS, BLO BMZ IT1 XPLUS	...
Lock	MAKE, MK500	

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11.3.7 ROB FOLD F7

24-Y-0008

ZR

Frames (variants)	HERCULES, ROB FOLD F7 20"	Shape: Gent; frame height: 50 cm, aluminium
		Shape: Gent; frame height: 50 cm, aluminium
Tyres	SCHWALBE, Big Ben	Size: ETRTO 55-406 (20 × 2.15 inches), version: RaceGuard
Tube	SCHWALBE, AV7 (20")	Valve: AV; valve length: 40 mm; size: ETRTO 40/62-406; version: Standard
Rim band	SCHWALBE, # (10800005)	# Size: 20-406
Rim (variants)	ALWAYS, STYX DDM-1 20"	14G, 36H
		13G, 36H
Spoke (variants)	ALWAYS, #	14G; length: 184.5 mm; Ø: # mm; stainless steel
		14G; length: 183.0 mm; Ø: # mm; stainless steel
		13G; length: 178.0 mm; Ø: # mm; stainless steel, with silver brass nipple
		13G; length: 176.0 mm; Ø: # mm; stainless steel, with silver brass nipple
Spoke guard	SUNNYWHEEL, 2AZ-0003	...
Front wheel hub	FORMULA, CL-51F-QR	# 36H
Rear wheel hub	SHIMANO, NEXUS SG-C3001-7D	Gear hub, 7-speed, 36H
Steering headset	FSA, NO. 83RO	# 1.5", /CR-1 (compressor)
Stem	SATORI, All-Up (SR-53)	Height-adjustable stem, max. 150 mm
Stem	SATORI, UP2+	Stem length: 90 mm
Handlebars	KALLOYUNO, HB4110V	Width: 660 mm
Handles/tapered	VELO ENTERPRISE, VLG-1551-2AD3	Winged grips; length: 130/94 mm
Fork	HERCULES, ROB FOLD F7 20"	Rigid fork, shaft length: 332 mm
Saddle	JESTEK, Look-in Relaxed	Men's saddle, Relaxed
Seat post	KALLOYUNO, SPDC1	Patent seat post, Ø: 27.2 mm; length: 400 mm
Saddle clamp	KALLOYUNO, XC-ZG1-C	Ø: 31.8 mm
Pedal	WELLGO, F367DU	Folding pedal, with DIN reflector
Crank set	FSA, CK-220	Aluminium, crank set, crank length: 170 mm, for BOSCH™ Gen3 motors
Chain/belt	KMC, Z1eHX Narrow	Chain, 98 links
Chain wheel/belt sprocket	SAMOX, EMS05-BHV03-S44T-C47	# Chain wheel, 44T; chainline: 47 mm
Chain guard	HERMANS, Finland	Plastic, 42-44T
Sprocket/belt sprocket/freewheel	SHIMANO, NEXUS SM-GEAR	Sprocket, 18T
Shifter	SHIMANO, NEXUS SL-C3000-7	Twist grip shifter with indicator, 7-speed
Motor	BOSCH, Active Line [BDU3320] (EB11.100.006)	See Section 3.5.06.1



On-board computer	BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)	
Charger	BOSCH, 2A Charger [BPC3200] (EB12.110.016)	Charging current (max.): 2 A, 220-240 V; see charger instructions
Front brake	TEKTRO, HD-T280	3-finger brake lever Length: 1300 mm Hydraulic disc brake, 2-piston
Rear brake	TEKTRO, HD-T280	3-finger brake lever Length: 2000 mm Hydraulic disc brake, 2-piston
Brake disc	TEKTRO, TR-35	Ø: 160 mm
Brake disc	TEKTRO, TR-35	Ø: 180 mm
Headlight	FUXON, FS-50 EB	LED, 50 lx, 6... 12 V
Rear light	FUXON, RZ-100EB	6–12 V
Pannier rack, rear	STANDWELL, Z-A23411/SW-ML088SF 20"	MonkeyLoad system, with spring flap
Stand	MASSLOAD	
Bell/horn	NUVO ENTERPRISE, n+1 B508AP	Bell, aluminium with plastic base. Ø: 42 mm
Battery lock	ABUS, BLO BMZ IT1 XPLUS	...

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Information not available when document was produced



11.3.8 ROB FOLD R8

24-Y-0007

ZR

Frame	HERCULES, ROB FOLD R8 coaster 20"	Shape: Gent; frame height: 50 cm, aluminium
Tyres	SCHWALBE, Big Ben	Size: ETRTO 55-406 (20 × 2.15 inches), version: RaceGuard
Tube	SCHWALBE, AV7 (20")	Valve: AV; valve length: 40 mm; size: ETRTO 40/62-406; version: Standard
Rim band	SCHWALBE, # (10800005)	# Size: 20-406
Rim (variants)	ALWAYS, STYX DDM-1 20"	14G, 36H
		13G, 36H
Spoke (variants)	ALWAYS	14G; length: 184.0 mm, Ø: # mm, steel
		14G; length: 185.0 mm, Ø: # mm, steel
Spoke guard	SUNNYWHEEL, 2AZ-0003	...
Front wheel hub	SHIMANO, HB-QC400	36H
Rear wheel hub	SHIMANO, NEXUS SG-C6001-8CD	Mechanical gear hub with backpedal, 8-speed, 36H
Steering headset	FSA, NO. 83RO	# 1.5", /CR-1 (compressor)
Stem	SATORI, All-Up (SR-53)	Height-adjustable stem, max. 150 mm
Stem	SATORI, UP2+	Stem length: 90 mm
Handlebars	03.3 Lenker KALLOYUNO, HB4110V	Width: 660 mm
Handles/tapered	VELO ENTERPRISE, VLG-1551-2AD3	Winged grips; length: 130/94 mm
Fork	HERCULES, ROB FOLD R8 20"	Rigid fork, shaft length: 300 mm
Saddle	JESTEK, Look-in Relaxed	Men's saddle, Relaxed
Seat post	KALLOYUNO, SPDC1	Patent seat post, Ø: 27.2 mm; length: 400 mm
Saddle clamp	KALLOYUNO, XC-ZG1-C	Ø: 31.8 mm
Pedal	WELLGO, F367DU	Folding pedal, with DIN reflector
Crank set	FSA, CK-220	Aluminium, crank set, crank length: 170 mm, for BOSCH™ Gen3 motors
Chain/belt	KMC, Z1eHX Narrow	Chain, 98 links
Chain wheel/belt sprocket	SAMOX, EMS05-BHV03-S44T-C47	# Chain wheel, 44T; chainline: 47 mm
Chain guard	HERMANS, Finland	Plastic, 42-44T
Sprocket/belt sprocket/freewheel	SHIMANO, NEXUS SM-GEAR	Sprocket, 18T
Shifter	SHIMANO, NEXUS SL-C6000-8	Twist grip shifter with indicator, 8-speed
Motor	BOSCH, Active Line [BDU3320] (EB11.100.006)	See Section 3.5.06.1
On-board computer	BOSCH, Purion 200 [BRC 3800] (EB13.200.03V)	
Charger	BOSCH, 2A Charger [BPC3200] (EB12.110.016)	Charging current (max.): 2 A, 220-240 V; see charger instructions
Front brake	TEKTRO, HD-T280	3-finger brake lever Length: 1300 mm Hydraulic disc brake, 2-piston



Rear brake	TEKTRO, HD-T280	3-finger brake lever Length: 2000 mm Hydraulic disc brake, 2-piston
Brake disc	TEKTRO, TR-35	Ø: 180 mm
Brake disc	TEKTRO, TR-47	Ø: 160 mm
Headlight	FUXON, FS-50 EB	LED, 50 lx, 6... 12 V
Rear light	FUXON, RZ-100EB	6–12 V
Pannier rack, rear	10.1.2 Gepäckträger hinten STANDWELL, Z-A23411/SW-ML088SF 20"	MonkeyLoad system, with spring flap
Stand	MASSLOAD	
Bell/horn	NUVO ENTERPRISE, n+1 B508AP	Bell, aluminium with plastic base. Ø: 42 mm
Battery lock	ABUS, BLO BMZ IT1 XPLUS	...

...not available

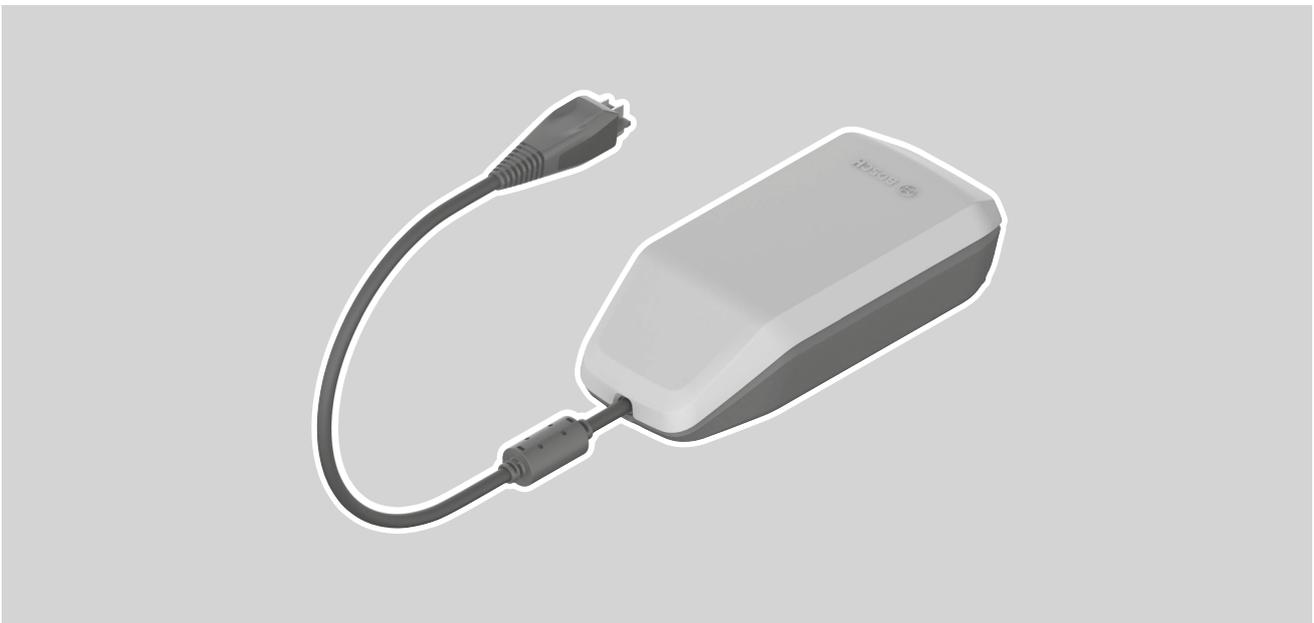
Information not available when document was produced

11.4 Charger operating instructions



Charger

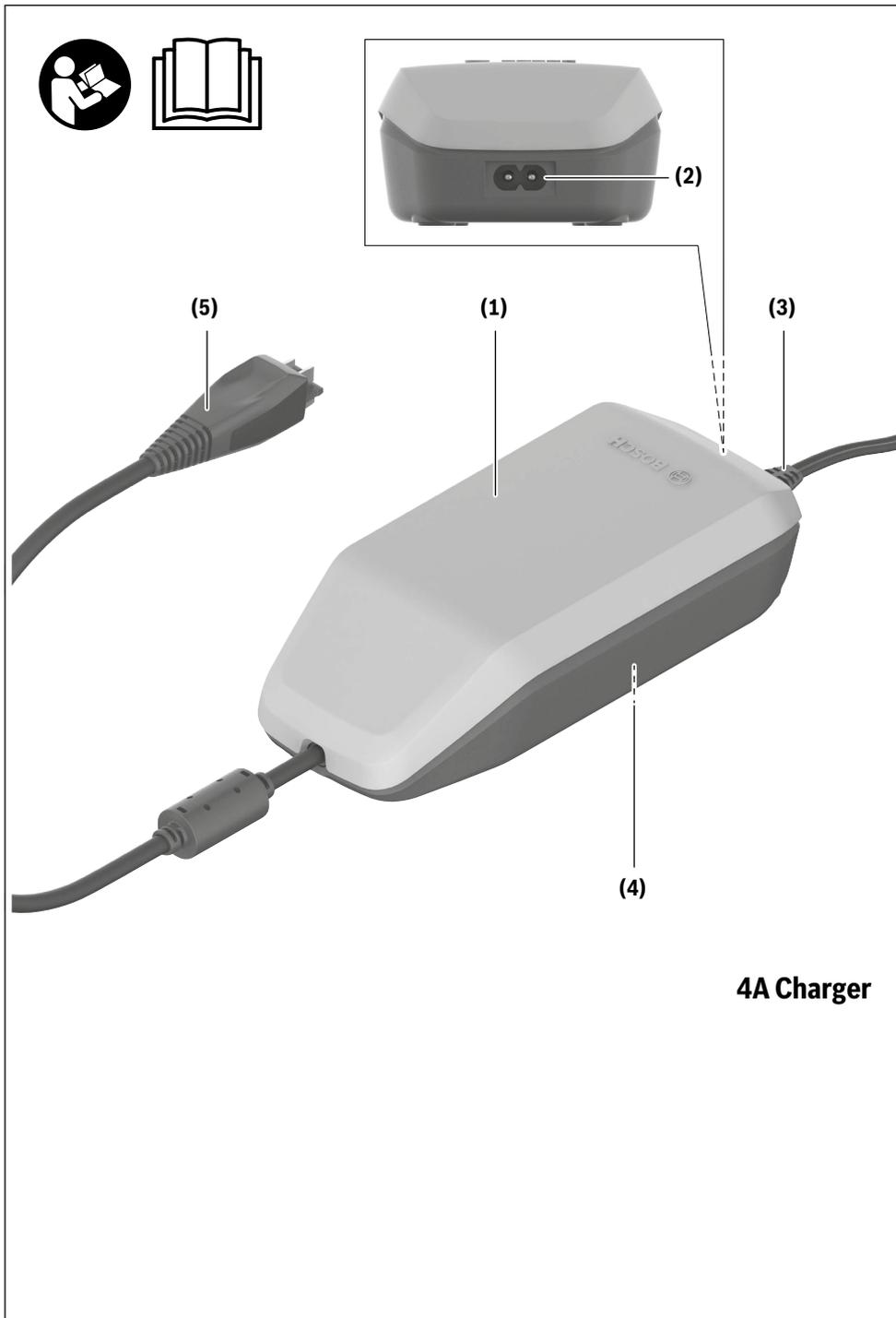
BPC3400



en Original operating instructions

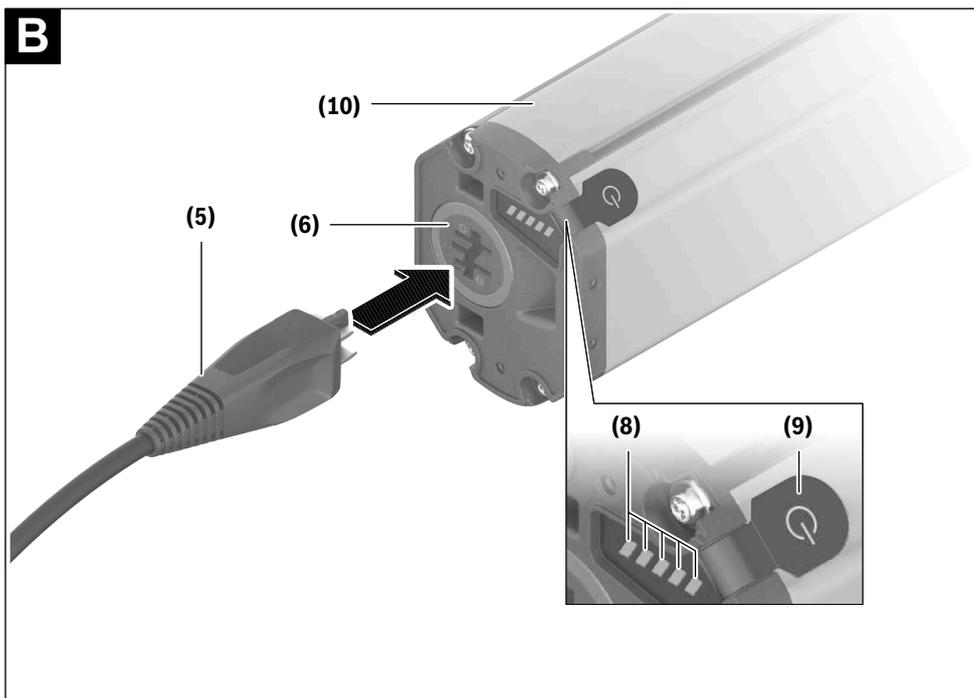
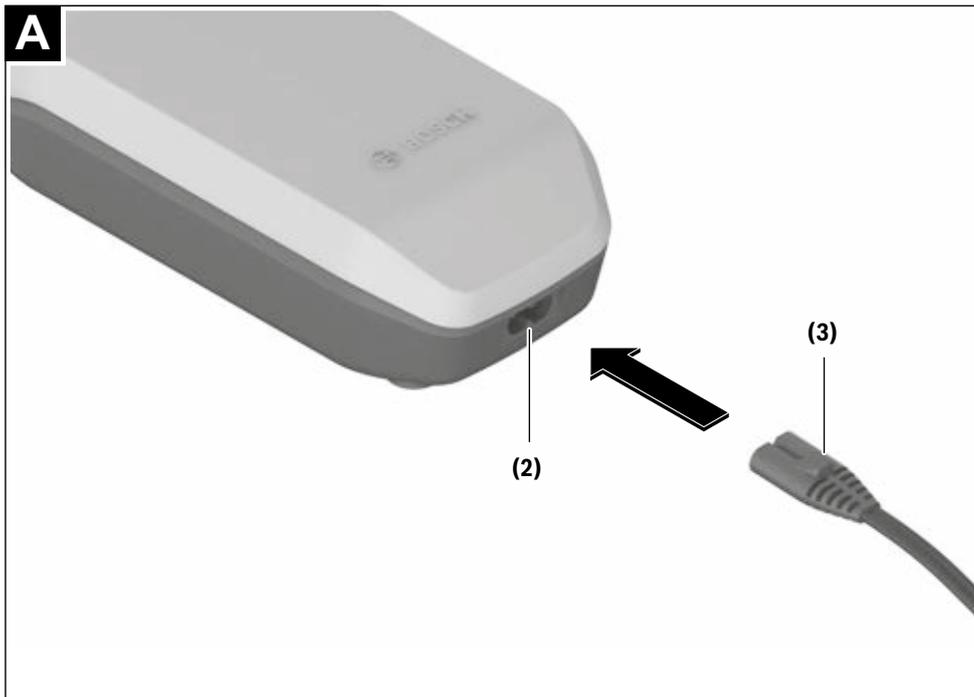


2 |

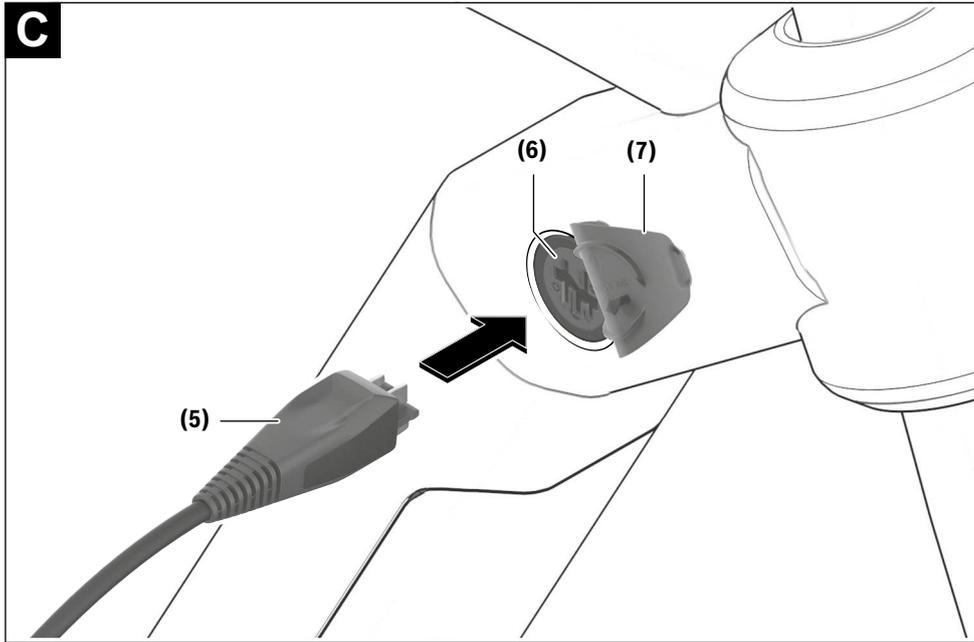


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Bosch eBike Systems



4 |



Safety instructions



Read all the safety and general instructions. Failure to observe the safety and general instructions may result in electric shock, fire and/or serious injury.

Save all safety warnings and instructions for future reference.

The term **battery** is used in these instructions to mean all original Bosch eBike rechargeable battery packs.



Do not expose the charger to rain or wet conditions. If water enters a charger, there is a risk of electric shock.

- ▶ **Charge only Bosch lithium-ion batteries that are approved for use in eBikes. The battery voltage must match the battery charging voltage of the charger.** Otherwise there is a danger of fire and explosion.
- ▶ **Keep the charger clean.** Dirt poses a risk of electric shock.
- ▶ **Always check the charger, cable and plug before use. Stop using the charger if you discover any damage. Do not open the charger.** Damaged chargers, cables and plugs increase the risk of electric shock.
- ▶ **Do not operate the charger on an easily ignited surface (e.g. paper, textiles, etc.) or in a flammable environment.** There is a risk of fire due to the charger heating up during operation.

onment. There is a risk of fire due to the charger heating up during operation.

- ▶ **Take care if you touch the charger while it is charging. Wear protective gloves.** The charger can get very hot, especially when the ambient temperature is high.
- ▶ **The battery may give off fumes if it becomes damaged or is used incorrectly. Ensure the area is well ventilated and seek medical attention should you experience any adverse effects.** The fumes may irritate the respiratory system.
- ▶ **The eBike battery must not be left unattended while charging.**
- ▶ **Supervise children during use, cleaning and maintenance.** This will ensure that children do not play with the charger.
- ▶ **Children or persons who, owing to their physical, sensory or mental limitations or to their lack of experience or knowledge, are not capable of safely operating the charger may only use this charger under supervision or after having been instructed by a responsible person.** Otherwise, there is a danger of operating errors and injuries.
- ▶ **Read and observe the safety warnings and directions contained in all the eBike system operating instructions and in the operating instructions of your eBike.**
- ▶ A sticker in English is adhered to the bottom of the charger (marked **(4)** in the diagram on the graphics page). This says:

Use ONLY with BOSCH lithium-ion rechargeable batteries!

eBike Battery Charger BPC3400

4A Charger

EB12.110.001

Input: 220-240 V ~ 50-60 Hz 1.65 A

Output: 36 V== 4 A

Made in Vietnam

Robert Bosch GmbH

72757 Reutlingen, Germany

Li-Ion

Use ONLY with BOSCH Li-Ion batteries



ESV210013



Product description and specifications

Intended Use

In addition to the functions shown here, changes to software relating to troubleshooting and functional modifications may be introduced at any time.

The Bosch eBike chargers are intended exclusively for charging Bosch eBike batteries and must not be used for any other purpose.

Product features

The numbering of the components shown refers to the illustrations on the graphics pages at the beginning of the manual.

Individual illustrations in these operating instructions may differ slightly from the actual conditions depending on the equipment of your eBike.

- (1) Battery charger
- (2) Device socket
- (3) Device connector
- (4) Charger safety instructions
- (5) Charging connector
- (6) Socket for charging connector
- (7) Charging socket cover
- (8) Operation/battery charge indicator
- (9) Battery on/off button
- (10) PowerTube

English – 2

Technical data

Charger	4A Charger	
Product code		BPC3400
Rated voltage	V~	198 to 264
Frequency	Hz	47 to 63
Battery charging voltage	V=	36
Charging current (max.)	A	4
Charging time for PowerTube 750, approx.	h	6
Operating temperature	°C	0 to 40
Storage temperature	°C	10 to 40
Weight, approx.	kg	0.7
Protection rating		IP40

The specifications apply to a rated voltage [U] of 230 V. These specifications may vary at different voltages and in country-specific models.

UK
CA

Operation**Start-up****Connecting the charger to the mains (see figure A)**

- **Pay attention to the mains voltage.** The voltage of the power source must match the voltage specified on the rating plate of the charger. Chargers marked 230 V can also be operated at 220 V.

Plug the device connector (3) of the power cable into the device socket (2) on the charger.

Connect the power cable (country-specific) to the mains.

Charging the removed battery (see figure B)

Switch the battery off and remove it from its holder on the eBike. When doing so, read and observe the operating instructions of the battery.

- **Ensure the battery is placed on clean surfaces only.** Avoid getting dirt, e.g. sand or soil, in the charging socket and contacts in particular.

Plug the charging connector (5) of the charger into the socket (6) on the battery.

Charging the battery on the bike (see figure C)

Switch the battery off. Clean the cover of the charging socket (7). Avoid getting dirt, e.g. sand or soil, in the charging

socket and contacts in particular. Lift the cover of the charging socket (7) and plug the charging connector (5) into the charging socket (6).

- **There is a risk of fire due to the charger heating up during charging. Ensure the battery on the bike is completely dry and placed on a fireproof surface before charging.** If this is not possible, remove the battery from the holder and charge it in a more suitable location. When doing so, read and observe the operating instructions of the battery.

Charging process

The charging process begins as soon as the charger is connected to the battery or charging socket on the bike and to the mains.

Note: The charging process is only possible when the temperature of the eBike battery is within the permitted charging temperature range.

Note: The drive unit is deactivated during the charging process.

The battery can be charged with and without the on-board computer. When charging without the on-board computer, the charging procedure can be observed on the battery charge indicator.

When the on-board computer is connected, a charging notification appears on the display.

The state of charge is displayed by the battery charge indicator (8) on the battery and by the bars on the on-board computer.

The LEDs on the battery charge indicator (8) flash during the charging process. Each solid illuminated LED represents approximately 20 % of the charging capacity. The flashing LED indicates the next 20 % currently charging.

Once the eBike battery is fully charged, the LEDs go out immediately and the on-board computer is switched off. The charging process is terminated. The state of charge can be displayed for 5 seconds by pressing the on/off button (9) on the eBike battery.

Disconnect the charger from the mains and the battery from the charger.

When the battery is disconnected from the charger, the battery is automatically switched off.

Note: If you have charged the battery on the bike, carefully close the charging socket (6) with the cover (7) after charging, so that no dirt or water can get in.

If the charger is not disconnected from the battery after charging, after a few hours the charger will switch itself back on, check the state of charge of the battery and begin the charging procedure again if necessary.

Errors – causes and corrective measures

Cause	Corrective measures
 <p>Battery defective</p>	<p>Two LEDs flash on the battery.</p> <p>Contact an authorised bike dealership.</p>
 <p>Battery too warm or too cold</p>	<p>Three LEDs flash on the battery.</p> <p>Disconnect the battery from the charger until the charging temperature range has been reached.</p> <p>Do not reconnect the battery to the charger until it has reached the correct charging temperature.</p>
 <p>The charger is not charging.</p>	<p>No LEDs flashing (one or more LEDs will remain permanently lit depending on the state of charge of the eBike battery).</p> <p>Contact an authorised bike dealership.</p>
Charging not possible (no indicator on battery)	
Connector not attached properly	Check all connections.
Battery contacts dirty	Carefully clean the battery contacts.
Plug socket, cable or charger defective	Check the mains voltage, have the charger checked over by a bike dealership.
Battery defective	Contact an authorised bike dealership.

Maintenance and servicing

Maintenance and cleaning

If the charger fails, please contact an authorised bike dealership.

After-sales service and advice on using products

If you have any questions about the eBike system and its components, contact an authorised bicycle dealer.

For contact details of authorised bike dealerships, please visit www.bosch-ebike.com.

Disposal

Chargers, accessories and packaging should be recycled in an environmentally friendly manner.

Do not dispose of chargers along with household waste.

Only for EU countries:



According to the European Directive 2012/19/EU on Waste Electrical and Electronic Equipment and its implementation into national law, chargers that are no longer usable must be collected separately and disposed of in an environmentally friendly manner.

Subject to change without notice.

12 Glossary

Bicycle for young adults

Source: ISO 4210-2: bicycle designed for use on public roads by a young adult whose weight is less than 40 kg, with maximum saddle height of 635 mm or more and less than 750 mm. (see ISO 4210).

Brake lever

Source: EN 15194:2017: lever used to apply the brake.

Braking distance

Source: EN 15194:2017: distance travelled by a pedelec between the commencement of braking and the point at which the pedelec comes to rest.

Cargo bike

Source: DIN 79010: bicycle mainly designed to carry goods.

CE marking

Source: Directive on Machinery: the manufacturer uses the CE marking to declare that the pedelec complies with the applicable requirements.

City and trekking bicycle

Source: ISO 4210-2: bicycle designed for use on public roads primarily for means of transportation or leisure.

Consumables

Source: EN 82079-1: any part or material that is needed to continue using or maintain the product.

Continuous power rating

Source: ISO 15194:2017, output power specified by the manufacturer at which the motor reaches its thermal equilibrium under the specified ambient conditions.

Decommissioning

Source: DIN 31051: intentional, unlimited interruption in an object's functional capability.

Disc brake

Source: EN 15194:2017: brake in which brake pads are used to grip the lateral faces of a thin disc attached to or incorporated into the wheel hub.

Drive belt

Source: EN 15194:2017: seamless ring belt which is used as a means of transmitting drive force.

Electrical control system

Source: EN 15194:2017: electronic and/or electrical component or an assembly of components provided for installation into a vehicle, together with all electrical connections and associated wiring for the motor electrical power assistance.

Electrically power assisted cycle, pedelec

Source: EN 15194:2017: electrically power assisted cycle pedelec EPAC bicycles, equipped with pedals and an auxiliary electric motor, which cannot be propelled exclusively by means of the auxiliary electric motor, except in start-up assistance mode.

Emergency stop

Source: ISO 13850:2015, function or signal, designed: — to avert arising or reduce existing hazards to persons, damage to machinery or to work in progress; – to be initiated by a single human action.

Fault

Source: EN 13306:2018-02, 6.1: state of an item (4.2.1) characterized by its inability to perform a required function (4.5.1), excluding such inability during preventive maintenance or other scheduled actions or due to lack of external resources.

Folding bicycle

Source: EN-ISO 4210-2: bicycle designed to fold into a compact form, facilitating transport and storage.

Fork steerer

Source: EN 15194:2017: part of a fork that rotates around the steering axis of a pedelec frame head tube. It is normally connected to the fork crown or directly to the fork legs, and is normally the point of connection between the fork and the handlebar stem.

Fracture

Source: EN 15194:2017: unintentional separation into two or more parts.

Maintenance

Source: DIN 31051: maintenance is generally performed at regular intervals and often carried out by trained technical staff. This ensures a maximum service life and low wear and tear for the maintained items. Proper maintenance is often also a pre-requisite for providing a warranty.

Manufacturer

Source: Directive 2006/42/EC on Machinery, 17.05.2006 Any natural or legal person who designs and/or manufactures machinery or partly completed machinery covered by this Directive and is responsible for the conformity of the machinery or the partly completed machinery with this Directive with a view to its being placed on the market, under his own name or trademark or for his own use.

Maximum continuous power rating

Source: ZEG: the maximum continuous power rating is the maximum power for the electric motor output shaft during 30 minutes.

Maximum permitted total weight

Source: EN 15194:2017: weight of the fully assembled pedelec plus the rider and baggage, as specified by the manufacturer.

Maximum saddle height

Source: EN 15194:2017: vertical distance from the ground to the point where the top of the seat surface is intersected by the seat-post axis, measured with the saddle in a horizontal position and with the seat-post set to the minimum insertion-depth mark.

Maximum tyre pressure

Source: EN 15194:2017: maximum tyre pressure recommended by the tyre or rim manufacturer for a safe and efficient performance. If the rim and tyre both indicate a maximum tyre pressure, the maximum inflation pressure is the lower of the two pressures indicated.

Minimum insertion depth

Source: EN 15194:2017: mark indicating the minimum insertion depth of handlebar stem into fork steerer (fork stem) or seat post into frame.

Model year

Source: ZEG: the model year refers to the first production year that the series-manufactured pedelec was manufactured in the version in question and is not always identical with the year of manufacture. The year of manufacture may be before the model year in some cases. If no technical modifications are introduced to the series, production may continue of pedelecs from a previous model year.

Mountain bike, MTB

Source: ISO 4210-2: bicycle designed for use off-road on rough terrain, on public roads, and on public pathways, equipped with a suitably strengthened frame and other components, and, typically, with wide-section tyres with coarse tread patterns and a wide range of transmission gears.

Negative deflection

Negative deflection or sag is fork compression caused by body weight and gear (e.g. a backpack), the rider's position and the frame geometry.

Off-road rough terrain

Source: EN 15194:2017: rough gravel tracks, forest trails and other generally off-road tracks where tree roots and rocks are likely to be encountered.

Operating instructions

Source: ISO/DIS 20607:2018: part of the user information that machine manufacturers provide to machine operators; it contains guidance, instructions and tips related to the use of the machine in all its life cycle phases.

Placing on the market

Source: Directive 2006/42/EC on Machinery, 17.05.2006, Making available for the first time in the Community machinery or partly completed machinery with a view to distribution or use, whether for reward or free of charge.

Pressure point

Source: ZEG: the pressure point on a brake is the point on the brake lever where the brake disc and brake pads respond and the braking process is initiated.

Quick-release device, quick release

Source: EN 15194:2017: lever actuated mechanism that connects, retains or secures a wheel or any other component.

Racing bicycle

Source: ISO 4210-2: bicycle designed for amateur rides at high speed and for use on public roads having a control and steering assembly with multiple grip positions to provide an aerodynamic posture, a multi-speed transmission system and a tyre width not greater than 28 mm with the fully assembled bicycle having a maximum mass of 12 kg.

Rebound

The rebound defines the speed at which the fork rebounds after being loaded.

Rechargeable battery, battery

Source: DIN 40729:1985-05: a rechargeable battery is an energy storage device that can store supplied electrical energy as chemical energy (charging) and release it as electrical energy when required (discharging).

Seat post

Source: EN 15194:2017: component that clamps the saddle (with a bolt or assembly) and connects it to the frame.

Shut-off speed

Source: EN 15194:2017: speed reached, by the pedelec, at the moment the current has dropped to zero or to the no load current value.

Slippage

Source: DIN 75204-1:1992-05: the difference in relation to vehicle speed between the vehicle speed and the speed of its wheels at their circumference.

Spare part

Source: EN 13306:2018-02, 3.5: item intended to replace a corresponding item in order to retain or maintain the original required function of the item.

Suspension fork

Source: EN 15194:2017: front wheel fork incorporating controlled, axial flexibility to reduce the transmission of road-shocks to the rider.

Suspension frame

Source: EN 15194:2017: frame incorporating controlled, vertical flexibility to reduce the transmission of road-shocks to the rider.

Total deflection

Source: Benny Wilbers, Werner Koch: Neue Fahrwerkstechnik im Detail (New chassis technology in detail): The distance that the wheel travels between an unloaded and a loaded position is called total deflection. When at rest, the vehicle's mass is applied to the springs and reduces the total deflection by the *negative deflection* to the positive deflection.

Wear

Source: DIN 31051: reduction in useful life (4.3.4), caused by chemical and/or physical processes.

Weight of the ready-to-ride pedelec

Source: ZEG: the indicated weight for a ready-to-ride pedelec refers to the weight of a pedelec at the time of sale. The weight of each additional accessory must be added to this weight

Wheel

Source: ISO 4210 - 2: unit or combination of hub, rim and spokes or disc, but excluding tyre assembly.

Work environment

Source: ISO 9000:2015: set of conditions under which work is performed.

Year of manufacture

Source: ZEG: the year of manufacture is the year in which the pedelec was manufactured. The production period is always from May to July the following year.

12.1 Abbreviations

Abbreviation	Meaning/derivation
ABS	Anti-blocking system
BLE	Bluetooth Low Energy
EPAC	Electric power-assisted cycle
PTW	Permitted total weight

Table 74: Table of abbreviations

12.2 Simplified terms

The following terms are used for better legibility:

Term	Meaning
Operating instructions	Original operating instructions
Damper	Rear frame damper
Specialist dealer	Bicycle specialist dealer
Motor	Drive motor, sub-system
Belt drive	Toothed belt drive

Table 75: Table of simplified terms

13 Appendix

I. Translation of the original EC/EU Declaration of Conformity

Manufacturer	Authorised representative for documentation*
HERCULES GmbH Longericher Strasse 2 50739 Köln Germany	Janine Otto c/o ZEG Zweirad-Einkaufs-Genossenschaft eG Longericher Strasse 2 50739 Köln Germany

The machine, pedelec types:

24-Q-0004	FUTURA I-9, HE	City and trekking bicycle
24-Q-0005	FUTURA I-9, TR	City and trekking bicycle
24-Q-0006	FUTURA I-9, ZR	City and trekking bicycle
24-Q-0007	FUTURA I-8, HE	City and trekking bicycle
24-Q-0008	FUTURA I-8, TR	City and trekking bicycle
24-Q-0009	FUTURA I-8, ZR	City and trekking bicycle
24-Q-0018	LYON R7	City and trekking bicycle
24-Q-0019	LYON F7	City and trekking bicycle
24-Q-0023	NIZZA F7 NL	City and trekking bicycle
24-Q-0036	Futura Compact 10	City and trekking bicycle
24-Q-7814	Prima E5	City and trekking bicycle
24-Y-0007	ROB FOLD R8	Folding bicycle
24-Y-0008	ROB FOLD F7	Folding bicycle

Year of manufacture 2022 to year of manufacture 2025, complies with the following applicable EU provisions:

- Machinery Directive 2006/42/EC
- RoHS Directive 2011/65/EU Restriction of the use of certain hazardous substances in electrical and electronic equipment
- Electromagnetic Compatibility Directive 2014/30/EU.

The safety objectives in the Low Voltage Directive 2014/35/EU have been met in compliance with Appendix I, No. 1.5.1 of the Machinery Directive 2006/42/EC.

* Community member who is authorised to compile the technical documentation

The following harmonised standards have been applied:

- EN 15194:2017 Cycles – Electrically power assisted cycles – EPAC bicycles
Except Section 6 Instructions for Use; harmonised standard EN ISO 20607:2019 used in its place
- EN ISO 20607: 2019 Safety of machinery – Instruction handbook – General drafting principles.

The following other technical standards have been applied:

- EN ISO 11243:2016-12 Cycles – Pannier racks for bicycles – Requirements and test methods
- EN 17406:2021-11 Classification for bicycles usage
- EN 62133-2:2017-11 Secondary cells and batteries containing alkaline or other non-acid electrolytes. Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems.



Cologne, 21.09.2023

.....
Georg Honkomp, Managing Director, HERCULES GmbH

II. Directive declaration of conformity with RED Directive

LED Remote

Robert Bosch GmbH, Bosch eBike Systems, hereby declares that the LED Remote radio system type complies with Directive 2014/53/EU. The complete EU declaration of conformity is available online at:

<https://www.bosch-ebike.com/conformity>

Purion 200

Robert Bosch GmbH, Bosch eBike Systems, hereby declares that the Kiox 300 radio system complies with Directive 2014/53/EU. The complete EU declaration of conformity is available online at:

<https://www.bosch-ebike.com/conformity>

III. CE Declaration of Conformity

eBike Systems



EU Declaration of Conformity

Robert Bosch GmbH
72757 Reutlingen
GERMANY
www.bosch.com

<p>1. <u>Apparatus model / product</u> Part number(s): EB13100003 Model number(s): BHU3600</p>
<p>2. <u>Name and address of the manufacturer</u> Robert Bosch GmbH 72757 Reutlingen GERMANY</p>
<p>3. This declaration of conformity is issued under the sole responsibility of the manufacturer</p>
<p>4. <u>Object of the declaration</u> Trade name: KIOX 300 Equipment category: Pedelec/ eBike display</p>
<p>5. <u>The object of the declaration described above is in conformity with the relevant Union harmonisation legislation</u> Directive 2014/30/EU OJ L 96, 29.03.2014, p. 79-106 EMC Directive 2011/65/EU OJ L 174, 01.07.2011, p. 88-110 RoHS2</p>
<p>6. <u>References to the relevant harmonised standards and other technical specifications</u> EN55032:2015, EN 55032:2015/A11:2020 EN55035:2017, EN 55035:2017/A11:2020 EN IEC 63000:2018</p>
<p>7. <u>Notified body (name, number)</u> None</p>
<p>8. <u>Additional information</u> None</p>
<p>9. <u>Signed for and on behalf of</u> Robert Bosch GmbH - eBike Systems Reutlingen, 2023-04-28</p> <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><i>Claus Fleischer</i> ppa Claus Fleischer Digital unterschrieben von pki, BOSCH, DE, C, L, Claus.Fleischer Datum: 2023.05.01 08:29:05 +02'00'</p> </div> <div style="width: 45%;"> <p><i>i.V. Gahn</i> i.V. Gahn Digitally signed by 45fdb074- ec30-41d0-8335-71926 eaaca7a Date: 2023.04.28 09:41:00 +02'00'</p> </div> </div> <p>Claus Fleischer (EB/P) President</p> <p>Dr. Christoph Gahn (EB-CD/GP) Vice President</p>



Annex [\[en\]](#) [\[de\]](#) [\[fr\]](#) [\[es\]](#) [\[pt\]](#) [\[it\]](#) [\[nl\]](#) [\[da\]](#) [\[sv\]](#) [\[fi\]](#) [\[is\]](#) [\[el\]](#) [\[pl\]](#) [\[cs\]](#) [\[sk\]](#) [\[hu\]](#) [\[ro\]](#) [\[bg\]](#) [\[sl\]](#) [\[hr\]](#) [\[et\]](#) [\[lv\]](#) [\[lt\]](#)

0. [en] EU Declaration of Conformity | **[de]** EU-Konformitätserklärung | **[fr]** Déclaration UE de conformité | **[es]** Declaración UE de conformidad | **[pt]** Declaração UE de conformidade | **[it]** Dichiarazione di conformità UE | **[nl]** EU-conformiteitsverklaring | **[da]** EU-overensstemmelseserklæring | **[sv]** EU-försäkran om överensstämmelse | **[fi]** EU-vaatimustenmukaisuusvakuutus | **[is]** ESB-samræmisvörðun | **[el]** Δήλωση συμμόρφωσης ΕΕ | **[pl]** Deklaracja zgodności UE | **[cs]** EU PROHLÁŠENÍ O SHODĚ | **[sk]** EU vyhlásenie o zhode | **[hu]** EU-megfelelőtlégi nyilatkozat | **[ro]** Declarație de conformitate | **[bg]** ЕС-декларация за съответствие | **[lv]** Izjauva EU o skaidrnosti | **[lt]** EU izjauva o skaidrnosti | **[et]** EU vastavusdeklaratsioon | **[hr]** ES atbilisba deklaracija | **[sl]** ES atbilisba deklaracija

1. [en] Apparatus model/Product | **[de]** Gerätetyp/Produkt | **[fr]** Modèle d'appareil/produit | **[es]** Modelo de aparato/Producto | **[pt]** Modelo do aparelho/produto | **[it]** Modello di apparecchio/Prodotto | **[nl]** Apparaatmodel/Product | **[da]** Apparatmodel/Produkt | **[sv]** Apparatmodell/Produkt | **[fi]** Laitemalli/Tuote | **[is]** Gerð tækis/vara | **[el]** Μοντέλο συσκευής/προϊόν | **[pl]** Model aparatury/Produkt | **[cs]** Model přístroje/výrobek | **[sk]** Typ prístroja/výrobku | **[hu]** Készülékmodell/Termék | **[ro]** Modelul de aparat/Produsul | **[bg]** Model na ustreputvo/probny | **[hr]** Model aparata/Proizvod | **[sl]** Tip prístroja/Proizvoda | **[et]** Apparaatumide/Toode | **[lv]** Aparāta modeļis/Produkts | **[lt]** Aparato modelis/Gaminys

Page 2 of 2

2. [en] Name and address of the manufacturer or his authorised representative | **[de]** Name und Anschrift des Herstellers oder seines Bevollmächtigten | **[fr]** Nom et adresse du fabricant ou de son mandataire | **[es]** Nombre y dirección del fabricante o de su representante autorizado | **[pt]** Nome e endereço do fabricante ou do respetivo mandatário | **[it]** Nome e indirizzo del fabbricante o del suo rappresentante autorizzato | **[nl]** Naam en adres van de fabrikant of zijn gemachtigde | **[da]** Navn og adresse på fabrikanten eller dennes bemyndigede repræsentant | **[sv]** Namn på och adress till tillverkaren eller dennes representant | **[fi]** Valmistajan tai hänen valtuutetun edustajansa nimi ja osoite | **[is]** Nafn og heimilisfang framleiðanda eða vörumerks fulltrúa hans | **[el]** Όνομα και διεύθυνση του κατασκευαστή ή του εξουσιοδοτημένου αντιπροσώπου του | **[pl]** Nazwa i adres producenta lub jego upoważnionego przedstawiciela | **[cs]** Jméno a adresa výrobce nebo jeho zmocněného zástupce | **[sk]** Meno a adresa výrobcu alebo jeho zmocneného zástupcu | **[hu]** A gyártó vagy meghatalmazott képviselőjének neve és címe | **[ro]** Denumirea și adresa producătorului sau a reprezentantului său autorizat | **[bg]** Наименование и адрес на произведителя или на неговия упълномощен представител | **[hr]** Ime i naslov proizvođača ili njegovoga pooblaščenoga zastupnika | **[sl]** Ime i adresa proizvođača ili njegovog ovlaštenog zastupnika | **[et]** Tootja või tema volitatud esindaja nimi ja aadress | **[lv]** Ražotāja vai viņa pilnvarotā pārstāvja vārds, uzvārds jeb nosaukums un adrese | **[lt]** Gamintojo arba jo įgaliotojo atstovo pavadinimas ir adresas

3. [en] This declaration of conformity is issued under the sole responsibility of the manufacturer | **[de]** Die alleinige Verantwortung für die Ausstellung dieser Konformitätserklärung trägt der Hersteller | **[fr]** La présente déclaration de conformité est établie sous la seule responsabilité du fabricant | **[es]** La presente declaración de conformidad se expide bajo la exclusiva responsabilidad del fabricante | **[pt]** A presente declaração de conformidade é emitida sob a exclusiva responsabilidade do fabricante | **[it]** La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante | **[nl]** Deze conformiteitsverklaring wordt verstrekt onder volledige verantwoordelijkheid van de fabrikant | **[da]** Denne overensstemmelseserklæring udstedes på fabrikantens ansvar | **[sv]** Denna försäkran om överensstämmelse utfärdas på tillverkarens eget ansvar | **[fi]** Tämä vaatimustenmukaisuusvakuutus on annettu valmistajan yksinomaista vastuulla | **[is]** Útgáfa þessarar samræmisvörðuningsar er einungis á ábyrgð framleiðandans. | **[el]** Η παρούσα δήλωση συμμόρφωσης εκδίδεται με αποκλειστική ευθύνη του κατασκευαστή | **[pl]** Niniejsza deklaracja zgodności wydana zostaje na wyłączną odpowiedzialność producenta | **[cs]** Toto prohlášení o shodě se vydává na výhradní odpovědnost výrobce | **[sk]** Toto vyhlásenie o zhode sa vydáva na výhradnú zodpovednosť výrobcu | **[hu]** Ezt a megfelelőtlégi nyilatkozatot a gyártó kizárólagos felelőssége mellett adja ki | **[ro]** Prezenta declarație de conformitate este emisă pe răspunderea exclusivă a producătorului | **[bg]** Настоящата декларация за съответствие е издадена на отговорността на произведителя | **[hr]** Ime i adresa proizvođača ili njegovog ovlaštenog proizvođača | **[sl]** Ta izjauva o skaidrnosti je izdana na lastno odgovornost proizvajalca | **[et]** Tootja või tema volitatud esindaja nimi ja aadress | **[lv]** Ražotāja vai viņa pilnvarotā pārstāvja vārds, uzvārds jeb nosaukums un adrese | **[lt]** Gamintojo arba jo įgaliotojo atstovo pavadinimas ir adresas

4. [en] Object of the declaration | **[de]** Gegenstand der Erklärung | **[fr]** Objet de la déclaration | **[es]** Objeto de la declaración | **[pt]** Objeto da declaração | **[it]** Oggetto della dichiarazione | **[nl]** Voorwerp van de verklaring | **[da]** Erklæringsgenstand | **[sv]** Föremål för försäkran | **[fi]** Vakuutuksen kohde | **[is]** Hlutinnir sem yfirlýsingin á við um | **[el]** Στόχος της δήλωσης | **[pl]** Przedmiot deklaracji | **[cs]** Předmět prohlášení | **[sk]** Predmet vyhlásenia | **[hu]** A nyilatkozat tárgya | **[ro]** Obiectul declarației | **[bg]** Предмет на декларацията | **[hr]** Predmet izjave | **[et]** Deklaratsioonide objekt | **[lv]** Deklarācijas priekšmets | **[lt]** Deklaracijos objektas

5. [en] The object of the declaration described above is in conformity with the relevant Union harmonisation legislation | **[de]** Der oben beschriebene Gegenstand der Erklärung erfüllt die einschlägigen Harmonisierungsrichtlinien der Union | **[fr]** L'objet de la déclaration décrit ci-dessus est conforme à la législation d'harmonisation de l'Union applicable | **[es]** El objeto de la declaración descrita anteriormente es conforme con la legislación de armonización pertinente de la Unión | **[pt]** O objeto da declaração acima descrito está em conformidade com a legislação de harmonização da União aplicável | **[it]** L'oggetto della dichiarazione di cui sopra è conforme alla pertinente normativa di armonizzazione dell'Unione | **[nl]** Het hierboven beschreven voorwerp is in overeenstemming met de desbetreffende harmonisatiewetgeving van de Unie | **[da]** Genstanden for erklæringen, som beskrevet ovenfor, er i overensstemmelse med den relevante EU-harmoniseringslovgivning | **[sv]** Föremålet för försäkran ovan överensstämmer med den relevanta harmoniserade unionslagstiftningen | **[fi]** Edellä kuvattu vakuutuksen kohde on asiaa koskevan unionin yhdenmukaistamisasiainsäädännön vaatimusten mukainen | **[is]** Hlutinnir, sem yfirlýsingin á við um og sem lýst er hér á undan, er í samræmi við viðkomandi samhfingingarlög | **[el]** Ο στόχος της δήλωσης που περιγράφεται παραπάνω είναι σύμφωνος με τη σχετική ευρωπαϊκή νομοθεσία ενωπόνησης | **[pl]** Wymieniony powyżej przedmiot niniejszej deklaracji jest zgodny z obowiązującymi wymaganiami unijnego prawodawstwa harmonizacyjnego | **[cs]** Výše popsaný předmět prohlášení je ve shodě s příslušnými harmonizačními právními předpisy Unie | **[sk]** Uvedený predmet vyhlásenia je v zhode s príslušnými harmonizačnými právnymi predpismi Unie | **[hu]** A fent ismertetett nyilatkozat tárgya megfelel a vonatkozó uniós harmonizációs jogszabálynak | **[ro]** Obiectul declarației descris mai sus este în conformitate cu legislația relevantă de armonizare a Uniunii | **[bg]** Предметът на декларацията, описан по-горе, отговаря на съответното законодателство на Съюза за хармонизация | **[hr]** Predmet navedene izjave je u skladu s ustrojno zakonodajno Unije o harmonizaciji | **[et]** Predmet navedene izjave u skladu je s njezovim zakonodavstvom Unije o usklađivanju | **[lv]** Eelrakstā minētais deklarējamais objekts ir saskaņots ar attiecīgajiem Eiropas Savienības tiesību aktiem | **[lt]** Pirmiau aprašytas deklaracijos objektas atitinka susijusius derinamuosius Sąjungos teisės aktus

6. [en] References to the relevant harmonised standards and other technical specifications | **[de]** Angabe der einschlägigen harmonisierten Normen und anderer technischer Spezifikationen | **[fr]** Références des normes harmonisées pertinentes appliquées | **[es]** Referencias a las normas armonizadas pertinentes utilizadas | **[pt]** Referências às normas harmonizadas aplicáveis utilizadas | **[it]** Riferimento alle pertinenti norme armonizzate utilizzate | **[nl]** Vermelding van de toegepaste relevante harmoniserende normen | **[da]** Referencer til de relevante anvendte harmoniserede standarder | **[sv]** Hänvisningar till de relevanta harmoniserade standarder | **[fi]** Viittaus näihin asiaankuuluihin yhdenmukaistettuihin standardeihin | **[is]** Tívisnir í viðkomandi samræmið stöðla og aðrar tæknifærslur | **[el]** Μνεία των σχετικών εναρμονισμένων προτύπων που χρησιμοποιούνται | **[pl]** Odwołania do odnosnych norm zharmonizowanych | **[cs]** Odkazy na příslušné harmonizované normy | **[sk]** Odkazy na príslušné použité harmonizované normy | **[hu]** Az alkalmazott harmonizált szabványokra való hivatkozás vagy azokra az egyéb műszaki leírásokra való hivatkozások | **[ro]** Trimiteri la standardele armonizate relevante folosite | **[bg]** Позоваване на използваните хармонизирани стандарти | **[hr]** Sklicivanje na uporabljene harmonizirane standarde | **[lv]** Uspūdināšana na relevante priņemtās izstrādāšanas normas | **[lt]** Vietos kasuliatu harmonizuoti standartai | **[et]** Aitavõttes uz allcitegajiem izmõrdatõitõ standardõitõ | **[lv]** Aitavõttes uz attiecinajiem izmõrdatõitõ standartõitõ

7. [en] Notified body (name, number) | **[de]** Notifizierte Stelle (Name, Kennnummer) | **[fr]** Organisme notifié (nom, numéro) | **[es]** El organismo notificado (nombre, número) | **[pt]** o organismo notificado (nome, número) | **[it]** l'organismo notificato (denominazione, numero) | **[nl]** De aangemelde instantie (naam, nummer) | **[da]** det bemyndigede organ (navn, nummer) | **[sv]** det anmälda organet (namn, nummer) | **[fi]** ilmoitettu laitos (nimi, numero) | **[is]** Tilkynnt stofa (nafn, númer) | **[el]** ο κοινοποιημένος οργανισμός - (ονομασία, αριθμός) | **[pl]** jednostka notyfikowana (nazwa, numer) | **[sk]** notifikovaný orgán (názov, číslo) | **[hu]** bejelentett szervezet (nevű, száma) | **[ro]** organismul notificat (denumire, număr) | **[bg]** нотифициран орган (наименование, номер) | **[hr]** je prijavljeno organ (ime, številka) | **[et]** prijavljeno tijelo ... (naziv, broj) | **[lv]** teatvitatū asistū (nīmi, nūmbers) | **[lt]** patvirtota struktūra (nosaukimas, numeras) | **[et]** notifikatsioonijärgne (pavadinamis, numers)

8. [en] Description of additional accessories and used software | **[de]** Beschreibung von weiterem Zubehör und verwendeter Software | **[fr]** Description des accessoires supplémentaires et des logiciels utilisés | **[es]** Descripción de accesorios adicionales y software usado | **[pt]** Descrição de acessórios adicionais e software usado | **[it]** Descrizione degli accessori aggiuntivi e del software utilizzato | **[nl]** Beschrijving van extra accessoires en gebruikte software | **[da]** Beskrivelse af ekstra tilbehør og brugt software | **[sv]** Beskrivning av ytterligare tillbehör och använd programvara | **[fi]** Lisävarusteiden ja käytettyjen ohjelmistojen kuvaus | **[is]** Lýsing á aukabúnaði og notuðum hugbúnaði | **[el]** Περιγραφή πρόσθετων εξαρτημάτων και χρησιμοποιούμενου λογισμικού | **[pl]** Opis dodatkowych akcesoriów i używanego oprogramowania | **[cs]** Popis dalšího příslušenství a použitého softwaru | **[sk]** Popis doplnkového príslušenstva a použitého softvéru | **[hu]** További tartozékok és használt szoftverek leírása | **[ro]** Descrierea accesoriilor suplimentare și a softwarului utilizat | **[bg]** Описание на допълнителни аксесоари и използван софтвер | **[hr]** Opis dodatne opreme in uporabljene programske opreme | **[et]** Opis dodatne opreme i kasutatava tarkvara kirjeldus | **[lv]** Papildu piederumu in lietotās programmatūras apraksts | **[lt]** Papildomų priedų ir naudojamų programinės įrangos aprašymas

9. [en] Signed for and on behalf of | **[fr]** Unterzeichnet für und im Namen von | **[fr]** Signé par et au nom de | **[es]** Firmado en nombre de | **[pt]** Assinado por e em nome de | **[it]** Firmato a nome e per conto di | **[nl]** Ondertekent voor en namens | **[da]** Underskrevet for og på vegne af | **[sv]** Undertecknat för | **[fi]** puolesta allekirjoittanut | **[is]** Undirritað fyrir og fyrir hönd | **[el]** Υπογραφή για λογαριασμό και εξ ονόματος | **[pl]** Podpisano w imieniu | **[cs]** Podepsáno za a jménem | **[sk]** Opis príslušenstva a komponentov vrátane softvéru | **[hu]** A nyilatkozatot a nevében és megbízásából írta alá | **[ro]** Semnat pentru și în numele | **[bg]** Подписано за и от името на | **[hr]** Podpisano za in v imenu | **[lv]** Podpisano za i u ime | **[lt]** Aile kirjutanus | **[et]** Parakants sõdas personaals varda | **[lv]** Uz kā ir kieno vardu pasirašāts



EU Declaration of Conformity

<p>1. <u>Apparatus model / product</u></p> <p>Part number(s):</p> <ul style="list-style-type: none"> • BBP3770, BBP3771, BBP3760, BBP3761, BBP3750, BBP3751 • BBP3540, BBP3551, BBP3570, BBP3580 • BBP3242, BBP3241, BBP3240 • BBP3350, BBP3340 • BBP3620 	<p>Robert Bosch GmbH 72757 Reutlingen GERMANY www.bosch.com</p>
<p>2. <u>Name and address of the manufacturer</u></p> <p>Robert Bosch GmbH 72757 Reutlingen GERMANY</p>	
<p>3. This declaration of conformity is issued under the sole responsibility of the manufacturer</p>	
<p>4. <u>Object of the declaration</u></p> <p>Trade name: Bosch PowerTube, Bosch PowerPack, Bosch CompactTube, Bosch PowerMore Equipment category: EPAC/pedelec/eBike battery</p>	
<p>5. <u>The object of the declaration described above is in conformity with the relevant Union harmonisation legislation</u></p> <p>Directive 2014/30/EU OJ L 96, 29.3.2014, p. 79 EMC Directive 2011/65/EU OJ L 174, 1.7.2011, p. 88 RoHS</p>	
<p>6. <u>References to the relevant harmonised standards and other technical specifications</u></p> <ul style="list-style-type: none"> • EN IEC 61000-6-2:2019 • EN IEC 61000-6-3:2021 	
<p>7. <u>Notified body</u></p> <p>None</p>	
<p>8. <u>Additional information</u></p> <p>none</p>	
<p>9. <u>Signed for and on behalf of</u></p> <p>Bosch eBike Systems Reutlingen,</p> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="width: 45%;"> <p> Claus Fleischer</p> <p style="font-size: 8px;">Digital unterschrieben von pki, BOSCH, DE, C, L, Claus.Fleischer Datum: 2023.07.20 19:17:57 +02'00'</p> </div> <div style="width: 45%; text-align: right;"> <p> Thorsten Ochs</p> <p style="font-size: 8px;">Digitally signed by pki, BOSCH, DE, T, H, Thorsten.Ochs Date: 2023.07.18 17:43:29 +02'00'</p> </div> </div> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div style="width: 45%;"> <p>Claus Fleischer (EB/P) President</p> </div> <div style="width: 45%; text-align: right;"> <p>Thorsten Ochs (EB-BP/GP) Senior Vice President Business Unit Battery Systems</p> </div> </div>	

Registered Office: Stuttgart, Registration Court: Amtsgericht Stuttgart, HRB 14000;
Chairman of the Supervisory Board: Prof. Dr. Stefan Asenkerschbaumer; Managing Directors: Dr. Stefan Hartung,
Dr. Christian Fischer, Filiz Albrecht, Dr. Markus Forschner, Dr. Markus Heyn, Rolf Najork

14 Keyword index

- A**
- Activity tracking,
 - activate 157
 - Air valve, 38
 - position, 38
 - App,
 - enviolo AUTOMATiQ 140
 - Articulated shaft,
 - maintain 208
 - Axle,
 - torque, 81
- B**
- Backlight,
 - adjust, 162
 - Back-pedal brake, 51
 - brake, 177
 - check 217
 - Backsweep 36
 - Basic cleaning 200
 - Battery housing, 59
 - Battery level indicator (battery), 59
 - Battery level indicator, 69
 - Battery,
 - check, 99
 - clean, 200
 - dispose, 266
 - insert, 168
 - remove, 167, 168
 - ship, 95
 - transport, 95
 - torques, 81
 - Battery, see rechargeable battery
 - Bead core, 47
 - position, 45
 - Bell,
 - check 198
 - use 171
 - Belt guard 21
 - Belt sprocket, 57
 - Belt, 57
 - clean, 204
 - Bicycle for young adults, 297
 - Bike headset, see steering headset
 - Bluetooth,
 - malfunctions, 19
 - Bowden cable, 49
 - check, 215
 - Brake cable, 49
 - torque, 82
 - Brake calliper, 50
 - position, 50
 - torque, 82
 - Brake disc, 50
 - check, 216
 - clean 203
 - replace, 263
 - position, 50
 - Brake lever, 50
 - adjust pressure point, 136
 - service, 210
 - Brake linings, 50
 - check, 216
 - replace, 263
 - retract, 130
 - position, 50
 - torque, 82
 - Brake,
 - check brake disc, 216
 - check brake linings, 216
 - check pressure point, 215
 - check, 198, 215
 - clean, 199
 - secure during transport 94
 - using, 177
 - cable clip, 49
 - cover cap, 49
 - hydraulic, 49
 - insert pin, 49
 - knob, 49
 - mechanical, 49
 - union nut, 49
 - Braking distance, 297
 - Break in operation, 97
 - carry out 97
 - prepare 94, 97
 - Brightness,
 - set. 162
 - Button,
 - minus, 62
 - On-Off (battery) 59
 - push assist, 62
- C**
- Cantilever brake,
 - torque, 83
 - Carbon seat post,
 - maintain, 207
 - Carbon suspension fork,
 - inspect, 240
 - Carcass, 46
 - position, 45
 - Cargo bike, 297
 - Cassette,
 - clean, 203
 - CE marking, 297
 - Chain guard 21
 - Chain guard,
 - clean, 204
 - torques 86
 - Chain wheel, 57
 - Chain wheels,
 - clean, 203
 - Chain, 32, 57
 - check 219
 - check for wear 219
 - check tension 219
 - clean, 204
 - maintain 209
 - replace, 263
 - service, 243
 - tension, 263
 - position, 57
 - Chainring brake,
 - torque, 86
 - Charger, 58
 - dispose, 266
 - Chassis, 33
 - Child seat, 163
 - City and trekking bicycles, 297
 - Clamping force,
 - adjust quick release 103
 - check quick release, 103
 - Clock,
 - adjust 155
 - adjust, 161
 - Compression damping, 41
 - Consumables, 297
 - Continuous power rating 297
 - Control panel,
 - clean, 200, 202
 - Conventional valve, see Dunlop valve
 - Crank bearing,
 - torque, 86
 - Crank set,
 - torque, 86
 - Crown 44
- D**
- Decommissioning, 297
 - Derailleur gears,
 - check 223
 - use, 178

- Disc brake, 297
 - torque, 83
- Display,
 - insert, 159
- Drive belt, 297
- Drive system, 57
 - switch on, 173, 175
 - electric, 58
- Dual pivot rim brake,
 - torque, 83
- Dunlop valve, see conventional valve
- Dust seal 44
- E**
- eBike Flow,
 - register 152
 - register, 140, 157
- Electrical control system, 297
- Emergency stop 297
- Emergency stop system 22
- ENVIOLLO,
 - adjust pedalling frequency 141
- EU Declaration of Conformity, 301
- F**
- Factory settings,
 - reset 156
- Fault, 297
- Folding bicycle, 297
- Fork end, 34
 - position, 34
- Fork leg,
 - position, 34
- Fork lock, 70
- Fork steerer 44, 298
- Fork steerer, 34
 - position, 34
- Fork, 34
 - check 197
 - maintain, 199
 - position 32
 - suspended, 299
- Fracture, 298
- Frame battery,
 - insert, 168
- Frame, 33
 - check 197
 - clean, 201
 - inspect, 237
 - maintain, 199, 205
 - position 32
- Freewheel,
 - torque, 83
- French valve, see Presta valve
- Front derailleur,
 - clean, 203
 - torque, 91
- Front light, 58
- Front wheel brake, 51
 - brake, 177
- Front wheel, see Wheel
- G**
- Gear hub,
 - inspect, 238
- Gear shift,
 - adjust dual-cable, Bowden-cable-operated twist grip shifter 224
 - check 223
 - check electric gear shift, 223
 - switch gears, 188, 190
 - use, 178
- Guards,
 - check 197
- H**
- Handbrake, 297
 - torque, 85
- Handlebars, 34, 36, 61
 - check, 108, 222
 - clean, 201
 - maintain, 206
 - use 171
 - use bar ends 172
 - use multi-position handlebars 171
 - position 32
 - rise 36
 - torque, 87
 - width 36
- Handles,
 - check 198
 - clean 201
 - maintain, 207
 - use leather handles 172
- Headlight,
 - adjust, 151
 - check, 221
 - clean 199
 - torque, 91
- Headset, see steering headset
- Hub gear,
 - check 223
- Hub,
 - adjust ROHLOFF 224
 - clean, 202
 - maintain 208
- service 228
- position, 45
- torque, 87
- Hydraulic brake system,
 - check 215
- Hydraulic lockout 70
- I**
- Initial commissioning, 99
- J**
- Jockey wheel,
 - maintain 208
- K**
- Key,
 - Plus, 154, 160
- Kickstand,
 - clean, 201
 - maintain, 206
 - stability 225
- L**
- Language,
 - select 155, 156
 - select, 161
- Leather handles,
 - clean 201
 - maintain, 207
- Leather saddle,
 - clean, 202
 - maintain, 207
- Level of assistance, 63, 69
 - select 176
 - select, 176
 - ECO, 63
 - OFF, 63
 - TOUR, 63
 - TURBO, 63
- LIMOTEC seat post,
 - fit 106
- Lock function,
 - set up, 158
- Lockout, 70
- M**
- Maintenance, 298
- Manufacturer, 298
- Mechanical,
 - gear shift 223

- Minimum insertion depth marking, 121
 - Minimum insertion depth, 298
 - Minus button, 62
 - Model year, 298
 - Motor cover 21
 - Motor cover,
 - torques, 87
 - Motor, 58
 - clean, 200
 - torques 87
 - Mountain bike, 298
 - Mountain bike, see MTB
 - MTB, see mountain bike
 - Mudguard 21
 - Mudguard,
 - clean, 201
 - maintain, 206
 - Mudguards,
 - check, 197
- N**
- Negative deflection, 298
 - Nipple holes,
 - check, 214
 - Nipple well,
 - check, 214
- O**
- Off-road tyres, 46
 - On-board computer,
 - adjust 157
 - adjust, 160
 - attach, 153, 159
 - charge battery, 174
 - clean 200
 - connect to a smartphone. 157
 - remove 153
 - remove, 153, 159
 - replace battery, 158
 - secure 153
 - torques, 81
 - On-board display,
 - secure 159
 - On-screen indicator, 164
 - Operating instructions, 299
- P**
- Pannier rack battery,
 - remove, 167, 168
 - Pannier rack,
 - care 206
 - change, 170
 - check 197
 - clean, 201
 - inspect, 237
 - use, 169
 - Parts list, 301
 - Patent seat post, 54
 - Pedal, 51
 - clean, 199
 - fit 107
 - maintain, 208
 - torque, 90
 - Pedelec, 297
 - adjust 114
 - after each ride, 199
 - assemble 98
 - before each ride 165, 197
 - check, 211
 - clean 200
 - commission 99
 - initial inspection 226
 - inspect (specialist dealer) 226
 - major inspection 226
 - sell, 108
 - service 205
 - ship, 95
 - unpacking 98
 - use 169
 - Placing on the market, 299
 - Plus button, 154, 160
 - Pressure point, 299
 - Puncture protection belt, 47
 - position, 45
 - Push assist button, 62
 - Push assist,
 - use 175
 - use, 175
- Q**
- Quick release, 299
 - inspect, 239
 - Quick releases,
 - check 197
 - Quickly adjustable 35
- R**
- Racing bicycle valve, see Presta valve
 - Racing bicycle, 299
 - Rear derailleur,
 - maintain, 208
 - position 57
 - torque, 91
 - Rear frame damper,
 - check 197
 - clean 199
 - inspect, 237
 - maintain, 228, 237
 - adjust sag, 147
 - Rear light, 58
 - clean 199
 - Rear wheel brake, 50, 51
 - Rebound adjuster, 38
 - position, 38
 - Rebound adjustment, 70
 - Rebound damping, 39
 - Rebound, 299
 - Rechargeable battery, 59, 299
 - Rechargeable battery, see battery
 - Reflector,
 - position 32
 - position, 34
 - Reflectors,
 - clean 199
 - Retainer guard, 59
 - Riding light,
 - adjust, 151
 - check, 198, 221
 - switch off 174
 - switch on 174
 - Rim brake locking lever 49
 - Rim brake,
 - check 218
 - Rim, 47
 - replace, 263
 - position, 45
 - Rims,
 - maintain, 207
 - Road tyres, 46
 - Roller brake,
 - brake, 177
- S**
- Saddle, 170
 - adjust hardness 119
 - change the seat length, 121
 - check 222
 - clean, 201
 - determine saddle height, 120, 121
 - determine width 118
 - Select hardness 119
 - use, 170
 - Sag setting wheel,
 - position, 38
 - Sag,
 - setting wheel 44
 - Sclaverand valve, see Presta valve
 - Seat post, 54, 299
 - check 198, 222
 - clean, 201

- inspect, 241
- maintain, 207
- patent seat post 54
- suspension seat post 54
- remote control torque, 83
- torque, 84
- Securing hook, 59
- Settings,
 - change 155
 - change, 161
 - reset, 162
- Shift recommendation,
 - set, 161
- Shifter,
 - clean, 203
 - maintain, 208
 - torque, 90
- Shut-off speed, 299
- Slicks, 46
- Slippage, 299
- Software,
 - update, 157
- Spare part, 299
- Spoke nipples, 48
 - maintain, 208
 - position, 45
- Spokes, 48
 - check, 214
 - replace 263
 - position, 45
- Start screen, 154
- Steering headset 33, 35
- Steering headset,
 - grease, 238
 - inspect, 238
- Steering system, 33, 35
- Stem, 33, 35
 - adjust 169
 - check, 108, 222
 - clean, 201
 - inspect, 238
 - maintain, 206
 - position 32
 - torque, 92
- Suspension fork, 36, 299
 - clean 199, 201
 - inspect, 240
 - maintain, 199, 205
- Suspension seat post 54
- Suspension seat post,
 - clean, 199
 - maintain, 207
- Switching element,
 - clean, 202

T

- Time format,
 - set, 161
- Total deflection 299
- Trailer, 164
- Transportation, 93
- Transporting, see Transportation
- Tread, 46
 - position, 45
- Tube,
 - replace, 263
- Tyre design types, 45
- Tyre pressure, 45
 - change, 211
 - check, 211
- Tyre size, 45
- Tyre,
 - position, 45
- Tyres, 45
 - check, 213
 - clean 202
- Tyres,- Tube-type tyres 45

U

- Underride guard,
 - torque, 92
- Units,
 - select 161
- USB cover,
 - check 198
- USB port,
 - use, 174
- User account,
 - create, 157

V

- Valve, 45
 - Dunlop valve, 47
 - position, 45
- V-Brake brake,
 - torque, 92
- V-brake,
 - adjust 218
- Vehicle,
 - technical data 71

W

- Wear, 299
- Wheel, 45, 300
 - check concentricity 197
 - check, 211
 - fit 100, 101, 102, 105

- Winter break, see Break in operation
- Work environment, 300

Y

- Year of manufacture, 300